



# INDIANA DEPARTMENT OF ENVIRONMENTAL MANAGEMENT

*We Protect Hoosiers and Our Environment.*

*Michael R. Pence*  
Governor

*Thomas W. Easterly*  
Commissioner

100 North Senate Avenue  
Indianapolis, Indiana 46204  
(317) 232-8603  
Toll Free (800) 451-6027  
[www.idem.IN.gov](http://www.idem.IN.gov)

## NOTICE OF 30-DAY PERIOD FOR PUBLIC COMMENT

Preliminary Findings Regarding a  
Significant Revision to a  
Federally Enforceable State Operating Permit (FESOP)

for Rieth Riley Construction Co., Inc. in Hamilton County

Significant Permit Revision No. F057-32764-03300

The Indiana Department of Environmental Management (IDEM) has received an application from Rieth Riley Construction Co., Inc. located 15215 River Avenue, Noblesville, Indiana 46060 for a significant revision of its FESOP issued on August 25, 2004. If approved by IDEM's Office of Air Quality (OAQ), this proposed modification would allow Rieth Riley Construction Co., Inc. to make certain changes at its existing source. Rieth Riley Construction Co., Inc. has applied to add an annual asphalt production limit to the permit and revise other emission limitations.

This draft Significant Revision to a Federally Enforceable State Operating Permit (FESOP) does not contain any new equipment that would emit air pollutants; however, some conditions from previously issued permits/approvals have been corrected, changed or removed. **These corrections, changes, and removals may include Title I changes. This notice fulfills the public notice procedures to which those conditions are subject.** IDEM has reviewed this application, and has developed preliminary findings, consisting of a draft permit and several supporting documents, that would allow for these changes.

A copy of the permit application and IDEM's preliminary findings are available at:

Hamilton East Public Library  
1 Library Plaza  
Noblesville, IN 46060

A copy of the preliminary findings is available on the Internet at: <http://www.in.gov/ai/appfiles/idem-caats/>.

### How can you participate in this process?

The date that this notice is published in a newspaper marks the beginning of a 30-day public comment period. If the 30<sup>th</sup> day of the comment period falls on a day when IDEM offices are closed for business, all comments must be postmarked or delivered in person on the next business day that IDEM is open.

You may request that IDEM hold a public hearing about this draft permit. If adverse comments concerning the **air pollution impact** of this draft permit are received, with a request for a public hearing, IDEM will decide whether or not to hold a public hearing. IDEM could also decide to hold a public meeting instead of, or in addition to, a public hearing. If a public hearing or meeting is held, IDEM will make a separate announcement of the date, time, and location of that hearing or meeting. At a hearing, you would have an opportunity to submit written comments and make verbal comments. At a meeting, you would have an opportunity to submit written comments, ask questions, and discuss any air pollution concerns with IDEM staff.

Comments and supporting documentation, or a request for a public hearing should be sent in writing to IDEM at the address below. If you comment via e-mail, please include your full U.S. mailing address so that you can be added IDEM's mailing list to receive notice of future action related to this permit. If you do not want to comment at this time, but would like to receive notice of future action related to this permit application, please contact IDEM at the address below. Please refer to permit number F057-32764-03300 in all correspondence.

**Comments should be sent to:**

Sarah Street  
IDEM, Office of Air Quality  
100 North Senate Avenue  
MC 61-53 IGCN 1003  
Indianapolis, Indiana 46204-2251  
(800) 451-6027, ask for extension 2-8427  
Or dial directly: (317) 232-8427  
Fax: (317)-232-6749 attn: Sarah Street  
E-mail: sstreet@idem.in.gov

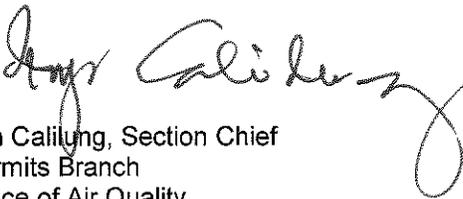
All comments will be considered by IDEM when we make a decision to issue or deny the permit. Comments that are most likely to affect final permit decisions are those based on the rules and laws governing this permitting process (326 IAC 2), air quality issues, and technical issues. IDEM does not have legal authority to regulate zoning, odor or noise. For such issues, please contact your local officials.

For additional information about air permits and how you can participate, please see IDEM's **Guide for Citizen Participation** and **Permit Guide** on the Internet at: [www.idem.in.gov](http://www.idem.in.gov).

**What will happen after IDEM makes a decision?**

Following the end of the public comment period, IDEM will issue a Notice of Decision stating whether the permit has been issued or denied. If the permit is issued, it may be different than the draft permit because of comments that were received during the public comment period. If comments are received during the public notice period, the final decision will include a document that summarizes the comments and IDEM's response to those comments. If you have submitted comments or have asked to be added to the mailing list, you will receive a Notice of the Decision. The notice will provide details on how you may appeal IDEM's decision, if you disagree with that decision. The final decision will also be available on the Internet at the address indicated above, at the local library indicated above, and the IDEM public file room on the 12<sup>th</sup> floor of the Indiana Government Center North, 100 N. Senate Avenue, Indianapolis, Indiana 46204-2251.

If you have any questions please contact Sarah Street or my staff at the above address.

  
Iryn Calilung, Section Chief  
Permits Branch  
Office of Air Quality



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John Berscheit  
Rieth Riley Construction Co., Inc.  
PO Box 477  
Goshen, IN 46527-0477

Re: F057-32764-03300  
Second Significant Revision to  
F057-18252-03300

Dear Mr. Berscheit:

Rieth Riley Construction Co., Inc. was issued a Federally Enforceable State Operating Permit (FESOP) Renewal No. F057-18252-03300 on August 25, 2004 for a stationary asphalt paving mixture and block manufacturing plant and cold mix asphalt production operation located at 15215 River Avenue, Noblesville, Indiana 46060. On January 25, 2013, the Office of Air Quality (OAQ) received an application from the source requesting applied to add an annual asphalt production limit to the permit and revise other emission limitations. The attached Technical Support Document (TSD) provides additional explanation of the changes to the source. Pursuant to the provisions of 326 IAC 2-8-11.1, these changes to the permit are required to be reviewed in accordance with the Significant Permit Revision (SPR) procedures of 326 IAC 2-8-11.1(f). Pursuant to the provisions of 326 IAC 2-8-11.1, a significant permit revision to this permit is hereby approved as described in the attached Technical Support Document (TSD).

Pursuant to 326 IAC 2-8-11.1, this permit shall be revised by incorporating the significant permit revision into the permit. All other conditions of the permit shall remain unchanged and in effect. Attached please find the entire revised permit.

This decision is subject to the Indiana Administrative Orders and Procedures Act - IC 4-21.5-3-5. If you have any questions on this matter, please contact Sarah Street, of my staff, at 317-232-8427 or 1-800-451-6027, and ask for extension 2-8427.

Sincerely,

Iryn Calilung, Section Chief  
Permits Branch  
Office of Air Quality

Attachments: Technical Support Document and revised permit

IC/ss

cc: File - Hamilton County  
Hamilton County Health Department  
U.S. EPA, Region V  
Compliance and Enforcement Branch  
Billing, Licensing and Training Section



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DRAFT

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[www.idem.IN.gov](http://www.idem.IN.gov)

## Federally Enforceable State Operating Permit Renewal OFFICE OF AIR QUALITY

**Rieth Riley Construction Co., Inc.**  
**15215 River Avenue**  
**Noblesville, Indiana 46060**

(herein known as the Permittee) is hereby authorized to operate subject to the conditions contained herein, the source described in Section A (Source Summary) of this permit.

**The Permittee must comply with all conditions of this permit. Noncompliance with any provisions of this permit is grounds for enforcement action; permit termination, revocation and reissuance, or modification; or denial of a permit renewal application. It shall not be a defense for the Permittee in an enforcement action that it would have been necessary to halt or reduce the permitted activity in order to maintain compliance with the conditions of this permit. An emergency does constitute an affirmative defense in an enforcement action provided the Permittee complies with the applicable requirements set forth in Section B, Emergency Provisions.**

This permit is issued in accordance with 326 IAC 2 and 40 CFR Part 70 Appendix A and contains the conditions and provisions specified in 326 IAC 2-8 as required by 42 U.S.C. 7401, et. seq. (Clean Air Act as amended by the 1990 Clean Air Act Amendments), 40 CFR Part 70.6, IC 13-15 and IC 13-17.

Indiana statutes from IC 13 and rules from 326 IAC, quoted in conditions in this permit, are those applicable at the time the permit was issued. The issuance or possession of this permit shall not alone constitute a defense against an alleged violation of any law, regulation or standard, except for the requirement to obtain a FESOP under 326 IAC 2-8.

Operation Permit No.: F057-18252-03300	
<i>Original signed by:</i> Paul Dubenetzky, Branch Chief Office of Air Quality	Issuance Date: August 25, 2004 Expiration Date: August 25, 2014

First Significant Permit Revision No.: F057-21121-03300, issued on September 9, 2005

First Administrative Amendment No. : F057-26118-03300, issued on February 27, 2008

Second Administrative Amendment No.: F057-31587-03300, issued on April 17, 2012

Second Significant Permit Revision No.: F057-32764-03300	
Issued by:  Iryn Calilung, Section Chief Permits Branch, Office of Air Quality	Issuance Date:  Expiration Date: August 25, 2014

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**SECTION A****SOURCE SUMMARY**

This permit is based on information requested by the Indiana Department of Environmental Management (IDEM), Office of Air Quality (OAQ). The information describing the source contained in conditions A.1 through A.3 is descriptive information and does not constitute enforceable conditions. However, the Permittee should be aware that a physical change or a change in the method of operation that may render this descriptive information obsolete or inaccurate may trigger requirements for the Permittee to obtain additional permits or seek modification of this permit pursuant to 326 IAC 2, or change other applicable requirements presented in the permit application.

**A.1 General Information [326 IAC 2-8-3(b)]**


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The Permittee owns and operates a stationary asphalt paving mixture and block manufacturing plant and cold mix asphalt production operation.

Source Address:	15215 River Avenue, Noblesville, Indiana 46060
General Source Phone Number:	574-875-5183
SIC Code:	2951 (Asphalt Paving Mixtures and Blocks)
County Location:	Hamilton
Source Location Status:	Nonattainment for PM2.5 standard Attainment for all other criteria pollutants
Source Status:	Federally Enforceable State Operating Permit Program Minor Source, under PSD and Emission Offset Rules Minor Source, Section 112 of the Clean Air Act Not 1 of 28 Source Categories

**A.2 Emission Units and Pollution Control Equipment Summary [326 IAC 2-8-3(c)(3)]**


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This stationary source consists of the following emission units and pollution control devices:

**Scenario A**

- (a) One (1) stationary hot asphalt batch mixer and aggregate dryer, with a maximum capacity of 400 tons per hour, equipped with one (1) natural gas-fired burner with a rated heat input of 150 million British thermal units per hour (MMBtu/hr), using No.2 fuel oil and re-refined waste fuel oil as backup fuels, utilizing one (1) baghouse for particulate matter (PM) emissions control, and exhausting through one (1) stack (Stack ID: SV1);

**Scenario B**

- (a) One (1) hot asphalt drum mixer capable of processing 400 tons per hour of raw material, equipped with one (1) 150 million British thermal units per hour (MMBtu/hr), natural gas fired burner using No. 2 distillate fuel oil and re-refined waste fuel oil as backup fuels, controlling particulate emissions with one (1) baghouse, exhausting at one (1) stack, identified as SV1, to be installed in 2005;

*The batch mixer and the drum mixer cannot physically operate at the same time.*

Note: This source does not use blast furnace slag, electric arc furnace steel mill slag, or asbestos-free recycled shingles in the aggregate mix.

- (b) Three (3) asphalt storage silos, identified as BS 1, BS 2 and BS 3, with a combined maximum throughput of 3,504,000 ton per year of asphalt, using no control, to be installed in 2005;
- (c) Three (3) liquid asphalt storage tanks installed in 1985, identified as TK1, TK2 and TK4, with maximum capacities of 21,374 gallons, 22,669 gallons, and 10,363 gallons, respectively;
- (d) One (1) liquid asphalt storage tank installed in 2004, identified as TK3, with a maximum

capacity of 28,499 gallons;

- (e) cold mix asphalt storage piles; and
- (f) one (1) asphalt cement storage tank with a maximum capacity of 30,000 gallons.

#### A.3 Insignificant Activities [326 IAC 2-7-1(21)][326 IAC 2-8-3(c)(3)(I)]

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This stationary source also includes the following insignificant activities:

- (a) Two (2) hot oil heaters each rated at 2.0 MMBtu per hour combusting natural gas and No.2 fuel oil as a backup, and exhausting through one(1) stack;
- (b) One (1) portable No. 2 distillate fuel oil storage tank with a maximum storage capacity of 10,000 gallons;
- (c) One (1) portable emulsion storage tank with a maximum storage capacity of 10,000 gallons;
- (d) Replacement or repair of electrostatic precipitators, bags in baghouses and filters in other air filtration equipment;
- (e) Paved and unpaved roads and parking lots with public access;
- (f) Truck and conveyor transfer operations; and
- (g) Aggregate stockpiles and vehicular trafficking.

#### A.4 FESOP Applicability [326 IAC 2-8-2]

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This stationary source, otherwise required to have a Part 70 permit as described in 326 IAC 2-7-2(a), has applied to the Indiana Department of Environmental Management (IDEM), Office of Air Quality (OAQ) to renew a Federally Enforceable State Operating Permit (FESOP).

**SECTION B GENERAL CONDITIONS****B.1 Definitions [326 IAC 2-8-1]**

---

Terms in this permit shall have the definition assigned to such terms in the referenced regulation. In the absence of definitions in the referenced regulation, the applicable definitions found in the statutes or regulations (IC 13-11, 326 IAC 1-2 and 326 IAC 2-7) shall prevail.

**B.2 Permit Term [326 IAC 2-8-4(2)][326 IAC 2-1.1-9.5][IC 13-15-3-6(a)]**

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- (a) This permit, F057-18252-03300, is issued for a fixed term of ten (10) years from the issuance date of this permit, as determined in accordance with IC 4-21.5-3-5(f) and IC 13-15-5-3. Subsequent revisions, modifications, or amendments of this permit do not affect the expiration date of this permit.
- (b) If IDEM, OAQ, upon receiving a timely and complete renewal permit application, fails to issue or deny the permit renewal prior to the expiration date of this permit, this existing permit shall not expire and all terms and conditions shall continue in effect, until the renewal permit has been issued or denied.

**B.3 Term of Conditions [326 IAC 2-1.1-9.5]**

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Notwithstanding the permit term of a permit to construct, a permit to operate, or a permit modification, any condition established in a permit issued pursuant to a permitting program approved in the state implementation plan shall remain in effect until:

- (a) the condition is modified in a subsequent permit action pursuant to Title I of the Clean Air Act; or
- (b) the emission unit to which the condition pertains permanently ceases operation.

**B.4 Enforceability [326 IAC 2-8-6] [IC 13-17-12]**

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Unless otherwise stated, all terms and conditions in this permit, including any provisions designed to limit the source's potential to emit, are enforceable by IDEM, the United States Environmental Protection Agency (U.S. EPA) and by citizens in accordance with the Clean Air Act.

**B.5 Severability [326 IAC 2-8-4(4)]**

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The provisions of this permit are severable; a determination that any portion of this permit is invalid shall not affect the validity of the remainder of the permit.

**B.6 Property Rights or Exclusive Privilege [326 IAC 2-8-4(5)(D)]**

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This permit does not convey any property rights of any sort or any exclusive privilege.

**B.7 Duty to Provide Information [326 IAC 2-8-4(5)(E)]**

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- (a) The Permittee shall furnish to IDEM, OAQ, within a reasonable time, any information that IDEM, OAQ may request in writing to determine whether cause exists for modifying, revoking and reissuing, or terminating this permit, or to determine compliance with this permit. Upon request, the Permittee shall also furnish to IDEM, OAQ copies of records required to be kept by this permit.
- (b) For information furnished by the Permittee to IDEM, OAQ, the Permittee may include a claim of confidentiality in accordance with 326 IAC 17.1. When furnishing copies of requested records directly to U. S. EPA, the Permittee may assert a claim of confidentiality in accordance with 40 CFR 2, Subpart B.

**B.8 Certification [326 IAC 2-8-3(d)][326 IAC 2-8-4(3)(C)(i)][326 IAC 2-8-5(1)]**

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- (a) A certification required by this permit meets the requirements of 326 IAC 2-8-5(a)(1) if:
  - (1) it contains a certification by an "authorized individual", as defined by 326 IAC 2-1.1-1(1), and

- (2) the certification states that, based on information and belief formed after reasonable inquiry, the statements and information in the document are true, accurate, and complete.
- (b) The Permittee may use the attached Certification Form, or its equivalent with each submittal requiring certification. One (1) certification may cover multiple forms in one (1) submittal.
- (c) An "authorized individual" is defined at 326 IAC 2-1.1-1(1).

#### B.9 Annual Compliance Certification [326 IAC 2-8-5(a)(1)]

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- (a) The Permittee shall annually submit a compliance certification report which addresses the status of the source's compliance with the terms and conditions contained in this permit, including emission limitations, standards, or work practices. All certifications shall cover the time period from January 1 to December 31 of the previous year, and shall be submitted no later than July 1 of each year to:

Indiana Department of Environmental Management  
 Compliance and Enforcement Branch, Office of Air Quality  
 100 North Senate Avenue  
 MC 61-53 IGCN 1003  
 Indianapolis, Indiana 46204-2251

- (b) The annual compliance certification report required by this permit shall be considered timely if the date postmarked on the envelope or certified mail receipt, or affixed by the shipper on the private shipping receipt, is on or before the date it is due. If the document is submitted by any other means, it shall be considered timely if received by IDEM, OAQ on or before the date it is due.
- (c) The annual compliance certification report shall include the following:
  - (1) The appropriate identification of each term or condition of this permit that is the basis of the certification;
  - (2) The compliance status;
  - (3) Whether compliance was continuous or intermittent;
  - (4) The methods used for determining the compliance status of the source, currently and over the reporting period consistent with 326 IAC 2-8-4(3); and
  - (5) Such other facts, as specified in Sections D of this permit, as IDEM, OAQ may require to determine the compliance status of the source.

The submittal by the Permittee does require a certification that meets the requirements of 326 IAC 2-8-5(a)(1) by an "authorized individual" as defined by 326 IAC 2-1.1-1(1).

#### B.10 Compliance Order Issuance [326 IAC 2-8-5(b)]

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IDEM, OAQ may issue a compliance order to this Permittee upon discovery that this permit is in nonconformance with an applicable requirement. The order may require immediate compliance or contain a schedule for expeditious compliance with the applicable requirement.

#### B.11 Preventive Maintenance Plan [326 IAC 1-6-3][326 IAC 2-8-4(9)]

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- (a) A Preventive Maintenance Plan meets the requirements of 326 IAC 1-6-3 if it includes, at a minimum:

- (1) Identification of the individual(s) responsible for inspecting, maintaining, and repairing emission control devices;
- (2) A description of the items or conditions that will be inspected and the inspection schedule for said items or conditions; and
- (3) Identification and quantification of the replacement parts that will be maintained in inventory for quick replacement.

The Permittee shall implement the PMPs.

- (b) If required by specific condition(s) in Section D of this permit where no PMP was previously required, the Permittee shall prepare and maintain Preventive Maintenance Plans (PMPs) no later than ninety (90) days after issuance of this permit or ninety (90) days after initial start-up, whichever is later, including the following information on each facility:
- (1) Identification of the individual(s) responsible for inspecting, maintaining, and repairing emission control devices;
  - (2) A description of the items or conditions that will be inspected and the inspection schedule for said items or conditions; and
  - (3) Identification and quantification of the replacement parts that will be maintained in inventory for quick replacement.

If, due to circumstances beyond the Permittee's control, the PMPs cannot be prepared and maintained within the above time frame, the Permittee may extend the date an additional ninety (90) days provided the Permittee notifies:

Indiana Department of Environmental Management  
 Compliance and Enforcement Branch, Office of Air Quality  
 100 North Senate Avenue  
 MC 61-53 IGCN 1003  
 Indianapolis, Indiana 46204-2251

The PMP extension notification does not require a certification that meets the requirements of 326 IAC 2-8-5(a)(1) by an "authorized individual" as defined by 326 IAC 2-1.1-1(1).

The Permittee shall implement the PMPs.

- (c) A copy of the PMPs shall be submitted to IDEM, OAQ upon request and within a reasonable time, and shall be subject to review and approval by IDEM, OAQ. IDEM, OAQ may require the Permittee to revise its PMPs whenever lack of proper maintenance causes or is the primary contributor to an exceedance of any limitation on emissions. The PMPs and their submittal do not require a certification that meets the requirements of 326 IAC 2-8-5(a)(1) by an "authorized individual" as defined by 326 IAC 2-1.1-1(1).
- (d) To the extent the Permittee is required by 40 CFR Part 60/63 to have an Operation Maintenance, and Monitoring (OMM) Plan for a unit, such Plan is deemed to satisfy the PMP requirements of 326 IAC 1-6-3 for that unit.

#### B.12 Emergency Provisions [326 IAC 2-8-12]

- (a) An emergency, as defined in 326 IAC 2-7-1(12), is not an affirmative defense for an action brought for noncompliance with a federal or state health-based emission limitation except as provided in 326 IAC 2-8-12.

(b) An emergency, as defined in 326 IAC 2-7-1(12), constitutes an affirmative defense to an action brought for noncompliance with a health-based or technology-based emission limitation if the affirmative defense of an emergency is demonstrated through properly signed, contemporaneous operating logs or other relevant evidence that describe the following:

- (1) An emergency occurred and the Permittee can, to the extent possible, identify the causes of the emergency;
- (2) The permitted facility was at the time being properly operated;
- (3) During the period of an emergency, the Permittee took all reasonable steps to minimize levels of emissions that exceeded the emission standards or other requirements in this permit;
- (4) For each emergency lasting one (1) hour or more, the Permittee notified IDEM, OAQ, within four (4) daytime business hours after the beginning of the emergency, or after the emergency was discovered or reasonably should have been discovered;

Telephone Number: 1-800-451-6027 (ask for Office of Air Quality, Compliance and Enforcement Branch), or  
 Telephone Number: 317-233-0178 (ask for Office of Air Quality, Compliance and Enforcement Branch)  
 Facsimile Number: 317-233-6865

- (5) For each emergency lasting one (1) hour or more, the Permittee submitted the attached Emergency Occurrence Report Form or its equivalent, either by mail or facsimile to:

Indiana Department of Environmental Management  
 Compliance and Enforcement Branch, Office of Air Quality  
 100 North Senate Avenue  
 MC 61-53 IGCN 1003  
 Indianapolis, Indiana 46204-2251

within two (2) working days of the time when emission limitations were exceeded due to the emergency.

The notice fulfills the requirement of 326 IAC 2-8-4(3)(C)(ii) and must contain the following:

- (A) A description of the emergency;
- (B) Any steps taken to mitigate the emissions; and
- (C) Corrective actions taken.

The notification which shall be submitted by the Permittee does not require a certification that meets the requirements of 326 IAC 2-8-5(a)(1) by an "authorized individual" as defined by 326 IAC 2-1.1-1(1).

- (6) The Permittee immediately took all reasonable steps to correct the emergency.

(c) In any enforcement proceeding, the Permittee seeking to establish the occurrence of an emergency has the burden of proof.

- (d) This emergency provision supersedes 326 IAC 1-6 (Malfunctions). This permit condition is in addition to any emergency or upset provision contained in any applicable requirement.
- (e) The Permittee seeking to establish the occurrence of an emergency shall make records available upon request to ensure that failure to implement a PMP did not cause or contribute to an exceedance of any limitations on emissions. However, IDEM, OAQ may require that the Preventive Maintenance Plans required under 326 IAC 2-8-3(c)(6) be revised in response to an emergency.
- (f) Failure to notify IDEM, OAQ by telephone or facsimile of an emergency lasting more than one (1) hour in accordance with (b)(4) and (5) of this condition shall constitute a violation of 326 IAC 2-8 and any other applicable rules.
- (g) Operations may continue during an emergency only if the following conditions are met:
  - (1) If the emergency situation causes a deviation from a technology-based limit, the Permittee may continue to operate the affected emitting facilities during the emergency provided the Permittee immediately takes all reasonable steps to correct the emergency and minimize emissions.
  - (2) If an emergency situation causes a deviation from a health-based limit, the Permittee may not continue to operate the affected emissions facilities unless:
    - (A) The Permittee immediately takes all reasonable steps to correct the emergency situation and to minimize emissions; and
    - (B) Continued operation of the facilities is necessary to prevent imminent injury to persons, severe damage to equipment, substantial loss of capital investment, or loss of product or raw material of substantial economic value.

Any operations shall continue no longer than the minimum time required to prevent the situations identified in (g)(2)(B) of this condition.

**B.13 Prior Permits Superseded [326 IAC 2-1.1-9.5]**

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- (a) All terms and conditions of permits established prior to F057-18252-03300 and issued pursuant to permitting programs approved into the state implementation plan have been either:
  - (1) incorporated as originally stated,
  - (2) revised, or
  - (3) deleted.
- (b) All previous registrations and permits are superseded by this permit.

**B.14 Termination of Right to Operate [326 IAC 2-8-9][326 IAC 2-8-3(h)]**

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The Permittee's right to operate this source terminates with the expiration of this permit unless a timely and complete renewal application is submitted at least nine (9) months prior to the date of expiration of the source's existing permit, consistent with 326 IAC 2-8-3(h) and 326 IAC 2-8-9.

**B.15 Permit Modification, Reopening, Revocation and Reissuance, or Termination [326 IAC 2-8-4(5)(C)][326 IAC 2-8-7(a)][326 IAC 2-8-8]**

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- (a) This permit may be modified, reopened, revoked and reissued, or terminated for cause. The filing of a request by the Permittee for a Federally Enforceable State Operating

Permit modification, revocation and reissuance, or termination, or of a notification of planned changes or anticipated noncompliance does not stay any condition of this permit. [326 IAC 2-8-4(5)(C)] The notification by the Permittee does require a certification that meets the requirements of 326 IAC 2-8-5(a)(1) by an "authorized individual" as defined by 326 IAC 2-1.1-1(1).

- (b) This permit shall be reopened and revised under any of the circumstances listed in IC 13-15-7-2 or if IDEM, OAQ determines any of the following:
  - (1) That this permit contains a material mistake.
  - (2) That inaccurate statements were made in establishing the emissions standards or other terms or conditions.
  - (3) That this permit must be revised or revoked to assure compliance with an applicable requirement. [326 IAC 2-8-8(a)]
- (c) Proceedings by IDEM, OAQ to reopen and revise this permit shall follow the same procedures as apply to initial permit issuance and shall affect only those parts of this permit for which cause to reopen exists. Such reopening and revision shall be made as expeditiously as practicable. [326 IAC 2-8-8(b)]
- (d) The reopening and revision of this permit, under 326 IAC 2-8-8(a), shall not be initiated before notice of such intent is provided to the Permittee by IDEM, OAQ at least thirty (30) days in advance of the date this permit is to be reopened, except that IDEM, OAQ may provide a shorter time period in the case of an emergency. [326 IAC 2-8-8(c)]

#### B.16 Permit Renewal [326 IAC 2-8-3(h)]

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- (a) The application for renewal shall be submitted using the application form or forms prescribed by IDEM, OAQ and shall include the information specified in 326 IAC 2-8-3. Such information shall be included in the application for each emission unit at this source, except those emission units included on the trivial or insignificant activities list contained in 326 IAC 2-7-1(21) and 326 IAC 2-7-1(40). The renewal application does require a certification that meets the requirements of 326 IAC 2-8-5(a)(1) by an "authorized individual" as defined by 326 IAC 2-1.1-1(1).

Request for renewal shall be submitted to:

Indiana Department of Environmental Management  
Permit Administration and Support Section, Office of Air Quality  
100 North Senate Avenue  
MC 61-53 IGCN 1003  
Indianapolis, Indiana 46204-2251

- (b) A timely renewal application is one that is:
  - (1) Submitted at least nine (9) months prior to the date of the expiration of this permit; and
  - (2) If the date postmarked on the envelope or certified mail receipt, or affixed by the shipper on the private shipping receipt, is on or before the date it is due. If the document is submitted by any other means, it shall be considered timely if received by IDEM, OAQ on or before the date it is due.
- (c) If the Permittee submits a timely and complete application for renewal of this permit, the source's failure to have a permit is not a violation of 326 IAC 2-8 until IDEM, OAQ takes final action on the renewal application, except that this protection shall cease to apply if, subsequent to the completeness determination, the Permittee fails to submit by the

deadline specified, pursuant to 326 IAC 2-8-3(g), in writing by IDEM, OAQ any additional information identified as being needed to process the application.

**B.17 Permit Amendment or Revision [326 IAC 2-8-10][326 IAC 2-8-11.1]**

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(a) Permit amendments and revisions are governed by the requirements of 326 IAC 2-8-10 or 326 IAC 2-8-11.1 whenever the Permittee seeks to amend or modify this permit.

(b) Any application requesting an amendment or modification of this permit shall be submitted to:

Indiana Department of Environmental Management  
 Permit Administration and Support Section, Office of Air Quality  
 100 North Senate Avenue  
 MC 61-53 IGCN 1003  
 Indianapolis, Indiana 46204-2251

Any such application does require a certification that meets the requirements of 326 IAC 2-8-5(a)(1) by an "authorized individual" as defined by 326 IAC 2-1.1-1(1).

(c) The Permittee may implement administrative amendment changes addressed in the request for an administrative amendment immediately upon submittal of the request. [326 IAC 2-8-10(b)(3)]

**B.18 Operational Flexibility [326 IAC 2-8-15][326 IAC 2-8-11.1]**

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(a) The Permittee may make any change or changes at the source that are described in 326 IAC 2-8-15(b) and (c) without a prior permit revision, if each of the following conditions is met:

- (1) The changes are not modifications under any provision of Title I of the Clean Air Act;
- (2) Any approval required by 326 IAC 2-8-11.1 has been obtained;
- (3) The changes do not result in emissions which exceed the limitations provided in this permit (whether expressed herein as a rate of emissions or in terms of total emissions);
- (4) The Permittee notifies the:

Indiana Department of Environmental Management  
 Permit Administration and Support Section, Office of Air Quality  
 100 North Senate Avenue  
 MC 61-53 IGCN 1003  
 Indianapolis, Indiana 46204-2251

and

United States Environmental Protection Agency, Region V  
 Air and Radiation Division, Regulation Development Branch - Indiana (AR-18J)  
 77 West Jackson Boulevard  
 Chicago, Illinois 60604-3590

in advance of the change by written notification at least ten (10) days in advance of the proposed change. The Permittee shall attach every such notice to the Permittee's copy of this permit; and

(5) The Permittee maintains records on-site, on a rolling five (5) year basis, which document all such changes and emission trades that are subject to

326 IAC 2-8-15(b)(1) and (c). The Permittee shall make such records available, upon reasonable request, for public review.

Such records shall consist of all information required to be submitted to IDEM, OAQ in the notices specified in 326 IAC 2-8-15(b)(1) and (c).

- (b) Emission Trades [326 IAC 2-8-15(b)]  
 The Permittee may trade emissions increases and decreases at the source, where the applicable SIP provides for such emission trades without requiring a permit revision, subject to the constraints of Section (a) of this condition and those in 326 IAC 2-8-15(b).
- (c) Alternative Operating Scenarios [326 IAC 2-8-15(c)]  
 The Permittee may make changes at the source within the range of alternative operating scenarios that are described in the terms and conditions of this permit in accordance with 326 IAC 2-8-4(7). No prior notification of IDEM, OAQ, or U.S. EPA is required.
- (d) Backup fuel switches specifically addressed in, and limited under, Section D of this permit shall not be considered alternative operating scenarios. Therefore, the notification requirements of part (a) of this condition do not apply.

**B.19 Source Modification Requirement [326 IAC 2-8-11.1]**

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A modification, construction, or reconstruction is governed by the requirements of 326 IAC 2.

**B.20 Inspection and Entry [326 IAC 2-8-5(a)(2)][IC 13-14-2-2][IC 13-17-3-2][IC 13-30-3-1]**

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Upon presentation of proper identification cards, credentials, and other documents as may be required by law, and subject to the Permittee's right under all applicable laws and regulations to assert that the information collected by the agency is confidential and entitled to be treated as such, the Permittee shall allow IDEM, OAQ, U.S. EPA, or an authorized representative to perform the following:

- (a) Enter upon the Permittee's premises where a FESOP source is located, or emissions related activity is conducted, or where records must be kept under the conditions of this permit;
- (b) As authorized by the Clean Air Act, IC 13-14-2-2, IC 13-17-3-2, and IC 13-30-3-1, have access to and copy, at reasonable times, any records that must be kept under the conditions of this permit;
- (c) As authorized by the Clean Air Act, IC 13-14-2-2, IC 13-17-3-2, and IC 13-30-3-1, inspect, at reasonable times, any facilities, equipment (including monitoring and air pollution control equipment), practices, or operations regulated or required under this permit;
- (d) As authorized by the Clean Air Act, IC 13-14-2-2, IC 13-17-3-2, and IC 13-30-3-1, sample or monitor, at reasonable times, substances or parameters for the purpose of assuring compliance with this permit or applicable requirements; and
- (e) As authorized by the Clean Air Act, IC 13-14-2-2, IC 13-17-3-2, and IC 13-30-3-1, utilize any photographic, recording, testing, monitoring, or other equipment for the purpose of assuring compliance with this permit or applicable requirements.

**B.21 Transfer of Ownership or Operational Control [326 IAC 2-8-10]**

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- (a) The Permittee must comply with the requirements of 326 IAC 2-8-10 whenever the Permittee seeks to change the ownership or operational control of the source and no other change in the permit is necessary.

- (b) Any application requesting a change in the ownership or operational control of the source shall contain a written agreement containing a specific date for transfer of permit responsibility, coverage and liability between the current and new Permittee. The application shall be submitted to:

Indiana Department of Environmental Management  
 Permit Administration and Support Section, Office of Air Quality  
 100 North Senate Avenue  
 MC 61-53 IGCN 1003  
 Indianapolis, Indiana 46204-2251

Any such application does require a certification that meets the requirements of 326 IAC 2-8-5(a)(1) by an "authorized individual" as defined by 326 IAC 2-1.1-1(1).

- (c) The Permittee may implement administrative amendment changes addressed in the request for an administrative amendment immediately upon submittal of the request. [326 IAC 2-8-10(b)(3)]

B.22 Annual Fee Payment [326 IAC 2-7-19] [326 IAC 2-8-4(6)] [326 IAC 2-8-16][326 IAC 2-1.1-7]

- (a) The Permittee shall pay annual fees to IDEM, OAQ no later than thirty (30) calendar days of receipt of a billing. Pursuant to 326 IAC 2-7-19(b), if the Permittee does not receive a bill from IDEM, OAQ the applicable fee is due April 1 of each year.
- (b) Failure to pay may result in administrative enforcement action or revocation of this permit.
- (c) The Permittee may call the following telephone numbers: 1-800-451-6027 or 317-233-4230 (ask for OAQ, Billing, Licensing, and Training Section), to determine the appropriate permit fee.

B.23 Credible Evidence [326 IAC 2-8-4(3)][326 IAC 2-8-5][62 FR 8314] [326 IAC 1-1-6]

For the purpose of submitting compliance certifications or establishing whether or not the Permittee has violated or is in violation of any condition of this permit, nothing in this permit shall preclude the use, including the exclusive use, of any credible evidence or information relevant to whether the Permittee would have been in compliance with the condition of this permit if the appropriate performance or compliance test or procedure had been performed.

**SECTION C****SOURCE OPERATION CONDITIONS**

Entire Source
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**Emission Limitations and Standards [326 IAC 2-8-4(1)]****C.1 Particulate Emission Limitations For Processes with Process Weight Rates Less Than One Hundred (100) Pounds per Hour [326 IAC 6-3-2]**

Pursuant to 326 IAC 6-3-2(e)(2), particulate emissions from any process not exempt under 326 IAC 6-3-1(b) or (c) which has a maximum process weight rate less than 100 pounds per hour and the methods in 326 IAC 6-3-2(b) through (d) do not apply shall not exceed 0.551 pounds per hour.

**C.2 Overall Source Limit [326 IAC 2-8]**

The purpose of this permit is to limit this source's potential to emit to less than major source levels for the purpose of Section 502(a) of the Clean Air Act.

**(a) Pursuant to 326 IAC 2-8:**

- (1) The potential to emit any regulated pollutant, except particulate matter (PM) and greenhouse gases (GHGs), from the entire source shall be limited to less than one hundred (100) tons per twelve (12) consecutive month period.
- (2) The potential to emit any individual hazardous air pollutant (HAP) from the entire source shall be limited to less than ten (10) tons per twelve (12) consecutive month period; and
- (3) The potential to emit any combination of HAPs from the entire source shall be limited to less than twenty-five (25) tons per twelve (12) consecutive month period.
- (4) The potential to emit greenhouse gases (GHGs) from the entire source shall be limited to less than one hundred thousand (100,000) tons of CO<sub>2</sub> equivalent emissions (CO<sub>2</sub>e) per twelve (12) consecutive month period.

(b) Pursuant to 326 IAC 2-2 (PSD), potential to emit particulate matter (PM) from the entire source shall be limited to less than one hundred (100) tons per twelve (12) consecutive month period.

(c) This condition shall include all emission points at this source including those that are insignificant as defined in 326 IAC 2-7-1(21). The source shall be allowed to add insignificant activities not already listed in this permit, provided that the source's potential to emit does not exceed the above specified limits.

(d) Section D of this permit contains independently enforceable provisions to satisfy this requirement.

**C.3 Opacity [326 IAC 5-1]**

Pursuant to 326 IAC 5-1-2 (Opacity Limitations), except as provided in 326 IAC 5-1-1 (Applicability) and 326 IAC 5-1-3 (Temporary Alternative Opacity Limitations), opacity shall meet the following, unless otherwise stated in this permit:

- (a) Opacity shall not exceed an average of forty percent (40%) in any one (1) six (6) minute averaging period as determined in 326 IAC 5-1-4.

- (b) Opacity shall not exceed sixty percent (60%) for more than a cumulative total of fifteen (15) minutes (sixty (60) readings as measured according to 40 CFR 60, Appendix A, Method 9 or fifteen (15) one (1) minute nonoverlapping integrated averages for a continuous opacity monitor) in a six (6) hour period.

**C.4 Open Burning [326 IAC 4-1] [IC 13-17-9]**

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The Permittee shall not open burn any material except as provided in 326 IAC 4-1-3, 326 IAC 4-1-4 or 326 IAC 4-1-6. The previous sentence notwithstanding, the Permittee may open burn in accordance with an open burning approval issued by the Commissioner under 326 IAC 4-1-4.1.

**C.5 Incineration [326 IAC 4-2] [326 IAC 9-1-2]**

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The Permittee shall not operate an incinerator except as provided in 326 IAC 4-2 or in this permit. The Permittee shall not operate a refuse incinerator or refuse burning equipment except as provided in 326 IAC 9-1-2 or in this permit.

**C.6 Fugitive Dust Emissions [326 IAC 6-4]**

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The Permittee shall not allow fugitive dust to escape beyond the property line or boundaries of the property, right-of-way, or easement on which the source is located, in a manner that would violate 326 IAC 6-4 (Fugitive Dust Emissions).

**C.7 Asbestos Abatement Projects [326 IAC 14-10] [326 IAC 18] [40 CFR 61, Subpart M]**

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- (a) Notification requirements apply to each owner or operator. If the combined amount of regulated asbestos containing material (RACM) to be stripped, removed or disturbed is at least 260 linear feet on pipes or 160 square feet on other facility components, or at least thirty-five (35) cubic feet on all facility components, then the notification requirements of 326 IAC 14-10-3 are mandatory. All demolition projects require notification whether or not asbestos is present.
- (b) The Permittee shall ensure that a written notification is sent on a form provided by the Commissioner at least ten (10) working days before asbestos stripping or removal work or before demolition begins, per 326 IAC 14-10-3, and shall update such notice as necessary, including, but not limited to the following:
  - (1) When the amount of affected asbestos containing material increases or decreases by at least twenty percent (20%); or
  - (2) If there is a change in the following:
    - (A) Asbestos removal or demolition start date;
    - (B) Removal or demolition contractor; or
    - (C) Waste disposal site.
- (c) The Permittee shall ensure that the notice is postmarked or delivered according to the guidelines set forth in 326 IAC 14-10-3(2).
- (d) The notice to be submitted shall include the information enumerated in 326 IAC 14-10-3(3).

All required notifications shall be submitted to:

Indiana Department of Environmental Management  
Compliance and Enforcement Branch, Office of Air Quality  
100 North Senate Avenue  
MC 61-53 IGCN 1003

Indianapolis, Indiana 46204-2251

The notice shall include a signed certification from the owner or operator that the information provided in this notification is correct and that only Indiana licensed workers and project supervisors will be used to implement the asbestos removal project. The notifications do not require a certification that meets the requirements of 326 IAC 2-8-5(a)(1) by an "authorized individual" as defined by 326 IAC 2-1.1-1(1).

- (e) **Procedures for Asbestos Emission Control**  
The Permittee shall comply with the applicable emission control procedures in 326 IAC 14-10-4 and 40 CFR 61.145(c). Per 326 IAC 14-10-1, emission control requirements are applicable for any removal or disturbance of RACM greater than three (3) linear feet on pipes or three (3) square feet on any other facility components or a total of at least 0.75 cubic feet on all facility components.
- (f) **Demolition and Renovation**  
The Permittee shall thoroughly inspect the affected facility or part of the facility where the demolition or renovation will occur for the presence of asbestos pursuant to 40 CFR 61.145(a).
- (g) **Indiana Licensed Asbestos Inspector**  
The Permittee shall comply with 326 IAC 14-10-1(a) that requires the owner or operator, prior to a renovation/demolition, to use an Indiana Licensed Asbestos Inspector to thoroughly inspect the affected portion of the facility for the presence of asbestos.

### **Testing Requirements [326 IAC 2-8-4(3)]**

#### **C.8 Performance Testing [326 IAC 3-6]**

---

- (a) For performance testing required by this permit, a test protocol, except as provided elsewhere in this permit, shall be submitted to:  
  
Indiana Department of Environmental Management  
Compliance and Enforcement Branch, Office of Air Quality  
100 North Senate Avenue  
MC 61-53 IGCN 1003  
Indianapolis, Indiana 46204-2251  
  
no later than thirty-five (35) days prior to the intended test date. The protocol submitted by the Permittee does not require a certification that meets the requirements of 326 IAC 2-8-5(a)(1) by an "authorized individual" as defined by 326 IAC 2-1.1-1(1).
- (b) The Permittee shall notify IDEM, OAQ of the actual test date at least fourteen (14) days prior to the actual test date. The notification submitted by the Permittee does not require a certification that meets the requirements of 326 IAC 2-8-5(a)(1) by an "authorized individual" as defined by 326 IAC 2-1.1-1(1).
- (c) Pursuant to 326 IAC 3-6-4(b), all test reports must be received by IDEM, OAQ not later than forty-five (45) days after the completion of the testing. An extension may be granted by IDEM, OAQ if the Permittee submits to IDEM, OAQ a reasonable written explanation not later than five (5) days prior to the end of the initial forty-five (45) day period.

## **Compliance Requirements [326 IAC 2-1.1-11]**

### **C.9 Compliance Requirements [326 IAC 2-1.1-11]**

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The commissioner may require stack testing, monitoring, or reporting at any time to assure compliance with all applicable requirements by issuing an order under 326 IAC 2-1.1-11. Any monitoring or testing shall be performed in accordance with 326 IAC 3 or other methods approved by the commissioner or the U. S. EPA.

## **Compliance Monitoring Requirements [326 IAC 2-8-4][326 IAC 2-8-5(a)(1)]**

### **C.10 Compliance Monitoring [326 IAC 2-8-4(3)][326 IAC 2-8-5(a)(1)]**

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Unless otherwise specified in this permit, for all monitoring requirements not already legally required, the Permittee shall be allowed up to ninety (90) days from the date of permit issuance or of initial start-up, whichever is later, to begin such monitoring. If due to circumstances beyond the Permittee's control, any monitoring equipment required by this permit cannot be installed and operated no later than ninety (90) days after permit issuance or the date of initial startup, whichever is later, the Permittee may extend the compliance schedule related to the equipment for an additional ninety (90) days provided the Permittee notifies:

Indiana Department of Environmental Management  
 Compliance and Enforcement Branch, Office of Air Quality  
 100 North Senate Avenue  
 MC 61-53 IGCN 1003  
 Indianapolis, Indiana 46204-2251

in writing, prior to the end of the initial ninety (90) day compliance schedule, with full justification of the reasons for the inability to meet this date.

The notification which shall be submitted by the Permittee does require a certification that meets the requirements of 326 IAC 2-8-5(a)(1) by an "authorized individual" as defined by 326 IAC 2-1.1-1(1).

Unless otherwise specified in the approval for the new emission unit(s), compliance monitoring for new emission units or emission units added through a permit revision shall be implemented when operation begins.

### **C.11 Instrument Specifications [326 IAC 2-1.1-11] [326 IAC 2-8-4(3)][326 IAC 2-8-5(1)]**

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- (a) When required by any condition of this permit, an analog instrument used to measure a parameter related to the operation of an air pollution control device shall have a scale such that the expected maximum reading for the normal range shall be no less than twenty percent (20%) of full scale.
- (b) The Permittee may request that the IDEM, OAQ approve the use of an instrument that does not meet the above specifications provided the Permittee can demonstrate that an alternative instrument specification will adequately ensure compliance with permit conditions requiring the measurement of the parameters.

## **Corrective Actions and Response Steps [326 IAC 2-8-4][326 IAC 2-8-5(a)(1)]**

### **C.12 Risk Management Plan [326 IAC 2-8-4] [40 CFR 68]**

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If a regulated substance, as defined in 40 CFR 68, is present at a source in more than a threshold quantity, the Permittee must comply with the applicable requirements of 40 CFR 68.

C.13 Response to Excursions or Exceedances [326 IAC 2-8-4] [326 IAC 2-8-5]

Upon detecting an excursion where a response step is required by the D Section or an exceedance of a limitation in this permit:

- (a) The Permittee shall take reasonable response steps to restore operation of the emissions unit (including any control device and associated capture system) to its normal or usual manner of operation as expeditiously as practicable in accordance with good air pollution control practices for minimizing excess emissions.
- (b) The response shall include minimizing the period of any startup, shutdown or malfunction. The response may include, but is not limited to, the following:
  - (1) initial inspection and evaluation;
  - (2) recording that operations returned or are returning to normal without operator action (such as through response by a computerized distribution control system); or
  - (3) any necessary follow-up actions to return operation to normal or usual manner of operation.
- (c) A determination of whether the Permittee has used acceptable procedures in response to an excursion or exceedance will be based on information available, which may include, but is not limited to, the following:
  - (1) monitoring results;
  - (2) review of operation and maintenance procedures and records; and/or
  - (3) inspection of the control device, associated capture system, and the process.
- (d) Failure to take reasonable response steps shall be considered a deviation from the permit.
- (e) The Permittee shall record the reasonable response steps taken.

C.14 Actions Related to Noncompliance Demonstrated by a Stack Test [326 IAC 2-8-4][326 IAC 2-8-5]

- (a) When the results of a stack test performed in conformance with Section C - Performance Testing, of this permit exceed the level specified in any condition of this permit, the Permittee shall submit a description of its response actions to IDEM, OAQ, no later than seventy-five (75) days after the date of the test.
- (b) A retest to demonstrate compliance shall be performed no later than one hundred eighty (180) days after the date of the test. Should the Permittee demonstrate to IDEM, OAQ that retesting in one hundred eighty (180) days is not practicable, IDEM, OAQ may extend the retesting deadline.
- (c) IDEM, OAQ reserves the authority to take any actions allowed under law in response to noncompliant stack tests.

The response action documents submitted pursuant to this condition do require a certification that meets the requirements of 326 IAC 2-8-5(a)(1) by an "authorized individual" as defined by 326 IAC 2-1.1-1(1).

**Record Keeping and Reporting Requirements [326 IAC 2-8-4(3)]****C.15 General Record Keeping Requirements [326 IAC 2-8-4(3)] [326 IAC 2-8-5]**

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- (a) Records of all required monitoring data, reports and support information required by this permit shall be retained for a period of at least five (5) years from the date of monitoring sample, measurement, report, or application. Support information includes the following:
- (AA) All calibration and maintenance records.
  - (BB) All original strip chart recordings for continuous monitoring instrumentation.
  - (CC) Copies of all reports required by the FESOP.
- Records of required monitoring information include the following:
- (AA) The date, place, as defined in this permit, and time of sampling or measurements.
  - (BB) The dates analyses were performed.
  - (CC) The company or entity that performed the analyses.
  - (DD) The analytical techniques or methods used.
  - (EE) The results of such analyses.
  - (FF) The operating conditions as existing at the time of sampling or measurement.

These records shall be physically present or electronically accessible at the source location for a minimum of three (3) years. The records may be stored elsewhere for the remaining two (2) years as long as they are available upon request. If the Commissioner makes a request for records to the Permittee, the Permittee shall furnish the records to the Commissioner within a reasonable time.

- (b) Unless otherwise specified in this permit, for all record keeping requirements not already legally required, the Permittee shall be allowed up to ninety (90) days from the date of permit issuance or the date of initial start-up, whichever is later, to begin such record keeping.

**C.16 General Reporting Requirements [326 IAC 2-8-4(3)(C)] [326 IAC 2-1.1-11]**

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- (a) The Permittee shall submit the attached Quarterly Deviation and Compliance Monitoring Report or its equivalent. Proper notice submittal under Section B –Emergency Provisions satisfies the reporting requirements of this paragraph. Any deviation from permit requirements, the date(s) of each deviation, the cause of the deviation, and the response steps taken must be reported except that a deviation required to be reported pursuant to an applicable requirement that exists independent of this permit, shall be reported according to the schedule stated in the applicable requirement and does not need to be included in this report. This report shall be submitted not later than thirty (30) days after the end of the reporting period. The Quarterly Deviation and Compliance Monitoring Report shall include a certification that meets the requirements of 326 IAC 2-8-5(a)(1) by an "authorized individual" as defined by 326 IAC 2-1.1-1(1). A deviation is an exceedance of a permit limitation or a failure to comply with a requirement of the permit.
- (b) The address for report submittal is:
- Indiana Department of Environmental Management  
Compliance and Enforcement Branch, Office of Air Quality  
100 North Senate Avenue  
MC 61-53 IGCN 1003  
Indianapolis, Indiana 46204-2251
- (c) Unless otherwise specified in this permit, any notice, report, or other submission required by this permit shall be considered timely if the date postmarked on the envelope or certified mail receipt, or affixed by the shipper on the private shipping receipt, is on or before the date it is due. If the document is submitted by any other means, it shall be considered timely if received by IDEM, OAQ on or before the date it is due.

- (d) Reporting periods are based on calendar years, unless otherwise specified in this permit. For the purpose of this permit “calendar year” means the twelve (12) month period from January 1 to December 31 inclusive.

**Stratospheric Ozone Protection**

C.17 Compliance with 40 CFR 82 and 326 IAC 22-1

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Pursuant to 40 CFR 82 (Protection of Stratospheric Ozone), Subpart F, except as provided for motor vehicle air conditioners in Subpart B, the Permittee shall comply with applicable standards for recycling and emissions reduction.

**SECTION D.1****FACILITY OPERATION CONDITIONS****Facility Description [326 IAC 2-8-4(10)]:**

## Scenario A

- (a) One (1) stationary hot asphalt batch mixer and aggregate dryer, with a maximum capacity of 400 tons per hour, equipped with one (1) natural gas-fired burner with a rated heat input of 150 million British thermal units per hour (MMBtu/hr), using No.2 fuel oil and re-refined waste fuel oil as backup fuels, utilizing one (1) baghouse for particulate matter (PM) emissions control, and exhausting through one (1) stack (Stack ID: SV1);

## Scenario B

- (a) One (1) hot asphalt drum mixer capable of processing 400 tons per hour of raw material, equipped with one (1) 150 million British thermal units per hour (MMBtu/hr), natural gas fired burner using No. 2 distillate fuel oil and re-refined waste fuel oil as backup fuels, controlling particulate emissions with one (1) baghouse, exhausting at one (1) stack, identified as SV1, to be installed in 2005;

*The batch mixer and the drum mixer cannot physically operate at the same time.*

Note: This source does not use blast furnace slag, electric arc furnace steel mill slag, or asbestos-free recycled shingles in the aggregate mix.

**Insignificant Activities**

- (a) Two (2) hot oil heaters each rated at 2.0 MMBtu per hour combusting natural gas and No.2 fuel oil as a backup, and exhausting through one(1) stack;

(The information describing the process contained in this facility description box is descriptive information and does not constitute enforceable conditions.)

**Emission Limitations and Standards [326 IAC 2-8-4(1)]****D.1.1 General Provisions Relating to NSPS [326 IAC 12-1][40 CFR Part 60, Subpart A]**

The provisions of 40 CFR Part 60, Subpart A - General Provisions, which are incorporated by reference in 326 IAC 12-1, apply to the facility described in this section except when otherwise specified in 40 CFR Part 60, Subpart I.

**D.1.2 Particulate Matter (PM) [326 IAC 12] [40 CFR 60.90, Subpart I]**

- (a) Pursuant to 326 IAC 12 and 40 CFR Part 60.90, Subpart I, Standards of Performance for Hot Mix Asphalt Facilities, the particulate matter emissions from the mixing and drying operations shall be limited to 0.04 grains per dry standard cubic foot (gr/dscf).
- (b) Pursuant to 326 IAC 12 and 40 CFR Part 60.92, Subpart I, Standards of Performance for Hot Mix Asphalt Facilities, the mixing and drying operations shall not discharge or cause the discharge into the atmosphere any gases which exhibit 20% opacity or greater.

**D.1.3 PSD Minor Limit [326 IAC 2-2]**

In order to render 326 IAC 2-2 not applicable;

- (a) The amount of asphalt processed shall not exceed 1,000,000 tons per twelve (12) consecutive month period, with compliance determined at the end of each month.

- (b) The PM emissions from the dryer/mixer shall not exceed 0.383 pounds per ton of asphalt processed.

Compliance with these limitations, combined with the limited potential to emit from other emission units at this source, shall limit the source-wide total potential to emit PM to less than 250 tons per 12 consecutive month period and shall render 326 IAC 2-2 (PSD) not applicable.

D.1.4 FESOP Limits: PM10, PM2.5, SO<sub>2</sub>, VOC, and CO [326 IAC 2-8-4][326 IAC 2-2][326 IAC 2-3]  
 [326 IAC 2-1.1-5][326 IAC 8-1-6]

Pursuant to 326 IAC 2-8-4, the Permittee shall comply with the following:

- (a) The amount of hot-mix asphalt processed shall not exceed 1,000,000 tons per twelve (12) consecutive month period, with compliance determined at the end of each month.
- (b) The PM<sub>10</sub> emissions from the aggregate dryer shall not exceed 0.162 pounds per ton of asphalt processed.
- (c) The PM<sub>2.5</sub> emissions from the aggregate dryer shall not exceed 0.181 pounds per ton of asphalt processed.
- (d) The VOC emissions from the aggregate dryer shall not exceed 0.032 pounds per ton of asphalt processed.
- (e) The CO emissions from the aggregate dryer not exceed 0.130 pounds per ton of asphalt processed.

Compliance with these limits, combined with the potential to emit PM<sub>10</sub>, PM<sub>2.5</sub>, SO<sub>2</sub>, VOC, CO, and GHGs from all other emission units at this source, shall limit the source-wide total potential to emit of PM<sub>10</sub>, PM<sub>2.5</sub>, SO<sub>2</sub>, NO<sub>x</sub>, VOC, CO to less than 100 tons per 12 consecutive month period, each, greenhouse gases (GHGs) to less than 100,000 tons of CO<sub>2</sub> equivalent emissions (CO<sub>2</sub>e) per 12 consecutive month period, and shall render 326 IAC 2-7 (Part 70 Permits), 326 IAC 2-2 (Prevention of Significant Deterioration (PSD)), 326 IAC 2-3 (Emission Offset), and 326 IAC 2-1.1-5 (Nonattainment New Source Review) not applicable.

Additionally, compliance with the limit in condition D.1.4(a) and D.1.4(d) shall limit the VOC emissions from the dryer/mixer to less than twenty-five (25) tons per twelve (12) consecutive month period and shall render 326 IAC 8-1-6 (VOC Rules: General Reduction Requirements for New Facilities) not applicable.

D.1.5 Sulfur Dioxide (SO<sub>2</sub>) [326 IAC 7-1.1] [326 IAC 7-2-1]

- (a) Pursuant to 326 IAC 7-1.1 (Sulfur Dioxide Emission Limitations), the Permittee shall comply with the following:
- (1) The sulfur dioxide (SO<sub>2</sub>) emissions from the 150.0 million Btu per hour burner for the batch mix and drum mix aggregate dryer shall not exceed five tenths (0.5) pounds per MMBtu when using distillate oil.
- (2) The sulfur dioxide (SO<sub>2</sub>) emissions from the 150.0 million Btu per hour burner for the batch mix and drum mix aggregate dryer shall not exceed one and six tenths (1.6) pounds per MMBtu heat input when using residual oil.
- Note: No. 2 fuel oil and diesel fuel oil are considered distillate oils, and re-refined waste oil is considered residual oil.
- (b) Pursuant to 326 IAC 7-2-1, compliance shall be demonstrated on a calendar month average.

D.1.6 FESOP Limits: SO<sub>2</sub>, NO<sub>x</sub> and GHGs as CO<sub>2</sub>e [326 IAC 2-8-4] [326 IAC 2-2]

Pursuant to 326 IAC 2-8-4, and in order to render 326 IAC 2-2 and 326 IAC 2-7 not applicable, the Permittee shall comply with the following:

(a) Fuel Content Limits

- (i) When combusting No. 2 fuel oil in the burner for the batch mix and drum mix aggregate dryer the calendar month average sulfur content of the No. 2 fuel oil shall not exceed 0.5 percent by weight, with compliance determined at the end of each month.
- (ii) When combusting re-refined waste oil in the burner for the batch mix and drum mix aggregate dryer the calendar month average sulfur content of the re-refined waste oil shall not exceed 0.5 percent by weight, with compliance determined at the end of each month.

(b) Single Fuel Usage Limitations:

When combusting only one type of fuel per twelve (12) consecutive month period in the dryer/mixer burner the usage of fuel shall be limited as follows:

- (i) Re-refined waste oil usage in the burner for the batch mix and drum mix aggregate dryer shall not exceed 2,452,105 gallons per twelve (12) consecutive month period, with compliance determined at the end of each month.

Note: Natural gas and No. 2 fuel oil are also approved to be burned in the dryer/mixer.

(c) Multiple Fuel Usage Limitation:

When combusting more than one fuel per twelve (12) consecutive month period in the burner for the batch mix and drum mix aggregate dryer, emissions from the burner for the batch mix and drum mix aggregate dryer shall be limited as follows:

- (i) SO<sub>2</sub> emissions from the dryer/mixer burner shall not exceed 90.11 tons per twelve (12) consecutive month period, with compliance determined at the end of each month.
- (ii) NO<sub>x</sub> emissions from the dryer/mixer burner shall not exceed 96.5 tons per twelve (12) consecutive month period, with compliance determined at the end of each month.
- (iii) CO<sub>2</sub> equivalent emissions (CO<sub>2</sub>e) from the dryer/mixer burner shall not exceed 96,171.62 tons per twelve (12) consecutive month period, with compliance determined at the end of each month.

Compliance with these limits, combined with the potential to emit SO<sub>2</sub>, NO<sub>x</sub> and greenhouse gasses (CO<sub>2</sub>e) from all other emission units at this source, shall limit the source-wide total potential to emit of SO<sub>2</sub> and NO<sub>x</sub> to less than 100 tons per 12 consecutive month period, each, and greenhouse gases to less than 100,000 tons CO<sub>2</sub> equivalent emissions (CO<sub>2</sub>e) per 12 consecutive month period and shall render 326 IAC 2-7 (Part 70 Permits) and 326 IAC 2-2 (Prevention of Significant Deterioration (PSD)) not applicable.

D.1.7 Particulate Emission Limits [326 IAC 6-2]

Pursuant to 326 IAC 6-2-4, the particulate emissions from each of the two (2) hot oil heaters shall not exceed six tenths (0.6) pounds of particulate matter per MMBtu heat input, each.

D.1.8 Preventive Maintenance Plan [326 IAC 2-8-4(9)]

A Preventive Maintenance Plan is required for this facility and its control device. Section B –

Preventive Maintenance Plan contains the Permittee's obligation with regard to the preventive maintenance plan required by this condition  
Compliance Determination Requirements

#### D.1.9 Testing Requirements [326 IAC 2-8-5(1)]

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- (a) Not later than five (5) years from the most recent compliant stack test, in order to demonstrate compliance with Conditions D.1.2, D.1.3, and D.1.4, the Permittee shall perform PM, PM10, and PM2.5 testing of the dryer/mixer for the batch mix operation, utilizing methods approved by the Commissioner. These tests shall be repeated at least once every five (5) years from the date of this valid compliance demonstration. Testing shall be conducted in accordance with the provisions of 326 IAC 3-6 (Source Sampling Procedures). Section C – Performance Testing contains the Permittee's obligation with regard to the performance testing required by this condition. PM10 and PM2.5 includes filterable and condensable particulate matter.
- (b) Not later than five (5) years from the most recent compliant stack test, in order to demonstrate compliance with Conditions D.1.2, D.1.3, and D.1.4, the Permittee shall perform PM, PM10, and PM2.5 testing of the dryer/mixer for the drum mix operation, utilizing methods approved by the Commissioner. These tests shall be repeated at least once every five (5) years from the date of this valid compliance demonstration. Testing shall be conducted in accordance with the provisions of 326 IAC 3-6 (Source Sampling Procedures). Section C – Performance Testing contains the Permittee's obligation with regard to the performance testing required by this condition. PM10 and PM2.5 includes filterable and condensable particulate matter.

#### D.1.10 Used Oil Requirements [329 IAC 13-8]

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- (a) Pursuant to 329 IAC 13-3-2 (Used Oil Specifications), used oil burned for energy recovery that is classified as off-specification used oil fuel shall comply with the provisions of 329 IAC 13-8 (Used Oil Burners Who Burn Off-specification Used Oil For Energy Recovery), including:
- (1) Receipt of an EPA identification number as outlined in 329 IAC 13-8-3 (Notification),
  - (2) Compliance with the used oil storage requirements specified in 329 IAC 13-8-5 (Used Oil Storage), and
  - (3) Maintain records pursuant to 329 IAC 13-8-6 (Tracking).
- (b) The waste oil burned in the dryer/mixer burner shall comply with the used oil requirements specified in 329 IAC 13 (Used Oil Management). The burning of mixtures of used oil and hazardous waste that is regulated by 329 IAC 3.1 is prohibited at this source.

#### D.1.11 Sulfur Dioxide Emissions and Sulfur Content

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Compliance with Conditions D.1.5 and D.1.6 shall be determined utilizing one of the following options:

- (a) Pursuant to 326 IAC 3-7-4, the Permittee shall demonstrate compliance by:
- (1) Providing vendor analysis of fuel delivered, if accompanied by a vendor certification, or;
  - (2) Analyzing the oil sample to determine the sulfur content of the oil via the procedures in 40 CFR 60, Appendix A, Method 19.
    - (A) Oil samples may be collected from the fuel tank immediately after the

fuel tank is filled and before any oil is combusted; and

- (B) If a partially empty fuel tank is refilled, a new sample and analysis would be required upon filling.
- (b) Compliance may also be determined by conducting a stack test for sulfur dioxide emissions from the dryer/mixer burner using 40 CFR 60, Appendix A, Method 6 in accordance with the procedures in 326 IAC 3-6.

A determination of noncompliance pursuant to any of the methods specified in (a) or (b) above shall not be refuted by evidence of compliance pursuant to the other method.

#### D.1.12 Multiple Fuel Limitations

In order to comply with Condition D.1.6, the Permittee shall limit fuel usage in the dryer/mixer burner according to the following formulas:

- (a) Sulfur dioxide (SO<sub>2</sub>) emissions shall be determined using the following equation:

$$S = \frac{G(E_G) + O(E_O) + W(E_W)}{2,000 \text{ lbs/ton}}$$

where:

- S = tons of sulfur dioxide emissions for a 12-month consecutive period  
 G = million cubic feet of natural gas used in the last 12 months  
 O = gallons of No. 2 fuel oil used in the last 12 months  
 W = gallons of waste oil used in the last 12 months  
 E<sub>G</sub> = 0.6 lb/MMCF of natural gas  
 E<sub>O</sub> = 71.0 lb/1000 gallons of No. 2 fuel oil  
 E<sub>W</sub> = 110.3 lb/1000 gallons of waste oil

- (b) Nitrogen oxide (NO<sub>x</sub>) emissions shall be determined using the following equation:

$$N = \frac{G(E_G) + O(E_O) + W(E_W)}{2,000 \text{ lbs/ton}}$$

where:

- N = tons of nitrogen oxide emissions for a 12-month consecutive period  
 G = million cubic feet of natural gas used in the last 12 months  
 O = gallons of No. 2 fuel oil used in the last 12 months  
 W = gallons of waste oil used in the last 12 months  
 E<sub>G</sub> = 190 lb/MMCF of natural gas  
 E<sub>O</sub> = 24.0 lb/1000 gallons of No. 2 fuel oil  
 E<sub>W</sub> = 19.0 lb/1000 gallons of waste oil

- (c) CO<sub>2</sub> equivalent emissions (CO<sub>2</sub>e) shall be determined using the following equations:

$$\text{CO}_2 = \frac{[G(X_G) + O(X_O) + W(X_W)]}{2,000}$$

$$\text{CH}_4 = \frac{[G(X_G) + O(X_O) + W(X_W)]}{2,000}$$

$$\text{N}_2\text{O} = \frac{[G(X_G) + O(X_O) + W(X_W)]}{2,000}$$

$$\text{CO}_2\text{e} = \sum[(\text{CO}_2 \times \text{CO}_2 \text{ GWP}) + (\text{CH}_4 \times \text{CH}_4 \text{ GWP}) + (\text{N}_2\text{O} \times \text{N}_2\text{O} \text{ GWP})]$$

Where:

CO<sub>2</sub> = tons of CO<sub>2</sub> emissions for previous 12 consecutive month period;  
 CH<sub>4</sub> = tons of CH<sub>4</sub> emissions for previous 12 consecutive month period;  
 N<sub>2</sub>O = tons of N<sub>2</sub>O emissions for previous 12 consecutive month period;  
 CO<sub>2</sub>e = tons of CO<sub>2</sub>e equivalent emissions for previous 12 consecutive month period;  
 G = million cubic feet of natural gas used in the last 12 months;  
 O = gallons of No. 2 fuel oil used in the last 12 months;  
 W = gallons of waste oil used in the last 12 months.

CO<sub>2</sub>:

X<sub>G</sub> (dryer/mixer) = 120,161.84 pounds per million cubic feet of natural gas;  
 X<sub>O</sub> (dryer/mixer) = 22,501.41 x 10<sup>3</sup> pounds per gallon of No. 2 fuel oil;  
 X<sub>W</sub> (dryer/mixer) = 22,024.15 x 10<sup>3</sup> pounds per gallon of waste oil;

CH<sub>4</sub>:

X<sub>G</sub> (dryer/mixer) = 0.00249 pounds per million cubic feet of natural gas;  
 X<sub>O</sub> (dryer/mixer) = 0.00091 pounds per gallon of No. 2 fuel oil;  
 X<sub>W</sub> (dryer/mixer) = 0.00089 pounds per gallon of waste oil;

N<sub>2</sub>O:

X<sub>G</sub> (dryer/mixer) = 0.0022 pounds per million cubic feet of natural gas;  
 X<sub>O</sub> (dryer/mixer) = 0.00026 pounds per gallon of No. 2 fuel oil;  
 X<sub>W</sub> (dryer/mixer) = 0.00018 pounds per gallon of waste oil;

Greenhouse Warming Potentials (GWP)

Carbon dioxide (CO <sub>2</sub> )	= 1
Methane (CH <sub>4</sub> )	= 21
Nitrous oxide (N <sub>2</sub> O)	= 310

**Compliance Monitoring Requirements [326 IAC 2-8-4] [326 IAC 2-8-5(a)(1)]****D.1.13 Particulate Matter (PM)**


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The baghouse for PM control shall be in operation at all times when the aggregate dryer is in operation and exhausting to the outside atmosphere.

**D.1.14 Visible Emissions Notations**

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- (a) Once per day visible emission notations of the conveying, material transfer points, mixing and drying operations (aggregate dryer) baghouse stack exhaust shall be performed during normal daylight operations when exhausting to the atmosphere. A trained employee shall record whether emissions are normal or abnormal.
- (b) For processes operated continuously, "normal" means those conditions prevailing, or expected to prevail, eighty percent (80%) of the time the process is in operation, not counting startup or shut down time.
- (c) In the case of batch or discontinuous operations, readings shall be taken during that part of the operation that would normally be expected to cause the greatest emissions.
- (d) A trained employee is an employee who has worked at the plant at least one (1) month and has been trained in the appearance and characteristics of normal visible emissions for that specific process.
- (e) The Compliance Response Plan for this unit shall contain troubleshooting contingency and response steps for when an abnormal emission is observed. Failure to take response steps in accordance with Section C - Compliance Response Plan – Preparation, Implementation, Records and Reports shall be considered a deviation from this permit.

#### D.1.15 Parametric Monitoring

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The Permittee shall record the pressure drop across the baghouse used in conjunction with the aggregate dryer, at least once per day when the process is in operation. When, for any one reading, the pressure drop across the baghouse is outside of the normal range, the Permittee shall take a reasonable response. The normal range for this unit is a pressure drop between 1.0 and 8.0 inches of water unless a different upper-bound or lower-bound value for this range is determined during the latest stack test. Section C- contains the Permittee's obligation with regard to reasonable response steps required by this condition. A pressure reading that is outside the above mentioned range is not a deviation from this permit. Failure to take response steps shall be considered a deviation from this permit.

The instrument used for determining the pressure shall comply with Section C - Pressure Gauge and Other Instrument Specifications, of this permit, shall be subject to approval by IDEM, OAQ, and shall be calibrated or replaced at least once every six (6) months.

#### D.1.16 Baghouse Inspections

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An inspection shall be performed each calendar quarter of all bags controlling the one (1) stationary hot asphalt batch mixer and aggregate dryer operation when venting to the atmosphere. A baghouse inspection shall be performed within three months of redirecting vents to the atmosphere and every three months thereafter. Inspections are optional when venting indoors. All defective bags shall be replaced.

#### D.1.17 Broken or Failed Bag Detection

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In the event that bag failure has been observed:

- (a) For multi-compartment units, the affected compartments will be shut down immediately until the failed units have been repaired or replaced. Within eight (8) business hours of the determination of failure, response steps according to the timetable described in the Compliance Response Plan shall be initiated. For any failure with corresponding response steps and timetable not described in the Compliance Response Plan, response steps shall be devised within eight (8) business hours of discovery of the failure and shall include a timetable for completion. Failure to take response steps in accordance with Section C - Compliance Response Plan -Preparation, Implementation, Records, and Reports, shall be considered a deviation from this permit. If operations continue after bag failure is observed and it will be 10 days or more after the failure is observed before the failed units will be repaired or replaced, the Permittee shall promptly notify the IDEM, OAQ of the expected date the failed units will be repaired or replaced. The notification shall also include the status of the applicable compliance monitoring parameters with respect to normal, and the results of any response actions taken up to the time of notification.
- (b) For single compartment baghouses, if failure is indicated by a significant drop in the baghouse's pressure readings with abnormal visible emissions or the failure is indicated by an opacity violation, or if bag failure is determined by other means, such as gas temperatures, flow rates, air infiltration, leaks, dust traces or triboflows, then failed units and the associated process will be shut down immediately until the failed units have been repaired or replaced. Operations may continue only if the event qualifies as an emergency and the Permittee satisfies the requirements of the emergency provisions of this permit (Section B - Emergency Provisions).

### **Record Keeping and Reporting Requirement [326 IAC 2-8-4(3)] [326 IAC 2-8-16]**

#### D.1.18 Record Keeping Requirements

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- (a) To document the compliance status with Conditions D.1.5 and D.1.6, the Permittee shall maintain records in accordance with (1) through (6) below. Records maintained for (1) through (6) shall be taken monthly and shall be complete and sufficient to establish compliance with the SO<sub>2</sub> emission limit established in Conditions D.1.5 and D.1.6.

- (1) Calendar dates covered in the compliance determination period;
- (2) Actual fuel oil usage since last compliance determination period and equivalent sulfur dioxide emissions;
- (3) A certification, signed by the owner or operator, that the records of the fuel supplier certifications represent all of the fuel combusted during the period. The natural gas fired boiler certification does require the certification by the "authorized individual" as defined by 326 IAC 2-1.1-1(1); and

If the fuel supplier certification is used to demonstrate compliance the following, as a minimum, shall be maintained:

- (4) Fuel supplier certifications;
- (5) The name of the fuel supplier; and
- (6) A statement from the fuel supplier that certifies the sulfur content of the fuel oil.

To document compliance with Condition D.1.6, the Permittee shall maintain records in accordance with (1) through (3) below.

- (1) Calendar dates covered in the compliance determination period;
- (2) Actual waste oil usage and actual waste oil equivalence usage per month since last compliance determination period and equivalent sulfur dioxide emissions;
- (3) A certification, signed by the owner or operator, that the records of the fuel supplier certifications represent all of the fuel combusted during the period; and

(b) To document compliance with Condition D.1.6, the Permittee shall maintain records in accordance with (1) through (3) below.

- (1) Calendar dates covered in the compliance determination period;
- (2) Actual natural gas usage and actual natural gas equivalence usage per month since last compliance determination period and equivalent NOx emissions;
- (3) A certification, signed by the owner or operator, that the records of the fuel supplier certifications represent all of the fuel combusted during the period.

(c) To document compliance with Condition D.1.7, the Permittee shall maintain records of any additional inspections prescribed by the Preventive Maintenance Plan.

(d) To document compliance with Condition D.1.14, the Permittee shall maintain records of daily visible emission notations of the aggregate dryer baghouse stack exhaust.

(e) To document compliance with Condition D.1.15, the Permittee shall maintain the records of the pressure drop once per day.

(f) To document compliance with Condition D.1.16 the Permittee shall maintain records of the results of the inspections required under Condition D.1.16.

(g) Section C - General Record Keeping Requirements of this permit contains the Permittee's obligations with regard to the records required by this condition.

**D.1.19 Reporting Requirements**

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A quarterly summary of the information to document the compliance status with Conditions D.1.3(a) and D.1.6 shall be submitted using the reporting forms located at the end of this permit, or their equivalent, no later than thirty (30) days after the end of the quarter being reported. Section C - General Reporting contains the Permittee's obligation with regard to the reporting required by this condition. The report submitted by the Permittee does require a certification that meets the requirements of 326 IAC 2-8-5(a)(1) by the "authorized individual" as defined by 326 IAC 2-1-1(1).

## SECTION D.2

## FACILITY OPERATION CONDITIONS

**Facility Description [326 IAC 2-8-4(10)]:**

- (e) Cold mix asphalt storage piles.

(The information describing the process contained in this facility description box is descriptive information and does not constitute enforceable conditions.)

**Emission Limitations and Standards [326 IAC 2-8-4(1)]**D.2.1 Volatile Organic Compounds (VOC) [326 IAC 2-8-4] [326 IAC 2-3]

- (a) Pursuant to 326 IAC 2-8-4, the VOC emissions from the sum of the liquid binders (asphalt emulsions) shall not exceed 74.3 tons per twelve (12) consecutive month period with compliance determined at the end of each month.
- (b) Liquid binder used in the production of cold mix asphalt shall be defined as follows:
- (1) Cut back asphalt rapid cure, containing a maximum of 25.3% of the liquid binder by weight of VOC solvent and 95% by weight of VOC solvent evaporating.
  - (2) Cut back asphalt medium cure, containing a maximum of 28.6% of the liquid binder by weight of VOC solvent and 70% by weight of VOC solvent evaporating.
  - (3) Cut back asphalt slow cure, containing a maximum of 20% of the liquid binder by weight of VOC solvent and 25% by weight of VOC solvent evaporating.
  - (4) Emulsified asphalt with solvent, containing a maximum of 15% by weight of VOC solvent in the liquid binder and 46.4% by weight of VOC solvent evaporating. The percent oil distillate in emulsified asphalt with solvent liquid, as determined by ASTM, must be 7% or less of the total emulsion by volume
  - (5) Other asphalt with solvent binder, containing a maximum of 25.9% by weight of VOC solvent in the liquid binder and 2.5% by weight of VOC solvent evaporating.
- (c) When using only one type of liquid binder (asphalt emulsion) per twelve (12) consecutive month period, the usage of liquid binder shall be limited as follows:
- (1) The amount of VOC solvent used in rapid cure cut back asphalt shall not exceed 78.2 tons per twelve (12) consecutive month period with compliance determined at the end of each month.
  - (2) The amount of VOC solvent used in medium cure cut back asphalt shall not exceed 106.2 tons per twelve (12) consecutive month period with compliance determined at the end of each month.
  - (3) The amount of VOC solvent used in slow cure cut back asphalt shall not exceed 297.3 tons per twelve (12) consecutive month period with compliance determined at the end of each month.
  - (4) The amount of VOC solvent used in emulsified asphalt shall not exceed 160.2 tons per twelve (12) consecutive month period with compliance determined at the end of each month.
  - (5) The amount of VOC solvent used in all other asphalt shall not exceed 2973.0

tons per twelve (12) consecutive month period with compliance determined at the end of each month.

- (d) When using more than one liquid binder (asphalt emulsion) per twelve (12) consecutive month period, VOC emissions shall be limited as follows:

The VOC solvent allotments in (1) through (5) above shall be adjusted when more than one type of binder is used per twelve (12) consecutive month period with compliance determined at the end of each month. In order to determine the tons of VOC emitted per each type of binder, use the following formula and divide the tons of VOC solvent used for each type of binder by the corresponding adjustment factor listed in the table that follows.

$$\text{VOC emitted (tons/yr)} = \frac{\text{VOC solvent used for each binder (tons/yr)}}{\text{Adjustment factor}}$$

Type of binder	adjustment factor
cutback asphalt rapid cure	1.053
cutback asphalt medium cure	1.429
cutback asphalt slow cure	4.000
emulsified asphalt	2.155
other asphalt	40.0

Compliance with these limits, combined with the VOC emissions from all other emission units at this source, will limit source-wide VOC emissions to less than one hundred (100) tons per twelve (12) consecutive month period and render 326 IAC 2-7 (Part 70 Permit Program) and 326 IAC 2-2 (PSD)) not applicable.

**D.2.2 Volatile Organic Compounds (VOC) [326 IAC 8-5-2]**

Pursuant to 326 IAC 8-5-2 (Miscellaneous Operations: Asphalt Paving), no person shall cause or allow the use of cutback asphalt or asphalt emulsion containing more than seven percent (7%) of distillate by volume of emulsion for any paving application except:

- (1) penetrating prime coating;
- (2) stockpile storage;
- (3) application during the months of November, December, January, February, and March.

**Record Keeping and Reporting Requirement [326 IAC 2-8-4(3)] [326 IAC 2-8-16]**

**D.2.3 Record Keeping Requirements**

- (a) To document the compliance status with Condition D.2.1(c)(1) through (5), the Permittee shall maintain records in accordance with (1) through (4) below. Records maintained shall be taken monthly and shall be complete and sufficient to establish compliance with the VOC emission limits established in Condition D.2.1(c)(1) through (5).
  - (1) Calendar dates covered in the compliance determination period;
  - (2) Actual asphalt binder usage in the production of cold mix asphalt since the last compliance determination period;

- (3) Actual VOC solvent content by weight of the asphalt binder used in the production of cold mix asphalt since the last compliance determination period; and
- (4) Actual amount of VOC solvent used in the production of cold mix asphalt, and the amount of VOC emitted since the last compliance determination period.

Records may include: delivery tickets, manufacturer's data, material safety data sheets (MSDS), and other documents necessary to verify the type and amount used. Test results of ASTM tests for asphalt cutback and asphalt emulsion may be used to document volatilization.

- (b) Section C - General Record Keeping Requirements, of this permit contains the Permittee's obligations with regard to the records required by this condition.

#### D.2.4 Reporting Requirements

A quarterly summary of the information to document the compliance status with Condition D.2.1 shall be submitted using the reporting forms located at the end of this permit, or their equivalent, no later than thirty (30) days after the end of the quarter being reported. Section C - General Reporting contains the Permittee's obligation with regard to the reporting required by this condition. The report submitted by the Permittee does require a certification that meets the requirements of 326 IAC 2-8-5(a)(1) by the "authorized individual" as defined by 326 IAC 2-1-1(1).

**SECTION D.3****FACILITY OPERATION CONDITIONS****Facility Description [326 IAC 2-8-4(10)]:**

(f) One (1) asphalt cement storage tank, with a maximum storage capacity of 30,000 gallons;

(The information describing the process contained in this facility description box is descriptive information and does not constitute enforceable conditions.)

**Emission Limitations and Standards [326 IAC 2-8-4(1)]****D.3.1 Volatile Organic Compounds (VOCs) [326 IAC 12] [40 CFR 60.110b, Subpart Kb]**

Pursuant to 40 CFR Part 60.110b, Subpart Kb (Standards of Performance for Volatile Organic Liquid Storage Vessels), the 30,000 gallon asphalt cement storage tank with a vapor pressure of less than 15.0 kPa, is subject to 40 CFR Part 60.116b, paragraphs (a) through (c) which requires record keeping.

**Record Keeping and Reporting Requirements [326 IAC 2-8-4(3)] [326 IAC 2-8-16]****D.3.2 Record Keeping Requirements [40 CFR 60.110b, Subpart Kb]**

- (a) To document the compliance status with Condition D.2.1, the Permittee shall maintain permanent records at the source in accordance with (1) through (3) below:
- (1) the dimension of the storage vessel;
  - (2) an analysis showing the capacity of the storage vessel; and
  - (3) the true vapor pressure of each VOC stored, indicating that the maximum true vapor pressure of VOC is less than 15.0 kPa.
- (b) Section C - General Record Keeping Requirements, of this permit contains the Permittee's obligations with regard to the records required by this condition.

**INDIANA DEPARTMENT OF ENVIRONMENTAL MANAGEMENT  
OFFICE OF AIR QUALITY  
COMPLIANCE AND ENFORCEMENT BRANCH  
FEDERALLY ENFORCEABLE STATE OPERATING PERMIT (FESOP)  
CERTIFICATION**

Source Name: Rieth Riley Construction Co., Inc.  
Source Address: 15215 River Avenue, Noblesville, Indiana 46060  
FESOP Permit No.: F057-18252-03300

**This certification shall be included when submitting monitoring, testing reports/results or other documents as required by this permit.**

Please check what document is being certified:

Annual Compliance Certification Letter

Test Result (specify) \_\_\_\_\_

Report (specify) \_\_\_\_\_

Notification (specify) \_\_\_\_\_

Affidavit (specify) \_\_\_\_\_

Other (specify) \_\_\_\_\_

I certify that, based on information and belief formed after reasonable inquiry, the statements and information in the document are true, accurate, and complete.

Signature: \_\_\_\_\_

Printed Name: \_\_\_\_\_

Title/Position: \_\_\_\_\_

Date: \_\_\_\_\_

**INDIANA DEPARTMENT OF ENVIRONMENTAL MANAGEMENT  
OFFICE OF AIR QUALITY  
COMPLIANCE AND ENFORCEMENT BRANCH  
100 North Senate Avenue  
MC 61-53 IGCN 1003  
Indianapolis, Indiana 46204-2251  
Phone: (317) 233-0178  
Fax: (317) 233-6865**

**FEDERALLY ENFORCEABLE STATE OPERATING PERMIT (FESOP)  
EMERGENCY OCCURRENCE REPORT**

Source Name: Rieth Riley Construction Co., Inc.  
Source Address: 15215 River Avenue, Noblesville, Indiana 46060  
FESOP Permit No.: F057-18252-03300

**This form consists of 2 pages**

**Page 1 of 2**

- This is an emergency as defined in 326 IAC 2-7-1(12)
  - The Permittee must notify the Office of Air Quality (OAQ), within four (4) business hours (1-800-451-6027 or 317-233-0178, ask for Compliance Section); and
  - The Permittee must submit notice in writing or by facsimile within two (2) working days (Facsimile Number: 317-233-6865), and follow the other requirements of 326 IAC 2-7-16

If any of the following are not applicable, mark N/A

Facility/Equipment/Operation:
Control Equipment:
Permit Condition or Operation Limitation in Permit:
Description of the Emergency:
Describe the cause of the Emergency:

If any of the following are not applicable, mark N/A

Page 2 of 2

Date/Time Emergency started:
Date/Time Emergency was corrected:
Was the facility being properly operated at the time of the emergency?    Y    N Describe:
Type of Pollutants Emitted: TSP, PM-10, SO <sub>2</sub> , VOC, NO <sub>x</sub> , CO, Pb, other:
Estimated amount of pollutant(s) emitted during emergency:
Describe the steps taken to mitigate the problem:
Describe the corrective actions/response steps taken:
Describe the measures taken to minimize emissions:
If applicable, describe the reasons why continued operation of the facilities are necessary to prevent imminent injury to persons, severe damage to equipment, substantial loss of capital investment, or loss of product or raw materials of substantial economic value:

Form Completed by: \_\_\_\_\_

Title / Position: \_\_\_\_\_

Date: \_\_\_\_\_

Phone: \_\_\_\_\_

**INDIANA DEPARTMENT OF ENVIRONMENTAL MANAGEMENT  
OFFICE OF AIR QUALITY  
COMPLIANCE AND ENFORCEMENT BRANCH**

**FESOP Quarterly Report**

Source Name: Rieth Riley Construction Co., Inc.  
Source Address: 15215 River Avenue, Noblesville, Indiana 46060  
FESOP Permit No.: F057-18252-03300  
Facility: Aggregate dryer  
Parameter: Hot-mix Asphalt Production  
Limit: The amount of hot-mix asphalt produced in the dryer/burner shall not exceed 1,000,000 tons per twelve (12) consecutive month period, with compliance determined at the end of each month.

QUARTER: \_\_\_\_\_ YEAR: \_\_\_\_\_

Month	Column 1	Column 2	Column 1 + Column 2
	Hot-mix Asphalt Produced This Month (tons)	Hot-mix Asphalt Produced Previous 11 Months (tons)	12 Month Total Hot-mix Asphalt Produced (tons)
Month 1			
Month 2			
Month 3			

- No deviation occurred in this quarter.
- Deviation/s occurred in this quarter.  
Deviation has been reported on: \_\_\_\_\_

Submitted by: \_\_\_\_\_  
Title / Position: \_\_\_\_\_  
Signature: \_\_\_\_\_  
Date: \_\_\_\_\_  
Phone: \_\_\_\_\_

**INDIANA DEPARTMENT OF ENVIRONMENTAL MANAGEMENT  
OFFICE OF AIR QUALITY  
COMPLIANCE AND ENFORCEMENT BRANCH**

**FESOP Quarterly Report**

Page 1 of 2

Source Name: Rieth-Riley Construction Co., Inc.  
Initial Source Address: 15215 River Avenue, Noblesville, Indiana 46060  
FESOP Permit No.: F057-18252-03300  
Facility: Dryer/mixer burner Parameter: SO<sub>2</sub>, NO<sub>x</sub>, and CO<sub>2e</sub> emissions  
Limit: SO<sub>2</sub> emissions from the dryer/mixer burner shall not exceed 90.11 tons per twelve (12) consecutive month period, with compliance determined at the end of each month, using the equation found in Condition D.1.12(a);  
NO<sub>x</sub> emissions from the dryer/mixer burner shall not exceed 96.5 tons per twelve (12) consecutive month period, with compliance determined at the end of each month, using the equation found in Condition D.1.12(b); and  
CO<sub>2e</sub> emissions from the dryer/mixer burner shall not exceed 96,172.62 tons per twelve (12) consecutive month period, with compliance determined at the end of each month, using the equation found in Condition D.1.12(c).

**FESOP Fuel Usage and SO<sub>2</sub>, NO<sub>x</sub>, and CO<sub>2</sub>e Emissions Quarterly Reporting Form** **Page 2 of 2**

Quarter: \_\_\_\_\_ Year: \_\_\_\_\_

Month	Fuel Types (units)	Column 1	Column 2	Column 1 + Column 2	Total SO <sub>2</sub> Emissions From All Fuels and Slag Used (tons per 12 month consecutive period)	Total NO <sub>x</sub> Emissions From All Fuels Used (tons per 12 month consecutive period)	Total CO <sub>2</sub> e Emissions From All Fuels Used (tons per 12 month consecutive period)
		Usage This Month	Usage Previous 11 Months	Usage 12 Month Total			
Month 1	Natural gas (mmcf)						
	No. 2 fuel oil (gallons)						
	Waste oil (gallons)						
Month 2	Natural gas (mmcf)						
	No. 2 fuel oil (gallons)						
	Waste oil (gallons)						
Month 3	Natural gas (mmcf)						
	No. 2 fuel oil (gallons)						
	Waste oil (gallons)						

- No deviation occurred in this quarter.
- Deviation/s occurred in this quarter.  
 Deviation has been reported on: \_\_\_\_\_

Submitted by: \_\_\_\_\_  
 Title / Position: \_\_\_\_\_  
 Signature: \_\_\_\_\_  
 Date: \_\_\_\_\_  
 Phone: \_\_\_\_\_

DRAFT

**FESOP Quarterly Report - Liquid Binder (Asphalt Emulsion) Usage / VOC Emissions**

QUARTER: \_\_\_\_\_ YEAR: \_\_\_\_\_

Month	Binder/Emulsion Types (tons)	Column 1	Column 2	Column 1 + Column 2	Equation Results
		Usage This Month	Usage Previous 11 Months	Usage 12 Month Total	VOC Emissions (tons per 12 months)
Month 1	Cutback asphalt rapid cure liquid binder				
	Cutback asphalt medium cure liquid binder				
	Cutback asphalt slow cure liquid binder				
	Emulsified asphalt with solvent liquid binder				
	Other asphalt with solvent liquid binder				
Month 2	Cutback asphalt rapid cure liquid binder				
	Cutback asphalt medium cure liquid binder				
	Cutback asphalt slow cure liquid binder				
	Emulsified asphalt with solvent liquid binder				
	Other asphalt with solvent liquid binder				
Month 3	Cutback asphalt rapid cure liquid binder				
	Cutback asphalt medium cure liquid binder				
	Cutback asphalt slow cure liquid binder				
	Emulsified asphalt with solvent liquid binder				
	Other asphalt with solvent liquid binder				

- No deviation occurred in this reporting period.
- Deviation/s occurred in this reporting period.  
 Deviation has been reported on: \_\_\_\_\_

Submitted by: \_\_\_\_\_ Date: \_\_\_\_\_  
 Title / Position: \_\_\_\_\_ Phone: \_\_\_\_\_  
 Signature: \_\_\_\_\_

$$\text{VOC Emitted (tons/year)} = \sum \frac{\text{VOC solvent used for each binder} \left( \frac{\text{tons}}{\text{year}} \right)}{\text{Adjustment factor}}$$

Type of Binder	Adjustment Factor
Cutback Asphalt Rapid Cure	1.053
Cutback Asphalt Medium Cure	1.429
Cutback Asphalt Slow Cure	4.0
Emulsified Asphalt	2.155
Other Asphalt	40.0

DRAFT

**INDIANA DEPARTMENT OF ENVIRONMENTAL MANAGEMENT  
 OFFICE OF AIR QUALITY  
 COMPLIANCE AND ENFORCEMENT BRANCH  
 FEDERALLY ENFORCEABLE STATE OPERATING PERMIT (FESOP)  
 QUARTERLY DEVIATION AND COMPLIANCE MONITORING REPORT**

Source Name: Rieth Riley Construction Co., Inc.  
 Source Address: 15215 River Avenue, Noblesville, Indiana 46060  
 FESOP Permit No.: F057-18252-03300

**Months:** \_\_\_\_\_ **to** \_\_\_\_\_ **Year:** \_\_\_\_\_

<p>This report shall be submitted quarterly based on a calendar year. Proper notice submittal under Section B –Emergency Provisions satisfies the reporting requirements of paragraph (a) of Section C- General Reporting. Any deviation from the requirements of this permit, the date(s) of each deviation, the probable cause of the deviation, and the response steps taken must be reported. A deviation required to be reported pursuant to an applicable requirement that exists independent of the permit, shall be reported according to the schedule stated in the applicable requirement and does not need to be included in this report. Additional pages may be attached if necessary. If no deviations occurred, please specify in the box marked "No deviations occurred this reporting period".</p>	
<input type="checkbox"/> NO DEVIATIONS OCCURRED THIS REPORTING PERIOD.	
<input type="checkbox"/> THE FOLLOWING DEVIATIONS OCCURRED THIS REPORTING PERIOD	
<b>Permit Requirement</b> (specify permit condition #)	
<b>Date of Deviation:</b>	<b>Duration of Deviation:</b>
<b>Number of Deviations:</b>	
<b>Probable Cause of Deviation:</b>	
<b>Response Steps Taken:</b>	
<b>Permit Requirement</b> (specify permit condition #)	
<b>Date of Deviation:</b>	<b>Duration of Deviation:</b>
<b>Number of Deviations:</b>	
<b>Probable Cause of Deviation:</b>	
<b>Response Steps Taken:</b>	

DRAFT

<b>Permit Requirement</b> (specify permit condition #)	
<b>Date of Deviation:</b>	<b>Duration of Deviation:</b>
<b>Number of Deviations:</b>	
<b>Probable Cause of Deviation:</b>	
<b>Response Steps Taken:</b>	
<b>Permit Requirement</b> (specify permit condition #)	
<b>Date of Deviation:</b>	<b>Duration of Deviation:</b>
<b>Number of Deviations:</b>	
<b>Probable Cause of Deviation:</b>	
<b>Response Steps Taken:</b>	
<b>Permit Requirement</b> (specify permit condition #)	
<b>Date of Deviation:</b>	<b>Duration of Deviation:</b>
<b>Number of Deviations:</b>	
<b>Probable Cause of Deviation:</b>	
<b>Response Steps Taken:</b>	

Form Completed by: \_\_\_\_\_

Title / Position: \_\_\_\_\_

Date: \_\_\_\_\_

Phone: \_\_\_\_\_

**Federally Enforceable State Operating  
Permit Renewal  
OFFICE OF AIR QUALITY**

**Rieth-Riley Construction Company, Inc.  
15215 River Avenue  
Noblesville, Indiana 46060**

**Attachment A**

**HOT-MIX ASPHALT PLANT  
FUGITIVE DUST CONTROL PLAN**

**F057-18252-03300**

HOT-MIX ASPHALT PLANT SITE FUGITIVE DUST CONTROL PLAN

1. Fugitive particulate matter (dust) emissions from paved roads, unpaved roads, and parking lots shall be controlled by one or more of the following measures:
  - A. Paved roads and parking lots:
    - i. Cleaning by vacuum sweeping on an as-needed basis.
    - ii. Power brooming while wet either from rain or application of water.
  - B. Unpaved roads and parking lots:
    - i. Paving with asphalt.
    - ii. Treating with emulsified asphalt on an as-needed basis.
    - iii. Treating with water on an as-needed basis.
    - iv. Double chip and seal the road surface and maintained on an as-needed basis.
2. Fugitive particulate matter (dust) emissions from aggregate stockpiles shall be controlled by one or more of the following measures:
  - A. Maintain minimum size and number of stock piles of aggregate.
  - B. Treating around the stockpile area with emulsified asphalt on an as-needed basis.
  - C. Treating around the stockpile area with water on an as-needed basis.
  - D. Treating the stockpiles with water on an as-needed basis.
3. Fugitive particulate matter (dust) emission from outdoor conveying of aggregates shall be controlled by the following measure:
  - A. Apply water at the feed and the intermediate points on an as-needed basis.
4. Fugitive particulate matter (dust) emissions resulting from the transferring of aggregates shall be controlled by one or more of the following measures:
  - A. Minimize the vehicular distance between the transfer points.
  - B. Enclose the transfer points.
  - C. Apply water on transfer points on an as-needed basis.
5. Fugitive particulate matter (dust) emissions from the transportation of aggregate by truck, front end loader, etc., shall be controlled by one or more of the following measures:
  - A. Tarping the aggregate hauling vehicles.
  - B. Maintain vehicle bodies in a condition to prevent leakage.
  - C. Spray the aggregates with water.
  - D. Maintain a 15-mph speed limit in the yard.

6. Fugitive particulate matter (dust) emissions from the loading and unloading of aggregates shall be controlled by one or more of the following measures:
  - A. Reduce free fall distance to a minimum.
  - B. Reduce the rate of discharge of the aggregate.
  - C. Spray the aggregate with water on an as-needed basis.

“An as-needed basis” means the frequency or quantity of application necessary to minimize visible particulate matter emissions.

**Federally Enforceable State Operating Permit  
New Source Construction  
OFFICE OF AIR QUALITY**

**Rieth Riley Construction Co., Inc.  
15215 River Avenue  
Noblesville, Indiana 46060**

**Attachment B**

**Title 40: Protection of Environment**

**[PART 60—NEW SOURCE PERFORMANCE STANDARDS](#)**

**SUBPART I - STANDARDS OF PERFORMANCE  
FOR HOT MIX ASPHALT FACILITIES**

**Permit No. F057-18252-03300**

## **40 CFR 60, SUBPART I — STANDARDS OF PERFORMANCE FOR HOT MIX ASPHALT FACILITIES**

### **§ 60.90 Applicability and designation of affected facility.**

- (a) The affected facility to which the provisions of this subpart apply is each hot mix asphalt facility. For the purpose of this subpart, a hot mix asphalt facility is comprised only of any combination of the following: dryers; systems for screening, handling, storing, and weighing hot aggregate; systems for loading, transferring, and storing mineral filler, systems for mixing hot mix asphalt; and the loading, transfer, and storage systems associated with emission control systems.
- (b) Any facility under paragraph (a) of this section that commences construction or modification after June 11, 1973, is subject to the requirements of this subpart.

*[42 FR 37936, July 25, 1977, as amended at 51 FR 12325, Apr. 10, 1986]*

### **§ 60.91 Definitions.**

As used in this subpart, all terms not defined herein shall have the meaning given them in the Act and in subpart A of this part.

- (a) *Hot mix asphalt facility* means any facility, as described in §60.90, used to manufacture hot mix asphalt by heating and drying and mixing with asphalt cements.

*[51 FR 12325, Apr. 10, 1986]*

### **§ 60.92 Standard for particulate matter.**

- (a) On and after the date on which the performance test required to be conducted by §60.8 is completed, no owner or operator subject to the provisions of this subpart shall discharge or cause the discharge into the atmosphere from any affected facility any gases which:
  - (1) Contain particulate matter in excess of 90 mg/dscm (four hundredths (0.04) gr/dscf).
  - (2) Exhibit 20 percent opacity, or greater.

*[39 FR 9314, Mar. 8, 1974, as amended at 40 FR 46259, Oct. 6, 1975]*

### **§ 60.93 Test methods and procedures.**

- (a) In conducting the performance tests required in §60.8, the owner or operator shall use as reference methods and procedures the test methods in appendix A of this part or other methods and procedures as specified in this section, except as provided in §60.8(b).
- (b) The owner or operator shall determine compliance with the particulate matter standards in §60.92 as follows:
  - (1) Method 5 shall be used to determine the particulate matter concentration. The sampling time and sample volume for each run shall be at least 60 minutes and 0.90 dscm (31.8 dscf).
  - (2) Method 9 and the procedures in §60.11 shall be used to determine opacity.

*[54 FR 6667, Feb. 14, 1989]*

**Federally Enforceable State Operating Permit  
New Source Construction  
OFFICE OF AIR QUALITY**

**Rieth Riley Construction Co., Inc.  
15215 River Avenue  
Noblesville, Indiana 46060**

**Attachment C**

**Title 40: Protection of Environment**

**[PART 60—NEW SOURCE PERFORMANCE STANDARDS](#)**

**SUBPART Kb**

**Standards of Performance for Volatile Organic Liquid Storage Vessels  
(Including Petroleum Liquid Storage Vessels) for Which Construction,  
Reconstruction, or Modification Commenced after July 23, 1984**

**Permit No. F057-18252-03300**

**Source:** 52 FR 11429, Apr. 8, 1987, unless otherwise noted.

**§ 60.110b *Applicability and designation of affected facility.***

(a) Except as provided in paragraph (b) of this section, the affected facility to which this subpart applies is each storage vessel with a capacity greater than or equal to 75 cubic meters ( $m^3$ ) that is used to store volatile organic liquids (VOL) for which construction, reconstruction, or modification is commenced after July 23, 1984.

(b) This subpart does not apply to storage vessels with a capacity greater than or equal to 151  $m^3$  storing a liquid with a maximum true vapor pressure less than 3.5 kilopascals (kPa) or with a capacity greater than or equal to 75  $m^3$  but less than 151  $m^3$  storing a liquid with a maximum true vapor pressure less than 15.0 kPa.

(c) [Reserved]

(d) This subpart does not apply to the following:

- (1) Vessels at coke oven by-product plants.
- (2) Pressure vessels designed to operate in excess of 204.9 kPa and without emissions to the atmosphere.
- (3) Vessels permanently attached to mobile vehicles such as trucks, railcars, barges, or ships.
- (4) Vessels with a design capacity less than or equal to 1,589.874  $m^3$  used for petroleum or condensate stored, processed, or treated prior to custody transfer.
- (5) Vessels located at bulk gasoline plants.
- (6) Storage vessels located at gasoline service stations.
- (7) Vessels used to store beverage alcohol.
- (8) Vessels subject to subpart GGGG of 40 CFR part 63.

(e) *Alternative means of compliance*—(1) *Option to comply with part 65.* Owners or operators may choose to comply with 40 CFR part 65, subpart C, to satisfy the requirements of §§60.112b through 60.117b for storage vessels that are subject to this subpart that meet the specifications in paragraphs (e)(1)(i) and (ii) of this section. When choosing to comply with 40 CFR part 65, subpart C, the monitoring requirements of §60.116b(c), (e), (f)(1), and (g) still apply. Other provisions applying to owners or operators who choose to comply with 40 CFR part 65 are provided in 40 CFR 65.1.

(i) A storage vessel with a design capacity greater than or equal to 151  $m^3$  containing a VOL that, as stored, has a maximum true vapor pressure equal to or greater than 5.2 kPa; or

(ii) A storage vessel with a design capacity greater than 75  $m^3$  but less than 151  $m^3$  containing a VOL that, as stored, has a maximum true vapor pressure equal to or greater than 27.6 kPa.

(2) *Part 60, subpart A.* Owners or operators who choose to comply with 40 CFR part 65, subpart C, must also comply with §§60.1, 60.2, 60.5, 60.6, 60.7(a)(1) and (4), 60.14, 60.15, and 60.16 for those storage vessels. All sections and paragraphs of subpart A of this part that are not mentioned in this paragraph (e)(2) do not apply to owners or operators of storage vessels complying with 40 CFR part 65, subpart C, except that provisions required to be met prior to implementing 40 CFR part 65 still apply. Owners and operators who choose to comply with 40 CFR part 65, subpart C, must comply with 40 CFR part 65, subpart A.

(3) *Internal floating roof report.* If an owner or operator installs an internal floating roof and, at initial startup, chooses to comply with 40 CFR part 65, subpart C, a report shall be furnished to the Administrator stating that the control equipment meets the specifications of 40 CFR 65.43. This report shall be an attachment to the notification required by 40 CFR 65.5(b).

(4) *External floating roof report.* If an owner or operator installs an external floating roof and, at initial startup, chooses to comply with 40 CFR part 65, subpart C, a report shall be furnished to the Administrator stating that the control equipment meets the specifications of 40 CFR 65.44. This report shall be an attachment to the notification required by 40 CFR 65.5(b).

[52 FR 11429, Apr. 8, 1987, as amended at 54 FR 32973, Aug. 11, 1989; 65 FR 78275, Dec. 14, 2000; 68 FR 59332, Oct. 15, 2003]

#### **§ 60.111b Definitions.**

Terms used in this subpart are defined in the Act, in subpart A of this part, or in this subpart as follows:

*Bulk gasoline plant* means any gasoline distribution facility that has a gasoline throughput less than or equal to 75,700 liters per day. Gasoline throughput shall be the maximum calculated design throughput as may be limited by compliance with an enforceable condition under Federal requirement or Federal, State or local law, and discoverable by the Administrator and any other person.

*Condensate* means hydrocarbon liquid separated from natural gas that condenses due to changes in the temperature or pressure, or both, and remains liquid at standard conditions.

*Custody transfer* means the transfer of produced petroleum and/or condensate, after processing and/or treatment in the producing operations, from storage vessels or automatic transfer facilities to pipelines or any other forms of transportation.

*Fill* means the introduction of VOL into a storage vessel but not necessarily to complete capacity.

*Gasoline service station* means any site where gasoline is dispensed to motor vehicle fuel tanks from stationary storage tanks.

*Maximum true vapor pressure* means the equilibrium partial pressure exerted by the volatile organic compounds (as defined in 40 CFR 51.100) in the stored VOL at the temperature equal to the highest calendar-month average of the VOL storage temperature for VOL's stored above or below the ambient temperature or at the local maximum monthly average temperature as reported by the National Weather Service for VOL's stored at the ambient temperature, as determined:

(1) In accordance with methods described in American Petroleum Institute Bulletin 2517, Evaporation Loss From External Floating Roof Tanks, (incorporated by reference—see §60.17); or

(2) As obtained from standard reference texts; or

(3) As determined by ASTM D2879–83, 96, or 97 (incorporated by reference—see §60.17);

(4) Any other method approved by the Administrator.

*Petroleum* means the crude oil removed from the earth and the oils derived from tar sands, shale, and coal.

*Petroleum liquids* means petroleum, condensate, and any finished or intermediate products manufactured in a petroleum refinery.

*Process tank* means a tank that is used within a process (including a solvent or raw material recovery process) to collect material discharged from a feedstock storage vessel or equipment within the process before the material is

transferred to other equipment within the process, to a product or by-product storage vessel, or to a vessel used to store recovered solvent or raw material. In many process tanks, unit operations such as reactions and blending are conducted. Other process tanks, such as surge control vessels and bottoms receivers, however, may not involve unit operations.

*Reid vapor pressure* means the absolute vapor pressure of volatile crude oil and volatile nonviscous petroleum liquids except liquified petroleum gases, as determined by ASTM D323–82 or 94 (incorporated by reference—see §60.17).

*Storage vessel* means each tank, reservoir, or container used for the storage of volatile organic liquids but does not include:

- (1) Frames, housing, auxiliary supports, or other components that are not directly involved in the containment of liquids or vapors;
- (2) Subsurface caverns or porous rock reservoirs; or
- (3) Process tanks.

*Volatile organic liquid (VOL)* means any organic liquid which can emit volatile organic compounds (as defined in 40 CFR 51.100) into the atmosphere.

*Waste* means any liquid resulting from industrial, commercial, mining or agricultural operations, or from community activities that is discarded or is being accumulated, stored, or physically, chemically, or biologically treated prior to being discarded or recycled.

[52 FR 11429, Apr. 8, 1987, as amended at 54 FR 32973, Aug. 11, 1989; 65 FR 61756, Oct. 17, 2000; 68 FR 59333, Oct. 15, 2003]

**§ 60.112b Standard for volatile organic compounds (VOC).**

(a) The owner or operator of each storage vessel either with a design capacity greater than or equal to 151 m<sup>3</sup> containing a VOL that, as stored, has a maximum true vapor pressure equal to or greater than 5.2 kPa but less than 76.6 kPa or with a design capacity greater than or equal to 75 m<sup>3</sup> but less than 151 m<sup>3</sup> containing a VOL that, as stored, has a maximum true vapor pressure equal to or greater than 27.6 kPa but less than 76.6 kPa, shall equip each storage vessel with one of the following:

(1) A fixed roof in combination with an internal floating roof meeting the following specifications:

(i) The internal floating roof shall rest or float on the liquid surface (but not necessarily in complete contact with it) inside a storage vessel that has a fixed roof. The internal floating roof shall be floating on the liquid surface at all times, except during initial fill and during those intervals when the storage vessel is completely emptied or subsequently emptied and refilled. When the roof is resting on the leg supports, the process of filling, emptying, or refilling shall be continuous and shall be accomplished as rapidly as possible.

(ii) Each internal floating roof shall be equipped with one of the following closure devices between the wall of the storage vessel and the edge of the internal floating roof:

(A) A foam- or liquid-filled seal mounted in contact with the liquid (liquid-mounted seal). A liquid-mounted seal means a foam- or liquid-filled seal mounted in contact with the liquid between the wall of the storage vessel and the floating roof continuously around the circumference of the tank.

(B) Two seals mounted one above the other so that each forms a continuous closure that completely covers the space between the wall of the storage vessel and the edge of the internal floating roof. The lower seal may be vapor-mounted, but both must be continuous.

(C) A mechanical shoe seal. A mechanical shoe seal is a metal sheet held vertically against the wall of the storage vessel by springs or weighted levers and is connected by braces to the floating roof. A flexible coated fabric (envelope) spans the annular space between the metal sheet and the floating roof.

(iii) Each opening in a noncontact internal floating roof except for automatic bleeder vents (vacuum breaker vents) and the rim space vents is to provide a projection below the liquid surface.

(iv) Each opening in the internal floating roof except for leg sleeves, automatic bleeder vents, rim space vents, column wells, ladder wells, sample wells, and stub drains is to be equipped with a cover or lid which is to be maintained in a closed position at all times (i.e., no visible gap) except when the device is in actual use. The cover or lid shall be equipped with a gasket. Covers on each access hatch and automatic gauge float well shall be bolted except when they are in use.

(v) Automatic bleeder vents shall be equipped with a gasket and are to be closed at all times when the roof is floating except when the roof is being floated off or is being landed on the roof leg supports.

(vi) Rim space vents shall be equipped with a gasket and are to be set to open only when the internal floating roof is not floating or at the manufacturer's recommended setting.

(vii) Each penetration of the internal floating roof for the purpose of sampling shall be a sample well. The sample well shall have a slit fabric cover that covers at least 90 percent of the opening.

(viii) Each penetration of the internal floating roof that allows for passage of a column supporting the fixed roof shall have a flexible fabric sleeve seal or a gasketed sliding cover.

(ix) Each penetration of the internal floating roof that allows for passage of a ladder shall have a gasketed sliding cover.

(2) An external floating roof. An external floating roof means a pontoon-type or double-deck type cover that rests on the liquid surface in a vessel with no fixed roof. Each external floating roof must meet the following specifications:

(i) Each external floating roof shall be equipped with a closure device between the wall of the storage vessel and the roof edge. The closure device is to consist of two seals, one above the other. The lower seal is referred to as the primary seal, and the upper seal is referred to as the secondary seal.

(A) The primary seal shall be either a mechanical shoe seal or a liquid-mounted seal. Except as provided in §60.113b(b)(4), the seal shall completely cover the annular space between the edge of the floating roof and tank wall.

(B) The secondary seal shall completely cover the annular space between the external floating roof and the wall of the storage vessel in a continuous fashion except as allowed in §60.113b(b)(4).

(ii) Except for automatic bleeder vents and rim space vents, each opening in a noncontact external floating roof shall provide a projection below the liquid surface. Except for automatic bleeder vents, rim space vents, roof drains, and leg sleeves, each opening in the roof is to be equipped with a gasketed cover, seal, or lid that is to be maintained in a closed position at all times (i.e., no visible gap) except when the device is in actual use. Automatic bleeder vents are to be closed at all times when the roof is floating except when the roof is being floated off or is being landed on the roof leg supports. Rim vents are to be set to open when the roof is being floated off the roof legs supports or at the manufacturer's recommended setting. Automatic bleeder vents and rim space vents are to be gasketed. Each emergency roof drain is to be provided with a slotted membrane fabric cover that covers at least 90 percent of the area of the opening.

(iii) The roof shall be floating on the liquid at all times (i.e., off the roof leg supports) except during initial fill until the roof is lifted off leg supports and when the tank is completely emptied and subsequently refilled. The process of filling, emptying, or refilling when the roof is resting on the leg supports shall be continuous and shall be accomplished as rapidly as possible.

(3) A closed vent system and control device meeting the following specifications:

(i) The closed vent system shall be designed to collect all VOC vapors and gases discharged from the storage vessel and operated with no detectable emissions as indicated by an instrument reading of less than 500 ppm above background and visual inspections, as determined in part 60, subpart VV, §60.485(b).

(ii) The control device shall be designed and operated to reduce inlet VOC emissions by 95 percent or greater. If a flare is used as the control device, it shall meet the specifications described in the general control device requirements (§60.18) of the General Provisions.

(4) A system equivalent to those described in paragraphs (a)(1), (a)(2), or (a)(3) of this section as provided in §60.114b of this subpart.

(b) The owner or operator of each storage vessel with a design capacity greater than or equal to 75 m<sup>3</sup> which contains a VOL that, as stored, has a maximum true vapor pressure greater than or equal to 76.6 kPa shall equip each storage vessel with one of the following:

(1) A closed vent system and control device as specified in §60.112b(a)(3).

(2) A system equivalent to that described in paragraph (b)(1) as provided in §60.114b of this subpart.

(c) *Site-specific standard for Merck & Co., Inc.'s Stonewall Plant in Elkton, Virginia.* This paragraph applies only to the pharmaceutical manufacturing facility, commonly referred to as the Stonewall Plant, located at Route 340 South, in Elkton, Virginia ("site").

(1) For any storage vessel that otherwise would be subject to the control technology requirements of paragraphs (a) or (b) of this section, the site shall have the option of either complying directly with the requirements of this subpart, or reducing the site-wide total criteria pollutant emissions cap (total emissions cap) in accordance with the procedures set forth in a permit issued pursuant to 40 CFR 52.2454. If the site chooses the option of reducing the total emissions cap in accordance with the procedures set forth in such permit, the requirements of such permit shall apply in lieu of the otherwise applicable requirements of this subpart for such storage vessel.

(2) For any storage vessel at the site not subject to the requirements of 40 CFR 60.112b (a) or (b), the requirements of 40 CFR 60.116b (b) and (c) and the General Provisions (subpart A of this part) shall not apply.

[52 FR 11429, Apr. 8, 1987, as amended at 62 FR 52641, Oct. 8, 1997]

**§ 60.113b Testing and procedures.**

The owner or operator of each storage vessel as specified in §60.112b(a) shall meet the requirements of paragraph (a), (b), or (c) of this section. The applicable paragraph for a particular storage vessel depends on the control equipment installed to meet the requirements of §60.112b.

(a) After installing the control equipment required to meet §60.112b(a)(1) (permanently affixed roof and internal floating roof), each owner or operator shall:

(1) Visually inspect the internal floating roof, the primary seal, and the secondary seal (if one is in service), prior to filling the storage vessel with VOL. If there are holes, tears, or other openings in the primary seal, the secondary seal, or the seal fabric or defects in the internal floating roof, or both, the owner or operator shall repair the items before filling the storage vessel.

(2) For Vessels equipped with a liquid-mounted or mechanical shoe primary seal, visually inspect the internal floating roof and the primary seal or the secondary seal (if one is in service) through manholes and roof hatches on the fixed roof at least once every 12 months after initial fill. If the internal floating roof is not resting on the surface of the VOL inside the storage vessel, or there is liquid accumulated on the roof, or the seal is detached, or there are holes or tears in the seal fabric, the owner or operator shall repair the items or empty and remove the storage vessel from service within 45 days. If a failure that is detected during inspections required in this paragraph cannot be repaired within 45 days and if the vessel cannot be emptied within 45 days, a 30-day extension may be requested from the Administrator in the inspection report required in §60.115b(a)(3). Such a request for an extension must document that

alternate storage capacity is unavailable and specify a schedule of actions the company will take that will assure that the control equipment will be repaired or the vessel will be emptied as soon as possible.

(3) For vessels equipped with a double-seal system as specified in §60.112b(a)(1)(ii)(B):

(i) Visually inspect the vessel as specified in paragraph (a)(4) of this section at least every 5 years; or

(ii) Visually inspect the vessel as specified in paragraph (a)(2) of this section.

(4) Visually inspect the internal floating roof, the primary seal, the secondary seal (if one is in service), gaskets, slotted membranes and sleeve seals (if any) each time the storage vessel is emptied and degassed. If the internal floating roof has defects, the primary seal has holes, tears, or other openings in the seal or the seal fabric, or the secondary seal has holes, tears, or other openings in the seal or the seal fabric, or the gaskets no longer close off the liquid surfaces from the atmosphere, or the slotted membrane has more than 10 percent open area, the owner or operator shall repair the items as necessary so that none of the conditions specified in this paragraph exist before refilling the storage vessel with VOL. In no event shall inspections conducted in accordance with this provision occur at intervals greater than 10 years in the case of vessels conducting the annual visual inspection as specified in paragraphs (a)(2) and (a)(3)(ii) of this section and at intervals no greater than 5 years in the case of vessels specified in paragraph (a)(3)(i) of this section.

(5) Notify the Administrator in writing at least 30 days prior to the filling or refilling of each storage vessel for which an inspection is required by paragraphs (a)(1) and (a)(4) of this section to afford the Administrator the opportunity to have an observer present. If the inspection required by paragraph (a)(4) of this section is not planned and the owner or operator could not have known about the inspection 30 days in advance or refilling the tank, the owner or operator shall notify the Administrator at least 7 days prior to the refilling of the storage vessel. Notification shall be made by telephone immediately followed by written documentation demonstrating why the inspection was unplanned. Alternatively, this notification including the written documentation may be made in writing and sent by express mail so that it is received by the Administrator at least 7 days prior to the refilling.

(b) After installing the control equipment required to meet §60.112b(a)(2) (external floating roof), the owner or operator shall:

(1) Determine the gap areas and maximum gap widths, between the primary seal and the wall of the storage vessel and between the secondary seal and the wall of the storage vessel according to the following frequency.

(i) Measurements of gaps between the tank wall and the primary seal (seal gaps) shall be performed during the hydrostatic testing of the vessel or within 60 days of the initial fill with VOL and at least once every 5 years thereafter.

(ii) Measurements of gaps between the tank wall and the secondary seal shall be performed within 60 days of the initial fill with VOL and at least once per year thereafter.

(iii) If any source ceases to store VOL for a period of 1 year or more, subsequent introduction of VOL into the vessel shall be considered an initial fill for the purposes of paragraphs (b)(1)(i) and (b)(1)(ii) of this section.

(2) Determine gap widths and areas in the primary and secondary seals individually by the following procedures:

(i) Measure seal gaps, if any, at one or more floating roof levels when the roof is floating off the roof leg supports.

(ii) Measure seal gaps around the entire circumference of the tank in each place where a 0.32-cm diameter uniform probe passes freely (without forcing or binding against seal) between the seal and the wall of the storage vessel and measure the circumferential distance of each such location.

(iii) The total surface area of each gap described in paragraph (b)(2)(ii) of this section shall be determined by using probes of various widths to measure accurately the actual distance from the tank wall to the seal and multiplying each such width by its respective circumferential distance.

(3) Add the gap surface area of each gap location for the primary seal and the secondary seal individually and divide the sum for each seal by the nominal diameter of the tank and compare each ratio to the respective standards in paragraph (b)(4) of this section.

(4) Make necessary repairs or empty the storage vessel within 45 days of identification in any inspection for seals not meeting the requirements listed in (b)(4) (i) and (ii) of this section:

(i) The accumulated area of gaps between the tank wall and the mechanical shoe or liquid-mounted primary seal shall not exceed 212 Cm<sup>2</sup> per meter of tank diameter, and the width of any portion of any gap shall not exceed 3.81 cm.

(A) One end of the mechanical shoe is to extend into the stored liquid, and the other end is to extend a minimum vertical distance of 61 cm above the stored liquid surface.

(B) There are to be no holes, tears, or other openings in the shoe, seal fabric, or seal envelope.

(ii) The secondary seal is to meet the following requirements:

(A) The secondary seal is to be installed above the primary seal so that it completely covers the space between the roof edge and the tank wall except as provided in paragraph (b)(2)(iii) of this section.

(B) The accumulated area of gaps between the tank wall and the secondary seal shall not exceed 21.2 cm<sup>2</sup> per meter of tank diameter, and the width of any portion of any gap shall not exceed 1.27 cm.

(C) There are to be no holes, tears, or other openings in the seal or seal fabric.

(iii) If a failure that is detected during inspections required in paragraph (b)(1) of §60.113b(b) cannot be repaired within 45 days and if the vessel cannot be emptied within 45 days, a 30-day extension may be requested from the Administrator in the inspection report required in §60.115b(b)(4). Such extension request must include a demonstration of unavailability of alternate storage capacity and a specification of a schedule that will assure that the control equipment will be repaired or the vessel will be emptied as soon as possible.

(5) Notify the Administrator 30 days in advance of any gap measurements required by paragraph (b)(1) of this section to afford the Administrator the opportunity to have an observer present.

(6) Visually inspect the external floating roof, the primary seal, secondary seal, and fittings each time the vessel is emptied and degassed.

(i) If the external floating roof has defects, the primary seal has holes, tears, or other openings in the seal or the seal fabric, or the secondary seal has holes, tears, or other openings in the seal or the seal fabric, the owner or operator shall repair the items as necessary so that none of the conditions specified in this paragraph exist before filling or refilling the storage vessel with VOL.

(ii) For all the inspections required by paragraph (b)(6) of this section, the owner or operator shall notify the Administrator in writing at least 30 days prior to the filling or refilling of each storage vessel to afford the Administrator the opportunity to inspect the storage vessel prior to refilling. If the inspection required by paragraph (b)(6) of this section is not planned and the owner or operator could not have known about the inspection 30 days in advance of refilling the tank, the owner or operator shall notify the Administrator at least 7 days prior to the refilling of the storage vessel. Notification shall be made by telephone immediately followed by written documentation demonstrating why the inspection was unplanned. Alternatively, this notification including the written documentation may be made in writing and sent by express mail so that it is received by the Administrator at least 7 days prior to the refilling.

(c) The owner or operator of each source that is equipped with a closed vent system and control device as required in §60.112b (a)(3) or (b)(2) (other than a flare) is exempt from §60.8 of the General Provisions and shall meet the following requirements.

(1) Submit for approval by the Administrator as an attachment to the notification required by §60.7(a)(1) or, if the facility is exempt from §60.7(a)(1), as an attachment to the notification required by §60.7(a)(2), an operating plan containing the information listed below.

(i) Documentation demonstrating that the control device will achieve the required control efficiency during maximum loading conditions. This documentation is to include a description of the gas stream which enters the control device, including flow and VOC content under varying liquid level conditions (dynamic and static) and manufacturer's design specifications for the control device. If the control device or the closed vent capture system receives vapors, gases, or liquids other than fuels from sources that are not designated sources under this subpart, the efficiency demonstration is to include consideration of all vapors, gases, and liquids received by the closed vent capture system and control device. If an enclosed combustion device with a minimum residence time of 0.75 seconds and a minimum temperature of 816 °C is used to meet the 95 percent requirement, documentation that those conditions will exist is sufficient to meet the requirements of this paragraph.

(ii) A description of the parameter or parameters to be monitored to ensure that the control device will be operated in conformance with its design and an explanation of the criteria used for selection of that parameter (or parameters).

(2) Operate the closed vent system and control device and monitor the parameters of the closed vent system and control device in accordance with the operating plan submitted to the Administrator in accordance with paragraph (c)(1) of this section, unless the plan was modified by the Administrator during the review process. In this case, the modified plan applies.

(d) The owner or operator of each source that is equipped with a closed vent system and a flare to meet the requirements in §60.112b (a)(3) or (b)(2) shall meet the requirements as specified in the general control device requirements, §60.18 (e) and (f).

[52 FR 11429, Apr. 8, 1987, as amended at 54 FR 32973, Aug. 11, 1989]

**§ 60.114b *Alternative means of emission limitation.***

(a) If, in the Administrator's judgment, an alternative means of emission limitation will achieve a reduction in emissions at least equivalent to the reduction in emissions achieved by any requirement in §60.112b, the Administrator will publish in the Federal Register a notice permitting the use of the alternative means for purposes of compliance with that requirement.

(b) Any notice under paragraph (a) of this section will be published only after notice and an opportunity for a hearing.

(c) Any person seeking permission under this section shall submit to the Administrator a written application including:

(1) An actual emissions test that uses a full-sized or scale-model storage vessel that accurately collects and measures all VOC emissions from a given control device and that accurately simulates wind and accounts for other emission variables such as temperature and barometric pressure.

(2) An engineering evaluation that the Administrator determines is an accurate method of determining equivalence.

(d) The Administrator may condition the permission on requirements that may be necessary to ensure operation and maintenance to achieve the same emissions reduction as specified in §60.112b.

**§ 60.115b *Reporting and recordkeeping requirements.***

The owner or operator of each storage vessel as specified in §60.112b(a) shall keep records and furnish reports as required by paragraphs (a), (b), or (c) of this section depending upon the control equipment installed to meet the requirements of §60.112b. The owner or operator shall keep copies of all reports and records required by this section, except for the record required by (c)(1), for at least 2 years. The record required by (c)(1) will be kept for the life of the control equipment.

(a) After installing control equipment in accordance with §60.112b(a)(1) (fixed roof and internal floating roof), the owner or operator shall meet the following requirements.

(1) Furnish the Administrator with a report that describes the control equipment and certifies that the control equipment meets the specifications of §60.112b(a)(1) and §60.113b(a)(1). This report shall be an attachment to the notification required by §60.7(a)(3).

(2) Keep a record of each inspection performed as required by §60.113b (a)(1), (a)(2), (a)(3), and (a)(4). Each record shall identify the storage vessel on which the inspection was performed and shall contain the date the vessel was inspected and the observed condition of each component of the control equipment (seals, internal floating roof, and fittings).

(3) If any of the conditions described in §60.113b(a)(2) are detected during the annual visual inspection required by §60.113b(a)(2), a report shall be furnished to the Administrator within 30 days of the inspection. Each report shall identify the storage vessel, the nature of the defects, and the date the storage vessel was emptied or the nature of and date the repair was made.

(4) After each inspection required by §60.113b(a)(3) that finds holes or tears in the seal or seal fabric, or defects in the internal floating roof, or other control equipment defects listed in §60.113b(a)(3)(ii), a report shall be furnished to the Administrator within 30 days of the inspection. The report shall identify the storage vessel and the reason it did not meet the specifications of §61.112b(a)(1) or §60.113b(a)(3) and list each repair made.

(b) After installing control equipment in accordance with §61.112b(a)(2) (external floating roof), the owner or operator shall meet the following requirements.

(1) Furnish the Administrator with a report that describes the control equipment and certifies that the control equipment meets the specifications of §60.112b(a)(2) and §60.113b(b)(2), (b)(3), and (b)(4). This report shall be an attachment to the notification required by §60.7(a)(3).

(2) Within 60 days of performing the seal gap measurements required by §60.113b(b)(1), furnish the Administrator with a report that contains:

(i) The date of measurement.

(ii) The raw data obtained in the measurement.

(iii) The calculations described in §60.113b (b)(2) and (b)(3).

(3) Keep a record of each gap measurement performed as required by §60.113b(b). Each record shall identify the storage vessel in which the measurement was performed and shall contain:

(i) The date of measurement.

(ii) The raw data obtained in the measurement.

(iii) The calculations described in §60.113b (b)(2) and (b)(3).

(4) After each seal gap measurement that detects gaps exceeding the limitations specified by §60.113b(b)(4), submit a report to the Administrator within 30 days of the inspection. The report will identify the vessel and contain the information specified in paragraph (b)(2) of this section and the date the vessel was emptied or the repairs made and date of repair.

(c) After installing control equipment in accordance with §60.112b (a)(3) or (b)(1) (closed vent system and control device other than a flare), the owner or operator shall keep the following records.

(1) A copy of the operating plan.

(2) A record of the measured values of the parameters monitored in accordance with §60.113b(c)(2).

(d) After installing a closed vent system and flare to comply with §60.112b, the owner or operator shall meet the following requirements.

(1) A report containing the measurements required by §60.18(f) (1), (2), (3), (4), (5), and (6) shall be furnished to the Administrator as required by §60.8 of the General Provisions. This report shall be submitted within 6 months of the initial start-up date.

(2) Records shall be kept of all periods of operation during which the flare pilot flame is absent.

(3) Semiannual reports of all periods recorded under §60.115b(d)(2) in which the pilot flame was absent shall be furnished to the Administrator.

**§ 60.116b Monitoring of operations.**

(a) The owner or operator shall keep copies of all records required by this section, except for the record required by paragraph (b) of this section, for at least 2 years. The record required by paragraph (b) of this section will be kept for the life of the source.

(b) The owner or operator of each storage vessel as specified in §60.110b(a) shall keep readily accessible records showing the dimension of the storage vessel and an analysis showing the capacity of the storage vessel.

(c) Except as provided in paragraphs (f) and (g) of this section, the owner or operator of each storage vessel either with a design capacity greater than or equal to 151 m<sup>3</sup> storing a liquid with a maximum true vapor pressure greater than or equal to 3.5 kPa or with a design capacity greater than or equal to 75 m<sup>3</sup> but less than 151 m<sup>3</sup> storing a liquid with a maximum true vapor pressure greater than or equal to 15.0 kPa shall maintain a record of the VOL stored, the period of storage, and the maximum true vapor pressure of that VOL during the respective storage period.

(d) Except as provided in paragraph (g) of this section, the owner or operator of each storage vessel either with a design capacity greater than or equal to 151 m<sup>3</sup> storing a liquid with a maximum true vapor pressure that is normally less than 5.2 kPa or with a design capacity greater than or equal to 75 m<sup>3</sup> but less than 151 m<sup>3</sup> storing a liquid with a maximum true vapor pressure that is normally less than 27.6 kPa shall notify the Administrator within 30 days when the maximum true vapor pressure of the liquid exceeds the respective maximum true vapor pressure values for each volume range.

(e) Available data on the storage temperature may be used to determine the maximum true vapor pressure as determined below.

(1) For vessels operated above or below ambient temperatures, the maximum true vapor pressure is calculated based upon the highest expected calendar-month average of the storage temperature. For vessels operated at ambient temperatures, the maximum true vapor pressure is calculated based upon the maximum local monthly average ambient temperature as reported by the National Weather Service.

(2) For crude oil or refined petroleum products the vapor pressure may be obtained by the following:

(i) Available data on the Reid vapor pressure and the maximum expected storage temperature based on the highest expected calendar-month average temperature of the stored product may be used to determine the maximum true vapor pressure from nomographs contained in API Bulletin 2517 (incorporated by reference—see §60.17), unless the Administrator specifically requests that the liquid be sampled, the actual storage temperature determined, and the Reid vapor pressure determined from the sample(s).

(ii) The true vapor pressure of each type of crude oil with a Reid vapor pressure less than 13.8 kPa or with physical properties that preclude determination by the recommended method is to be determined from available data and recorded if the estimated maximum true vapor pressure is greater than 3.5 kPa.

(3) For other liquids, the vapor pressure:

- (i) May be obtained from standard reference texts, or
  - (ii) Determined by ASTM D2879–83, 96, or 97 (incorporated by reference—see §60.17); or
  - (iii) Measured by an appropriate method approved by the Administrator; or
  - (iv) Calculated by an appropriate method approved by the Administrator.
- (f) The owner or operator of each vessel storing a waste mixture of indeterminate or variable composition shall be subject to the following requirements.
- (1) Prior to the initial filling of the vessel, the highest maximum true vapor pressure for the range of anticipated liquid compositions to be stored will be determined using the methods described in paragraph (e) of this section.
  - (2) For vessels in which the vapor pressure of the anticipated liquid composition is above the cutoff for monitoring but below the cutoff for controls as defined in §60.112b(a), an initial physical test of the vapor pressure is required; and a physical test at least once every 6 months thereafter is required as determined by the following methods:
    - (i) ASTM D2879–83, 96, or 97 (incorporated by reference—see §60.17); or
    - (ii) ASTM D323–82 or 94 (incorporated by reference—see §60.17); or
    - (iii) As measured by an appropriate method as approved by the Administrator.
  - (g) The owner or operator of each vessel equipped with a closed vent system and control device meeting the specification of §60.112b or with emissions reductions equipment as specified in 40 CFR 65.42(b)(4), (b)(5), (b)(6), or (c) is exempt from the requirements of paragraphs (c) and (d) of this section.

[52 FR 11429, Apr. 8, 1987, as amended at 65 FR 61756, Oct. 17, 2000; 65 FR 78276, Dec. 14, 2000; 68 FR 59333, Oct. 15, 2003]

**§ 60.117b Delegation of authority.**

- (a) In delegating implementation and enforcement authority to a State under section 111(c) of the Act, the authorities contained in paragraph (b) of this section shall be retained by the Administrator and not transferred to a State.
- (b) Authorities which will not be delegated to States: §§60.111b(f)(4), 60.114b, 60.116b(e)(3)(iii), 60.116b(e)(3)(iv), and 60.116b(f)(2)(iii).

[52 FR 11429, Apr. 8, 1987, as amended at 52 FR 22780, June 16, 1987]

**Indiana Department of Environmental Management  
Office of Air Quality**

Technical Support Document (TSD) for a Significant Permit Revision to a  
Federally Enforceable State Operating Permit (FESOP)

**Source Description and Location**

**Source Name:** Rieth Riley Construction Co., Inc.  
**Source Location:** 15215 River Avenue, Noblesville, Indiana 46060  
**County:** Hamilton  
**SIC Code:** 2951 (Asphalt Paving Mixtures and Blocks)  
**Operation Permit No.:** F057-18252-03300  
**Operation Permit Issuance Date:** August 25, 2004  
**Significant Permit Revision No.:** F057-32764-03300  
**Permit Reviewer:** Sarah Street

On January 25, 2013 the Office of Air Quality (OAQ) received an application from Rieth Riley Construction Co., Inc. related to a modification to an existing stationary asphalt paving mixture and block manufacturing plant and cold mix asphalt production operation.

**Existing Approvals**

The source was issued FESOP No. F057-18252-03300 on August 25, 2004. The source has since received the following approvals:

- (a) First Significant Permit Revision No.: 057-21121-03300, issued on September 9, 2005;
- (b) First Administrative Amendment F057-26118-03300, issued on February 27, 2008; and
- (c) Second Administrative Amendment F057-31587-03300, issued on April 17, 2012.

**County Attainment Status**

The source is located in Hamilton County.

<b>Pollutant</b>	<b>Designation</b>
SO <sub>2</sub>	Better than national standards.
CO	Unclassifiable or attainment effective November 15, 1990.
O <sub>3</sub>	Unclassifiable or attainment effective June 15, 2004, for the 8-hour ozone standard. <sup>1</sup>
PM <sub>10</sub>	Unclassifiable effective November 15, 1990.
NO <sub>2</sub>	Cannot be classified or better than national standards.
Pb	Not designated.
<sup>1</sup> Unclassifiable or attainment effective October 18, 2000, for the 1-hour ozone standard which was revoked effective June 15, 2005. Basic nonattainment designation effective federally April 5, 2005, for PM <sub>2.5</sub> .	

- (a) **Ozone Standards**  
Volatile organic compounds (VOC) and Nitrogen Oxides (NOx) are regulated under the Clean Air Act (CAA) for the purposes of attaining and maintaining the National Ambient Air Quality Standards (NAAQS) for ozone. Therefore, VOC and NOx emissions are considered when evaluating the rule applicability relating to ozone. Hamilton County has been designated as

attainment or unclassifiable for ozone. Therefore, VOC and NOx emissions were reviewed pursuant to the requirements for Prevention of Significant Deterioration (PSD), 326 IAC 2-2.

- (b) **PM<sub>2.5</sub>**  
U.S. EPA, in the Federal Register Notice 70 FR 943 dated January 5, 2005, has designated Hamilton County as nonattainment for PM<sub>2.5</sub>. On March 7, 2005 the Indiana Attorney General's Office, on behalf of IDEM, filed a lawsuit with the Court of Appeals for the District of Columbia Circuit challenging U.S. EPA's designation of nonattainment areas without sufficient data. However, in order to ensure that sources are not potentially liable for a violation of the Clean Air Act, the OAQ is following the U.S. EPA's New Source Review Rule for PM<sub>2.5</sub> promulgated on May 8, 2008. These rules became effective on July 15, 2008. Therefore, direct PM<sub>2.5</sub> and SO<sub>2</sub> emissions were reviewed pursuant to the requirements of Nonattainment New Source Review, 326 IAC 2-1.1-5. See the State Rule Applicability – Entire Source section.
- (c) **Other Criteria Pollutants**  
Hamilton County has been classified as attainment or unclassifiable in Indiana for all other criteria pollutants. Therefore, these emissions were reviewed pursuant to the requirements for Prevention of Significant Deterioration (PSD), 326 IAC 2-2.

#### Fugitive Emissions

This type of operation is not one of the twenty-eight (28) listed source categories under 326 IAC 2-2, 326 IAC 2-3, or 326 IAC 2-7, however, there is an applicable New Source Performance Standard that was in effect on August 7, 1980, therefore fugitive emissions are counted toward the determination of PSD, Emission Offset, and Part 70 Permit applicability.

#### Status of the Existing Source

The table below summarizes the potential to emit of the entire source, prior to the proposed revision, after consideration of all enforceable limits established in the effective permits:

- (a) This existing source is not a major stationary source, under PSD (326 IAC 2-2), because no attainment regulated pollutant is emitted at a rate of 250 tons per year or more, and it is not one of the twenty-eight (28) listed source categories, as specified in 326 IAC 2-2-1(ff)(1).
- (b) This existing source is not a major stationary source under Emission Offset (326 IAC 2-3), because no nonattainment regulated pollutant is emitted at a rate of 100 tons per year or more.
- (c) This existing source is not a major source of HAPs, as defined in 40 CFR 63.41, because the Permittee has accepted limits on HAPs emissions to less than ten (10) tons per year for any single HAP and less than twenty-five (25) tons per year of a combination of HAPs. Therefore, this source is an area source under Section 112 of the Clean Air Act (CAA).

#### Description of Proposed Revision

The Office of Air Quality (OAQ) has reviewed an application, submitted by Rieth Riley Construction Co., Inc. on January 25, 2013, relating to the modification of existing FESOP limitations.

There are no new or modified emissions units with this revision.

This stationary source consists of the following emission units and pollution control devices:

##### **Scenario A**

- (a) One (1) stationary hot asphalt batch mixer and aggregate dryer, with a maximum capacity of 400 tons per hour, equipped with one (1) natural gas-fired burner with a rated heat

input of 150 million British thermal units per hour (MMBtu/hr), using No.2 fuel oil and re-refined waste fuel oil as backup fuels, utilizing one (1) baghouse for particulate matter (PM) emissions control, and exhausting through one (1) stack (Stack ID: SV1);

### Scenario B

- (a) One (1) hot asphalt drum mixer capable of processing 400 tons per hour of raw material, equipped with one (1) 150 million British thermal units per hour (MMBtu/hr), natural gas fired burner using No. 2 distillate fuel oil and re-refined waste fuel oil as backup fuels, controlling particulate emissions with one (1) baghouse, exhausting at one (1) stack, identified as SV1, to be installed in 2005;

*The batch mixer and the drum mixer cannot physically operate at the same time.*

- (b) Three (3) asphalt storage silos, identified as BS 1, BS 2 and BS 3, with a combined maximum throughput of 3,504,000 ton per year of asphalt, using no control, to be installed in 2005;
- (c) Three (3) liquid asphalt storage tanks installed in 1985, identified as TK1, TK2 and TK4, with maximum capacities of 21,374 gallons, 22,669 gallons, and 10,363 gallons, respectively;
- (d) One (1) liquid asphalt storage tank installed in 2004, identified as TK3, with a maximum capacity of 28,499 gallons;
- (e) cold mix asphalt storage piles; and
- (f) one (1) asphalt cement storage tank with a maximum capacity of 30,000 gallons.

This stationary source also includes the following insignificant activities:

- (a) Two (2) hot oil heaters each rated at 2.0 MMBtu per hour combusting natural gas and No.2 fuel oil as a backup, and exhausting through one(1) stack;
- (b) One (1) portable No. 2 distillate fuel oil storage tank with a maximum storage capacity of 10,000 gallons;
- (c) One (1) portable emulsion storage tank with a maximum storage capacity of 10,000 gallons;
- (d) Replacement or repair of electrostatic precipitators, bags in baghouses and filters in other air filtration equipment;
- (e) Paved and unpaved roads and parking lots with public access;
- (f) Truck and conveyor transfer operations; and
- (g) Aggregate stockpiles and vehicular trafficking.

<b>Enforcement Issues</b>
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There are no pending enforcement actions related to this revision.

<b>Emission Calculations</b>
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See Appendix A of this TSD for detailed emission calculations.

Appendix A.1 - Unlimited Emissions Summary: Batch Mix (Scenario A)

Appendix A.2 - Limited Emissions Summary: Batch Mix (Scenario A)

Appendix B.1 - Unlimited Emissions Summary: Drum Mix (Scenario B)

Appendix B.2 - Limited Emissions Summary: Drum Mix (Scenario B)

<b>Permit Level Determination – FESOP Revision</b>
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Pursuant to 326 IAC 2-8-11.1(g), this FESOP is being revised through a FESOP Significant Permit Revision because the proposed revision requires adjustment of the FESOP emission limitations.

<b>PTE of the Entire Source After Issuance of the FESOP Revision</b>
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The table below summarizes the potential to emit of the entire source after issuance of this revision, reflecting all limits, of the emission units. Any control equipment is considered federally enforceable only after issuance of this FESOP permit revision, and only to the extent that the effect of the control equipment is made practically enforceable in the permit.

Table 1 shows the Limited PTE if the batch mix is in operation (Scenario A), given the FESOP limits in the revised permit. See Appendix A.2 for detailed emissions calculations.

Table 2 shows the Limited PTE if the drum mix is in operation (Scenario B), given the FESOP limits in the revised permit. See Appendix B.2 for detailed emissions calculations.

Process/ Emission Unit	Table 1: Batch Mix (Scenario A) Potential To Emit of the Entire Source After Issuance of Revision (tons/year)									
	PM	PM <sub>10</sub> *	PM <sub>2.5</sub> **	SO <sub>2</sub>	NO <sub>x</sub>	VOC	CO	GHGs** as CO <sub>2e</sub>	Total HAPs	Worst Single HAP
<b>Ducted/Ductable Emissions</b>										
Dryer Fuel Combustion (worst case)	84.74	67.53	67.53	90.11	96.50	3.61	55.19	96,171.62	2.50	1.18 (hexane)
Dryer/Mixer and Batch Tower (Process)	191.50	81.00	90.50			16.00	65.00		3.88	1.35 (xylene)
Dryer/Mixer Slag Processing	0	0	0			0	0		0	0
Hot Oil Heater Fuel Combustion/Process (worst case)	0.25	0.41	0.41	8.89	2.50	0.10	1.47	2,828.38	0.04	0.032 (hexane)
Diesel-Fired Generator < 600 HP	0	0	0	0	0	0	0	0	0	0
Diesel-Fired Generator > 600 HP	0	0	0	0	0	0	0	0	0	0
<b>Worst Case Emissions</b>	<b>191.75</b>	<b>81.41</b>	<b>90.91</b>	<b>99.00</b>	<b>99.00</b>	<b>16.10</b>	<b>66.47</b>	<b>99,000.00</b>	<b>3.92</b>	<b>1.35 (xylenes)</b>
<b>Fugitive Emissions</b>										
Asphalt Load-Out, Silo Filling, and On-Site Yard	0.55	0.55	0.55	0	0	8.57	1.44	0	0.14	0.004 (formaldehyde)
Material Storage Piles	2.00	0.70	0.70	0	0	0	0	0	0	0
Material Processing and Handling	3.23	1.53	0.23	0	0	0	0	0	0	0
Material Screening and Conveying	15.87	5.80	5.80	0	0	0	0	0	0	0
Unpaved and Paved Roads (worst case)	35.39	9.02	0.90	0	0	0	0	0	0	0
Cold Mix Asphalt Production	0	0	0	0	0	74.30	0	0	19.38	6.69 (xylenes)
Gasoline Fuel Transfer and Dispensing	0	0	0	0	0	0.00	0	0	0	0
Volatile Organic Liquid Storage Vessels	0	0	0	0	0	negl	0	0	negl	negl
<b>Total Fugitive Emissions</b>	<b>57.04</b>	<b>17.60</b>	<b>8.18</b>	<b>0</b>	<b>0</b>	<b>82.87</b>	<b>1.44</b>	<b>0.00</b>	<b>19.52</b>	<b>6.69 (xylenes)</b>
<b>Total Limited/Controlled Emissions</b>	<b>248.79</b>	<b>99.01</b>	<b>99.09</b>	<b>99.00</b>	<b>99.00</b>	<b>98.96</b>	<b>67.91</b>	<b>99,000.00</b>	<b>23.45</b>	<b>8.04 (xylenes)</b>
Title V Major Source Thresholds	N/A	100	100	100	100	100	100	100,000	25	10
PSD Major Source Thresholds	250	250	NA	250	250	250	250	100,000	N/A	N/A
Emission Offset/Nonattainment NSR Major Source Thresholds	N/A	N/A	100	N/A	N/A	N/A	N/A	N/A	N/A	N/A
negl = negligible      N/A = Not applicable										
*Under the Part 70 Permit program (40 CFR 70), particulate matter with an aerodynamic diameter less than or equal to a nominal 10 micrometers (PM10), not particulate matter (PM), is considered as a "regulated air pollutant".										
**PM <sub>2.5</sub> listed is direct PM <sub>2.5</sub> .										
***The 100,000 CO <sub>2e</sub> threshold represents the Title V and PSD subject to regulation thresholds for GHGs in order to determine whether a source's emissions are a regulated NSR pollutant under Title V and PSD.										

Process/ Emission Unit	Table 2: Drum Mix (Scenario B) Potential To Emit of the Entire Source After Issuance of Revision (tons/year)									
	PM	PM <sub>10</sub> *	PM <sub>2.5</sub> **	SO <sub>2</sub>	NO <sub>x</sub>	VOC	CO	GHGs** as CO <sub>2</sub> e	Total HAPs	Worst Single HAP
<b>Ducted/Ductable Emissions</b>										
Dryer Fuel Combustion (worst case)	84.74	67.53	67.53	90.11	96.50	3.61	55.19	96,171.62	2.50	1.18 (hexane)
Dryer/Mixer and Batch Tower (Process)	191.71	80.99	90.41			16.00	65.00		5.33	1.55 (formaldehyde)
Dryer/Mixer Slag Processing	0	0	0			0	0		0	0
Hot Oil Heater Fuel Combustion/Process (worst case)	0.25	0.41	0.41	8.89	2.50	0.10	1.47	2,828.38	0.04	0.032 (hexane)
Diesel-Fired Generator < 600 HP	0	0	0	0	0	0	0	0	0	0
Diesel-Fired Generator > 600 HP	0	0	0	0	0	0	0	0	0	0
<b>Worst Case Emissions</b>	<b>191.96</b>	<b>81.40</b>	<b>90.82</b>	<b>99.00</b>	<b>99.00</b>	<b>16.10</b>	<b>66.47</b>	<b>99,000.00</b>	<b>5.37</b>	<b>1.55 (formaldehyde)</b>
<b>Fugitive Emissions</b>										
Asphalt Load-Out, Silo Filling, and On-Site Yard	0.55	0.55	0.55	0	0	8.57	1.44	0	0.14	0.04 (formaldehyde)
Material Storage Piles	2.00	0.70	0.70	0	0	0	0	0	0	0
Material Processing and Handling	3.23	1.53	0.23	0	0	0	0	0	0	0
Material Screening and Conveying	15.87	5.80	5.80	0	0	0	0	0	0	0
Unpaved and Paved Roads (worst case)	35.39	9.02	0.90	0	0	0	0	0	0	0
Cold Mix Asphalt Production	0	0	0	0	0	74.32	0	0	19.39	6.69 (xylenes)
Gasoline Fuel Transfer and Dispensing	0	0	0	0	0	0	0	0	0	0
Volatile Organic Liquid Storage Vessels	0	0	0	0	0	negl	0	0	negl	negl
<b>Total Fugitive Emissions</b>	<b>57.04</b>	<b>17.60</b>	<b>8.18</b>	<b>0</b>	<b>0</b>	<b>82.89</b>	<b>1.44</b>	<b>0.00</b>	<b>19.53</b>	<b>6.69 (xylenes)</b>
<b>Total Limited/Controlled Emissions</b>	<b>249.00</b>	<b>99.00</b>	<b>99.00</b>	<b>99.00</b>	<b>99.00</b>	<b>98.99</b>	<b>67.91</b>	<b>99,000.00</b>	<b>24.90</b>	<b>6.69 (xylenes)</b>
Title V Major Source Thresholds	N/A	100	100	100	100	100	100	100,000	25	10
PSD Major Source Thresholds	250	250	NA	250	250	250	250	100,000	N/A	N/A
Emission Offset/Nonattainment NSR Major Source Thresholds	N/A	N/A	100	N/A	N/A	N/A	N/A	N/A	N/A	N/A
negl = negligible      N/A = Not applicable										
*Under the Part 70 Permit program (40 CFR 70), particulate matter with an aerodynamic diameter less than or equal to a nominal 10 micrometers (PM10), not particulate matter (PM), is considered as a "regulated air pollutant".										
**PM <sub>2.5</sub> listed is direct PM <sub>2.5</sub> .										
***The 100,000 CO <sub>2</sub> e threshold represents the Title V and PSD subject to regulation thresholds for GHGs in order to determine whether a source's emissions are a regulated NSR pollutant under Title V and PSD.										

The following table shows the total limited potential to emit for Scenario A (when the Batch Mix is in operation), and the total limited potential to emit for Scenario B (when the Drum Mix is in operation). This table shows that the limited potential to emit for each scenario is less than the Title V Major Source Thresholds, the PSD Major Source Thresholds, and the Emission Offset/Nonattainment NSR Major Source Thresholds.

	Comparison: Scenario A and Scenario B Potential To Emit of the Entire Source After Issuance of Revision (tons/year)									
	PM	PM <sub>10</sub> *	PM <sub>2.5</sub> **	SO <sub>2</sub>	NO <sub>x</sub>	VOC	CO	GHGs** as CO <sub>2</sub> e	Total HAPs	Worst Single HAP
<b>Scenario A: Batch Mix Total Limited/ Controlled Emissions</b>	248.79	99.01	99.09	99.00	99.00	98.96	67.91	99,000.00	23.45	8.04 (xylenes)
<b>Scenario B: Drum Mix Total Limited/ Controlled Emissions</b>	249.00	99.00	99.00	99.00	99.00	98.99	67.91	99,000.00	24.90	6.69 (xylenes)
Title V Major Source Thresholds	N/A	100	100	100	100	100	100	100,000	25	10
PSD Major Source Thresholds	250	250	NA	250	250	250	250	100,000	N/A	N/A
Emission Offset/ Nonattainment NSR Major Source Thresholds	N/A	N/A	100	N/A	N/A	N/A	N/A	N/A	N/A	N/A
negl = negligible                      N/A = Not applicable *Under the Part 70 Permit program (40 CFR 70), particulate matter with an aerodynamic diameter less than or equal to a nominal 10 micrometers (PM <sub>10</sub> ), not particulate matter (PM), is considered as a "regulated air pollutant". **PM <sub>2.5</sub> listed is direct PM <sub>2.5</sub> . ***The 100,000 CO <sub>2</sub> e threshold represents the Title V and PSD subject to regulation thresholds for GHGs in order to determine whether a source's emissions are a regulated NSR pollutant under Title V and PSD.										

(a) FESOP Status

This revision to an existing Title V minor stationary source will not change the minor status, because the potential to emit criteria pollutants from the entire source will still be limited to less than the Title V major source threshold levels. Therefore, the source will still be subject to the provisions of 326 IAC 2-8 (FESOP).

In order to comply with the requirements of 326 IAC 2-8-4 (FESOP), the source shall comply with the following:

- (1) The amount of hot-mix asphalt processed shall not exceed 1,000,000 tons per twelve (12) consecutive month period, with compliance determined at the end of each month.
- (2) The PM<sub>10</sub> emissions from the aggregate dryer shall not exceed 0.162 pounds per ton of asphalt processed.
- (3) The PM<sub>2.5</sub> emissions from the aggregate dryer shall not exceed 0.181 pounds per ton of asphalt processed.
- (4) The VOC emissions from the aggregate dryer shall not exceed 0.032 pounds per ton of asphalt processed.
- (5) The CO emissions from the aggregate dryer not exceed 0.130 pounds per ton of asphalt processed.

Note: The emission limits in (1), (3), (4), and (5) have been added with this Significant Permit

Revision. The emission limit in (2) is being revised with this Significant Permit Revision. The pounds per ton emission limits are the more stringent limitations based on the two scenarios; in this case, the Scenario B (using the drum mix) provides the more stringent emission limits (See Appendix B.2 - Drum Mix, Limited). Emissions calculations in Appendix A.2 demonstrate that the limits above also limit the Batch Mix (Scenario A) to less than Title V thresholds.

This change is a Title I change.

(6) Fuel Content Limits

- (i) When combusting No. 2 fuel oil in the burner for the batch mix and drum mix aggregate dryer the calendar month average sulfur content of the No. 2 fuel oil shall not exceed 0.5 percent by weight, with compliance determined at the end of each month.
- (ii) When combusting re-refined waste oil in the burner for the batch mix and drum mix aggregate dryer the calendar month average sulfur content of the re-refined waste oil shall not exceed 0.5 percent by weight, with compliance determined at the end of each month.

Note: These are existing FESOP limits.

(7) Single Fuel Usage Limitations

When combusting only one type of fuel per twelve (12) consecutive month period in the dryer/mixer burner the usage of fuel shall be limited as follows:

- (i) Re-refined waste oil usage in the burner for the batch mix and drum mix aggregate dryer shall not exceed 2,452,105 gallons per twelve (12) consecutive month period, with compliance determined at the end of each month.

Note: The fuel usage limit is changing from 2,476,730 gallons to 2,452,105 gallons with this revision. This change is a Title I change.

A fuel usage limit for natural gas and No. 2 fuel has been removed with this revision. The source instead will limit SO<sub>2</sub>, NO<sub>x</sub> and CO<sub>2e</sub> emissions from the dryer/mixer burner. This change is a Title I change.

(8) Multiple Fuel Usage Limitation:

When combusting more than one fuel per twelve (12) consecutive month period in the burner for the batch mix and drum mix aggregate dryer, emissions from the burner for the batch mix and drum mix aggregate dryer shall be limited as follows:

SO<sub>2</sub> Emissions

- (A) SO<sub>2</sub> emissions from the dryer/mixer burner shall not exceed 90.11 tons per twelve (12) consecutive month period, with compliance determined at the end of each month.

The Permittee shall limit fuel usage in the dryer/mixer, and fuel usage in the hot oil heaters, according to the following formula:

Note: *This is a change from determining fuel usage by equivalency. This change is a Title I change.*

$$S = \frac{G(E_G) + O(E_O) + W(E_W)}{2,000 \text{ lbs/ton}}$$

where:

- S = tons of sulfur dioxide emissions for a 12-month consecutive period
- G = million cubic feet of natural gas used in the last 12 months
- O = gallons of No. 2 fuel oil used in the last 12 months
- W = gallons of waste oil used in the last 12 months
- E<sub>G</sub> = 0.6 lb/MMCF of natural gas
- E<sub>O</sub> = 71.0 lb/1000 gallons of No. 2 fuel oil
- E<sub>W</sub> = 110.3 lb/1000 gallons of waste oil

### NOx Emissions

- (B) NOx emissions from the dryer/mixer burner shall not exceed 96.50 tons per twelve (12) consecutive month period, with compliance determined at the end of each month.

The Permittee shall limit fuel usage in the dryer/mixer, and fuel usage in the hot oil heaters, according to the following formula:

Note: *This is a change from determining fuel usage by equivalency. This change is a Title I change.*

$$N = \frac{G(E_G) + O(E_O) + W(E_W)}{2,000 \text{ lbs/ton}}$$

where:

- N = tons of nitrogen oxide emissions for a 12-month consecutive period
- G = million cubic feet of natural gas used in the last 12 months
- O = gallons of No. 2 fuel oil used in the last 12 months
- W = gallons of waste oil used in the last 12 months
- E<sub>G</sub> = 190 lb/MMCF of natural gas
- E<sub>O</sub> = 24.0 lb/1000 gallons of No. 2 fuel oil
- E<sub>W</sub> = 19.0 lb/1000 gallons of waste oil

### CO2e Emissions

- (C) CO2 equivalent emissions (CO2e) from the dryer/mixer burner shall not exceed 99,171.62 tons per twelve (12) consecutive month period, with compliance determined at the end of each month.

Note: *This is a new requirement.*

$$CO_2 = \frac{[G(X_G) + O(X_O) + W(X_W)]}{2,000}$$

$$CH_4 = \frac{[G(X_G) + O(X_O) + W(X_W)]}{2,000}$$

$$N_2O = \frac{[G(X_G) + O(X_O) + W(X_W)]}{2,000}$$

$$CO_2e = \sum[(CO_2 \times CO_2 \text{ GWP}) + (CH_4 \times CH_4 \text{ GWP}) + (N_2O \times N_2O \text{ GWP})]$$

Where:

CO<sub>2</sub> = tons of CO<sub>2</sub> emissions for previous 12 consecutive month period;  
CH<sub>4</sub> = tons of CH<sub>4</sub> emissions for previous 12 consecutive month period;  
N<sub>2</sub>O = tons of N<sub>2</sub>O emissions for previous 12 consecutive month period;  
CO<sub>2</sub>e = tons of CO<sub>2</sub>e equivalent emissions for previous 12 consecutive month period;  
G = million cubic feet of natural gas used in the last 12 months;  
O = gallons of No. 2 fuel oil used in the last 12 months;  
W = gallons of waste oil used in the last 12 months.

CO<sub>2</sub>:

X<sub>G</sub> (dryer/mixer) = 120,161.84 pounds per million cubic feet of natural gas;  
X<sub>O</sub> (dryer/mixer) = 22,501.41 x 10<sup>3</sup> pounds per gallon of No. 2 fuel oil;  
X<sub>W</sub> (dryer/mixer) = 22,024.15 x 10<sup>3</sup> pounds per gallon of waste oil;

CH<sub>4</sub>:

X<sub>G</sub> (dryer/mixer) = 0.00249 pounds per million cubic feet of natural gas;  
X<sub>O</sub> (dryer/mixer) = 0.00091 pounds per gallon of No. 2 fuel oil;  
X<sub>W</sub> (dryer/mixer) = 0.00089 pounds per gallon of waste oil;

N<sub>2</sub>O:

X<sub>G</sub> (dryer/mixer) = 0.0022 pounds per million cubic feet of natural gas;  
X<sub>O</sub> (dryer/mixer) = 0.00026 pounds per gallon of No. 2 fuel oil;  
X<sub>W</sub> (dryer/mixer) = 0.00018 pounds per gallon of waste oil;

Greenhouse Warming Potentials (GWP)

Carbon dioxide (CO<sub>2</sub>) = 1  
Methane (CH<sub>4</sub>) = 21  
Nitrous oxide (N<sub>2</sub>O) = 310

(9) Cold Mix Asphalt

- (i) VOC emissions from the sum of the binders shall not exceed 74.3 tons per twelve (12) consecutive month period with compliance determined at the end of each month.

Note: This limit is changing from 78.93 tons to 74.3 tons with this revision. This change is a Title I change.

- (ii) Liquid binder used in the production of cold mix asphalt shall be defined as follows:
- (a) Cut back asphalt rapid cure, containing a maximum of 25.3% by weight of VOC solvent in the liquid binder and 95% by weight of VOC solvent evaporating.
  - (b) Cut back asphalt medium cure, containing a maximum of 28.6% by weight of VOC solvent in the liquid binder and 70% by weight of VOC solvent evaporating.
  - (c) Cut back asphalt slow cure, containing a maximum of 20% by weight of VOC solvent in the liquid binder and 25% by weight of VOC solvent evaporating.
  - (d) Emulsified asphalt with solvent, containing a maximum of 15% by weight of VOC solvent in the liquid binder and 46.4% by weight of VOC solvent evaporating. The percent oil distillate in emulsified asphalt with solvent liquid, as determined by ASTM, must be 7% or less of the total emulsion

by volume

- (e) Other asphalt with solvent binder, containing a maximum of 25.9% by weight of VOC solvent in the liquid binder and 2.5% by weight of VOC solvent evaporating.

(iii) The liquid binder used in the production of cold mix asphalt shall be limited as follows:

- (a) The amount of VOC solvent used in rapid cure cut back asphalt shall not exceed 78.2 tons per twelve (12) consecutive month period with compliance determined at the end of each month.
- (b) The amount of VOC solvent used in medium cure cut back asphalt shall not exceed 106.2 tons per twelve (12) consecutive month period with compliance determined at the end of each month.
- (c) The amount of VOC solvent used in slow cure cut back asphalt shall not exceed 297.3 tons per twelve (12) consecutive month period with compliance determined at the end of each month.
- (d) The amount of VOC solvent used in emulsified asphalt shall not exceed 160.2 tons per twelve (12) consecutive month period with compliance determined at the end of each month.
- (e) The amount of VOC solvent used in all other asphalt shall not exceed 2973.0 tons per twelve (12) consecutive month period with compliance determined at the end of each month.

Note: The limits in (a) through (e) are changing with this revision. This change is a Title I change.

(iv) When using more than one liquid binder per twelve (12) consecutive month period, VOC emissions shall be limited as follows:

- (a) The VOC solvent allotments in (iii)(a) through (e) above shall be adjusted when more than one type of binder is used per twelve (12) consecutive month period with compliance determined at the end of each month. In order to determine the tons of VOC emitted per each type of binder, use the following formula and divide the tons of VOC solvent used for each type of binder by the corresponding adjustment factor listed in the table that follows.

$$\text{VOC emitted (tons/yr)} = \frac{\text{VOC solvent used for each binder (tons/yr)}}{\text{Adjustment factor}}$$

Type of Binder	Adjustment Factor
Cutback Asphalt Rapid Cure	1.053
Cutback Asphalt Medium Cure	1.429
Cutback Asphalt Slow Cure	4.000
Emulsified Asphalt	2.155
Other Asphalt	40.0

Compliance with these limits, combined with the potential to emit PM<sub>10</sub>, PM<sub>2.5</sub>, SO<sub>2</sub>, NO<sub>x</sub>, VOC, CO, and GHGs from all other emission units at this source, shall limit the source-wide total potential to emit of PM<sub>10</sub>, PM<sub>2.5</sub>, SO<sub>2</sub>, NO<sub>x</sub>, VOC, CO to less than 100 tons per 12 consecutive month period, each, greenhouse gases (GHGs) to less than 100,000 tons of CO<sub>2</sub> equivalent emissions (CO<sub>2</sub>e) per 12 consecutive month period, and shall render 326 IAC 2-7 (Part 70 Permits), 326 IAC 2-2 (Prevention of Significant Deterioration (PSD)), 326 IAC 2-3 (Emission Offset), and 326 IAC 2-1.1-5 (Nonattainment New Source Review) not applicable.

Note: Pursuant to 326 IAC 2-7-1(39), starting July 1, 2011, greenhouse gases (GHGs) emissions are subject to regulation at a source with a potential to emit (PTE) 100,000 tons per year or more of CO<sub>2</sub> equivalent emissions (CO<sub>2</sub>e). Therefore, CO<sub>2</sub>e emissions have been calculated for this source. Based on the calculations, the unlimited PTE of GHGs from the entire source is greater than 100,000 tons of CO<sub>2</sub>e per year (see TSD Appendix A.1 and Appendix B.1 for detailed calculations). It was incorrectly noted in Administrative Amendment No. 057-31587-03300, issued April 17, 2012, that the unlimited PTE of GHGs from the entire source is less than 100,000 tons of CO<sub>2</sub>e per year. Therefore, GHGs are addressed as a part of this Significant Permit Revision. The FESOP limits above limit the source-wide PTE of GHGs to less than 100,000 tons of CO<sub>2</sub>e per year. This change is a Title I change.

(b) PSD Minor Source

This modification to an existing PSD minor stationary source will not change the PSD minor status, because the potential to emit of all attainment regulated pollutants from the entire source will continue to be less than the PSD major source threshold levels. Therefore, pursuant to 326 IAC 2-2, the PSD requirements do not apply.

In order to render the requirements of 326 IAC 2-2 (Prevention of Significant Deterioration (PSD)) not applicable, the source shall comply with the following:

- (1) The amount of hot-mix asphalt processed shall not exceed 1,000,000 tons per twelve (12) consecutive month period, with compliance determined at the end of each month.
- (2) PM emissions from the dryer/mixer shall not exceed 0.383 pounds per ton of asphalt processed.

Compliance with these limits, combined with the potential to emit PM from all other emission units at this source, shall limit the source-wide total potential to emit of PM to less than 250 tons per 12 consecutive month period and shall render 326 IAC 2-2 (Prevention of Significant Deterioration (PSD)) not applicable.

Note: Emission limit (1) is being added with this Significant Permit Revision. Emission limit (2) is being revised from 0.108 pound PM per ton of asphalt processed to 0.383 pounds per ton. These changes are Title I changes.

(c) Emission Offset Minor Source

This modification to an existing Emission Offset minor stationary source will not change the Emission Offset minor status, because the potential to emit of all nonattainment regulated pollutants from the entire source will continue to be limited less than the Emission Offset major source threshold levels. Therefore, pursuant to 326 IAC 2-3, the Emission Offset requirements do not apply.

### **Federal Rule Applicability Determination**

#### New Source Performance Standards (NSPS)

- (a) The requirements of New Source Performance Standard for Hot Mix Asphalt Facilities, 40 CFR 60, Subpart I (326 IAC 12) are still included in the permit as a result of this revision.
- (b) The requirements of New Source Performance Standard for Volatile Organic Liquid Storage Vessels, 40 CFR 60, Subpart Kb (326 IAC 12) are still included in the permit as a result of this revision.
- (c) There are no other New Source Performance Standards (NSPS) (326 IAC 12 and 40 CFR Part 60) included for this proposed revision. There is no new equipment being added with this Significant Permit Revision.

#### National Emission Standards for Hazardous Air Pollutants (NESHAP)

- (e) There are no National Emission Standards for Hazardous Air Pollutants (NESHAPs) (326 IAC 14, 326 IAC 20 and 40 CFR Part 63) included for this proposed revision. There is no new equipment being added with this Significant Permit Revision.

#### Compliance Assurance Monitoring (CAM)

- (f) Pursuant to 40 CFR 64.2, Compliance Assurance Monitoring (CAM) is not included in the permit, because the potential to emit of the source is limited to less than the Title V major source thresholds and the source is not required to obtain a Part 70 or Part 71 permit.

### **State Rule Applicability Determination - Entire Source**

The following state rules are applicable to the proposed revision:

- (a) 326 IAC 2-8-4 (FESOP)  
This revision to an existing Title V minor stationary source will not change the minor status, because the potential to emit criteria pollutants from the entire source will still be limited to less than the Title V major source threshold levels. Therefore, the source will still be subject to the provisions of 326 IAC 2-8 (FESOP). See PTE of the Entire Source After Issuance of the FESOP Revision Section above.
- (b) 326 IAC 2-2 (Prevention of Significant Deterioration(PSD))  
This modification to an existing PSD minor stationary source will not change the PSD minor status, because the potential to emit of all attainment regulated pollutants from the entire source will continue to be less than the PSD major source threshold levels. Therefore, pursuant to 326 IAC 2-2, the PSD requirements do not apply. See PTE of the Entire Source After Issuance of the FESOP Revision Section above.
- (c) 326 IAC 2-3 (Emission Offset) and 326 IAC 2-1.1-5 (Nonattainment New Source Review)  
This modification to an existing Emission Offset minor stationary source will not change the Emission Offset minor status, because the potential to emit of all nonattainment regulated pollutants from the entire source will continue to be less than the Emission Offset major source threshold levels. Therefore, pursuant to 326 IAC 2-3, the Emission Offset requirements do not apply. See PTE of the Entire Source After Issuance of the FESOP Revision Section above.

This modification to an existing minor stationary source under 326 IAC 2-1.1-5 (Nonattainment New Source Review) will not change the minor status, because the potential to emit of PM2.5 from the entire source will continue to be less than 100 tons per year. Therefore, pursuant to 326

IAC 2-1.1-5, the Nonattainment New Source Review requirements do not apply. See PTE of the Entire Source After Issuance of the FESOP Revision Section above.

- (d) 326 IAC 2-4.1 (Major Sources of Hazardous Air Pollutants (HAP))  
The unlimited potential to emit of HAPs from the the drum mix and batch mix is still less than ten (10) tons per year for any single HAP and less than twenty-five (25) tons per year of a combination of HAPs. Therefore, the proposed revision is not subject to the requirements of 326 IAC 2-4.1. See PTE of the Entire Source After Issuance of the FESOP Revision Section above.
- (e) 326 IAC 1-7 (Stack Height)  
The requirements of 326 IAC 1-7 (Stack Height) are not included in the permit because although the unlimited and uncontrolled PM10 and SO2 emissions from this existing source, are each greater than one hundred (100) tons per year, asphalt concrete plants are specifically exempted from the requiremetns of this rule, pursuant to 326 IAC 1-7-5(c).
- (f) 326 IAC 2-6 (Emission Reporting)  
Pursuant to 326 IAC 2-6-1, this source is not subject to this rule, because it is not required to have an operating permit under 326 IAC 2-7 (Part 70), it is not located in Lake, Porter, or LaPorte County, and it does not emit lead into the ambient air at levels equal to or greater than 5 tons per year. Therefore, 326 IAC 2-6 does not apply.
- (g) 326 IAC 5-1 (Opacity Limitations)  
Pursuant to 326 IAC 5-1-2 (Opacity Limitations), except as provided in 326 IAC 5-1-3 (Temporary Alternative Opacity Limitations), opacity shall meet the following, unless otherwise stated in this permit:
  - (1) Opacity shall not exceed an average of forty percent (40%) in any one (1) six (6) minute averaging period as determined in 326 IAC 5-1-4.
  - (2) Opacity shall not exceed sixty percent (60%) for more than a cumulative total of fifteen (15) minutes (sixty (60) readings as measured according to 40 CFR 60, Appendix A, Method 9 or fifteen (15) one (1) minute nonoverlapping integrated averages for a continuous opacity monitor) in a six (6) hour period.
- (h) 326 IAC 6-4 (Fugitive Dust Emissions Limitations)  
Pursuant to 326 IAC 6-4 (Fugitive Dust Emissions Limitations), the source shall not allow fugitive dust to escape beyond the property line or boundaries of the property, right-of-way, or easement on which the source is located, in a manner that would violate 326 IAC 6-4.
- (i) 326 IAC 6-5 (Fugitive Particulate Matter Emission Limitations)  
This source is subject to the requirements of 326 IAC 6-5, because the fugitive dust sources have potential fugitive particulate emissions greater than 25 tons per year. Pursuant to 326 IAC 6-5, fugitive particulate matter emissions shall be controlled according to the Fugitive Dust Control Plan, submitted on February 27, 2013, which is included as Attachment A to the permit.  
  
Note: This requirement has been omitted from prior permit approvals and will be added with this revision.
- (j) 326 IAC 12 (New Source Performance Standards)  
See Federal Rule Applicability Section of this TSD.
- (k) 326 IAC 20 (Hazardous Air Pollutants)  
See Federal Rule Applicability Section of this TSD.

**State Rule Applicability Determination - Individual Facilities**

**Batch Mix Asphalt Plant and Drum Mix Asphalt Plant**

- (a) 326 IAC 6-2 (Particulate Emissions from Indirect Heating Units)  
The dryer burner is not a source of indirect heating, as defined in 326 IAC 1-2-19 "Combustion for Indirect Heating". Therefore, the requirements of 326 IAC 6-2 do not apply, and are not included in the permit.
- (b) 326 IAC 6-3 (Particulate Emission Limitations for Manufacturing Processes)  
The dryer/mixer is subject to 40 CFR 60, Subpart I (Standards of Performance for Hot-mix Asphalt Facilities), incorporated by reference through 326 IAC 12. Therefore, pursuant to 326 IAC 6-3-1(c)(5), the dryer/mixer is not subject to the requirements of 326 IAC 6-3 because it is subject to the more stringent particulate limit established in 326 IAC 12.
- (c) 326 IAC 7-1.1 (Sulfur Dioxide Emissions Limitations)  
The dryer burner is subject to 326 IAC 7-1.1 because its potential to emit SO<sub>2</sub> is equal to or greater than twenty-five (25) tons/year, or ten (10) pounds/hour. Therefore, pursuant to this rule, sulfur dioxide emissions from the dryer burner shall continue to be limited to:
- (A) Five-tenths (0.5) pounds per million Btu heat input for distillate oil combustion.
- (B) One and six tenths (1.6) pounds per million Btu heat input for residual oils.
- Note: No. 2 fuel oil and diesel fuel oil are considered distillate oils, and No. 4 fuel oil is considered residual oil.

This is an existing requirement.

- (e) 326 IAC 7-2-1 (Sulfur Dioxide Reporting Requirements)  
Pursuant to 326 IAC 7-2-1(c), the source shall submit reports of calendar month average sulfur content, heat content, fuel consumption, and sulfur dioxide emission rate (pounds SO<sub>2</sub> per MMBtu), to the OAQ upon request.

This is an existing requirement.

- (e) 326 IAC 8-1-6 (VOC rules: General Reduction Requirements for New Facilities)  
The unlimited potential VOC emissions from the dryer/mixer are greater than twenty-five (25) tons per year. However, the source has opted to limit the potential VOC emissions from the existing dryer/mixer to less than twenty-five (25) tons per year, therefore, rendering the requirements of 326 IAC 8-1-6 Best Available Control Technology (BACT) not applicable.

In order to render the requirements of 326 IAC 8-1-6 not applicable, the existing dryer/mixer shall be limited as follows:

- (1) The hot-mix asphalt production rate shall not exceed 1,000,000 tons per twelve (12) consecutive month period with compliance determined at the end of each month.
- (2) VOC emissions from the dryer/mixer shall not exceed 0.032 pounds of VOC per ton of asphalt produced.

Compliance with these limits shall limit the potential VOC emissions from the existing dryer/mixer to less than twenty-five (25) tons per twelve (12) consecutive month period and shall render 326 IAC 8-1-6 BACT not applicable.

Note: This VOC BACT avoidance limit was not included in prior permit approvals. This limit is

being added with this permit revision. This change is a Title I change.

- (f) There are no 326 IAC 8 Rules (VOCs) that are applicable to the portable drum hot-mix asphalt plant.
- (g) 326 IAC 9-1 (Carbon Monoxide Emission Limits)  
This drum hot-mix asphalt plant and batch hot-mix asphalt plant are each not one of the source types listed in 326 IAC 9-1-2. Therefore, the requirements of 326 IAC 9-1 do not apply and are not included in the permit.
- (h) 326 IAC 10-3 (Nitrogen Oxide Reduction Program for Specific Source Category)  
The 150 MMBtu/hr dryer burner does not meet the definition of an affected facility, as defined in 326 IAC 10-3-1(a), because it still has a maximum a heat input of less than two hundred fifty million (250,000,000) British thermal units per hour (MMBtu/hr); therefore, it is not subject to this rule and the requirements are not included in the permit.
- (i) 326 IAC 10-5 (Nitrogen Oxide Reduction Program for Internal Combustion Engines (ICE))  
The 150 MMBtu/hr dryer burner still does not meet the definition of an affected facility, as defined in 326 IAC 10-5-2(1), because it is an external combustion unit and not an internal combustion engine.

#### **Material Handling**

- (j) 326 IAC 6-3-2 (Particulate Emission Limitations for Manufacturing Processes)  
This asphalt paving mixture and block manufacturing plant, including the systems for screening, handling, storing, and weighing hot aggregate (which includes steel slag and RAP), is subject to 40 CFR 60, Subpart I (Standards of Performance for Hot Mix Asphalt Facilities), which incorporated by reference through 326 IAC 12. Pursuant to 326 IAC 6-3-1(c)(5), the aggregate dryer/mixer is not subject to the requirements of 326 IAC 6-3 because it is subject to the more stringent particulate limit established in 326 IAC 12.

#### **Hot Oil Heater**

- (k) 326 IAC 6-2 (Particulate Emissions from Indirect Heating Units)  
The two (2) hot oil heaters each rated at 2.0 MMBtu per hour combusting natural gas and No.2 fuel oil as a backup, are subject to 326 IAC 6-2-4 because each unit was constructed after the rule applicability date of September 21, 1983, and meets the definition of an indirect heating unit, as defined in 326 IAC 1-2-19, since each unit combusts fuel to produce usable heat that is to be transferred through a heat-conducting materials barrier or by a heat storage medium to a material to be heated so that the material being heated is not contacted by, and adds no substance to the products of combustion.

Pursuant to 326 IAC 6-2-4(a), for a total source maximum operating capacity rating of less than ten (10) MMBtu/hr, the pounds of particulate matter emitted per million Btu (lb/MMBtu) heat input shall not exceed six tenths (0.6) pounds per MMBtu (lb/MMBtu).

This limitation is based on the following equation:

$$Pt=1.09/Q^{0.26}$$

where:

Pt = pounds of particulate matter emitted per million Btu (lb/MMBtu/hr) heat input.

Q = total source maximum operating capacity rating in million Btu per hour (MMBtu/hr) heat input.

Therefore, particulate emissions from each hot oil heater shall not exceed six tenths (0.6) pounds

per MMBtu heat input.

Note: This requirement has been omitted from prior permit approvals and will be added with this revision. This change is a Title I change.

- (l) 326 IAC 6-3 (Particulate Emission Limitations for Manufacturing Processes)  
The two (2) hot oil heaters are exempt from the requirements of 326 IAC 6-3, because, pursuant to 326 IAC 1-2-59, liquid and gaseous fuels and combustion air are not considered as part of the process weight rate.
- (m) 326 IAC 7-1.1 (Sulfur Dioxide Emissions Limitations)  
The two (2) hot oil heaters are not subject to 326 IAC 7-1.1-1 (Sulfur Dioxide Emission Limitations) because the potential to emit sulfur dioxide from each hot oil heater is less than twenty-five (25) tons per year and ten (10) pounds per hour.
- (n) 326 IAC 8-1-6 (New Facilities; General Reduction Requirements)  
The two (2) hot oil heaters are not subject to the requirements of 326 IAC 8-1-6, since the unlimited VOC potential emissions from each hot oil heater is less than twenty-five (25) tons per year.

#### **Cold-mix Asphalt Production and Storage**

- (o) 326 IAC 2-4.1 (Major Sources of Hazardous Air Pollutants (HAP))  
The unlimited potential to emit of HAPs from the inclusion of additional cold-mix emulsions to the cold-mix asphalt production operation is greater than ten (10) tons per year for any single HAP and/or greater than twenty-five (25) tons per year of a combination of HAPs. However, the source shall limit the potential to emit of HAPs from the cold-mix asphalt production operation to less than ten (10) tons per year for any single HAP and less than twenty-five (25) tons per year of a combination of HAPs. Therefore, the proposed facility is not subject to the requirements of 326 IAC 2-4.1. See the "PTE of the Entire Source after Issuance of the FESOP Revision" Section above.

See Appendix A.1 and Appendix B.1 for the detailed unlimited HAPs calculations.

- (p) 326 IAC 8-1-6 (VOC Rules: General Reduction Requirements for New Facilities)  
The new cold-mix asphalt manufacturing operation and storage piles, a source of potential VOC emissions greater than twenty-five (25) tons per year, is subject to the requirements of 326 IAC 8-5-2 (Miscellaneous Operations: Asphalt Paving); therefore, the requirements of 326 IAC 8-1-6 BACT do not apply and are not included in the permit.

See Appendix A.1 and Appendix B.1 for the detailed calculations.

- (q) 326 IAC 8-5-2 (Asphalt paving rules)  
Any paving application made after January 1, 1980, is subject to the requirements of 326 IAC 8-5-2. Pursuant to this rule, no person shall cause or allow the use of cutback asphalt or asphalt emulsion containing more than seven percent (7%) oil distillate by volume of emulsion for any paving application except the following purposes:
  - (a) penetrating prime coating;
  - (b) stockpile storage; and
  - (c) application during the months of November, December, January, February and March.

Note: This is an existing requirement.

- (r) 326 IAC 8-6-1 (Organic Solvent Emission Limitations)  
 The unlimited potential to emit VOCs from the inclusion of cold-mix emulsions to the cold-mix asphalt production operation is greater than one hundred (100) tons per year; however, the source has elected to continue to limit their VOC emissions to less than one hundred (100) tons per year. Additionally, the cold-mix asphalt production and storage operation is still subject to the requirements of 326 IAC 8-5-2 (Miscellaneous Operations: Asphalt Paving). Therefore, the requirements of 326 IAC 8-6-1 (Organic Solvent Emission Limitations) do not apply to the cold-mix asphalt production and storage operation and are not included in the permit.
- (s) There are no other 326 IAC 8 Rules that are applicable to the cold-mix asphalt production and storage operation.

**Compliance Determination, Monitoring and Testing Requirements**

Permits issued under 326 IAC 2-8 are required to ensure that sources can demonstrate compliance with all applicable state and federal rules on a continuous basis. All state and federal rules contain compliance provisions, however, these provisions do not always fulfill the requirement for a continuous demonstration. When this occurs, IDEM, OAQ, in conjunction with the source, must develop specific conditions to satisfy 326 IAC 2-8-4. As a result, Compliance Determination Requirements are included in the permit. The Compliance Determination Requirements in Section D of the permit are those conditions that are found directly within state and federal rules and the violation of which serves as grounds for enforcement action.

If the Compliance Determination Requirements are not sufficient to demonstrate continuous compliance, they will be supplemented with Compliance Monitoring Requirements, also in Section D of the permit. Unlike Compliance Determination Requirements, failure to meet Compliance Monitoring conditions would serve as a trigger for corrective actions and not grounds for enforcement action. However, a violation in relation to a compliance monitoring condition will arise through a source's failure to take the appropriate corrective actions within a specific time period.

- (a) There are no changes in the compliance determination and monitoring requirements as a result of this proposed revision.
- (b) The compliance testing requirements applicable to this source are as follows:

Emission Unit	Control Device	Pollutant	Timeframe for Testing	Frequency of Testing
Batch Mix Dryer/mixer	Baghouse	PM, PM10, PM2.5	Not later than five (5) years from the most recent compliant stack test <sup>(1)</sup>	Once every five (5) years
Drum Mix Dryer/mixer	Baghouse	PM, PM10, PM2.5	Not later than five (5) years from the most recent compliant stack test <sup>(1)</sup>	Once every five (5) years

Notes:

(1) Required for compliance with 40 CFR 60, Subpart I, and 326 IAC 2-8 (FESOP).

Testing requirements for PM and PM2.5 are being added with this proposed revision. The testing requirement for PM10 already exists.

**Proposed Changes**

- (a) The following changes listed below are due to the proposed revision.

- (1) Descriptive information for this source has been updated in Section A.1 and A.2.
- (2) The Emission Limitations in Section D.1 and D.2 have been updated as described above. The two (2) hot oil heaters have been added to Section D.1.
- (3) The testing requirement in Section D.1 has been revised and updated.
- (4) Reporting forms have been updated.

Deleted language appears as ~~strike through~~ text and new language appears as **bold** text:

A.1 General Information [326 IAC 2-8-3(b)]

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The Permittee owns and operates a stationary asphalt paving mixture and block manufacturing **plant and cold mix asphalt production operation.**

Source Address:	15215 River Avenue, Noblesville, Indiana 46060
General Source Phone Number:	574-875-5183
SIC Code:	2951 (Asphalt Paving Mixtures and Blocks)
County Location:	Hamilton
Source Location Status:	Nonattainment for PM2.5 standard Attainment for all other criteria pollutants
Source Status:	Federally Enforceable State Operating Permit Program Minor Source, under PSD and Emission Offset Rules Minor Source, Section 112 of the Clean Air Act Not 1 of 28 Source Categories

A.2 Emission Units and Pollution Control Equipment Summary [326 IAC 2-8-3(c)(3)]

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This stationary source consists of the following emission units and pollution control devices:

Scenario A

- (a) One (1) stationary hot asphalt batch mixer and aggregate dryer, with a maximum capacity of 400 tons per hour, equipped with one (1) natural gas-fired burner with a rated heat input of 150 million British thermal units per hour (MMBtu/hr), using No.2 fuel oil and re-refined waste fuel oil as backup fuels, utilizing one (1) baghouse for particulate matter (PM) emissions control, and exhausting through one (1) stack (Stack ID: SV1);

Scenario B

- (a) One (1) hot asphalt drum mixer capable of processing 400 tons per hour of raw material, equipped with one (1) 150 million British thermal units per hour (MMBtu/hr), natural gas fired burner using No. 2 distillate fuel oil and re-refined waste fuel oil as backup fuels, controlling particulate emissions with one (1) baghouse, exhausting at one (1) stack, identified as SV1, to be installed in 2005;

*The batch mixer and the drum mixer cannot physically operate at the same time.*

**Note: This source does not use blast furnace slag, electric arc furnace steel mill slag, or asbestos-free recycled shingles in the aggregate mix.**

...

**Facility Description [326 IAC 2-8-4(10)]:**

Scenario A

- (a) One (1) stationary hot asphalt batch mixer and aggregate dryer, with a maximum capacity of 400 tons per hour, equipped with one (1) natural gas-fired burner with a rated heat input of 150 million British thermal units per hour (MMBtu/hr), using No.2 fuel oil and re-refined waste fuel oil as backup fuels, utilizing one (1) baghouse for particulate matter (PM) emissions control, and exhausting through one (1) stack (Stack ID: SV1);

Scenario B

- (a) One (1) hot asphalt drum mixer capable of processing 400 tons per hour of raw material, equipped with one (1) 150 million British thermal units per hour (MMBtu/hr), natural gas fired burner using No. 2 distillate fuel oil and re-refined waste fuel oil as backup fuels, controlling particulate emissions with one (1) baghouse, exhausting at one (1) stack, identified as SV1, to be installed in 2005;

*The batch mixer and the drum mixer cannot physically operate at the same time.*

Note: This source does not use blast furnace slag, electric arc furnace steel mill slag, or asbestos-free recycled shingles in the aggregate mix.

**Insignificant Activities**

- (a) **Two (2) hot oil heaters each rated at 2.0 MMBtu per hour combusting natural gas and No.2 fuel oil as a backup, and exhausting through one(1) stack;**

(The information describing the process contained in this facility description box is descriptive information and does not constitute enforceable conditions.)

Emission Limitations and Standards [326 IAC 2-8-4(1)]

D.1.1 General Provisions Relating to NSPS [326 IAC 12-1][40 CFR Part 60, Subpart A]

The provisions of 40 CFR Part 60, Subpart A - General Provisions, which are incorporated by reference in 326 IAC 12-1, apply to the facility described in this section except when otherwise specified in 40 CFR Part 60, Subpart I.

D.1.2 Particulate Matter (PM) [326 IAC 12] [40 CFR 60.90, Subpart I]

(a) Pursuant to 326 IAC 12 and 40 CFR Part 60.90, Subpart I, Standards of Performance for Hot Mix Asphalt Facilities, the particulate matter emissions from the mixing and drying operations shall be limited to 0.04 grains per dry standard cubic foot (gr/dscf).

(b) Pursuant to 326 IAC 12 and 40 CFR Part 60.92, Subpart I, Standards of Performance for Hot Mix Asphalt Facilities, the mixing and drying operations shall not discharge or cause the discharge into the atmosphere any gases which exhibit 20% opacity or greater.

~~D.1.3 Particulate Matter 10 Microns (PM<sub>10</sub>) [326 IAC 2-8-4][ 326 IAC 2-2]~~

~~Pursuant to 326 IAC 2-8-4, PM-10 emissions from the aggregate dryer shall be limited to 0.047 pound PM-10 per ton of asphalt mix, based on a maximum throughput of 400 tons of asphalt mix per hour. Based on 8,760 hours of operation per 12 consecutive month period, this limits PM-10 emissions from the aggregate mixing and drying operation to 83.11 tons per year for a source-wide total potential to emit of less than 100 tons per year. Compliance with this limit renders 326~~

~~IAC 2-7 and 326 IAC 2-2 not applicable.~~

~~D.1.4 Particulate Matter (PM) [326 IAC 2-2]~~

~~PM emissions from the aggregate dryer shall be limited to 0.108 pound PM per ton of asphalt mix, based on a maximum throughput of 400 tons of asphalt mix per hour. Based on 8,760 hours of operation per 12 consecutive month period, this limits PM emissions from the aggregate mixing and drying operation to 189.28 tons per year for a source wide total potential to emit of less than 250 tons per year. Compliance with this limit shall render the requirements of 326 IAC 2-2 not applicable.~~

**D.1.3 PSD Minor Limit [326 IAC 2-2]**

**In order to render 326 IAC 2-2 not applicable;**

- (a) The amount of asphalt processed shall not exceed 1,000,000 tons per twelve (12) consecutive month period, with compliance determined at the end of each month.**
- (b) The PM emissions from the dryer/mixer shall not exceed 0.383 pounds per ton of asphalt processed.**

**Compliance with these limitations, combined with the limited potential to emit from other emission units at this source, shall limit the source-wide total potential to emit PM to less than 250 tons per 12 consecutive month period and shall render 326 IAC 2-2 (PSD) not applicable.**

**D.1.4 FESOP Limits: PM10, PM2.5, SO2, VOC, and CO [326 IAC 2-8-4][326 IAC 2-2][326 IAC 2-3] [326 IAC 2-1.1-5][326 IAC 8-1-6]**

**Pursuant to 326 IAC 2-8-4, the Permittee shall comply with the following:**

- (a) The amount of hot-mix asphalt processed shall not exceed 1,000,000 tons per twelve (12) consecutive month period, with compliance determined at the end of each month.**
- (b) The PM10 emissions from the aggregate dryer shall not exceed 0.162 pounds per ton of asphalt processed.**
- (c) The PM2.5 emissions from the aggregate dryer shall not exceed 0.181 pounds per ton of asphalt processed.**
- (d) The VOC emissions from the aggregate dryer shall not exceed 0.032 pounds per ton of asphalt processed.**
- (e) The CO emissions from the aggregate dryer not exceed 0.130 pounds per ton of asphalt processed.**

**Compliance with these limits, combined with the potential to emit PM10, PM2.5, SO2, VOC, CO, and GHGs from all other emission units at this source, shall limit the source-wide total potential to emit of PM10, PM2.5, SO2, NOx, VOC, CO to less than 100 tons per 12 consecutive month period, each, greenhouse gases (GHGs) to less than 100,000 tons of CO<sub>2</sub> equivalent emissions (CO<sub>2</sub>e) per 12 consecutive month period, and shall render 326 IAC 2-7 (Part 70 Permits), 326 IAC 2-2 (Prevention of Significant Deterioration (PSD)), 326 IAC 2-3 (Emission Offset), and 326 IAC 2-1.1-5 (Nonattainment New Source Review) not applicable.**

**Additionally, compliance with the limit in condition D.1.4(a) and D.1.4(d) shall limit the VOC emissions from the dryer/mixer to less than twenty-five (25) tons per twelve (12)**

**consecutive month period and shall render 326 IAC 8-1-6 (VOC Rules: General Reduction Requirements for New Facilities) not applicable.**

D.1.5 Sulfur Dioxide (SO<sub>2</sub>) [326 IAC 7-1.1] [326 IAC 7-2-1]

~~Pursuant to 326 IAC 7-1.1 (Sulfur Dioxide Emission Limitations), sulfur dioxide emissions from the 150.0 million Btu per hour burner for the batch mix and drum mix aggregate dryer shall be limited to:~~

- ~~(a) 0.5 pounds per million Btu heat input or a sulfur content of less than or equal to 0.5% when using distillate oil, and~~
- ~~(b) 1.6 pounds per million Btu heat input when using re-refined waste oil. Compliance with this limit shall be achieved by limiting the sulfur content of the re-refined waste oil to 0.5% by weight or less.~~

~~Pursuant to 326 IAC 7-2-1, compliance shall be demonstrated on a calendar month average.~~

- (a) Pursuant to 326 IAC 7-1.1 (Sulfur Dioxide Emission Limitations), the Permittee shall comply with the following:**
  - (1) The sulfur dioxide (SO<sub>2</sub>) emissions from the 150.0 million Btu per hour burner for the batch mix and drum mix aggregate dryer shall not exceed five tenths (0.5) pounds per MMBtu when using distillate oil.**
  - (2) The sulfur dioxide (SO<sub>2</sub>) emissions from the 150.0 million Btu per hour burner for the batch mix and drum mix aggregate dryer shall not exceed one and six tenths (1.6) pounds per MMBtu heat input when using residual oil.**

**Note: No. 2 fuel oil and diesel fuel oil are considered distillate oils, and re-refined waste oil is considered residual oil.**

- (b) Pursuant to 326 IAC 7-2-1, compliance shall be demonstrated on a calendar month average.**

D.1.6 ~~SO<sub>2</sub> Emissions – Re-refined Waste Oil usage~~ [326 IAC 2-8-4] [326 IAC 2-2]

- ~~(a) The input of re-refined waste oil and re-refined waste oil equivalents to the aggregate dryer burner shall be limited to 2,476,730 U.S. gallons per twelve (12) consecutive month period with compliance determined at the end of each month and based on re-refined waste oil having a maximum sulfur content of 0.50%.~~
- ~~(b) Every 1,000 gallons of No. 2 distillate fuel oil burned shall be equivalent to 966.0 gallons of re-refined waste oil based on SO<sub>2</sub> emissions, such that the total gallons of re-refined waste oil and re-refined waste oil equivalent input does not exceed the limit specified.~~
- ~~(c) For purposes of determining compliance, when natural gas is burned, the following equivalency calculations shall be performed:
  - ~~(1) every MMCF of natural gas burned is equivalent to 8.4 gallons of No.2 fuel oil burned.~~
  - ~~(2) every MMCF of natural gas burned is equivalent to 8.16 gallons of waste oil burned.~~~~

~~Therefore, the requirements of 326 IAC 2-7 and 326 IAC 2-2 will not apply.~~

D.1.7 ~~NO<sub>x</sub> Emissions – Natural Gas Usage~~ [326 IAC 2-8-4] [326 IAC 2-3]

~~Pursuant to 326 IAC 2-8-4(1), the following limit shall apply:~~

- ~~(a) The input of natural gas and natural gas equivalents to the aggregate dryer burner shall not exceed 1,025.26 million cubic feet (MMCF) per twelve (12) consecutive month period, with compliance determined at the end of each month.~~
- ~~(b) For purposes of determining compliance, when No.2 fuel oil is burned, the following equivalency calculation shall be performed: every 1000 gallons (1 kgal) of No.2 fuel oil burned is equivalent to 0.3737 MMCF of natural gas burned;~~
- ~~(c) For the purposes of determining compliance, when waste oil is burned, the following equivalency calculation shall be performed: every 1000 gallons (1 kgal) of waste oil burned is equivalent to 0.3868 MMCF of natural gas burned.~~

Therefore, the requirements of 326 IAC 2-7 will not apply.

#### **D.1.6 FESOP Limits: SO<sub>2</sub>, NO<sub>x</sub> and GHGs as CO<sub>2</sub>e [326 IAC 2-8-4] [326 IAC 2-2]**

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Pursuant to 326 IAC 2-8-4, and in order to render 326 IAC 2-2 and 326 IAC 2-7 not applicable, the Permittee shall comply with the following:

**(a) Fuel Content Limits**

- (i) When combusting No. 2 fuel oil in the burner for the batch mix and drum mix aggregate dryer the calendar month average sulfur content of the No. 2 fuel oil shall not exceed 0.5 percent by weight, with compliance determined at the end of each month.**
- (ii) When combusting re-refined waste oil in the burner for the batch mix and drum mix aggregate dryer the calendar month average sulfur content of the re-refined waste oil shall not exceed 0.5 percent by weight, with compliance determined at the end of each month.**

**(b) Single Fuel Usage Limitations:**

When combusting only one type of fuel per twelve (12) consecutive month period in the dryer/mixer burner the usage of fuel shall be limited as follows:

- (i) Re-refined waste oil usage in the burner for the batch mix and drum mix aggregate dryer shall not exceed 2,452,105 gallons per twelve (12) consecutive month period, with compliance determined at the end of each month.**

**Note:** Natural gas and No. 2 fuel oil are also approved to be burned in the dryer/mixer.

**(c) Multiple Fuel Usage Limitation:**

When combusting more than one fuel per twelve (12) consecutive month period in the burner for the batch mix and drum mix aggregate dryer, emissions from the burner for the batch mix and drum mix aggregate dryer shall be limited as follows:

- (i) SO<sub>2</sub> emissions from the dryer/mixer burner shall not exceed 90.11 tons per twelve (12) consecutive month period, with compliance determined at the end of each month.**
- (ii) NO<sub>x</sub> emissions from the dryer/mixer burner shall not exceed 96.5 tons per twelve (12) consecutive month period, with compliance determined at the end of each month.**

- (iii) **CO2 equivalent emissions (CO2e) from the dryer/mixer burner shall not exceed 96,171.62 tons per twelve (12) consecutive month period, with compliance determined at the end of each month.**

**Compliance with these limits, combined with the potential to emit SO2, NOx and greenhouse gasses (CO2e) from all other emission units at this source, shall limit the source-wide total potential to emit of SO2 and NOx to less than 100 tons per 12 consecutive month period, each, and greenhouse gases to less than 100,000 tons CO<sub>2</sub> equivalent emissions (CO<sub>2</sub>e) per 12 consecutive month period and shall render 326 IAC 2-7 (Part 70 Permits) and 326 IAC 2-2 (Prevention of Significant Deterioration (PSD)) not applicable.**

**D.1.7 Particulate Emission Limits [326 IAC 6-2]**

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**Pursuant to 326 IAC 6-2-4, the particulate emissions from each of the two (2) hot oil heaters shall not exceed six tenths (0.6) pounds of particulate matter per MMBtu heat input, each.**

**D.1.8 Preventive Maintenance Plan [326 IAC 2-8-4(9)]**

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**Compliance Determination Requirements**

**D.1.9 Testing Requirements [326 IAC 2-8-5(1)]**

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- ~~(a) During the period between 18 and 24 months after issuance of this permit, in order to demonstrate compliance with Conditions D.1.2, D.1.3 and D.1.4, for the batch mix operation, the Permittee shall perform PM, PM<sub>40</sub>, and Opacity testing for aggregate mixing and drying operations utilizing methods as approved by the Commissioner. This test shall be repeated at least once every five (5) years from the date of this valid compliance demonstration. PM<sub>40</sub> includes filterable and condensable PM<sub>40</sub>. Section C – Performance Testing contains the Permittee’s obligation with regard to the performance testing required by this condition.~~
- (a) Not later than five (5) years from the most recent compliant stack test, in order to demonstrate compliance with Conditions D.1.2, D.1.3, and D.1.4, the Permittee shall perform PM, PM10, and PM2.5 testing of the dryer/mixer for the batch mix operation, utilizing methods approved by the Commissioner. These tests shall be repeated at least once every five (5) years from the date of this valid compliance demonstration. Testing shall be conducted in accordance with the provisions of 326 IAC 3-6 (Source Sampling Procedures). Section C – Performance Testing contains the Permittee’s obligation with regard to the performance testing required by this condition. PM10 and PM2.5 includes filterable and condensable particulate matter.**
- ~~(b) Within 60 days of achieving the maximum production rate but no later than 180 days after the start up of the drum mixer, in order to demonstrate compliance with Conditions D.1.2, D.1.3 and D.1.4, for the drum mix operation, the Permittee shall perform PM, PM10, and Opacity testing for the aggregate mixing and drying operations utilizing methods as approved by the Commissioner. This test shall be repeated at least once every five (5) years from the date of this valid compliance demonstration. PM<sub>40</sub> includes filterable and condensable PM<sub>40</sub>. Section C – Performance Testing contains the Permittee’s obligation with regard to the performance testing required by this condition.~~
- (b) Not later than five (5) years from the most recent compliant stack test, in order to demonstrate compliance with Conditions D.1.2, D.1.3, and D.1.4, the Permittee shall perform PM, PM10, and PM2.5 testing of the dryer/mixer for the drum mix operation,**

utilizing methods approved by the Commissioner. These tests shall be repeated at least once every five (5) years from the date of this valid compliance demonstration. Testing shall be conducted in accordance with the provisions of 326 IAC 3-6 (Source Sampling Procedures). Section C – Performance Testing contains the Permittee’s obligation with regard to the performance testing required by this condition. PM10 and PM2.5 includes filterable and condensable particulate matter.

D.1.10 Used Oil Requirements [329 IAC 13-8]

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D.1.11 Sulfur Dioxide Emissions and Sulfur Content

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- (a) Pursuant to 326 IAC 3-7-4, the Permittee shall demonstrate **compliance** ~~that the sulfur dioxide emissions do not exceed five tenths (0.5) pound per million Btu heat input by:~~

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D.1.12 Multiple Fuel Limitations

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In order to comply with Condition D.1.6, the Permittee shall limit fuel usage in the dryer/mixer burner according to the following formulas:

- (a) Sulfur dioxide (SO<sub>2</sub>) emissions shall be determined using the following equation:

$$S = \frac{G(E_G) + O(E_O) + W(E_W)}{2,000 \text{ lbs/ton}}$$

where:

S = tons of sulfur dioxide emissions for a 12-month consecutive period  
G = million cubic feet of natural gas used in the last 12 months  
O = gallons of No. 2 fuel oil used in the last 12 months  
W = gallons of waste oil used in the last 12 months  
E<sub>G</sub> = 0.6 lb/MMCF of natural gas  
E<sub>O</sub> = 71.0 lb/1000 gallons of No. 2 fuel oil  
E<sub>W</sub> = 110.3 lb/1000 gallons of waste oil

- (b) Nitrogen oxide (NO<sub>x</sub>) emissions shall be determined using the following equation:

$$N = \frac{G(E_G) + O(E_O) + W(E_W)}{2,000 \text{ lbs/ton}}$$

where:

N = tons of nitrogen oxide emissions for a 12-month consecutive period  
G = million cubic feet of natural gas used in the last 12 months  
O = gallons of No. 2 fuel oil used in the last 12 months  
W = gallons of waste oil used in the last 12 months  
E<sub>G</sub> = 190 lb/MMCF of natural gas  
E<sub>O</sub> = 24.0 lb/1000 gallons of No. 2 fuel oil  
E<sub>W</sub> = 19.0 lb/1000 gallons of waste oil

- (c) CO<sub>2</sub> equivalent emissions (CO<sub>2</sub>e) shall be determined using the following equations:

$$CO_2 = \frac{[G(X_G) + O(X_O) + W(X_W)]}{2,000}$$

$$CH_4 = \frac{[G(X_G) + O(X_O) + W(X_w)]}{2,000}$$

$$N_2O = \frac{[G(X_G) + O(X_O) + W(X_w)]}{2,000}$$

$$CO_2e = \sum[(CO_2 \times CO_2 \text{ GWP}) + (CH_4 \times CH_4 \text{ GWP}) + (N_2O \times N_2O \text{ GWP})]$$

**Where:**

**CO<sub>2</sub>** = tons of CO<sub>2</sub> emissions for previous 12 consecutive month period;  
**CH<sub>4</sub>** = tons of CH<sub>4</sub> emissions for previous 12 consecutive month period;  
**N<sub>2</sub>O** = tons of N<sub>2</sub>O emissions for previous 12 consecutive month period;  
**CO<sub>2</sub>e** = tons of CO<sub>2</sub>e equivalent emissions for previous 12 consecutive month period;  
**G** = million cubic feet of natural gas used in the last 12 months;  
**O** = gallons of No. 2 fuel oil used in the last 12 months;  
**W** = gallons of waste oil used in the last 12 months.

**CO<sub>2</sub>:**

**X<sub>G</sub>** (dryer/mixer) = 120,161.84 pounds per million cubic feet of natural gas;  
**X<sub>O</sub>** (dryer/mixer) = 22,501.41 x 10<sup>3</sup> pounds per gallon of No. 2 fuel oil;  
**X<sub>W</sub>** (dryer/mixer) = 22,024.15 x 10<sup>3</sup> pounds per gallon of waste oil;

**CH<sub>4</sub>:**

**X<sub>G</sub>** (dryer/mixer) = 0.00249 pounds per million cubic feet of natural gas;  
**X<sub>O</sub>** (dryer/mixer) = 0.00091 pounds per gallon of No. 2 fuel oil;  
**X<sub>W</sub>** (dryer/mixer) = 0.00089 pounds per gallon of waste oil;

**N<sub>2</sub>O:**

**X<sub>G</sub>** (dryer/mixer) = 0.0022 pounds per million cubic feet of natural gas;  
**X<sub>O</sub>** (dryer/mixer) = 0.00026 pounds per gallon of No. 2 fuel oil;  
**X<sub>W</sub>** (dryer/mixer) = 0.00018 pounds per gallon of waste oil;

**Greenhouse Warming Potentials (GWP)**

**Carbon dioxide (CO<sub>2</sub>)** = 1  
**Methane (CH<sub>4</sub>)** = 21  
**Nitrous oxide (N<sub>2</sub>O)** = 310

Compliance Monitoring Requirements [326 IAC 2-8-4] [326 IAC 2-8-5(a)(1)]

D.1.123 Particulate Matter (PM)

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D.1.134 Visible Emissions Notations

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D.1.145 Parametric Monitoring

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D.1.156 Baghouse Inspections

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D.1.167 Broken or Failed Bag Detection

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## Record Keeping and Reporting Requirement [326 IAC 2-8-4(3)] [326 IAC 2-8-16]

### D.1.178 Record Keeping Requirements

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- (b) To document compliance with Condition D.1.76, the Permittee shall maintain records in accordance with (1) through (3) below.
- (c) To document compliance with Condition D.1.87, the Permittee shall maintain records of any additional inspections prescribed by the Preventive Maintenance Plan.
- (d) To document compliance with Condition D.1.134, the Permittee shall maintain records of daily visible emission notations of the aggregate dryer baghouse stack exhaust.
- (e) To document compliance with Condition D.1.145, the Permittee shall maintain the records of the pressure drop once per day.
- (f) To document compliance with Condition D.1.156 the Permittee shall maintain records of the results of the inspections required under Condition D.1.156.
- (g) Section C - General Record Keeping Requirements of this permit contains the Permittee's obligations with regard to the records required by this condition.

### D.1.189 Reporting Requirements

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A quarterly summary of the information to document the compliance status with Conditions **D.1.3(a)** and D.1.6 and ~~D.1.7~~ shall be submitted using the reporting forms located at the end of this permit, or their equivalent, no later than thirty (30) days after the end of the quarter being reported. Section C - General Reporting contains the Permittee's obligation with regard to the reporting required by this condition. The report submitted by the Permittee does require a certification that meets the requirements of 326 IAC 2-8-5(a)(1) by the "authorized individual" as defined by 326 IAC 2-1-1(1).

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## SECTION D.2

## FACILITY OPERATION CONDITIONS

### Facility Description [326 IAC 2-8-4(10)]:

- (e) Cold mix asphalt storage piles.

(The information describing the process contained in this facility description box is descriptive information and does not constitute enforceable conditions.)

## Emission Limitations and Standards [326 IAC 2-8-4(1)]

### D.2.1 Volatile Organic Compounds (VOC) [326 IAC 2-8-4] [326 IAC 2-3]

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The VOC solvent usage as cut back diluent in the liquid binder used in cold mix asphalt production shall be limited such that VOC emissions shall not exceed 78.93 tons per twelve (12) consecutive months with compliance determined at the end of each month. This shall be achieved by limiting the total VOC solvent usage of any one selected binder to not exceed the stated limit above for that binder during the last twelve (12) months. When more than one binder is used, the formula in paragraph (b)(4) below must be applied so that the total VOC emitted does not exceed 78.93 tons per twelve (12) consecutive month period.

- (a) Pursuant to 326 IAC 2-8-4, the VOC emissions from the sum of the liquid binders (asphalt emulsions) shall not exceed 74.3 tons per twelve (12) consecutive month period with compliance determined at the end of each month.
- (a)(b) ~~Liquid binder definitions:~~ Liquid binder used in the production of cold mix asphalt shall be defined as follows:
- (1) Cut back asphalt rapid cure, containing a maximum of 25.3% of the liquid binder by weight of VOC solvent and 95% by weight of VOC solvent evaporating.
  - (2) Cut back asphalt medium cure, containing a maximum of 28.6% of the liquid binder by weight of VOC solvent and 70% by weight of VOC solvent evaporating.
  - (3) Cut back asphalt slow cure, containing a maximum of 20% of the liquid binder by weight of VOC solvent and 25% by weight of VOC solvent evaporating.
  - (4) Emulsified asphalt with solvent, containing a maximum of 15% by weight of VOC solvent in the liquid binder and 46.4% by weight of VOC solvent evaporating. The percent oil distillate in emulsified asphalt with solvent liquid, as determined by ASTM, must be 7% or less of the total emulsion by volume
  - (5) Other asphalt with solvent binder, containing a maximum of 25.9% by weight of VOC solvent in the liquid binder and 2.5% by weight of VOC solvent evaporating.
- (b)(c) ~~The liquid binder in cold mix asphalt production shall be limited as follows:~~ When using only one type of liquid binder (asphalt emulsion) per twelve (12) consecutive month period, the usage of liquid binder shall be limited as follows:
- ~~(1) Cutback asphalt rapid cure liquid binder usage shall not exceed 86.03 tons of VOC solvent per twelve (12) consecutive month period with compliance determined at the end of each month.~~
  - ~~(2) Cutback asphalt medium cure liquid binder usage shall not exceed 116.76 tons of VOC solvent per twelve (12) consecutive month period with compliance determined at the end of each month.~~
  - ~~(3) Cutback asphalt slow cure liquid binder usage shall not exceed 326.92 tons of VOC solvent per twelve (12) consecutive month period with compliance determined at the end of each month.~~
  - (1) The amount of VOC solvent used in rapid cure cut back asphalt shall not exceed 78.2 tons per twelve (12) consecutive month period with compliance determined at the end of each month.
  - (2) The amount of VOC solvent used in medium cure cut back asphalt shall not exceed 106.2 tons per twelve (12) consecutive month period with compliance determined at the end of each month.
  - (3) The amount of VOC solvent used in slow cure cut back asphalt shall not exceed 297.3 tons per twelve (12) consecutive month period with compliance determined at the end of each month.
  - (4) The amount of VOC solvent used in emulsified asphalt shall not exceed 160.2 tons per twelve (12) consecutive month period with compliance

determined at the end of each month.

(5) The amount of VOC solvent used in all other asphalt shall not exceed 2973.0 tons per twelve (12) consecutive month period with compliance determined at the end of each month.

(4) ~~The VOC solvent allotments in paragraph (b)(1) through (b)(3) above shall be adjusted when more than one type of binder is used per twelve (12) month consecutive period. In order to determine the tons of VOC emitted per each type of binder, use the following formula and divide the tons of VOC solvent used for each type of binder by the corresponding adjustment ratio listed in the table that follows.~~

$$\frac{\text{Tons of solvent contained in binder}}{\text{Adjustment ratio}} = \text{tons of VOC emitted}$$

Type of binder	tons VOC solvent	adjustment ratio	tons VOC emitted
cutback asphalt rapid cure		4	
cutback asphalt medium cure		1.36	
cutback asphalt slow cure		3.8	

~~The equivalent total tons of VOC of the combined liquid binders shall be less than 78.93 tons per twelve (12) consecutive month period.~~

(d) When using more than one liquid binder (asphalt emulsion) per twelve (12) consecutive month period, VOC emissions shall be limited as follows:

The VOC solvent allotments in (1) through (5) above shall be adjusted when more than one type of binder is used per twelve (12) consecutive month period with compliance determined at the end of each month. In order to determine the tons of VOC emitted per each type of binder, use the following formula and divide the tons of VOC solvent used for each type of binder by the corresponding adjustment factor listed in the table that follows.

$$\text{VOC emitted (tons/yr)} = \frac{\text{VOC solvent used for each binder (tons/yr)}}{\text{Adjustment factor}}$$

Type of binder	adjustment factor
cutback asphalt rapid cure	1.053
cutback asphalt medium cure	1.429
cutback asphalt slow cure	4.000
emulsified asphalt	2.155
other asphalt	40.0

Compliance with these limits, combined with the VOC emissions from all other emission units at this source, will limit source-wide VOC emissions to less than one hundred (100)

**tons per twelve (12) consecutive month period and under 326 IAC 2-7 (Part 70 Permit Program) and 326 IAC 2-2 (PSD) not applicable.**

D.2.2 Volatile Organic Compounds (VOC) [326 IAC 8-5-2]

Pursuant to 326 IAC 8-5-2 (Miscellaneous Operations: Asphalt Paving), no person shall cause or allow the use of cutback asphalt or asphalt emulsion containing more than seven percent (7%) of distillate by volume of emulsion for any paving application except:

- (1) penetrating prime coating;
- (2) stockpile storage;
- (3) application during the months of November, December, January, February, and March.

**Record Keeping and Reporting Requirement [326 IAC 2-8-4(3)] [326 IAC 2-8-16]**

D.2.3 Record Keeping Requirements

~~(a) To document the compliance status with Condition D.2.1, the Permittee shall maintain records of cold mix asphalt VOC in accordance with (1) through (4) below. Records maintained for (1) through (4) shall be taken monthly and shall be complete and sufficient to establish compliance with the VOC usage limits and/or the VOC emission limits established in Condition D.2.1. Records necessary to demonstrate compliance shall be available within 30 days of the end of each compliance period.~~

- ~~(1) The amount and type of liquid binds;~~
- ~~(2) The volume weighted VOC and solvent content of liquid binds used for each month;~~
- ~~(3) The total amount of VOC solvent usage for each month; and~~
- ~~(4) The weight of VOCs emitted for each compliance period.~~

**(a) To document the compliance status with Condition D.2.1(c)(1) through (5), the Permittee shall maintain records in accordance with (1) through (4) below. Records maintained shall be taken monthly and shall be complete and sufficient to establish compliance with the VOC emission limits established in Condition D.2.1(c)(1) through (5).**

- (1) Calendar dates covered in the compliance determination period;**
- (2) Actual asphalt binder usage in the production of cold mix asphalt since the last compliance determination period;**
- (3) Actual VOC solvent content by weight of the asphalt binder used in the production of cold mix asphalt since the last compliance determination period; and**
- (4) Actual amount of VOC solvent used in the production of cold mix asphalt, and the amount of VOC emitted since the last compliance determination period.**

**Records may include: delivery tickets, manufacturer's data, material safety data sheets (MSDS), and other documents necessary to verify the type and amount used. Test results of ASTM tests for asphalt cutback and asphalt emulsion may be used to document volatilization.**

- (b) Section C - General Record Keeping Requirements, of this permit contains the Permittee's obligations with regard to the records required by this condition.

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**SECTION D.3 FACILITY OPERATION CONDITIONS**

**Facility Description [326 IAC 2-8-4(10)]:**

(f) One (1) asphalt cement storage tank, with a maximum storage capacity of 30,000 gallons;

(The information describing the process contained in this facility description box is descriptive information and does not constitute enforceable conditions.)

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**INDIANA DEPARTMENT OF ENVIRONMENTAL MANAGEMENT  
 OFFICE OF AIR QUALITY  
 COMPLIANCE AND ENFORCEMENT BRANCH**

**FESOP Quarterly Report**

**Source Name:** Rieth Riley Construction Co., Inc.  
**Source Address:** 15215 River Avenue, Noblesville, Indiana 46060  
**FESOP Permit No.:** F057-18252-03300  
**Facility:** Aggregate dryer  
**Parameter:** Hot-mix Asphalt Production  
**Limit:** The amount of hot-mix asphalt produced in the dryer/burner shall not exceed 1,000,000 tons per twelve (12) consecutive month period, with compliance determined at the end of each month.

**QUARTER:** \_\_\_\_\_ **YEAR:** \_\_\_\_\_

Month	Column 1	Column 2	Column 1 + Column 2
	Hot-mix Asphalt Produced This Month (tons)	Hot-mix Asphalt Produced Previous 11 Months (tons)	12 Month Total Hot-mix Asphalt Produced (tons)
Month 1			
Month 2			

<b>Month 3</b>			
----------------	--	--	--

- No deviation occurred in this quarter.
- Deviation/s occurred in this quarter.  
 Deviation has been reported on: \_\_\_\_\_

Submitted by: \_\_\_\_\_  
 Title / Position: \_\_\_\_\_  
 Signature: \_\_\_\_\_  
 Date: \_\_\_\_\_  
 Phone: \_\_\_\_\_

...

**INDIANA DEPARTMENT OF ENVIRONMENTAL MANAGEMENT  
 OFFICE OF AIR QUALITY  
 COMPLIANCE AND ENFORCEMENT BRANCH**

FESOP Quarterly Report

Source Name: Rieth Riley Construction Co., Inc.  
 Source Address: 15215 River Avenue, Noblesville, Indiana 46060  
 FESOP Permit No.: F057-18252-03300  
 Facility: Aggregate dryer  
 Parameter: NO<sub>x</sub> Emissions  
 Limit: The input of natural gas and natural gas equivalents to the aggregate dryer burner shall not exceed 1,025.26 million cubic feet (MMCF) per twelve (12) consecutive month period, with compliance determined at the end of each month.

YEAR: \_\_\_\_\_

Month	Column 1	Column 2	Column 1 + Column 2
	This Month	Previous 11 Months	12 Month Total
Month 1			
Month 2			
Month 3			

~~\_\_\_\_\_  No deviation occurred in this quarter.~~

~~\_\_\_\_\_  Deviation/s occurred in this quarter.~~

~~\_\_\_\_\_ Deviation has been reported on: \_\_\_\_\_~~

Submitted by: \_\_\_\_\_  
 Title / Position: \_\_\_\_\_  
 Signature: \_\_\_\_\_  
 Date: \_\_\_\_\_  
 Phone: \_\_\_\_\_

...

~~INDIANA DEPARTMENT OF ENVIRONMENTAL MANAGEMENT  
 OFFICE OF AIR QUALITY  
 COMPLIANCE DATA SECTION~~

~~FESOP Quarterly Report~~

~~Source Name: \_\_\_\_\_ Rieth Riley Construction Co., Inc. \_\_\_\_\_  
 Source Address: \_\_\_\_\_ 15215 River Avenue, Noblesville, Indiana 46060  
 FESOP No.: \_\_\_\_\_ F057-18252-03300  
 Facility: \_\_\_\_\_ Aggregate dryer  
 Parameter: \_\_\_\_\_ SO<sub>2</sub> Emissions  
 Limit: \_\_\_\_\_ The input of re-refined waste oil and re-refined waste oil equivalents to the  
 \_\_\_\_\_ aggregate dryer shall be limited to 2,476,730 U.S. gallons per twelve \_\_\_\_\_ (12)  
 consecutive month period with compliance determined at the end of each \_\_\_\_\_ month  
 and based on re-refined waste oil having a maximum sulfur content of \_\_\_\_\_ 0.50%.~~

~~YEAR: \_\_\_\_\_~~

Month	Re-refined waste oil and equivalent usage (U.S. Gallons)	Re-refined waste oil and equivalent usage (U.S. Gallons)	Re-refined waste oil and equivalent usage (U.S. Gallons/year)
	This Month	Previous 11 Months	12 Month Total

No deviation occurred in this quarter.

Deviation/s occurred in this quarter.

Deviation has been reported on: \_\_\_\_\_

Submitted by: \_\_\_\_\_  
 Title / Position: \_\_\_\_\_  
 Signature: \_\_\_\_\_  
 Date: \_\_\_\_\_  
 Phone: \_\_\_\_\_

...

**INDIANA DEPARTMENT OF ENVIRONMENTAL MANAGEMENT  
 OFFICE OF AIR QUALITY  
 COMPLIANCE DATA SECTION**

**Single Liquid Binder Solvent Quarterly Report**

Source Name: \_\_\_\_\_ Rieth Riley Construction Co., Inc. \_\_\_\_\_  
 Source Address: \_\_\_\_\_ 15215 River Avenue, Noblesville, Indiana 46060 \_\_\_\_\_  
 FESOP No.: \_\_\_\_\_ F057-18252-03300 \_\_\_\_\_  
 Facility: \_\_\_\_\_ Cold Mix Stockpile Mix \_\_\_\_\_  
 Parameter: \_\_\_\_\_ VOC Emissions \_\_\_\_\_  
 Limit: \_\_\_\_\_ Cutback asphalt rapid cure liquid binder usage shall not exceed 86.03 tons of \_\_\_\_\_  
 \_\_\_\_\_ VOC solvent per twelve (12) consecutive month period. Cutback asphalt \_\_\_\_\_  
 \_\_\_\_\_ medium cure liquid binder usage shall not exceed 116.76 tons of VOC solvent \_\_\_\_\_  
 \_\_\_\_\_ per twelve (12) consecutive month period. Cutback asphalt slow cure liquid \_\_\_\_\_  
 \_\_\_\_\_ binder usage shall not exceed 326.92 tons of VOC solvent per twelve (12) \_\_\_\_\_  
 \_\_\_\_\_ consecutive month period. Compliance shall be determined at the end of each \_\_\_\_\_  
 \_\_\_\_\_ month. \_\_\_\_\_

YEAR: \_\_\_\_\_

The following liquid binder solvent was the only liquid binder solvent used over the previous 12 month period: \_\_\_\_\_ Limit applicable: \_\_\_\_\_

(use of more than one binder requires the use of the "Multiple Liquid Binder Solvents" report form)

Month	Column 1	Column 2	Column 1 + Column 2
	Liquid Binder Usage This Month (tons)	Liquid Binder Usage Previous 11 Months (tons)	Liquid Binder Usage 12 Month Total (tons)
Month 1			
Month 2			
Month 3			

No deviation occurred in this reporting period.

Deviation/s occurred in this reporting period.

\_\_\_\_\_ Deviation has been reported on:

Submitted by: \_\_\_\_\_  
Title / Position: \_\_\_\_\_  
Signature: \_\_\_\_\_  
Date: \_\_\_\_\_  
Phone: \_\_\_\_\_

...

INDIANA DEPARTMENT OF ENVIRONMENTAL MANAGEMENT  
OFFICE OF AIR QUALITY  
COMPLIANCE BRANCH  
Multiple Liquid Binder Solvent Quarterly Report

Source Name: \_\_\_\_\_ Rieth Riley Construction Co., Inc. \_\_\_\_\_  
Source Address: \_\_\_\_\_ 15215 River Avenue, Noblesville, Indiana 46060  
FESOP No.: \_\_\_\_\_ F057-18252-03300  
Facility: \_\_\_\_\_ Cold-mix asphalt storage piles  
Parameter: \_\_\_\_\_ VOG  
Limit: \_\_\_\_\_ 78.93 tons per twelve consecutive month period, with compliance determined at \_\_\_\_\_  
\_\_\_\_\_ the end of each month. \_\_\_\_\_

...

**INDIANA DEPARTMENT OF ENVIRONMENTAL MANAGEMENT  
OFFICE OF AIR QUALITY  
COMPLIANCE AND ENFORCEMENT BRANCH**

**FESOP Quarterly Report  
Page 1 of 2**

**Source Name:** Rieth-Riley Construction Co., Inc.  
**Initial Source Address:** 15215 River Avenue, Noblesville, Indiana 46060  
**FESOP Permit No.:** F057-18252-03300  
**Facility:** Dryer/mixer burner  
**Parameter:** SO<sub>2</sub>, NO<sub>x</sub>, and CO<sub>2e</sub> emissions  
**Limit:** SO<sub>2</sub> emissions from the dryer/mixer burner shall not exceed 90.11 tons per twelve (12) consecutive month period, with compliance determined at the end of each month, using the equation found in Condition D.1.12(a);  
NO<sub>x</sub> emissions from the dryer/mixer burner shall not exceed 96.5 tons per twelve (12) consecutive month period, with compliance determined at the end of each month, using the equation found in Condition D.1.12(b); and  
CO<sub>2e</sub> emissions from the dryer/mixer burner shall not exceed 96,172.62 tons per twelve (12) consecutive month period, with compliance determined at the end of each month, using the equation found in Condition D.1.12(c).

Quarter: \_\_\_\_\_ Year: \_\_\_\_\_

Month	Fuel Types (units)	Column 1	Column 2	Column 1 + Column 2	Total SO2 Emissions From All Fuels and Slag Used (tons per 12 month consecutive period)	Total NOx Emissions From All Fuels Used (tons per 12 month consecutive period)	Total CO2e Emissions From All Fuels Used (tons per 12 month consecutive period)
		Usage This Month	Usage Previous 11 Months	Usage 12 Month Total			
Month 1	Natural gas (mmcf)						
	No. 2 fuel oil (gallons)						
	Waste oil (gallons)						
Month 2	Natural gas (mmcf)						
	No. 2 fuel oil (gallons)						
	Waste oil (gallons)						
Month 3	Natural gas (mmcf)						
	No. 2 fuel oil (gallons)						
	Waste oil (gallons)						

- No deviation occurred in this quarter.
- Deviation/s occurred in this quarter.  
Deviation has been reported on: \_\_\_\_\_

Submitted by: \_\_\_\_\_  
 Title / Position: \_\_\_\_\_  
 Signature: \_\_\_\_\_  
 Date: \_\_\_\_\_  
 Phone: \_\_\_\_\_

FESOP Quarterly Report - Liquid Binder (Asphalt Emulsion) Usage / VOC Emissions

QUARTER: \_\_\_\_\_ YEAR: \_\_\_\_\_

Month	Binder/Emulsion Types (tons)	Column 1	Column 2	Column 1 + Column 2	Equation
		Usage This Month	Usage Previous 11 Months	Usage 12 Month Total	VOC Emissions (tons per 12 months)
Month 1	Cutback asphalt rapid cure liquid binder				
	Cutback asphalt medium cure liquid binder				
	Cutback asphalt slow cure liquid binder				
	Emulsified asphalt with solvent liquid binder				
	Other asphalt with solvent liquid binder				
Month 2	Cutback asphalt rapid cure liquid binder				
	Cutback asphalt medium cure liquid binder				
	Cutback asphalt slow cure liquid binder				
	Emulsified asphalt with solvent liquid binder				
	Other asphalt with solvent liquid binder				
Month 3	Cutback asphalt rapid cure liquid binder				
	Cutback asphalt medium cure liquid binder				
	Cutback asphalt slow cure liquid binder				
	Emulsified asphalt with solvent liquid binder				
	Other asphalt with solvent liquid binder				

- No deviation occurred in this reporting period.
- Deviation/s occurred in this reporting period.  
 Deviation has been reported on: \_\_\_\_\_

Submitted by: \_\_\_\_\_ Date: \_\_\_\_\_  
 Title / Position: \_\_\_\_\_ Phone: \_\_\_\_\_  
 Signature: \_\_\_\_\_

$$\text{VOC Emitted (tons/year)} = \sum \frac{\text{VOC solvent used for each binder} \left( \frac{\text{tons}}{\text{year}} \right)}{\text{Adjustment factor}}$$

Type of Binder	Adjustment Factor
Cutback Asphalt Rapid Cure	1.053
Cutback Asphalt Medium Cure	1.429
Cutback Asphalt Slow Cure	4.0
Emulsified Asphalt	2.155
Other Asphalt	40.0

### **Conclusion and Recommendation**

Unless otherwise stated, information used in this review was derived from the application and additional information submitted by the applicant. An application for the purposes of this review was received on January 25, 2013. Additional information was received on February 27, 2013.

The construction and operation of this proposed revision shall be subject to the conditions of the attached proposed FESOP Significant Permit Revision No. 057-32764-03300. The staff recommends to the Commissioner that this FESOP Significant Permit Revision be approved.

### **IDEM Contact**

- (a) Questions regarding this proposed permit can be directed to Sarah Street at the Indiana Department Environmental Management, Office of Air Quality, Permits Branch, 100 North Senate Avenue, MC 61-53 IGCN 1003, Indianapolis, Indiana 46204-2251 or by telephone at (317) 232-8427 or toll free at 1-800-451-6027 extension 2-8427.
- (b) A copy of the findings is available on the Internet at: <http://www.in.gov/ai/appfiles/idem-caats/>
- (c) For additional information about air permits and how the public and interested parties can participate, refer to the IDEM's Guide for Citizen Participation and Permit Guide on the Internet at: [www.in.gov/idem](http://www.in.gov/idem)

**Appendix A.1: Unlimited Emissions Calculations  
Entire Source - Batch Mix**

**Company Name:** Reith Riley Construction Co., Inc.  
**Source Address:** 15215 River Avenue, Noblesville, Indiana 46060  
**Permit Number:** F057-32764-03300  
**Reviewer:** Sarah Street

**Asphalt Plant Maximum Capacity - Batch Mix**

Maximum Hourly Asphalt Production =	400	ton/hr										
Maximum Annual Asphalt Production =	3,504,000	ton/yr										
Maximum Annual Blast Furnace Slag Usage =	0	ton/yr		1.5	% sulfur							
Maximum Annual Steel Slag Usage =	0	ton/yr		0.66	% sulfur							
Maximum Dryer Fuel Input Rate =	150.0	MMBtu/hr										
Natural Gas Usage =	1,314	MMCF/yr										
No. 2 Fuel Oil Usage =	9,385,714	gal/yr, and		0.50	% sulfur							
No. 4 Fuel Oil Usage =	0	gal/yr, and		0.50	% sulfur							
Residual (No. 5 or No. 6) Fuel Oil Usage =	0	gal/yr, and		0.50	% sulfur							
Propane Usage =	0	gal/yr, and		0.20	gr/100 ft3 sulfur							
Butane Usage =	0	gal/yr, and		0.22	gr/100 ft3 sulfur							
Used/Waste Oil Usage =	9,385,714	gal/yr, and		0.50	% sulfur	0.50	% ash	0.000	% chlorine,	0.010	% lead	
Diesel Fuel Usage - Generator < 600 HP =	0	gal/yr, and										
Diesel Fuel Usage - Generator > 600 HP =	0	gal/yr		0.50	% sulfur							
Unlimited PM Dryer/Mixer Emission Factor =	32.0	lb/ton of asphalt production										
Unlimited PM10 Dryer/Mixer Emission Factor =	4.5	lb/ton of asphalt production										
Unlimited PM2.5 Dryer/Mixer Emission Factor =	0.27	lb/ton of asphalt production										
Unlimited VOC Dryer/Mixer Emission Factor =	0.036	lb/ton of asphalt production										
Unlimited CO Dryer/Mixer Emission Factor =	0.4	lb/ton of asphalt production										
Unlimited Blast Furnace Slag SO2 Dryer/Mixer Emission Factor =	0.74	lb/ton of slag processed										
Unlimited Steel Slag SO2 Dryer/Mixer Emission Factor =	0.0014	lb/ton of slag processed										

**Unlimited/Uncontrolled Emissions**

Process Description	Unlimited/Uncontrolled Potential to Emit (tons/year)									
	Criteria Pollutants							Greenhouse Gas Pollutants	Hazardous Air Pollutants	
	PM	PM10	PM2.5	SO2	NOx	VOC	CO	CO <sub>2</sub> e	Total HAPs	Worst Case HAP
<b>Ducted Emissions</b>										
Dryer Fuel Combustion (worst case)	150.17	119.67	119.67	368.39	124.83	4.69	55.19	106,064.11	5.31	2.58 (hydrogen chloride)
Dryer/Mixer and Batch Tower (Process)	56,064.00	7,884.00	473.04	154.18	210.24	63.07	700.80	65,096.26	13.60	4.73 (formaldehyde)
Dryer/Mixer Slag Processing (worst case)	0	0	0	0.00	0	0	0	0.00	0	0
Hot Oil Heater Fuel Combustion/Process (worst case)	0.25	0.41	0.41	8.89	2.50	0.10	1.47	3,504.00	0.041	0.032 (hexane)
Diesel-Fired Generator < 600 HP	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.000	0.000 (formaldehyde)
Diesel-Fired Generator > 600 HP	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.000	0.000 (benzene)
<b>Worst Case Emissions*</b>	<b>56,064.25</b>	<b>7,884.41</b>	<b>473.45</b>	<b>377.27</b>	<b>212.74</b>	<b>63.17</b>	<b>702.27</b>	<b>109,568.11</b>	<b>13.64</b>	<b>4.73 (hydrogen chloride)</b>
<b>Fugitive Emissions</b>										
Asphalt Load-Out, Silo Filling, On-Site Yard	1.94	1.94	1.94	0	0	30.01	5.05	0	0.50	0.16 (formaldehyde)
Material Storage Piles	2.00	0.70	0.70	0	0	0	0	0	0	0
Material Processing and Handling	11.32	5.35	0.81	0	0	0	0	0	0	0
Material Crushing, Screening, and Conveying	55.59	20.31	20.31	0	0	0	0	0	0	0
Unpaved and Paved Roads (worst case)	35.39	9.02	0.90	0	0	0	0	0	0	0
Cold Mix Asphalt Production	0	0	0	0	0	42,109.32	0	0	10,983.67	3,789.84 (xylenes)
Gasoline Fuel Transfer and Dispensing	0	0	0	0	0	0.00	0	0	0.00	0.00 (xylenes)
Volatile Organic Liquid Storage Vessels	0	0	0	0	0	negl	0	0	negl	0
<b>Total Fugitive Emissions</b>	<b>106.24</b>	<b>37.32</b>	<b>24.66</b>	<b>0.00</b>	<b>0.00</b>	<b>42,139.33</b>	<b>5.05</b>	<b>0.00</b>	<b>10,984.17</b>	<b>3,789.84 (xylenes)</b>
<b>Totals Unlimited/Uncontrolled PTE</b>	<b>56,170.49</b>	<b>7,921.73</b>	<b>498.11</b>	<b>377.27</b>	<b>212.74</b>	<b>42,202.50</b>	<b>707.32</b>	<b>109,568.11</b>	<b>10,997.81</b>	<b>3,789.84 (xylenes)</b>

negl = negligible

Worst Case Fuel Combustion is based on the fuel with the highest emissions for each specific pollutant.

\*Worst Case Emissions (tons/yr) = Worst Case Emissions from Dryer Fuel Combustion and Dryer/Mixer + Worst Case Emissions From Dryer/Mixer Slag Processing + Worst Case Emissions from Hot Oil Heater Fuel Combustion and Hot Oil Heating System + Diesel-Fired Generator < 600 HP + Diesel-Fired Generator > 600 HP

Fuel component percentages provided by the source.

**Appendix A.1: Unlimited Emissions Calculations**  
**Dryer/Mixer Fuel Combustion with Maximum Capacity > 100 MMBtu/hr**

**Company Name:** Reith Riley Construction Co., Inc.  
**Source Address:** 15215 River Avenue, Noblesville, Indiana 46060  
**Permit Number:** F057-32764-03300  
**Reviewer:** Sarah Street

The following calculations determine the unlimited/uncontrolled emissions created from the combustion of natural gas, fuel oil, propane, butane, or used/waste oil in the dryer/mixer at the source.

**Maximum Capacity**

Maximum Fuel Input Rate =	150	MMBtu/hr
Natural Gas Usage =	1,314	MMCF/yr
No. 2 Fuel Oil Usage =	9,385,714	gal/yr, and
No. 4 Fuel Oil Usage =	0	gal/yr, and
Residual (No. 5 or No. 6) Fuel Oil Usage =	0	gal/yr, and
Propane Usage =	0	gal/yr, and
Butane Usage =	0	gal/yr, and
Used/Waste Oil Usage =	9,385,714	gal/yr, and
	0.50	% sulfur
	0.50	% sulfur
	0.50	% sulfur
	0.20	gr/100 ft3 sulfur
	0.22	gr/100 ft3 sulfur
	0.50	% sulfur
	0.50	% ash
	0.000	% chlorine
	0.010	% lead

**Unlimited/Uncontrolled Emissions**

Criteria Pollutant	Emission Factor (units)							Unlimited/Uncontrolled Potential to Emit (tons/yr)							
	Natural Gas (lb/MMCF)	No. 2 Fuel Oil (lb/kgal)	No. 4 Fuel Oil* (lb/kgal)	Residual (No. 5 or No. 6) Fuel Oil (lb/kgal)	Propane (lb/kgal)	Butane (lb/kgal)	Used/Waste Oil (lb/kgal)	Natural Gas (tons/yr)	No. 2 Fuel Oil (tons/yr)	No. 4 Fuel Oil (tons/yr)	Residual (No. 5 or No. 6) Fuel Oil (tons/yr)	Propane (tons/yr)	Butane (tons/yr)	Used/Waste Oil (tons/yr)	Worse Case Fuel (tons/yr)
PM	1.9	2.0	7.0	7.815	0.5	0.6	32.0	1.25	9.39	0.00	0.00	0.000	0.000	150.17	<b>150.17</b>
PM10/PM2.5	7.6	3.3	8.3	9.315	0.5	0.6	25.5	4.99	15.49	0.00	0.00	0.000	0.000	119.67	<b>119.67</b>
SO2	0.6	78.5	75.0	78.5	0.020	0.020	73.5	0.39	368.39	0.00	0.00	0.000	0.000	344.93	<b>368.39</b>
NOx	190	24.0	47.0	47.0	13.0	15.0	19.0	124.83	112.63	0.00	0.00	0.00	0.00	89.16	<b>124.83</b>
VOC	5.5	0.20	0.20	0.28	1.00	1.10	1.0	3.61	0.94	0.00	0.00	0.00	0.00	4.69	<b>4.69</b>
CO	84	5.0	5.0	5.0	7.5	8.4	5.0	55.188	23.46	0.00	0.00	0.00	0.00	23.46	<b>55.19</b>
<b>Hazardous Air Pollutant</b>															
HCl							0.0							0.00	<b>0.00</b>
Antimony			5.25E-03	5.25E-03			negl			0.00E+00	0.00E+00			negl	<b>0.0E+00</b>
Arsenic	2.0E-04	5.6E-04	1.32E-03	1.32E-03			1.1E-01	1.3E-04	2.63E-03	0.00E+00	0.00E+00			5.16E-01	<b>5.2E-01</b>
Beryllium	1.2E-05	4.2E-04	2.78E-05	2.78E-05			negl	7.9E-06	1.97E-03	0.00E+00	0.00E+00			negl	<b>2.0E-03</b>
Cadmium	1.1E-03	4.2E-04	3.89E-04	3.89E-04			9.3E-03	7.2E-04	1.97E-03	0.00E+00	0.00E+00			4.36E-02	<b>4.4E-02</b>
Chromium	1.4E-03	4.2E-04	8.45E-04	8.45E-04			2.0E-02	9.2E-04	1.97E-03	0.00E+00	0.00E+00			9.39E-02	<b>9.4E-02</b>
Cobalt	8.4E-05	6.02E-03	6.02E-03	6.02E-03			2.1E-04	5.5E-05		0.00E+00	0.00E+00			9.86E-04	<b>9.9E-04</b>
Lead	5.0E-04	1.3E-03	1.51E-03	1.51E-03			0.55	3.3E-04	5.91E-03	0.00E+00	0.00E+00			2.6E+00	<b>2.5E</b>
Manganese	3.8E-04	8.4E-04	3.00E-03	3.00E-03			6.8E-02	2.5E-04	3.94E-03	0.00E+00	0.00E+00			3.19E-01	<b>0.32</b>
Mercury	2.6E-04	4.2E-04	1.13E-04	1.13E-04			1.7E-04	1.97E-03	0.00E+00	0.00E+00				2.0E-03	<b>2.0E-03</b>
Nickel	2.1E-03	4.2E-04	8.45E-02	8.45E-02			1.1E-02	1.4E-03	1.97E-03	0.00E+00	0.00E+00			5.16E-02	<b>0.052</b>
Selenium	2.4E-05	2.1E-03	6.83E-04	6.83E-04			negl	1.6E-05	9.86E-03	0.00E+00	0.00E+00			negl	<b>9.9E-03</b>
1,1,1-Trichloroethane			2.36E-04	2.36E-04						0.00E+00	0.00E+00				<b>0.0E+00</b>
1,3-Butadiene															<b>0.0E+00</b>
Acetaldehyde															<b>0.0E+00</b>
Acrolein															<b>0.0E+00</b>
Benzene	2.1E-03		2.14E-04	2.14E-04				1.4E-03		0.00E+00	0.00E+00				<b>1.4E-03</b>
Bis(2-ethylhexyl)phthalate							2.2E-03							1.03E-02	<b>1.0E-02</b>
Dichlorobenzene	1.2E-03						8.0E-07	7.9E-04						3.75E-06	<b>7.9E-04</b>
Ethylbenzene			6.36E-05	6.36E-05						0.00E+00	0.00E+00				<b>0.0E+00</b>
Formaldehyde	7.5E-02	6.10E-02	3.30E-02	3.30E-02				4.9E-02	2.86E-01	0.00E+00	0.00E+00				<b>0.28E</b>
Hexane	1.8E+00							1.18							<b>1.18E</b>
Phenol							2.4E-03						1.13E-02		<b>1.1E-02</b>
Toluene	3.4E-03		6.20E-03	6.20E-03				2.2E-03		0.00E+00	0.00E+00				<b>2.2E-03</b>
Total PAH Haps	negl		1.13E-03	1.13E-03			3.9E-02	negl		0.00E+00	0.00E+00			1.83E-01	<b>1.8E-01</b>
Polycyclic Organic Matter		3.30E-03							1.55E-02						<b>1.5E-02</b>
Xylene			1.09E-04	1.09E-04						0.00E+00	0.00E+00				<b>0.0E+00</b>
<b>Total HAPs</b>								<b>1.24</b>	<b>0.33</b>	<b>0.00</b>	<b>0.00</b>	<b>0</b>	<b>0</b>	<b>3.81</b>	<b>5.31</b>

**Methodology**

Natural Gas Usage (MMCF/yr) = [Maximum Fuel Input Rate (MMBtu/hr)] \* [8,760 hrs/yr] \* [1 MMCF/1,000 MMBtu]  
 Oil Usage (gal/yr) = [Maximum Fuel Input Rate (MMBtu/hr)] \* [8,760 hrs/yr] \* [1 gal/0.140 MMBtu]  
 Propane Usage (gal/yr) = [Maximum Fuel Input Rate (MMBtu/hr)] \* [8,760 hrs/yr] \* [1 gal/0.0905 MMBtu]  
 Butane Usage (gal/yr) = [Maximum Fuel Input Rate (MMBtu/hr)] \* [8,760 hrs/yr] \* [1 gal/0.0974 MMBtu]  
 Natural Gas: Unlimited/Uncontrolled Potential to Emit (tons/yr) = [Maximum Natural Gas Usage (MMCF/yr)] \* [Emission Factor (lb/MMCF)] \* [ton/2000 lbs]  
 All Other Fuels: Unlimited/Uncontrolled Potential to Emit (tons/yr) = [Maximum Fuel Usage (gals/yr)] \* [Emission Factor (lb/kgal)] \* [kgal/1000 gal] \* [ton/2000 lbs]  
 Sources of AP-42 Emission Factors for fuel combustion:  
 Natural Gas : AP-42 Chapter 1.4 (dated 7/98), Tables 1.4-1, 1.4-2, 1.4-3, and 1.4-4  
 No. 2, No. 4, and No. 6 Fuel Oil: AP-42 Chapter 1.3 (dated 5/10), Tables 1.3-1, 1.3-2, 1.3-3, 1.3-8, 1.3-9, 1.3-10, and 1.3-11  
 Propane and Butane: AP-42 Chapter 1.5 (dated 7/08), Tables 1.5-1 (assuming PM = PM10)  
 Waste Oil: AP-42 Chapter 1.11 (dated 10/96), Tables 1.11-1, 1.11-2, 1.11-3, 1.11-4, and 1.11-5

**Abbreviations**

PM = Particulate Matter  
 PM10 = Particulate Matter (<10 um)  
 PM2.5 = Particulate Matter (< 2.5 um)  
 SO2 = Sulfur Dioxide  
 NOx = Nitrous Oxides  
 VOC = Volatile Organic Compounds  
 CO = Carbon Monoxide  
 HAP = Hazardous Air Pollutant  
 HCl = Hydrogen Chloride  
 PAH = Polyaromatic Hydrocarbon

\* Since there are no specific AP-42 HAP emission factors for combustion of No. 4 fuel oil, it was assumed that HAP emissions from combustion of No. 4 fuel oil were equal to combustion of residual or No. 6 fuel oil.

**Appendix A.1: Unlimited Emissions Calculations  
Greenhouse Gas (CO<sub>2</sub>e) Emissions from the  
Dryer/Mixer Fuel Combustion with Maximum Capacity < 100 MMBtu/hr**

**Company Name:** Reith Riley Construction Co., Inc.  
**Source Address:** 15215 River Avenue, Noblesville, Indiana 46060  
**Permit Number:** F057-32764-03300  
**Reviewer:** Sarah Street

The following calculations determine the unlimited/uncontrolled emissions created from the combustion of natural gas, fuel oil, propane, butane, or used/waste oil in the dryer/mixer at the source.

**Maximum Capacity**

Maximum Fuel Input Rate	=	150	MMBtu/hr						
Natural Gas Usage	=	1,314	MMCF/yr						
No. 2 Fuel Oil Usage	=	9,385,714	gal/yr, and		0.50	% sulfur			
No. 4 Fuel Oil Usage	=	0	gal/yr, and		0.50	% sulfur			
Residual (No. 5 or No. 6) Fuel Oil Usage	=	0	gal/yr, and		0.50	% sulfur			
Propane Usage	=	0	gal/yr, and		0.20	gr/100 ft3 sulfur			
Butane Usage	=	0	gal/yr, and		0.22	gr/100 ft3 sulfur			
Used/Waste Oil Usage	=	9,385,714	gal/yr, and		0.50	% sulfur	0.50	% ash	0.000 % chlorine, 0.010 % lead

**Unlimited/Uncontrolled Emissions**

CO <sub>2</sub> e Fraction	Emission Factor (units)							Global Warming Potentials (GWP)		
	Natural Gas (lb/MMCF)	No. 2 Fuel Oil (lb/kgal)	No. 4 Fuel Oil (lb/kgal)	Residual (No. 5 or No. 6) Fuel Oil (lb/kgal)	Propane (lb/kgal)	Butane (lb/kgal)	Used/Waste Oil (lb/kgal)	Name	Chemical Formula	Global warming potential
CO <sub>2</sub>	120,161.84	22,501.41	24,153.46	24,835.04	12,500.00	14,506.73	22,024.15	Carbon dioxide	CO <sub>2</sub>	1
CH <sub>4</sub>	2.49	0.91	0.97	1.00	0.60	0.67	0.89	Methane	CH <sub>4</sub>	21
N <sub>2</sub> O	2.2	0.26	0.19	0.53	0.9	0.9	0.18	Nitrous oxide	N <sub>2</sub> O	310

CO <sub>2</sub> e Fraction	Unlimited/Uncontrolled Potential to Emit (tons/yr)						
	Natural Gas (tons/yr)	No. 2 Fuel Oil (tons/yr)	No. 4 Fuel Oil (tons/yr)	Residual (No. 5 or No. 6) Fuel Oil (tons/yr)	Propane (tons/yr)	Butane (tons/yr)	Used/ Waste Oil (tons/yr)
CO <sub>2</sub>	78,946.33	105,595.90	0.00	0.00	0.00	0.00	103,356.21
CH <sub>4</sub>	1.64	4.28	0.00	0.00	0.00	0.00	4.19
N <sub>2</sub> O	1.45	1.22	0.00	0.00	0.00	0.00	0.84
<b>Total</b>	<b>78,949.41</b>	<b>105,601.41</b>	<b>0.00</b>	<b>0.00</b>	<b>0.00</b>	<b>0.00</b>	<b>103,361.24</b>

<b>CO<sub>2</sub>e for Worst Case Fuel* (tons/yr)</b>
<b>106,064.11</b>

CO <sub>2</sub> e Equivalent Emissions (tons/yr)	79,428.81	106,064.11	0.00	0.00	0.00	0.00	103,706.06
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**Methodology**

Fuel Usage from TSD Appendix A.1, page 1 of 14.  
 Natural Gas Usage (MMCF/yr) = [Maximum Fuel Input Rate (MMBtu/hr)] \* [8,760 hrs/yr] \* [1 MMCF/1,000 MMBtu]  
 Fuel Oil Usage (gal/yr) = [Maximum Fuel Input Rate (MMBtu/hr)] \* [8,760 hrs/yr] \* [1 gal/0.140 MMBtu]  
 Propane Usage (gal/yr) = [Maximum Fuel Input Rate (MMBtu/hr)] \* [8,760 hrs/yr] \* [1 gal/0.0915 MMBtu]  
 Butane Usage (gal/yr) = [Maximum Fuel Input Rate (MMBtu/hr)] \* [8,760 hrs/yr] \* [1 gal/0.102 MMBtu]  
 Global Warming Potentials (GWP) from Table A-1 of 40 CFR Part 98 Subpart A.

**Abbreviations**

PTE = Potential to Emit  
 CO<sub>2</sub> = Carbon Dioxide  
 CH<sub>4</sub> = Methane  
 N<sub>2</sub>O = Nitrogen Dioxide

Sources of Emission Factors for fuel combustion: (Note: To form a conservative estimate, the "worst case" emission factors have been used.)  
 Natural Gas: Emission Factors for CO<sub>2</sub> and CH<sub>4</sub> from 40 CFR Part 98 Subpart C, Tables C-1 and 2, have been converted from kg/mmBtu to lb/MMCF. Emission Factor for N<sub>2</sub>O from AP-42 Chapter 1.4 (dated 7/98), Table 1.4-2  
 No. 2, No. 4, and Residual (No. 5 or No. 6) Fuel Oil: Emission Factors for CO<sub>2</sub> and CH<sub>4</sub> from 40 CFR Part 98 Subpart C, Tables C-1 and 2, have been converted from kg/mmBtu to lb/kgal. Emission Factor for N<sub>2</sub>O from AP-42 Chapter 1.3 (dated 5/10), Table 1.3-3  
 Propane: Emission Factor for CH<sub>4</sub> from 40 CFR Part 98 Subpart C, Tables C-1 and 2, has been converted from kg/mmBtu to lb/kgal. Emission Factors for CO<sub>2</sub> and N<sub>2</sub>O from AP-42 Chapter 1.5 (dated 7/08), Table 1.5-1  
 Butane: Emission Factors for CO<sub>2</sub> and CH<sub>4</sub> from 40 CFR Part 98 Subpart C, Tables C-1 and 2, have been converted from kg/mmBtu to lb/kgal. Emission Factor for N<sub>2</sub>O from AP-42 Chapter 1.5 (dated 7/08), Table 1.5-1  
 Waste Oil: Emission Factors for CO<sub>2</sub>, CH<sub>4</sub>, and N<sub>2</sub>O from 40 CFR Part 98 Subpart C, Tables C-1 and 2, have been converted from kg/mmBtu to lb/kgal.

**Emission Factor (EF) Conversions**

Natural Gas: EF (lb/MMCF) = [EF (kg/MMBtu)] \* Conversion Factor (2.20462 lbs/kg) \* Heating Value of Natural Gas (MMBtu/scf) \* Conversion Factor (1,000,000 scf/MMCF)]  
 Fuel Oils: EF (lb/kgal) = [EF (kg/MMBtu)] \* Conversion Factor (2.20462 lbs/kg) \* Heating Value of the Fuel Oil (MMBtu/gal) \* Conversion Factor (1000 gal/kgal)]

Natural Gas: Unlimited/Uncontrolled Potential to Emit (tons/yr) = [Maximum Natural Gas Usage (MMCF/yr)] \* [Emission Factor (lb/MMCF)] \* [ton/2000 lbs]  
 All Other Fuels: Unlimited/Uncontrolled Potential to Emit (tons/yr) = [Maximum Fuel Usage (gals/yr)] \* [Emission Factor (lb/kgal)] \* [kgal/1000 gal] \* [ton/2000 lbs]  
 Unlimited Potential to Emit CO<sub>2</sub>e (tons/yr) = Unlimited Potential to Emit CO<sub>2</sub> of "worst case" fuel (ton/yr) x CO<sub>2</sub> GWP (1) + Unlimited Potential to Emit CH<sub>4</sub> of "worst case" fuel (ton/yr) x CH<sub>4</sub> GWP (21) + Unlimited Potential to Emit N<sub>2</sub>O of "worst case" fuel (ton/yr) x N<sub>2</sub>O GWP (310).

**Appendix A.1: Unlimited Emissions Calculations  
Dryer/Mixer and Batch Tower - Process Emissions**

**Company Name:** Reith Riley Construction Co., Inc.  
**Source Address:** 15215 River Avenue, Noblesville, Indiana 46060  
**Permit Number:** F057-32764-03300  
**Reviewer:** Sarah Street

The following calculations determine the unlimited/uncontrolled emissions from the aggregate drying/mixing and the batch tower.

Maximum Hourly Asphalt Production =  ton/hr  
 Maximum Annual Asphalt Production =  ton/yr

Criteria Pollutant	Uncontrolled Emission Factors (lb/ton)			Unlimited/Uncontrolled Potential to Emit (tons/yr)			Worse Case PTE
	Batch-Mix Plant (dryer, hot screens, and mixer)			Batch-Mix Plant (dryer, hot screens, and mixer)			
	Natural Gas	No. 2 Fuel Oil	Waste Oil	Natural Gas	No. 2 Fuel Oil	Waste Oil	
PM*	32	32	32	56064	56064	56064	<b>56064</b>
PM10*	4.5	4.5	4.5	7884	7884	7884	<b>7884</b>
PM2.5*	0.27	0.27	0.27	473.04	473.04	473.04	<b>473.0</b>
SO2**	0.0046	0.088	0.088	8.1	154.2	154.2	<b>154.2</b>
NOx**	0.025	0.12	0.12	43.8	210.2	210.2	<b>210.2</b>
VOC**	0.0082	0.0082	0.036	14.4	14.4	63.1	<b>63.1</b>
CO***	0.4	0.4	0.4	700.8	700.8	700.8	<b>700.8</b>
<b>Hazardous Air Pollutant</b>							
Arsenic	4.60E-07	4.60E-07	4.60E-07	8.06E-04	8.06E-04	8.06E-04	<b>8.06E-04</b>
Beryllium	1.50E-07	1.50E-07	1.50E-07	2.63E-04	2.63E-04	2.63E-04	<b>2.63E-04</b>
Cadmium	6.10E-07	6.10E-07	6.10E-07	1.07E-03	1.07E-03	1.07E-03	<b>1.07E-03</b>
Chromium	5.70E-07	5.70E-07	5.70E-07	9.99E-04	9.99E-04	9.99E-04	<b>9.99E-04</b>
Lead	8.90E-07	8.90E-07	1.00E-05	1.56E-03	1.56E-03	1.75E-02	<b>1.75E-02</b>
Manganese	6.90E-06	6.90E-06	6.90E-06	1.21E-02	1.21E-02	1.21E-02	<b>1.21E-02</b>
Mercury	4.10E-07	4.10E-07	4.10E-07	7.18E-04	7.18E-04	7.18E-04	<b>7.18E-04</b>
Nickel	3.00E-06	3.00E-06	3.00E-06	5.26E-03	5.26E-03	5.26E-03	<b>5.26E-03</b>
Selenium	4.90E-07	4.90E-07	4.90E-07	8.58E-04	8.58E-04	8.58E-04	<b>8.58E-04</b>
Acetaldehyde	3.20E-04	3.20E-04	3.20E-04	0.56		0.56	<b>0.56</b>
Benzene	2.80E-04	2.80E-04	2.80E-04	0.49	0.49	0.49	<b>0.49</b>
Ethylbenzene	2.20E-03	2.20E-03	2.20E-03	3.85	3.85	3.85	<b>3.85</b>
Formaldehyde	7.40E-04	7.40E-04	7.40E-04	1.30	1.30	1.30	<b>1.30</b>
Quinone	2.70E-04	2.70E-04	2.70E-04	0.47		0.47	<b>0.47</b>
Toluene	1.00E-03	1.00E-03	1.00E-03	1.75	1.75	1.75	<b>1.75</b>
Total PAH Haps	1.10E-04	1.10E-04	2.30E-04	0.19	0.19	0.40	<b>0.40</b>
Xylene	2.70E-03	2.70E-03	2.70E-03	4.73	4.73	4.73	<b>4.73</b>

Total HAPs 13.60

Worst Single HAP 4.73 (formaldehyde)

Unlimited/Uncontrolled Potential to Emit (tons/yr) = (Maximum Annual Asphalt Production (tons/yr)) \* (Emission Factor (lb/ton)) \* (ton/2000 lbs)

Emission Factors from AP-42 Chapter 11.1 (dated 3/04), Tables 11.1-1, 11.1-2, 11.1-5, 11.1-6, 11.1-19, and 11.1-11

Natural gas, No. 2 fuel oil, and waste oil represent the worst possible emissions scenario. AP-42 did not provide emission factors for any other fuels.

\* PM, PM10, and PM2.5 AP-42 emission factors based on drum mix dryer fired with natural gas, propane, fuel oil, and waste oil. According to AP-42 fuel type does not significantly effect PM, PM10, and PM2.5 emissions.

\*\* SO2, NOx, and VOC AP-42 emission factors are for natural gas, No. 2 fuel oil, and waste oil only.

\*\*\* CO AP-42 emission factor determined by combining data from drum mix dryer fired with natural gas, No. 6 fuel oil, and No. 2 fuel oil to develop single CO emission factor.

**Abbreviations**

PM = Particulate Matter      SO2 = Sulfur Dioxide      CO = Carbon Monoxide      PAH = Polyaromatic Hydrocarbon  
 PM10 = Particulate Matter (<10 um)      NOx = Nitrous Oxides      HAP = Hazardous Air Pollutant  
 PM2.5 = Particulate Matter (< 2.5 um)      VOC = Volatile Organic Compounds      HCl = Hydrogen Chloride

**Appendix A.1: Unlimited Emissions Calculations  
Greenhouse Gas (CO<sub>2</sub>e) Emissions from the  
Batch-Mix Plant (Dryer/Mixer) Process Emissions**

**Company Name:** Reith Riley Construction Co., Inc.  
**Source Address:** 15215 River Avenue, Noblesville, Indiana 46060  
**Permit Number:** F057-32764-03300  
**Reviewer:** Sarah Street

The following calculations determine the unlimited/uncontrolled emissions from the aggregate drying/mixing

Maximum Hourly Asphalt Production = 400 ton/hr  
Maximum Annual Asphalt Production = 3,504,000 ton/yr

Criteria Pollutant	Emission Factor (lb/ton) Batch-Mix Plant (dryer/mixer)			Global Warming Potentials (GWP)	Unlimited/Uncontrolled Potential to Emit (tons/yr) Batch-Mix Plant (dryer/mixer)			CO <sub>2</sub> e for Worst Case Fuel (tons/yr)
	Natural Gas	No. 2 Fuel Oil	Waste Oil		Natural Gas	No. 2 Fuel Oil	Waste Oil	
CO <sub>2</sub>	37	37	37	1	64,824.00	64,824.00	64,824.00	65,096.26
CH <sub>4</sub>	0.0074	0.0074	0.0074	21	12.96	12.96	12.96	
N <sub>2</sub> O				310	0	0	0	
Total					64,836.96	64,836.96	64,836.96	
CO <sub>2</sub> e Equivalent Emissions (tons/yr)					65,096.26	65,096.26	65,096.26	

**Methodology**

Natural gas, No. 2 fuel oil, and waste oil represent the worst possible emissions scenario. AP-42 did not provide emission factors for any other fuels.

Emission Factors from AP-42 Chapter 11.1 (dated 3/04), Tables 11.1-7 and 11.1-8

There are no emission factors for N<sub>2</sub>O available in either the 40 CFR 98, Subpart C or AP-42 Chapter 11.1. Therefore, it is assumed that there are no N<sub>2</sub>O emission anticipated from this process.

Unlimited/Uncontrolled Potential to Emit (tons/yr) = (Maximum Annual Asphalt Production (tons/yr)) \* (Emission Factor (lb/ton)) \* (ton/2000 lbs)

Unlimited Potential to Emit CO<sub>2</sub>e (tons/yr) = Unlimited Potential to Emit CO<sub>2</sub> of "worst case" fuel (ton/yr) x CO<sub>2</sub> GWP (1) + Unlimited Potential to Emit CH<sub>4</sub> of "worst case" fuel (ton/yr) x CH<sub>4</sub> GWP (21) + Unlimited Potential to Emit N<sub>2</sub>O of "worst case" fuel (ton/yr) x N<sub>2</sub>O GWP (310).

**Abbreviations**

CO<sub>2</sub> = Carbon Dioxide

CH<sub>4</sub> = Methane

N<sub>2</sub>O = Nitrogen Dioxide

PTE = Potential to Emit

**Appendix A.1: Unlimited Emissions Calculations  
Dryer/Mixer Slag Processing**

**Company Name:** Reith Riley Construction Co., Inc.  
**Source Address:** 15215 River Avenue, Noblesville, Indiana 46060  
**Permit Number:** F057-32764-03300  
**Reviewer:** Sarah Street

The following calculations determine the unlimited emissions from the processing of slag in the aggregate drying/mixing

Maximum Annual Blast Furnace Slag Usage =  ton/yr  % sulfur  
 Maximum Annual Steel Slag Usage =  ton/yr  % sulfur

Type of Slag	SO2 Emission Factor (lb/ton)	Unlimited Potential to Emit SO2 (tons/yr)
Blast Furnace Slag*	0.74	0.0
Steel Slag**	0.0014	0.0

**Methodology**

The maximum annual slag usage was provided by the source.

\*\* Testing results for blast furnace slag, obtained January 9, 2009 from similar operations at Rieth-Riley Construction Co., Inc. facility located in Valparaiso, IN (permit #127-27075-05241), produced an Emission Factor of 0.54 lb/ton from blast furnace slag containing 1.10% sulfur content. The source has requested a safety factor of 0.20 lb/ton be added to the tested value for use at this location to allow for a sulfur content up to 1.5%.

\*\* Testing results for steel slag, obtained June 2009 from E & B Paving, Inc. facility located in Huntington, IN. The testing results showed a steel slag emission factor of 0.0007 lb/ton from slag containing 0.33% sulfur content.

Unlimited Potential to Emit SO2 from Slag (tons/yr) = [(Maximum Annual Slag Usage (ton/yr)) \* [Emission Factor (lb/ton)] \* [ton/2000 lbs]

**Abbreviations**

SO2 = Sulfur Dioxide

**Appendix A.1: Unlimited Emissions Calculations**  
**Hot Oil Heater**  
**Fuel Combustion with Maximum Capacity < 100 MMBtu/hr**

**Company Name:** Reith Riley Construction Co., Inc.  
**Source Location:** 15215 River Avenue, Noblesville, Indiana 46060  
**Permit Number:** F057-32764-03300  
**Reviewer:** Sarah Street

Maximum Hot Oil Heater Fuel Input Rate = 4.00 MMBtu/hr  
 Natural Gas Usage = 35 MMCF/yr  
 No. 2 Fuel Oil Usage = 250,286 gal/yr, and 0.50 % sulfur

**Unlimited/Uncontrolled Emissions**

Criteria Pollutant	Emission Factor (units)		Unlimited/Uncontrolled Potential to Emit (tons/yr)		Worse Case Fuel (tons/yr)
	Hot Oil Heater		Hot Oil Heater		
	Natural Gas (lb/MMCF)	No. 2 Fuel Oil (lb/kgal)	Natural Gas (tons/yr)	No. 2 Fuel Oil (tons/yr)	
PM	1.9	2.0	0.033	0.250	0.25
PM10/PM2.5	7.6	3.3	0.133	0.413	0.41
SO2	0.6	71.0	0.011	8.885	8.89
NOx	100	20.0	1.752	2.503	2.50
VOC	5.5	0.20	0.096	0.025	0.10
CO	84	5.0	1.472	0.626	1.47
<b>Hazardous Air Pollutant</b>					
Arsenic	2.0E-04	5.6E-04	3.5E-06	7.01E-05	7.0E-05
Beryllium	1.2E-05	4.2E-04	2.1E-07	5.26E-05	5.3E-05
Cadmium	1.1E-03	4.2E-04	1.9E-05	5.26E-05	5.3E-05
Chromium	1.4E-03	4.2E-04	2.5E-05	5.26E-05	5.3E-05
Cobalt	8.4E-05		1.5E-06		1.5E-06
Lead	5.0E-04	1.3E-03	8.8E-06	1.58E-04	1.6E-04
Manganese	3.8E-04	8.4E-04	6.7E-06	1.05E-04	1.1E-04
Mercury	2.6E-04	4.2E-04	4.6E-06	5.26E-05	5.3E-05
Nickel	2.1E-03	4.2E-04	3.7E-05	5.26E-05	5.3E-05
Selenium	2.4E-05	2.1E-03	4.2E-07	2.63E-04	2.6E-04
Benzene	2.1E-03		3.7E-05		3.7E-05
Dichlorobenzene	1.2E-03		2.1E-05		2.1E-05
Ethylbenzene					0.0E+00
Formaldehyde	7.5E-02	6.10E-02	1.3E-03	7.63E-03	7.6E-03
Hexane	1.8E+00		0.03		3.2E-02
Phenol					0.0E+00
Toluene	3.4E-03		6.0E-05		6.0E-05
Total PAH Haps	negl		negl		0.0E+00
Polycyclic Organic Matter		3.30E-03		4.13E-04	4.1E-04

**Total HAPs = 3.3E-02 8.9E-03 0.041**  
**Worst Single HAP = 3.2E-02 7.6E-03 3.2E-02**  
 (Hexane) (Formaldehyde) (Hexane)

**Methodology**

Equivalent Natural Gas Usage (MMCF/yr) = [Maximum Fuel Input Rate (MMBtu/hr)] \* [8,760 hrs/yr] \* [1 MMCF/1,000 MMBtu]  
 Equivalent Oil Usage (gal/yr) = [Maximum Fuel Input Rate (MMBtu/hr)] \* [8,760 hrs/yr] \* [1 gal/0.140 MMBtu]  
 Natural Gas: Unlimited/Uncontrolled Potential to Emit (tons/yr) = [Maximum Natural Gas Usage (MMCF/yr)] \* [Emission Factor (lb/MMCF)] \* [ton/2000 lbs]  
 All Other Fuels: Unlimited/Uncontrolled Potential to Emit (tons/yr) = [Maximum Fuel Usage (gals/yr)] \* [Emission Factor (lb/kgal)] \* [ton/2000 lbs]  
 Sources of AP-42 Emission Factors for fuel combustion:

Natural Gas : AP-42 Chapter 1.4 (dated 7/98), Tables 1.4-1, 1.4-2, 1.4-3, and 1.4-4  
 No. 2 Fuel Oil: AP-42 Chapter 1.3 (dated 5/10), Tables 1.3-1, 1.3-2, 1.3-3, 1.3-8, 1.3-9, 1.3-10, and 1.3-11

**Abbreviations**

PM = Particulate Matter  
 PM10 = Particulate Matter (<10 um)  
 SO2 = Sulfur Dioxide  
 NOx = Nitrous Oxides  
 VOC = Volatile Organic Compounds  
 CO = Carbon Monoxide  
 HAP = Hazardous Air Pollutant  
 HCl = Hydrogen Chloride  
 PAH = Polyaromatic Hydrocarbon

**Appendix A.1: Unlimited Emissions Calculations  
Greenhouse Gas (CO2e) Emissions from  
Hot Oil Heater Fuel Combustion with Maximum Capacity < 100 MMBtu/hr**

**Company Name:** Reith Riley Construction Co., Inc.  
**Source Address:** 15215 River Avenue, Noblesville, Indiana 46060  
**Permit Number:** F057-32764-03300  
**Reviewer:** Sarah Street

Maximum Hot Oil Heater Fuel Input Rate = 

4.00	MMBtu/hr
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 Natural Gas Usage = 

35.04	MMCF/yr
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 No. 2 Fuel Oil Usage = 

250,285.71	gal/yr,
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0.50	% sulfur
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**Unlimited/Uncontrolled Emissions**

Criteria Pollutant	Emission Factor (units)		Global Warming Potentials (GWP)	Unlimited/Uncontrolled Potential to Emit (tons/yr)	
	Natural Gas (lb/MMCF)	No. 2 Fuel Oil (lb/kgal)		Natural Gas (tons/yr)	No. 2 Fuel Oil (tons/yr)
CO2	120,161.84	22,501.41	1	2,105.24	2,815.89
CH4	2.49	0.91	21	0.04	0.11
N2O	2.2	0.26	310	0.04	0.03
				2,105.32	2,816.04

<b>Worse Case CO2e Emissions (tons/yr)</b>
<b>2,828.38</b>

CO2e Equivalent Emissions (tons/yr)	2,118.10	2,828.38
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**Methodology**

Global Warming Potentials (GWP) from Table A-1 of 40 CFR Part 98 Subpart A.

Equivalent Natural Gas Usage (MMCF/yr) = [Maximum Fuel Input Rate (MMBtu/hr)] \* [8,760 hrs/yr] \* [1 MMCF/1,000 MMBtu]

Equivalent Oil Usage (gal/yr) = [Maximum Fuel Input Rate (MMBtu/hr)] \* [8,760 hrs/yr] \* [1 gal/0.140 MMBtu]

Sources of Emission Factors for fuel combustion: (Note: To form a conservative estimate, the "worst case" emission factors have been used.)

Natural Gas: Emission Factors for CO2 and CH4 from 40 CFR Part 98 Subpart C, Tables C-1 and 2, have been converted from kg/mmBtu to lb/MMCF. Emission Factor for N2O from AP-42 Chapter 1.4 (dated 7/98), Table 1.4-2

No. 2 Fuel Oil: Emission Factors for CO2 and CH4 from 40 CFR Part 98 Subpart C, Tables C-1 and 2, have been converted from kg/mmBtu to lb/kgal. Emission Factor for N2O from AP-42 Chapter 1.3 (dated 5/10), Table 1.3-8

**Emission Factor (EF) Conversions**

Natural Gas: EF (lb/MMCF) = [EF (kg/MMBtu) \* Conversion Factor (2.20462 lbs/kg) \* Heating Value of Natural Gas (MMBtu/scf) \* Conversion Factor (1,000,000 scf/MMCF)]

Fuel Oils: EF (lb/kgal) = [EF (kg/MMBtu) \* Conversion Factor (2.20462 lbs/kg) \* Heating Value of the Fuel Oil (MMBtu/gal) \* Conversion Factor (1000 gal/kgal)]

Natural Gas: Unlimited/Uncontrolled Potential to Emit (tons/yr) = [Maximum Natural Gas Usage (MMCF/yr)] \* [Emission Factor (lb/MMCF)] \* [ton/2000 lbs]

All Other Fuels: Unlimited/Uncontrolled Potential to Emit (tons/yr) = [Maximum Fuel Usage (gals/yr)] \* [Emission Factor (lb/kgal)] \* [kgal/1000 gal] \* [ton/2000 lbs]

Unlimited Potential to Emit CO2e (tons/yr) = Unlimited Potential to Emit CO2 of "worst case" fuel (ton/yr) x CO2 GWP (1) + Unlimited Potential to Emit CH4 of "worst case" fuel (ton/yr) x CH4 GWP (21) + Unlimited Potential to Emit N2O of "worst case" fuel (ton/yr) x N2O GWP (310).

**Abbreviations**

CO2 = Carbon Dioxide  
 CH4 = Methane

N2O = Nitrogen Dioxide  
 PTE = Potential to Emit

**Appendix A.1: Unlimited Emissions Calculations  
Hot Oil Heating System - Process Emissions**

**Company Name:** Reith Riley Construction Co., Inc.  
**Source Address:** 15215 River Avenue, Noblesville, Indiana 46060  
**Permit Number:** F057-32764-03300  
**Reviewer:** Sarah Street

The following calculations determine the unlimited/uncontrolled emissions from the combustion of natural gas and No. 2 fuel oil in the hot oil heating system, which is used to heat a specially designed transfer oil. The hot transfer oil is then pumped through a piping system that passes through the asphalt cement storage tanks, in order to keep the asphalt cement at the correct temperature.

Maximum Fuel Input Rate To Hot Oil Heater = 4.00 MMBtu/hr  
 Natural Gas Usage = 35.04 MMCF/yr, and  
 No. 2 Fuel Oil Usage = 250,285.71 gal/yr

Criteria Pollutant	Emission Factors		Unlimited/Uncontrolled Potential to Emit (tons/yr)		Worse Case PTE
	Natural Gas (lb/ft3)	No. 2 Fuel Oil (lb/gal)	Natural Gas	No. 2 Fuel Oil	
VOC	2.60E-08	2.65E-05	4.56E-04	0.003	<b>0.003</b>
CO	8.90E-06	0.0012	0.156	0.150	<b>0.156</b>
Greenhouse Gas as CO2e*					
CO2	0.20	28.00	3504.00	3504.00	<b>3504.00</b>
Hazardous Air Pollutant					
Formaldehyde	2.60E-08	3.50E-06	4.56E-04	4.38E-04	<b>4.56E-04</b>
Acenaphthene		5.30E-07		6.63E-05	<b>6.63E-05</b>
Acenaphthylene		2.00E-07		2.50E-05	<b>2.50E-05</b>
Anthracene		1.80E-07		2.25E-05	<b>2.25E-05</b>
Benzo(b)fluoranthene		1.00E-07		1.25E-05	<b>1.25E-05</b>
Fluoranthene		4.40E-08		5.51E-06	<b>5.51E-06</b>
Fluorene		3.20E-08		4.00E-06	<b>4.00E-06</b>
Naphthalene		1.70E-05		2.13E-03	<b>2.13E-03</b>
Phenanthrene		4.90E-06		6.13E-04	<b>6.13E-04</b>
Pyrene		3.20E-08		4.00E-06	<b>4.00E-06</b>

**Total HAPs** 3.34E-03  
**Worst Single HAP** 2.13E-03 (Naphthalene)

**Methodology**

Natural Gas Usage (MMCF/yr) = [Maximum Fuel Input Rate (MMBtu/hr)] \* [8,760 hrs/yr] \* [1 MMCF/1,000 MMBtu]  
 No. 2 Fuel Oil Usage (gal/yr) = [Maximum Fuel Input Rate (MMBtu/hr)] \* [8,760 hrs/yr] \* [1 gal/0.140 MMBtu]  
 Natural Gas: Potential to Emit (tons/yr) = (Natural Gas Usage (MMCF/yr))\*(Emission Factor (lb/CF))\*(1000000 CF/MMCF)\*(ton/2000 lbs)  
 No. 2 Fuel Oil: Potential to Emit (tons/yr) = (No. 2 Fuel Oil Usage (gals/yr))\*(Emission Factor (lb/gal))\*(ton/2000 lbs)  
 Unlimited Potential to Emit CO2e (tons/yr) = Unlimited Potential to Emit CO2 (ton/yr) x CO2 GWP (1)  
 1 gallon of No. 2 Fuel Oil has a heating value of 140,000 Btu  
 Emission Factors from AP-42 Chapter 11.1 (dated 3/04), Table 11.1-13

\*Note: There are no emission factors for CH4 and N2O available in either 40 CFR 98, Subpart C or AP-42 Chapter 11.1. Therefore, it is assumed that there are no CH4 and N2O emission anticipated from this process.

**Abbreviations**

CO = Carbon Monoxide                      VOC = Volatile Organic Compound                      CO2 = Carbon Dioxide

**Appendix A.1: Unlimited Emissions Calculations**  
**Reciprocating Internal Combustion Engines - Diesel Fuel**  
**Output Rating (<=600 HP)**

**Company Name:** Reith Riley Construction Co., Inc.  
**Source Address:** 15215 River Avenue, Noblesville, Indiana 46060  
**Permit Number:** F057-32764-03300  
**Reviewer:** Sarah Street

Output Horsepower Rating (hp)	0.0
Maximum Hours Operated per Year	8760
Potential Throughput (hp-hr/yr)	0
Maximum Diesel Fuel Usage (gal/yr)	0

	Pollutant						
	PM <sup>2</sup>	PM10 <sup>2</sup>	direct PM2.5 <sup>2</sup>	SO2	NOx	VOC	CO
Emission Factor in lb/hp-hr	0.0022	0.0022	0.0022	0.0021	0.0310	0.0025	0.0067
Emission Factor in lb/kgal <sup>1</sup>	43.07	43.07	43.07	40.13	606.85	49.22	130.77
Potential Emission in tons/yr	0.00	0.00	0.00	0.00	0.00	0.00	0.00

<sup>1</sup>The AP-42 Chapter 3.3-1 emission factors in lb/hp-hr were converted to lb/kgal emission factors using an average brake specific fuel consumption of 7,000 Btu / hp-hr, diesel heating value of 19,300 Btu / lb, and diesel fuel density of 7.1 lb / gal (AP-42 Tables 3.3-1 and 3.4.1) since the source will limit the emissions from this unit by limiting the fuel usage.

<sup>1</sup>Emission factor (lb/kgal) = AP-42 EF (lb/hp-hr) \* 1/7,000 (hp-hr/Btu) \* 19,300 (Btu/lb) \* 7.1 (lb/gal) \* 1,000 (gal/kgal)

<sup>2</sup>PM and PM2.5 emission factors are assumed to be equivalent to PM10 emission factors. No information was given regarding which method was used to determine the factor or the fraction of PM10 which is condensable.

**Hazardous Air Pollutants (HAPs)**

	Pollutant							Total PAH HAPs <sup>3</sup>
	Benzene	Toluene	Xylene	1,3-Butadiene	Formaldehyde	Acetaldehyde	Acrolein	
Emission Factor in lb/MMBtu	9.33E-04	4.09E-04	2.85E-04	3.91E-05	1.18E-03	7.67E-04	9.25E-05	1.68E-04
Emission Factor in lb/kgal <sup>4</sup>	1.28E-01	5.60E-02	3.91E-02	5.36E-03	1.62E-01	1.05E-01	1.27E-02	2.30E-02
Potential Emission in tons/yr	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00

<sup>3</sup>PAH = Polycyclic Aromatic Hydrocarbon (PAHs are considered HAPs, since they are considered Polycyclic Organic Matter)

<sup>4</sup>The AP-42 Chapter 3.3-1 emission factors in lb/MMBtu were converted to lb/kgal emission factors using an average diesel heating value of 19,300 Btu / lb and diesel fuel density of 7.1 lb / gal (AP-42 Tables 3.3-1 and 3.4.1) since the source will limit the emissions from this unit by limiting the fuel usage.

<sup>4</sup>Emission factor (lb/kgal) = AP-42 EF (lb/MMBtu) \* 1/10<sup>6</sup> (MMBtu/Btu) \* 19,300 (Btu/lb) \* 7.1 (lb/gal) \* 1,000 (gal/kgal)

<b>Potential Emission of Total HAPs (tons/yr)</b>	<b>0.00E+00</b>
<b>Potential Emission of Worst Case HAPs (tons/yr)</b>	<b>0.00E+00</b>

**Green House Gas Emissions (GHG)**

	Pollutant		
	CO2 <sup>5</sup>	CH4 <sup>6</sup>	N2O <sup>6</sup>
Emission Factor in lb/hp-hr	1.15	NA	NA
Emission Factor in kg/MMBtu	NA	0.003	0.0006
Emission Factor in lb/kgal	22,512.07	0.91	0.18
Potential Emission in tons/yr	0.00	0.000	0.000

<sup>5</sup>The AP-42 Chapter 3.3-1 emission factor in lb/hp-hr was converted to lb/kgal emission factor using an average brake specific fuel consumption of 7,000 Btu / hp-hr, diesel heating value of 19,300 Btu / lb, and diesel fuel density of 7.1 lb / gal (AP-42 Tables 3.3-1 and 3.4.1) since the source will limit the emissions from this unit by limiting the fuel usage.

<sup>5</sup>Emission factor (lb/kgal) = AP-42 EF (lb/hp-hr) \* 1/7,000 (hp-hr/Btu) \* 19,300 (Btu/lb) \* 7.1 (lb/gal) \* 1,000 (gal/kgal)

<sup>6</sup>The 40 CFR 98 Subpart C emission factors in kg/MMBtu were converted to lb/kgal emission factors using an average diesel heating value of 19,300 Btu / lb and diesel fuel density of 7.1 lb / gal (AP-42 Tables 3.3-1 and 3.4.1) since the source will limit the emissions from this unit by limiting the fuel usage.

<sup>6</sup>Emission factor (lb/kgal) = 40 CFR 98 EF (kg/MMBtu) \* 2.20462 (lb/kg) \* 1/10<sup>6</sup> (MMBtu/Btu) \* 19,300 (Btu/lb) \* 7.1 (lb/gal) \* 1,000 (gal/kgal)

<b>Summed Potential Emissions in tons/yr</b>	<b>0.00</b>
<b>CO2e Total in tons/yr</b>	<b>0.00</b>

**Methodology**

Potential Throughput (hp-hr/yr) = [Output Horsepower Rating (hp)] \* [Maximum Hours Operated per Year]

Maximum Diesel Fuel Usage (gal/yr) = Potential Throughput (hp-hr/yr) \* 7000 (Btu/hp-hr) \* 1/19300 (lb/Btu) \* 1/7.1 (gal/lb)

Emission Factors are from AP42 (Supplement B 10/96), Tables 3.3-1 and 3.3-2 and have been converted to lb/kgal

CH4 and N2O Emission Factor from 40 CFR 98 Subpart C Table C-2 and have been converted to lb/kgal

Global Warming Potentials (GWP) from Table A-1 of 40 CFR Part 98 Subpart A.

Potential Emissions (tons/yr) = [Maximum Diesel Fuel Usage (gal/yr) x Emission Factor (lb/kgal)] / (1,000 ga/kgal) / (2,000 lb/ton)

CO2e (tons/yr) = CO2 Potential Emission ton/yr x CO2 GWP (1) + CH4 Potential Emission ton/yr x CH4 GWP (21) + N2O Potential Emission ton/yr x N2O GWP (310).

**Appendix A.1: Unlimited Emissions Calculations**  
**Large Reciprocating Internal Combustion Engines - Diesel Fuel**  
**Output Rating (>600 HP)**

**Company Name:** Reith Riley Construction Co., Inc.  
**Source Address:** 15215 River Avenue, Noblesville, Indiana 46060  
**Permit Number:** F057-32764-03300  
**Reviewer:** Sarah Street

Output Horsepower Rating (hp)	0.0	Sulfur Content (S) of Fuel (% by weight)	0.50
Maximum Hours Operated per Year	8760		
Potential Throughput (hp-hr/yr)	0		
Maximum Diesel Fuel Usage (gal/yr)	0		

	Pollutant						
	PM	PM10 <sup>2</sup>	direct PM2.5 <sup>2</sup>	SO2	NOx	VOC	CO
Emission Factor in lb/hp-hr	7.00E-04			4.05E-03 (.00809S)	2.40E-02	7.05E-04	5.50E-03
Emission Factor in lb/MMBtu		0.0573	0.0573				
Emission Factor in lb/kgal <sup>1</sup>	13.70	7.85	7.85	79.18	469.82	13.80	107.67
Potential Emission in tons/yr	0.00	0.00	0.00	0.00	0.00	0.00	0.00

<sup>1</sup> The AP-42 Chapter 3.4-1 emission factors in lb/hp-hr were converted to lb/kgal emission factors using an average brake specific fuel consumption of 7,000 Btu / hp-hr, diesel heating value of 19,300 Btu / lb, and diesel fuel density of 7.1 lb / gal (AP-42 Tables 3.3-1 and 3.4.1) since the source will limit the emissions from this unit by limiting the fuel usage.

<sup>1</sup> Emission factor (lb/kgal) = AP-42 EF (lb/hp-hr) \* 1/7,000 (hp-hr/Btu) \* 19,300 (Btu/lb) \* 7.1 (lb/gal) \* 1,000 (gal/kgal)

<sup>2</sup> Emission factors in lb/kgal were converted from the AP-42 Chapter 3.4-1 emission factors in lb/MMBtu using an average diesel heating value of 19,300 Btu / lb and diesel fuel density of 7.1 lb / gal (AP-42 Tables 3.3-1 and 3.4.1) since the source will limit the emissions from this unit by limiting the fuel usage.

<sup>2</sup> Emission factor (lb/kgal) = AP-42 EF (lb/MMBtu) \* 1/10<sup>6</sup> (MMBtu/Btu) \* 19,300 (Btu/lb) \* 7.1 (lb/gal) \* 1,000 (gal/kgal)

**Hazardous Air Pollutants (HAPs)**

	Pollutant						
	Benzene	Toluene	Xylene	Formaldehyde	Acetaldehyde	Acrolein	Total PAH HAPs <sup>3</sup>
Emission Factor in lb/MMBtu	7.76E-04	2.81E-04	1.93E-04	7.89E-05	2.52E-05	7.88E-06	2.12E-04
Emission Factor in lb/kgal <sup>4</sup>	1.06E-01	3.85E-02	2.64E-02	1.08E-02	3.45E-03	1.08E-03	2.91E-02
Potential Emission in tons/yr	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00

<sup>3</sup> PAH = Polyaromatic Hydrocarbon (PAHs are considered HAPs, since they are considered Polycyclic Organic Matter)

<sup>4</sup> Emission factors in lb/kgal were converted from the AP-42 Chapter 3.4-1 emission factors in lb/MMBtu using an average diesel heating value of 19,300 Btu / lb and diesel fuel density of 7.1 lb / gal (AP-42 Tables 3.3-1 and 3.4.1) since the source will limit the emissions from this unit by limiting the fuel usage.

<sup>4</sup> Emission factor (lb/kgal) = AP-42 EF (lb/MMBtu) \* 1/10<sup>6</sup> (MMBtu/Btu) \* 19,300 (Btu/lb) \* 7.1 (lb/gal) \* 1,000 (gal/kgal)

<b>Potential Emission of Total HAPs (tons/yr)</b>	<b>0.00E+00</b>
<b>Potential Emission of Worst Case HAPs (tons/yr)</b>	<b>0.00E+00</b>

**Green House Gas Emissions (GHG)**

	Pollutant		
	CO2 <sup>5</sup>	CH4 <sup>5,6</sup>	N2O <sup>7</sup>
Emission Factor in lb/hp-hr	1.16	6.35E-05	NA
Emission Factor in kg/MMBtu	NA	NA	0.0006
Emission Factor in lb/kgal	22,707.83	1.24	0.18
Potential Emission in tons/yr	0.00	0.00	0.00

<sup>5</sup> The AP-42 Chapter 3.4-1 emission factors in lb/hp-hr were converted to lb/kgal emission factors using an average brake specific fuel consumption of 7,000 Btu / hp-hr, diesel heating value of 19,300 Btu / lb, and diesel fuel density of 7.1 lb / gal (AP-42 Tables 3.3-1 and 3.4.1) since the source will limit the emissions from this unit by limiting the fuel usage.

<sup>5</sup> Emission factor (lb/kgal) = AP-42 EF (lb/hp-hr) \* 1/7,000 (hp-hr/Btu) \* 19,300 (Btu/lb) \* 7.1 (lb/gal) \* 1,000 (gal/kgal)

<sup>6</sup> According to AP-42, Table 3.4-1, TOC (as CH4) is 9% methane by weight. As a result, the lb/hp-hr emission factor for TOC (as CH4) in AP-42 has been multiplied by 9% to determine the portion that is emitted as methane.

<sup>7</sup> The 40 CFR 98 Subpart C emission factors in kg/MMBtu were converted to lb/kgal emission factors using an average diesel heating value of 19,300 Btu / lb and diesel fuel density of 7.1 lb / gal (AP-42 Tables 3.3-1 and 3.4.1) since the source will limit the emissions from this unit by limiting the fuel usage.

<sup>7</sup> Emission factor (lb/kgal) = 40 CFR 98 EF (kg/MMBtu) \* 2.20462 (lb/kg) \* 1/10<sup>6</sup> (MMBtu/Btu) \* 19,300 (Btu/lb) \* 7.1 (lb/gal) \* 1,000 (gal/kgal)

<b>Summed Potential Emissions in tons/yr</b>	<b>0.00</b>
<b>CO2e Total in tons/yr</b>	<b>0.00</b>

**Methodology**

Potential Throughput (hp-hr/yr) = [Output Horsepower Rating (hp)] \* [Maximum Hours Operated per Year]  
 Maximum Diesel Fuel Usage (gal/yr) = Potential Throughput (hp-hr/yr) \* 7000 (Btu/hp-hr) \* 1/19300 (lb/Btu) \* 1/7.1 (gal/lb)  
 Emission Factors are from AP 42 (Supplement B 10/96) Tables 3.4-1, 3.4-2, 3.4-3, and 3.4-4 and have been converted to lb/kgal.  
 N2O Emission Factor from 40 CFR 98 Subpart C Table C-2 and have been converted to lb/kgal.  
 Global Warming Potentials (GWP) from Table A-1 of 40 CFR Part 98 Subpart A.  
 Potential Emissions (tons/yr) = [Maximum Diesel Fuel Usage (gal/yr) x Emission Factor (lb/kgal)] / (1,000 gal/kgal) / (2,000 lb/ton)  
 CO2e (tons/yr) = CO2 Potential Emission ton/yr x CO2 GWP (1) + CH4 Potential Emission ton/yr x CH4 GWP (21) + N2O Potential Emission ton/yr x N2O GWP (310).

**Appendix A.1: Unlimited Emissions Calculations  
Asphalt Load-Out, Silo Filling, and Yard Emissions**

**Company Name: Reith Riley Construction Co., Inc.  
Source Address: 15215 River Avenue, Noblesville, Indiana 46060  
Permit Number: F057-32764-03300  
Reviewer: Sarah Street**

The following calculations determine the unlimited/uncontrolled fugitive emissions from hot asphalt mix load-out, silo filling, and on-site yard for a drum mix hot mix asphalt plant

Asphalt Temperature, T =	325	F
Asphalt Volatility Factor, V =	-0.5	
Maximum Annual Asphalt Production =	3,504,000	tons/yr

Pollutant	Emission Factor (lb/ton asphalt)			Unlimited/Uncontrolled Potential to Emit (tons/yr)			
	Load-Out	Silo Filling	On-Site Yard	Load-Out	Silo Filling	On-Site Yard	Total
Total PM*	5.2E-04	5.9E-04	NA	0.91	1.03	NA	1.94
Organic PM	3.4E-04	2.5E-04	NA	0.60	0.445	NA	1.04
TOC	0.004	0.012	0.001	7.29	21.35	1.927	30.6
CO	0.001	0.001	3.5E-04	2.36	2.067	0.617	5.05

NA = Not Applicable (no AP-42 Emission Factor)

<b>PM/HAPs</b>	<b>0.042</b>	<b>0.050</b>	<b>0</b>	<b>0.093</b>
<b>VOC/HAPs</b>	<b>0.108</b>	<b>0.272</b>	<b>0.028</b>	<b>0.408</b>
<b>non-VOC/HAPs</b>	<b>5.6E-04</b>	<b>5.8E-05</b>	<b>1.5E-04</b>	<b>7.7E-04</b>
<b>non-VOC/non-HAPs</b>	<b>0.53</b>	<b>0.30</b>	<b>0.14</b>	<b>0.97</b>

<b>Total VOCs</b>	<b>6.85</b>	<b>21.35</b>	<b>1.8</b>	<b>30.0</b>
<b>Total HAPs</b>	<b>0.15</b>	<b>0.32</b>	<b>0.029</b>	<b>0.50</b>
	<b>Worst Single HAP</b>			<b>0.155</b>
				<b>(formaldehyde)</b>

**Methodology**

The asphalt temperature and volatility factor were provided by the source.  
 Unlimited/Uncontrolled Potential to Emit (tons/yr) = (Maximum Annual Asphalt Production (tons/yr)) \* (Emission Factor (lb/ton)) \* (ton/2000 lbs)  
 Emission Factors from AP-42 Chapter 11.1 (dated 3/04), Tables 11.1-14, 11.1-15, and 11.1-16  
 Plant Load-Out Emission Factor Equations (AP-42 Table 11.1-14)::  
 Total PM/PM10/PM2.5 Ef = 0.000181 + 0.00141(-V)e<sup>-(0.0251)(T+460)-20.43)</sup>  
 Organic PM Ef = 0.00141(-V)e<sup>-(0.0251)(T+460)-20.43)</sup>  
 TOC Ef = 0.0172(-V)e<sup>-(0.0251)(T+460)-20.43)</sup>  
 CO Ef = 0.00558(-V)e<sup>-(0.0251)(T+460)-20.43)</sup>  
 Silo Filling Emission Factor Equations (AP-42 Table 11.1-14):  
 PM/PM10 Ef = 0.000332 + 0.00105(-V)e<sup>-(0.0251)(T+460)-20.43)</sup>  
 Organic PM Ef = 0.00105(-V)e<sup>-(0.0251)(T+460)-20.43)</sup>  
 TOC Ef = 0.0504(-V)e<sup>-(0.0251)(T+460)-20.43)</sup>  
 CO Ef = 0.00488(-V)e<sup>-(0.0251)(T+460)-20.43)</sup>  
 On Site Yard CO emissions estimated by multiplying the TOC emissions by 0.32  
 \*No emission factors available for PM10 or PM2.5, therefore IDEM assumes PM10 and PM2.5 are equivalent to Total PM.

**Abbreviations**

TOC = Total Organic Compounds  
 CO = Carbon Monoxide  
 PM = Particulate Matter  
 PM10 = Particulate Matter (<10 um)  
 PM2.5 = Particulate Matter (<2.5 um)  
 HAP = Hazardous Air Pollutant  
 VOC = Volatile Organic Compound

**Appendix A.1: Unlimited Emissions Calculations  
Asphalt Load-Out, Silo Filling, and Yard Emissions (continued)**

Company Name: Reith Riley Construction Co., Inc.  
Source Address: 15215 River Avenue, Noblesville, Indiana 46060  
Permit Number: F057-32764-03300  
Reviewer: Sarah Street

**Organic Particulate-Based Compounds (Table 11.1-15)**

Pollutant	CASRN	Category	HAP Type	Source	Speciation Profile		Unlimited/Uncontrolled Potential to Emit (tons/yr)			
					Load-out and Onsite Yard (% by weight of Total Organic PM)	Silo Filling and Asphalt Storage Tank (% by weight of Total Organic PM)	Load-out	Silo Filling	Onsite Yard	Total
<b>PAH HAPs</b>										
Acenaphthene	83-32-9	PM/HAP	POM	Organic PM	0.26%	0.47%	1.6E-03	2.1E-03	NA	3.6E-03
Acenaphthylene	208-96-8	PM/HAP	POM	Organic PM	0.028%	0.014%	1.7E-04	6.2E-05	NA	2.3E-04
Anthracene	120-12-7	PM/HAP	POM	Organic PM	0.07%	0.13%	4.2E-04	5.8E-04	NA	1.0E-03
Benzo(a)anthracene	56-55-3	PM/HAP	POM	Organic PM	0.019%	0.056%	1.1E-04	2.5E-04	NA	3.6E-04
Benzo(b)fluoranthene	205-99-2	PM/HAP	POM	Organic PM	0.0076%	0	4.5E-05	0	NA	4.5E-05
Benzo(k)fluoranthene	207-08-9	PM/HAP	POM	Organic PM	0.0022%	0	1.3E-05	0	NA	1.3E-05
Benzo(g,h,i)perylene	191-24-2	PM/HAP	POM	Organic PM	0.0019%	0	1.1E-05	0	NA	1.1E-05
Benzo(a)pyrene	50-32-8	PM/HAP	POM	Organic PM	0.0023%	0	1.4E-05	0	NA	1.4E-05
Benzo(e)pyrene	192-97-2	PM/HAP	POM	Organic PM	0.0078%	0.0095%	4.7E-05	4.2E-05	NA	8.9E-05
Chrysene	218-01-9	PM/HAP	POM	Organic PM	0.103%	0.21%	6.2E-04	9.3E-04	NA	1.5E-03
Dibenz(a,h)anthracene	53-70-3	PM/HAP	POM	Organic PM	0.00037%	0	2.2E-06	0	NA	2.2E-06
Fluoranthene	206-44-0	PM/HAP	POM	Organic PM	0.05%	0.15%	3.0E-04		NA	3.0E-04
Fluorene	86-73-7	PM/HAP	POM	Organic PM	0.77%	1.01%	4.6E-03	4.5E-03	NA	9.1E-03
Indeno(1,2,3-cd)pyrene	193-39-5	PM/HAP	POM	Organic PM	0.00047%	0	2.8E-06	0	NA	2.8E-06
2-Methylnaphthalene	91-57-6	PM/HAP	POM	Organic PM	2.38%	5.27%	1.4E-02	2.3E-02	NA	0.038
Naphthalene	91-20-3	PM/HAP	POM	Organic PM	1.25%	1.82%	7.5E-03	8.1E-03	NA	1.6E-02
Perylene	198-55-0	PM/HAP	POM	Organic PM	0.022%	0.03%	1.3E-04	1.3E-04	NA	2.6E-04
Phenanthrene	85-01-8	PM/HAP	POM	Organic PM	0.81%	1.80%	4.8E-03	8.0E-03	NA	1.3E-02
Pyrene	129-00-0	PM/HAP	POM	Organic PM	0.15%	0.44%	9.0E-04	2.0E-03	NA	2.9E-03
<b>Total PAH HAPs</b>							<b>0.035</b>	<b>0.050</b>	<b>NA</b>	<b>0.086</b>
<b>Other semi-volatile HAPs</b>										
Phenol		PM/HAP	---	Organic PM	1.18%	0	7.0E-03	0	0	7.0E-03

NA = Not Applicable (no AP-42 Emission Factor)

**Methodology**

Unlimited/Uncontrolled Potential to Emit (tons/yr) = [Speciation Profile (%)] \* [Organic PM (tons/yr)]  
Speciation Profiles from AP-42 Chapter 11.1 (dated 3/04), Tables 11.1-15 and 11.1-16

**Abbreviations**

PM = Particulate Matter  
HAP = Hazardous Air Pollutant  
POM = Polycyclic Organic Matter

**Appendix A.1: Unlimited Emissions Calculations  
Asphalt Load-Out, Silo Filling, and Yard Emissions (continued)**

**Organic Volatile-Based Compounds (Table 11.1-16)**

Pollutant	CASRN	Category	HAP Type	Source	Speciation Profile		Unlimited/Uncontrolled Potential to Emit (tons/yr)			
					Load-out and Onsite Yard (% by weight of TOC)	Silo Filling and Asphalt Storage Tank (% by weight of TOC)	Load-out	Silo Filling	Onsite Yard	Total
<b>VOC</b>		VOC	---	TOC	94%	100%	<b>6.85</b>	<b>21.35</b>	<b>1.81</b>	<b>30.01</b>
non-VOC/non-HAPS										
Methane	74-82-8	non-VOC/non-HAP	---	TOC	6.50%	0.26%	4.7E-01	5.6E-02	1.3E-01	0.654
Acetone	67-64-1	non-VOC/non-HAP	---	TOC	0.046%	0.055%	3.4E-03	1.2E-02	8.9E-04	0.016
Ethylene	74-85-1	non-VOC/non-HAP	---	TOC	0.71%	1.10%	5.2E-02	2.3E-01	1.4E-02	0.300
<b>Total non-VOC/non-HAPS</b>					<b>7.30%</b>	<b>1.40%</b>	<b>0.532</b>	<b>0.299</b>	<b>0.141</b>	<b>0.97</b>
Volatile organic HAPs										
Benzene	71-43-2	VOC/HAP	---	TOC	0.052%	0.032%	3.8E-03	6.8E-03	1.0E-03	1.2E-02
Bromomethane	74-83-9	VOC/HAP	---	TOC	0.0096%	0.0049%	7.0E-04	1.0E-03	1.9E-04	1.9E-03
2-Butanone	78-93-3	VOC/HAP	---	TOC	0.049%	0.039%	3.6E-03	8.3E-03	9.4E-04	1.3E-02
Carbon Disulfide	75-15-0	VOC/HAP	---	TOC	0.013%	0.016%	9.5E-04	3.4E-03	2.5E-04	4.6E-03
Chloroethane	75-00-3	VOC/HAP	---	TOC	0.00021%	0.004%	1.5E-05	8.5E-04	4.0E-06	8.7E-04
Chloromethane	74-87-3	VOC/HAP	---	TOC	0.015%	0.023%	1.1E-03	4.9E-03	2.9E-04	6.3E-03
Cumene	92-82-8	VOC/HAP	---	TOC	0.11%	0	8.0E-03	0	2.1E-03	1.0E-02
Ethylbenzene	100-41-4	VOC/HAP	---	TOC	0.28%	0.038%	2.0E-02	8.1E-03	5.4E-03	0.034
Formaldehyde	50-00-0	VOC/HAP	---	TOC	0.088%	0.69%	6.4E-03	1.5E-01	1.7E-03	0.155
n-Hexane	100-54-3	VOC/HAP	---	TOC	0.15%	0.10%	1.1E-02	2.1E-02	2.9E-03	0.035
Isooctane	540-84-1	VOC/HAP	---	TOC	0.0018%	0.00031%	1.3E-04	6.6E-05	3.5E-05	2.3E-04
Methylene Chloride	75-09-2	non-VOC/HAP	---	TOC	0	0.00027%	0	5.8E-05	0	5.8E-05
MTBE	1634-04-4	VOC/HAP	---	TOC	0	0	0	0	0	0
Styrene	100-42-5	VOC/HAP	---	TOC	0.0073%	0.0054%	5.3E-04	1.2E-03	1.4E-04	1.8E-03
Tetrachloroethene	127-18-4	non-VOC/HAP	---	TOC	0.0077%	0	5.6E-04	0	1.5E-04	7.1E-04
Toluene	100-88-3	VOC/HAP	---	TOC	0.21%	0.062%	1.5E-02	1.3E-02	4.0E-03	0.033
1,1,1-Trichloroethane	71-55-6	VOC/HAP	---	TOC	0	0	0	0	0	0
Trichloroethene	79-01-6	VOC/HAP	---	TOC	0	0	0	0	0	0
Trichlorofluoromethane	75-69-4	VOC/HAP	---	TOC	0.0013%	0	9.5E-05	0	2.5E-05	1.2E-04
m-/p-Xylene	1330-20-7	VOC/HAP	---	TOC	0.41%	0.20%	3.0E-02	4.3E-02	7.9E-03	0.080
o-Xylene	95-47-6	VOC/HAP	---	TOC	0.08%	0.057%	5.8E-03	1.2E-02	1.5E-03	2.0E-02
<b>Total volatile organic HAPs</b>					<b>1.50%</b>	<b>1.30%</b>	<b>0.109</b>	<b>0.278</b>	<b>0.029</b>	<b>0.416</b>

**Methodology**

Unlimited/Uncontrolled Potential to Emit (tons/yr) = [Speciation Profile (%)] \* [TOC (tons/yr)]

Speciation Profiles from AP-42 Chapter 11.1 (dated 3/04), Tables 11.1-15 and 11.1-16

**Abbreviations**

TOC = Total Organic Compounds  
HAP = Hazardous Air Pollutant  
VOC = Volatile Organic Compound  
MTBE = Methyl tert butyl ether

**Appendix A.1: Unlimited Emissions Calculations  
Material Storage Piles**

**Company Name:** Reith Riley Construction Co., Inc.  
**Source Address:** 15215 River Avenue, Noblesville, Indiana 46060  
**Permit Number:** F057-32764-03300  
**Reviewer:** Sarah Street

The following calculations determine the amount of emissions created by wind erosion of storage stockpiles, based on 8,760 hours of use and USEPA's AP-42 (Pre 1983 Edition), Section 11.2.3.

$$E_f = 1.7 \cdot (s/1.5) \cdot (365-p)/235 \cdot (f/15)$$

where  $E_f$  = emission factor (lb/acre/day)  
 $s$  = silt content (wt %)  
 $p$  =  days of rain greater than or equal to 0.01 inches  
 $f$  =  % of wind greater than or equal to 12 mph

Material	Silt Content (wt %)*	Emission Factor (lb/acre/day)	Maximum Anticipated Pile Size (acres)**	PTE of PM (tons/yr)	PTE of PM10/PM2.5 (tons/yr)
Sand	2.6	3.01	1.50	0.824	0.288
Limestone	1.6	1.85	1.50	0.507	0.177
RAP	0.5	0.58	1.50	0.158	0.055
Gravel	1.6	1.85	1.50	0.507	0.177
Shingles	0.5	0.58	0.00	0.000	0.000
Slag	3.8	4.40	0.00	0.000	0.000
<b>Totals</b>				<b>2.00</b>	<b>0.70</b>

**Methodology**

PTE of PM (tons/yr) = (Emission Factor (lb/acre/day)) \* (Maximum Pile Size (acres)) \* (ton/2000 lbs) \* (8760 hours/yr)

PTE of PM10/PM2.5 (tons/yr) = (Potential PM Emissions (tons/yr)) \* 35%

\*Silt content values obtained from AP-42 Table 13.2.4-1 (dated 1/95)

\*\*Maximum anticipated pile size (acres) provided by the source.

PM2.5 = PM10

**Abbreviations**

RAP = recycled asphalt pavement

PM = Particulate Matter

PM10 = Particulate Matter (<10 um)

PM2.5 = Particulate Matter (<2.5 um)

PTE = Potential to Emit

**Appendix A.1: Unlimited Emissions Calculations**  
**Material Processing, Handling, Crushing, Screening, and Conveying**

**Company Name:** Reith Riley Construction Co., Inc.  
**Source Address:** 15215 River Avenue, Noblesville, Indiana 46060  
**Permit Number:** F057-32764-03300  
**Reviewer:** Sarah Street

**Batch or Continuous Drop Operations (AP-42 Section 13.2.4)**

To estimate potential fugitive dust emissions from processing and handling of raw materials (batch or continuous drop operations), AP-42 emission factors for Aggregate Handling, Section 13.2.4 (fifth edition, 1/95) are utilized.

$$E_f = k \cdot (0.0032)^U \cdot [(U/5)^{1.3} / (M/2)^{1.4}]$$

where:  $E_f$  = Emission factor (lb/ton)

k (PM) =	0.74	= particle size multiplier (0.74 assumed for aerodynamic diameter <=100 um)
k (PM10) =	0.35	= particle size multiplier (0.35 assumed for aerodynamic diameter <=10 um)
k (PM2.5) =	0.053	= particle size multiplier (0.053 assumed for aerodynamic diameter <=2.5 um)
U =	10.2	= worst case annual mean wind speed (Source: NOAA, 2006*)
M =	4.0	= material % moisture content of aggregate (Source: AP-42 Section 11.1.1.1)
Ef (PM) =	2.27E-03	lb PM/ton of material handled
Ef (PM10) =	1.07E-03	lb PM10/ton of material handled
Ef (PM2.5) =	1.62E-04	lb PM2.5/ton of material handled

Maximum Annual Asphalt Production = 3,504,000 tons/yr  
 Percent Asphalt Cement/Binder (weight %) = 5.0%  
 Maximum Material Handling Throughput = 3,328,800 tons/yr

Type of Activity	Unlimited/Uncontrolled PTE of PM (tons/yr)	Unlimited/Uncontrolled PTE of PM10 (tons/yr)	Unlimited/Uncontrolled PTE of PM2.5 (tons/yr)
Truck unloading of materials into storage piles	3.77	1.78	0.27
Front-end loader dumping of materials into feeder bins	3.77	1.78	0.27
Conveyor dropping material into dryer/mixer or batch tower	3.77	1.78	0.27
<b>Total (tons/yr)</b>	<b>11.32</b>	<b>5.35</b>	<b>0.81</b>

**Methodology**

The percent asphalt cement/binder provided by the source.  
 Maximum Material Handling Throughput (tons/yr) = [Annual Asphalt Production Limitation (tons/yr)] \* [1 - Percent Asphalt Cement/Binder (weight %)]  
 Unlimited Potential to Emit (tons/yr) = (Maximum Material Handling Throughput (tons/yr)) \* (Emission Factor (lb/ton)) \* (ton/2000 lbs)  
 Raw materials may include limestone, sand, recycled asphalt pavement (RAP), gravel, slag, and other additives  
 \*Worst case annual mean wind speed (Indianapolis, IN) from "Comparative Climatic Data", National Climatic Data Center, NOAA, 2006

**Material Screening and Conveying (AP-42 Section 11.19.2)**

To estimate potential fugitive dust emissions from raw material crushing, screening, and conveying, AP-42 emission factors for Crushed Stone Processing Operations, Section 11.19.2 (dated 8/04) are utilized.

Operation	Uncontrolled Emission Factor for PM (lbs/ton)*	Uncontrolled Emission Factor for PM10 (lbs/ton)*	Unlimited/Uncontrolled PTE of PM (tons/yr)	Unlimited/Uncontrolled PTE of PM10/PM2.5 (tons/yr)**
Crushing	0.0054	0.0024	8.99	3.99
Screening	0.025	0.0087	41.61	14.48
Conveying	0.003	0.0011	4.99	1.83
<b>Unlimited Potential to Emit (tons/yr) =</b>			<b>55.59</b>	<b>20.31</b>

**Methodology**

Maximum Material Handling Throughput (tons/yr) = [Annual Asphalt Production Limitation (tons/yr)] \* [1 - Percent Asphalt Cement/Binder (weight %)]  
 Unlimited Potential to Emit (tons/yr) = [Maximum Material Handling Throughput (tons/yr)] \* [Emission Factor (lb/ton)] \* [ton/2000 lbs]  
 Raw materials may include stone/gravel, slag, and recycled asphalt pavement (RAP)  
 Emission Factors from AP-42 Chapter 11.19.2 (dated 8/04), Table 11.19.2-2  
 \*Uncontrolled emissions factors for PM/PM10 represent tertiary crushing of stone with moisture content ranging from 0.21 to 1.3 percent by weight (Table 11.19.2-2). The bulk moisture content of aggregate in the storage piles at a hot mix asphalt production plant typically stabilizes between 3 to 5 percent by weight (Source: AP-42 Section 11.1.1.1).  
 \*\*Assumes PM10 = PM2.5

**Abbreviations**

PM = Particulate Matter  
 PM10 = Particulate Matter (<10 um)  
 PM2.5 = Particulate matter (< 2.5 um)  
 PTE = Potential to Emit

**Appendix A.1: Unlimited Emissions Calculations  
Unpaved Roads**

**Company Name:** Reith Riley Construction Co., Inc.  
**Source Address:** 15215 River Avenue, Noblesville, Indiana 46060  
**Permit Number:** F057-32764-03300  
**Reviewer:** Sarah Street

**Unpaved Roads at Industrial Site**

The following calculations determine the amount of emissions created by unpaved roads, based on 8,760 hours of use and AP-42, Ch 13.2.2 (12/2003).

Maximum Annual Asphalt Production = 3,504,000 tons/yr  
 Percent Asphalt Cement/Binder (weight %) = 5.0%  
 Maximum Material Handling Throughput = 3,328,800 tons/yr  
 Maximum Asphalt Cement/Binder Throughput = 175,200 tons/yr  
 Maximum No. 2 Fuel Oil Usage = 9,385,714 gallons/yr

Process	Vehicle Type	Maximum Weight of Vehicle (tons)	Maximum Weight of Load (tons)	Maximum Weight of Vehicle and Load (tons/trip)	Maximum trips per year (trip/yr)	Total Weight driven per year (ton/yr)	Maximum one-way distance (feet/trip)	Maximum one-way distance (mi/trip)	Maximum one-way miles (miles/yr)
Single Axle Dump	Dump truck (16 CY)	16.0	0	16	5.7E+04	9.1E+05	264	0.050	2847.0
Tandem Axle Dump	Dump truck (16 CY)	23.0	0	23.0	3.8E+04	8.7E+05	264	0.050	1896.5
Tri-Axle Dump	Dump truck (16 CY)	31.0	0	31.0	2.8E+04	8.8E+05	264	0.050	1423.5
Quad-Axle Dump	Dump truck (16 CY)	38.0	0	38.0	2.3E+04	8.7E+05	264	0.050	1138.8
Front-end Loader	Front-end loader (3 CY)	38.0	0	38.0	4.1E+05	1.6E+07	264	0.050	20542.2
<b>Total</b>					<b>5.6E+05</b>	<b>1.9E+07</b>			<b>2.8E+04</b>

Average Vehicle Weight Per Trip = 34.4 tons/trip  
 Average Miles Per Trip = 0.050 miles/trip

Unmitigated Emission Factor, Ef =  $k \cdot [(s/12)^a] \cdot [(W/3)^b]$  (Equation 1a from AP-42 13.2.2)

	PM	PM10	PM2.5	
where k =	4.9	1.5	0.15	lb/mi = particle size multiplier (AP-42 Table 13.2.2-2 for Industrial Roads)
s =	4.8	4.8	4.8	% = mean % silt content of unpaved roads (AP-42 Table 13.2.2-3 Sand/Gravel Processing Plant Road)
a =	0.7	0.9	0.9	= constant (AP-42 Table 13.2.2-2)
W =	34.4	34.4	34.4	tons = average vehicle weight (provided by source)
b =	0.45	0.45	0.45	= constant (AP-42 Table 13.2.2-2)

Taking natural mitigation due to precipitation into consideration, Mitigated Emission Factor, Eext =  $E \cdot [(365 - P)/365]$

Mitigated Emission Factor, Eext =  $E \cdot [(365 - P)/365]$   
 where P = 125 days of rain greater than or equal to 0.01 inches (see Fig. 13.2.2-1)

	PM	PM10	PM2.5	
Unmitigated Emission Factor, Ef =	7.73	1.97	0.20	lb/mile
Mitigated Emission Factor, Eext =	5.08	1.30	0.13	lb/mile
Dust Control Efficiency =	50%	50%	50%	(pursuant to control measures outlined in fugitive dust control plan)

Process	Vehicle Type	Unmitigated PTE of PM (tons/yr)	Unmitigated PTE of PM10 (tons/yr)	Unmitigated PTE of PM2.5 (tons/yr)	Mitigated PTE of PM (tons/yr)	Mitigated PTE of PM10 (tons/yr)	Mitigated PTE of PM2.5 (tons/yr)	Controlled PTE of PM (tons/yr)	Controlled PTE of PM10 (tons/yr)	Controlled PTE of PM2.5 (tons/yr)
Single Axle Dump	Dump truck (16 CY)	11.00	2.80	0.28	7.24	1.84	0.18	3.62	0.92	0.09
Tandem Axle Dump	Dump truck (16 CY)	7.33	1.87	0.19	4.82	1.23	0.12	2.41	0.61	0.06
Tri-Axle Dump	Dump truck (16 CY)	5.502	1.402	0.14	3.618	0.922	0.09	1.809	0.461	0.05
Quad-Axle Dump	Dump truck (16 CY)	4.402	1.122	0.11	2.894	0.738	0.07	1.447	0.369	0.04
Front-end Loader	Front-end loader (3 CY)	79.404	20.237	2.02	52.211	13.307	1.33	26.105	6.653	0.67
<b>Totals</b>		<b>107.64</b>	<b>27.43</b>	<b>2.74</b>	<b>70.78</b>	<b>18.04</b>	<b>1.80</b>	<b>35.39</b>	<b>9.02</b>	<b>0.90</b>

**Methodology**

Maximum Material Handling Throughput = [Annual Asphalt Production Limitation (tons/yr)] \* [1 - Percent Asphalt Cement/Binder (weight %)]  
 Maximum Asphalt Cement/Binder Throughput = [Annual Asphalt Production Limitation (tons/yr)] \* [Percent Asphalt Cement/Binder (weight %)]  
 Maximum Weight of Vehicle and Load (tons/trip) = [Maximum Weight of Vehicle (tons/trip)] + [Maximum Weight of Load (tons/trip)]  
 Maximum trips per year (trip/yr) = [Throughput (tons/yr)] / [Maximum Weight of Load (tons/trip)]  
 Total Weight driven per year (ton/yr) = [Maximum Weight of Vehicle and Load (tons/trip)] \* [Maximum trips per year (trip/yr)]  
 Maximum one-way distance (mi/trip) = [Maximum one-way distance (feet/trip)] / [5280 ft/mile]  
 Maximum one-way miles (miles/yr) = [Maximum trips per year (trip/yr)] \* [Maximum one-way distance (mi/trip)]  
 Average Vehicle Weight Per Trip (ton/trip) = SUM[Total Weight driven per year (ton/yr)] / SUM[Maximum trips per year (trip/yr)]  
 Average Miles Per Trip (miles/trip) = SUM[Maximum one-way miles (miles/yr)] / SUM[Maximum trips per year (trip/yr)]  
 Unmitigated PTE (tons/yr) = (Maximum one-way miles (miles/yr)) \* (Unmitigated Emission Factor (lb/mile)) \* (ton/2000 lbs)  
 Mitigated PTE (tons/yr) = (Maximum one-way miles (miles/yr)) \* (Mitigated Emission Factor (lb/mile)) \* (ton/2000 lbs)  
 Controlled PTE (tons/yr) = (Mitigated PTE (tons/yr)) \* (1 - Dust Control Efficiency)

**Abbreviations**

PM = Particulate Matter      PM10 = Particulate Matter (<10 um)      PM2.5 = Particulate Matter (<2.5 um)      PTE = Potential to Emit

**Appendix A: Unlimited Emissions Calculations**  
**Paved Roads**

**Company Name:** Reith Riley Construction Co., Inc.  
**Source Address:** 15215 River Avenue, Noblesville, Indiana 46060  
**Permit Number:** F057-32764-03300  
**Reviewer:** Sarah Street

**Paved Roads at Industrial Site**

The following calculations determine the amount of emissions created by paved roads, based on 8,760 hours of use and AP-42, Ch 13.2.1 (12/2003).

Maximum Annual Asphalt Production	3,504,000	tons/yr
Percent Asphalt Cement/Binder (weight %)	5.0%	
Maximum Material Handling Throughput	3,328,800	tons/yr
Maximum Asphalt Cement/Binder Throughput	175,200	tons/yr
Maximum No. 2 Fuel Oil Usage	9,385,714	gallons/yr

Process	Vehicle Type	Maximum Weight of Vehicle (tons)	Maximum Weight of Load (tons)	Maximum Weight of Vehicle and Load (tons/trip)	Maximum trips per year (trip/yr)	Total Weight driven per day (ton/yr)	Maximum one-way distance (feet/trip)	Maximum one-way distance (mi/trip)	Maximum one-way miles (miles/yr)
(NONE)		0.0	0.0	0.00	0.0E+00	0.0E+00	0	0.000	0.0
<b>Total</b>					<b>0.0E+00</b>	<b>0.0E+00</b>			<b>0.0E+00</b>

Average Vehicle Weight Per Trip =  $\frac{\#DIV/0!}{\#DIV/0!}$  tons/trip  
Average Miles Per Trip =  $\frac{\#DIV/0!}{\#DIV/0!}$  miles/trip

Unmitigated Emission Factor,  $E_f = [k * (sL)^{0.91} * (W)^{1.02}]$  (Equation 1 from AP-42 13.2.1)

	PM	PM10	PM2.5	
where k =	0.011	0.0022	0.00054	lb/mi = particle size multiplier (AP-42 Table 13.2.1-1)
W =	$\frac{\#DIV/0!}{\#DIV/0!}$	$\frac{\#DIV/0!}{\#DIV/0!}$	$\frac{\#DIV/0!}{\#DIV/0!}$	tons = average vehicle weight (provided by source)
sL =	0.6	0.6	0.6	g/m <sup>2</sup> = Ubiquitous Baseline Silt Loading Values of paved roads (Table 13.2.1-3 for summer months)

Taking natural mitigation due to precipitation into consideration, Mitigated Emission Factor,  $E_{ext} = E * [1 - (p/4N)]$

Mitigated Emission Factor,  $E_{ext} = E_f * [1 - (p/4N)]$   
where p =  $\frac{125}{365}$  days of rain greater than or equal to 0.01 inches (see Fig. 13.2.1-2)  
N = 365 days per year

	PM	PM10	PM2.5	
Unmitigated Emission Factor, $E_f$	$\frac{\#DIV/0!}{\#DIV/0!}$	$\frac{\#DIV/0!}{\#DIV/0!}$	$\frac{\#DIV/0!}{\#DIV/0!}$	lb/mile
Mitigated Emission Factor, $E_{ext}$	$\frac{\#DIV/0!}{\#DIV/0!}$	$\frac{\#DIV/0!}{\#DIV/0!}$	$\frac{\#DIV/0!}{\#DIV/0!}$	lb/mile
Dust Control Efficiency =	50%	50%	50%	(pursuant to control measures outlined in fugitive dust control plan)

Process	Vehicle Type	Unmitigated PTE of PM (tons/yr)	Unmitigated PTE of PM10 (tons/yr)	Unmitigated PTE of PM2.5 (tons/yr)	Mitigated PTE of PM (tons/yr)	Mitigated PTE of PM10 (tons/yr)	Mitigated PTE of PM2.5 (tons/yr)	Controlled PTE of PM (tons/yr)	Controlled PTE of PM10 (tons/yr)	Controlled PTE of PM2.5 (tons/yr)
(NONE)		0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00
<b>Totals</b>		<b>0.00</b>	<b>0.00</b>	<b>0.00</b>	<b>0.00</b>	<b>0.00</b>	<b>0.00</b>	<b>0.00</b>	<b>0.00</b>	<b>0.00</b>

**Methodology**

Maximum Material Handling Throughput = [Annual Asphalt Production Limitation (tons/yr)] \* [1 - Percent Asphalt Cement/Binder (weight %)]  
Maximum Asphalt Cement/Binder Throughput = [Annual Asphalt Production Limitation (tons/yr)] \* [Percent Asphalt Cement/Binder (weight %)]  
Maximum Weight of Vehicle and Load (tons/trip) = [Maximum Weight of Vehicle (tons/trip)] + [Maximum Weight of Load (tons/trip)]  
Maximum trips per year (trip/yr) = [Throughput (tons/yr)] / [Maximum Weight of Load (tons/trip)]  
Total Weight driven per year (ton/yr) = [Maximum Weight of Vehicle and Load (tons/trip)] \* [Maximum trips per year (trip/yr)]  
Maximum one-way distance (mi/trip) = [Maximum one-way distance (feet/trip)] / [5280 ft/mile]  
Maximum one-way miles (miles/yr) = [Maximum trips per year (trip/yr)] \* [Maximum one-way distance (mi/trip)]  
Average Vehicle Weight Per Trip (ton/trip) = SUM[Total Weight driven per year (ton/yr)] / SUM[Maximum trips per year (trip/yr)]  
Average Miles Per Trip (miles/trip) = SUM[Maximum one-way miles (miles/yr)] / SUM[Maximum trips per year (trip/yr)]  
Unmitigated PTE (tons/yr) = (Maximum one-way miles (miles/yr)) \* (Unmitigated Emission Factor (lb/mile)) \* (ton/2000 lbs)  
Mitigated PTE (tons/yr) = (Maximum one-way miles (miles/yr)) \* (Mitigated Emission Factor (lb/mile)) \* (ton/2000 lbs)  
Controlled PTE (tons/yr) = (Mitigated PTE (tons/yr)) \* (1 - Dust Control Efficiency)

**Abbreviations**

PM = Particulate Matter      PM10 = Particulate Matter (<10 um)      PM2.5 = Particulate Matter (<2.5 um)      PTE = Potential to Emit

**Appendix A.1: Unlimited Emissions Calculations  
Cold Mix Asphalt Production and Stockpiles**

**Company Name:** Reith Riley Construction Co., Inc.  
**Source Address:** 15215 River Avenue, Noblesville, Indiana 46060  
**Permit Number:** F057-32764-03300  
**Reviewer:** Sarah Street

The following calculations determine the amount of VOC and HAP emissions created from volatilization of solvent used as diluent in the liquid binder for cold mix asphalt production

Maximum Annual Asphalt Production = 3,504,000 tons/yr  
 Percent Asphalt Cement/Binder (weight %) = 5.0%  
 Maximum Asphalt Cement/Binder Throughput = 175,200 tons/yr

**Volatile Organic Compounds**

	Maximum weight % of VOC solvent in binder*	Weight % VOC solvent in binder that evaporates	Maximum VOC Solvent Usage (tons/yr)	PTE of VOC (tons/yr)
Cut back asphalt rapid cure (assuming gasoline or naphtha solvent)	25.3%	95.0%	44,325.6	42,109.3
Cut back asphalt medium cure (assuming kerosene solvent)	28.6%	70.0%	50,107.2	35,075.0
Cut back asphalt slow cure (assuming fuel oil solvent)	20.0%	25.0%	35,040.0	8,760.0
Emulsified asphalt with solvent (assuming water, emulsifying agent, and 15% fuel oil solvent)	15.0%	46.4%	26,280.0	12,193.9
Other asphalt with solvent binder	25.9%	2.5%	45,376.8	1,134.4
<b>Worst Case PTE of VOC =</b>				<b>42,109.3</b>

**Hazardous Air Pollutants**

Worst Case Total HAP Content of VOC solvent (weight %)* =	26.08%
Worst Case Single HAP Content of VOC solvent (weight %)* =	9.0% Xylenes
<b>PTE of Total HAPs (tons/yr) =</b>	<b>10,983.67</b>
<b>PTE of Single HAP (tons/yr) =</b>	<b>3,789.84 Xylenes</b>

**Hazardous Air Pollutant (HAP) Content (% by weight) For Various Petroleum Solvents\***

Volatile Organic HAP	CAS#	Hazardous Air Pollutant (HAP) Content (% by weight)* For Various Petroleum Solvents				
		Gasoline	Kerosene	Diesel (#2) Fuel Oil	No. 2 Fuel Oil	No. 6 Fuel Oil
1,3-Butadiene	106-99-0	3.70E-5%				
2,2,4-Trimethylpentane	540-84-1	2.40%				
Acenaphthene	83-32-9		4.70E-5%		1.80E-4%	
Acenaphthylene	208-96-8		4.50E-5%		6.00E-5%	
Anthracene	120-12-7		1.20E-6%	5.80E-5%	2.80E-5%	5.00E-5%
Benzene	71-43-2	1.90%		2.90E-4%		
Benzo(a)anthracene	56-55-3			9.60E-7%	4.50E-7%	5.50E-4%
Benzo(a)pyrene	50-32-8			2.20E-6%	2.10E-7%	4.40E-5%
Benzo(g,h,i)perylene	191-24-2			1.20E-7%	5.70E-8%	
Biphenyl	92-52-4			6.30E-4%	7.20E-5%	
Chrysene	218-01-9			4.50E-7%	1.40E-6%	6.90E-4%
Ethylbenzene	100-41-4	1.70%		0.07%	3.40E-4%	
Fluoranthene	206-44-0		7.10E-6%	5.90E-5%	1.40E-5%	2.40E-4%
Fluorene	86-73-7		4.20E-5%	8.60E-4%	1.90E-4%	
Indeno(1,2,3-cd)pyrene	193-39-5			1.60E-7%		1.00E-4%
Methyl-tert-butylether	1634-04-4	0.33%				
Naphthalene	91-20-3	0.25%	0.31%	0.26%	0.22%	4.20E-5%
n-Hexane	110-54-3	2.40%				
Phenanthrene	85-01-8		8.60E-6%	8.80E-4%	7.90E-4%	2.10E-4%
Pyrene	129-00-0		2.40E-6%	4.60E-5%	2.90E-5%	2.30E-5%
Toluene	108-88-3	8.10%		0.18%	6.20E-4%	
Total Xylenes	1330-20-7	9.00%		0.50%	0.23%	
<b>Total Organic HAPs</b>		<b>26.08%</b>	<b>0.33%</b>	<b>1.29%</b>	<b>0.68%</b>	<b>0.19%</b>
<b>Worst Single HAP</b>		<b>9.00%</b>	<b>0.31%</b>	<b>0.50%</b>	<b>0.23%</b>	<b>0.07%</b>
		<b>Xylenes</b>	<b>Naphthalene</b>	<b>Xylenes</b>	<b>Xylenes</b>	<b>Chrysene</b>

**Methodology**

Maximum Asphalt Cement/Binder Throughput = [Annual Asphalt Production Limitation (tons/yr)] \* [Percent Asphalt Cement/Binder (weight %)]  
 Maximum VOC Solvent Usage (tons/yr) = [Maximum Asphalt Cement/Binder Throughput (tons/yr)] \* [Maximum Weight % of VOC Solvent in Binder]  
 PTE of VOC (tons/yr) = [Weight % VOC solvent in binder that evaporates] \* [Maximum VOC Solvent Usage (tons/yr)]  
 PTE of Total HAPs (tons/yr) = [Worst Case Total HAP Content of VOC solvent (weight %)] \* [Worst Case Limited PTE of VOC (tons/yr)]  
 PTE of Single HAP (tons/yr) = [Worst Case Single HAP Content of VOC solvent (weight %)] \* [Worst Case Limited PTE of VOC (tons/yr)]

\*Source: Petroleum Liquids. Potter, T.L. and K.E. Simmons. 1998. Total Petroleum Hydrocarbon Criteria Working Group Series, Volume 2. Composition of Petroleum Mixtures. The Association for Environmental Health and Science.

**Abbreviations**

VOC = Volatile Organic Compounds  
 PTE = Potential to Emit

**Appendix A.1: Unlimited Emissions Calculations  
Gasoline Fuel Transfer and Dispensing Operation**

**Company Name: Reith Riley Construction Co., Inc.  
Source Address: 15215 River Avenue, Noblesville, Indiana 46060  
Permit Number: F057-32764-03300  
Reviewer: Sarah Street**

To calculate evaporative emissions from the gasoline dispensing fuel transfer and dispensing operation handling emission factors from AP-42 Table 5.2-7 were used. The total potential emission of VOC is as follows:

$$\begin{aligned} \text{Gasoline Throughput} &= \frac{0}{0.0} \text{ gallons/day} \\ &= 0.0 \text{ kgal/yr} \end{aligned}$$

**Volatile Organic Compounds**

Emission Source	Emission Factor (lb/kgal of throughput)	PTE of VOC (tons/yr)*
Filling storage tank (balanced submerged filling)	0.3	0.00
Tank breathing and emptying	1.0	0.00
Vehicle refueling (displaced losses - controlled)	1.1	0.00
Spillage	0.7	0.00
<b>Total</b>		<b>0.00</b>

**Hazardous Air Pollutants**

Worst Case Total HAP Content of VOC solvent (weight %)* =	26.08%
Worst Case Single HAP Content of VOC solvent (weight %)* =	9.0% Xylenes
<b>Limited PTE of Total HAPs (tons/yr) =</b>	<b>0.00</b>
<b>Limited PTE of Single HAP (tons/yr) =</b>	<b>0.00 Xylenes</b>

**Methodology**

The gasoline throughput was provided by the source.

Gasoline Throughput (kgal/yr) = [Gasoline Throughput (lbs/day)] \* [365 days/yr] \* [kgal/1000 gal]

PTE of VOC (tons/yr) = [Gasoline Throughput (kgal/yr)] \* [Emission Factor (lb/kgal)] \* [ton/2000 lb]

PTE of Total HAPs (tons/yr) = [Worst Case Total HAP Content of VOC solvent (weight %)] \* [PTE of VOC (tons/yr)]

PTE of Single HAP (tons/yr) = [Worst Case Single HAP Content of VOC solvent (weight %)] \* [PTE of VOC (tons/yr)]

\*Source: Petroleum Liquids. Potter, T.L. and K.E. Simmons. 1998. Total Petroleum Hydrocarbon Criteria Working Group Series, Volume 2. Composition of Petroleum Mixtures. The Association for Environmental Health and Science.

**Abbreviations**

VOC = Volatile Organic Compounds

PTE = Potential to Emit

**Appendix A.2: Limited Emissions Summary**  
**Entire Source - Batch Mix**

Company Name: Reith Riley Construction Co., Inc.  
 Source Address: 15215 River Avenue, Noblesville, Indiana 46060  
 Permit Number: F057-32764-03300  
 Reviewer: Sarah Street

**Asphalt Plant Limitations - Batch Mix**

Maximum Hourly Asphalt Production	400	ton/hr									
Annual Asphalt Production Limitation	1,000,000	ton/yr									
Blast Furnace Slag Usage Limitation	0	ton/yr	1.50	% sulfur							
Steel Slag Usage Limitation	0	ton/yr	0.66	% sulfur							
Maximum Dryer Fuel Input Rate	150	MMBtu/hr									
Natural Gas Usage (Unlimited)	1,314.00	MMCF/yr									
No. 2 Fuel Oil Usage (Unlimited)	9,385,714	gal/yr. and	0.50	% sulfur							
No. 4 Fuel Oil Limitation	0	gal/yr. and	0.50	% sulfur							
Residual (No. 5 or No. 6) Fuel Oil Limitation	0	gal/yr. and	0.50	% sulfur							
Propane Limitation	0	gal/yr. and	0.20	gr/100 ft3 sulfur							
Butane Limitation	0	gal/yr. and	0.22	gr/100 ft3 sulfur							
Used/Waste Oil Limitation	2,452,105	gal/yr. and	0.50	% sulfur	1.08	% ash	0.000	% chlorine,	0.010	% lead	
Diesel Fuel Limitation - Generator < 600 HP	0	gal/yr									
Diesel Fuel Limitation - Generator > 600 HP	0	gal/yr	0.50	% sulfur							
PM Dryer/Mixer Limitation	0.383	lb/ton of asphalt production									
PM10 Dryer/Mixer Limitation	0.162	lb/ton of asphalt production									
PM2.5 Dryer/Mixer Limitation	0.181	lb/ton of asphalt production									
CO Dryer/Mixer (Unlimited)	0.13	lb/ton of asphalt production									
VOC Dryer/Mixer (Unlimited)	0.032	lb/ton of asphalt production									
Blast Furnace Slag SO2 Dryer/Mixer Limitation	0	lb/ton of slag processed									
Steel Slag SO2 Dryer/Mixer Limitation	0	lb/ton of slag processed									
Cold Mix Asphalt VOC Limitation	74.3	tons/yr									
HCl Limitation	6.6E-13	lb/kgal									

**Limited/Controlled Emissions**

Process Description	Limited/Controlled Potential Emissions (tons/year)									
	Criteria Pollutants						Greenhouse Gas Pollutants	Hazardous Air Pollutants		
	PM	PM10	PM2.5	SO2	NOx	VOC	CO	CO <sub>2</sub> e	Total HAPs	Worst Case HAP
<b>Ducted Emissions</b>										
Dryer Fuel Combustion (worst case)	84.74	67.53	67.53			3.61	55.19		2.50	1.18 (hexane)
Dryer/Mixer and Batch Tower (Process)	191.50	81.00	90.50	90.11	96.50	16.00	65.00	96,171.62	3.88	1.35 (xylene)
Dryer/Mixer Slag Processing	0	0	0			0	0		0	0
Hot Oil Heater Fuel Combustion/Process (worst case)	0.25	0.41	0.41	8.89	2.50	0.10	1.47	2,828.38	0.04	0.032 (hexane)
Diesel-Fired Generator < 600 HF	0	0	0	0	0	0	0	0	0	0
Diesel-Fired Generator > 600 HF	0	0	0	0	0	0	0	0	0	0
<b>Worst Case Emissions*</b>	<b>191.75</b>	<b>81.41</b>	<b>90.91</b>	<b>99.00</b>	<b>99.00</b>	<b>16.10</b>	<b>66.47</b>	<b>99,000.00</b>	<b>3.92</b>	<b>1.35 (xylene)</b>
<b>Fugitive Emissions</b>										
Asphalt Load-Out, Silo Filling, On-Site Yard	0.55	0.55	0.55	0	0	8.57	1.44	0	0.14	0.044 (formaldehyde)
Material Storage Piles	2.00	0.70	0.70	0	0	0	0	0	0	0
Material Processing and Handling	3.23	1.53	0.23	0	0	0	0	0	0	0
Material Crushing, Screening, and Conveying	15.87	5.80	5.80	0	0	0	0	0	0	0
Unpaved and Paved Roads (worst case)	35.39	9.02	0.90	0	0	0	0	0	0	0
Cold Mix Asphalt Production	0	0	0	0	0	74.30	0	0	19.38	6.69 (xylenes)
Gasoline Fuel Transfer and Dispensing	0	0	0	0	0	0.00	0	0	0	0
Volatile Organic Liquid Storage Vessels	0	0	0	0	0	negl	0	0	negl	negl
<b>Total Fugitive Emissions</b>	<b>57.04</b>	<b>17.60</b>	<b>8.18</b>	<b>0</b>	<b>0</b>	<b>82.87</b>	<b>1.44</b>	<b>0.00</b>	<b>19.52</b>	<b>6.69 (xylenes)</b>
<b>Totals Limited/Controlled Emissions</b>	<b>248.79</b>	<b>99.01</b>	<b>99.09</b>	<b>99.00</b>	<b>99.00</b>	<b>98.96</b>	<b>67.91</b>	<b>99,000.00</b>	<b>23.45</b>	<b>8.04 (xylenes)</b>

negl = negligible

Worst Case Fuel Combustion is based on the fuel with the highest emissions for each specific pollutant.

\*Worst Case Emissions (tons/yr) = Worst Case Emissions from Dryer Fuel Combustion and Dryer/Mixer + Dryer/Mixer Slag Processing + Worst Case Emissions from Hot Oil Heater Fuel Combustion and Hot Oil Heating System + Diesel-Fired Generator < 600 HP + Diesel-Fired Generator > 600 HP  
 Fuel component percentages provided by the source.

**Appendix A.2: Limited Emissions Summary**  
**Dryer/Mixer Fuel Combustion with Maximum Capacity > 100 MMBtu/hr**

Company Name: **Reith Riley Construction Co., Inc.**  
 Source Address: **15215 River Avenue, Noblesville, Indiana 46060**  
 Permit Number: **F057-32764-03300**  
 Reviewer: **Sarah Street**

The following calculations determine the limited emissions created from the combustion of natural gas, fuel oil, propane, butane, or used/waste oil in the dryer/mixer at the source.

**Fuel Limitations**

Maximum Fuel Input Rate =	150	MMBtu/hr			
Natural Gas Limitation =	1,314	MMCF/yr			
No. 2 Fuel Oil Limitation =	9,385,714	gal/yr, and	0.50	% sulfur	
No. 4 Fuel Oil Limitation =	0	gal/yr, and	0.50	% sulfur	
Residual (No. 5 or No. 6) Fuel Oil Limitation =	0	gal/yr, and	0.50	% sulfur	
Propane Limitation =	0	gal/yr, and	0.20	gr/100 ft3 sulfur	
Butane Limitation =	0	gal/yr, and	0.22	gr/100 ft3 sulfur	
Used/Waste Oil Limitation =	2,452,105	gal/yr, and	0.50	% sulfur	1.08 % ash, 0.000 % chlorine, 0.010 % lead

**Limited Emissions**

Criteria Pollutant	Emission Factor (units)							Limited Potential to Emit (tons/yr)							Worse Case Fuel (tons/yr)
	Natural Gas (lb/MMCF)	No. 2 Fuel Oil (lb/kgal)	No. 4 Fuel Oil* (lb/kgal)	Residual (No. 5 or No. 6) Fuel Oil (lb/kgal)	Propane (lb/kgal)	Butane (lb/kgal)	Used/Waste Oil (lb/kgal)	Natural Gas (tons/yr)	No. 2 Fuel Oil (tons/yr)	No. 4 Fuel Oil (tons/yr)	Residual (No. 5 or No. 6) Fuel Oil (tons/yr)	Propane (tons/yr)	Butane (tons/yr)	Used/Waste Oil (tons/yr)	
PM	1.9	2	7	7.815	0.5	0.6	69.12	1.25	9.39	0.00	0.00	0.000	0.000	84.74	<b>84.74</b>
PM10/PM2.5	7.6	3.3	8.3	9.315	0.5	0.6	55.08	4.99	15.49	0.00	0.00	0.000	0.000	67.53	<b>67.53</b>
SO2	0.6	71.0	75.0	78.5	0.020	0.020	73.5	0.39	333.19	0.00	0.00	0.000	0.000	90.11	<b>333.19</b>
NOx	190	24.0	47.0	47.0	13.0	15.0	19.0	124.83	112.63	0.00	0.00	0.00	0.00	23.29	<b>124.83</b>
VOC	5.5	0.20	0.20	0.28	1.00	1.10	1.0	3.61	0.94	0.00	0.00	0.00	0.00	1.23	<b>3.61</b>
CO	84	5.0	5.0	5.0	7.5	8.4	5.0	55.19	23.46	0.00	0.00	0.00	0.00	6.13	<b>55.19</b>
<b>Hazardous Air Pollutant</b>															
HCl							0.0							0.00	<b>0.00</b>
Antimony			5.25E-03	5.25E-03			negl			0.00E+00	0.00E+00			negl	<b>0.0E+00</b>
Arsenic	2.0E-04	5.6E-04	1.32E-03	1.32E-03			1.1E-01	1.3E-04	2.63E-03	0.00E+00	0.00E+00			1.35E-01	<b>1.3E-01</b>
Beryllium	1.2E-05	4.2E-04	2.78E-05	2.78E-05			negl	7.9E-06	1.97E-03	0.00E+00	0.00E+00			negl	<b>2.0E-03</b>
Cadmium	1.1E-03	4.2E-04	3.98E-04	3.98E-04			9.3E-03	7.2E-04	1.97E-03	0.00E+00	0.00E+00			1.14E-02	<b>1.1E-02</b>
Chromium	1.4E-03	4.2E-04	8.45E-04	8.45E-04			2.0E-02	9.2E-04	1.97E-03	0.00E+00	0.00E+00			2.45E-02	<b>2.5E-02</b>
Cobalt	8.4E-05		6.02E-03	6.02E-03			2.1E-04	5.5E-05		0.00E+00	0.00E+00			2.57E-04	<b>2.6E-04</b>
Lead	5.0E-04	1.3E-03	1.51E-03	1.51E-03			0.55	3.3E-04	5.91E-03	0.00E+00	0.00E+00			6.7E-01	<b>0.67</b>
Manganese	3.8E-04	8.4E-04	3.00E-03	3.00E-03			6.8E-02	2.5E-04	3.94E-03	0.00E+00	0.00E+00			8.34E-02	<b>0.08</b>
Mercury	2.6E-04	4.2E-04	1.13E-04	1.13E-04				1.7E-04	1.97E-03	0.00E+00	0.00E+00				<b>2.0E-03</b>
Nickel	2.1E-03	4.2E-04	8.45E-02	8.45E-02			1.1E-02	1.4E-03	1.97E-03	0.00E+00	0.00E+00			1.35E-02	<b>0.013</b>
Selenium	2.4E-05	2.1E-03	6.83E-04	6.83E-04				1.6E-05	9.86E-03	0.00E+00	0.00E+00			negl	<b>9.9E-03</b>
1,1,1-Trichloroethane			2.36E-04	2.36E-04						0.00E+00	0.00E+00				<b>0.0E+00</b>
1,3-Butadiene															<b>0.0E+00</b>
Acetaldehyde															<b>0.0E+00</b>
Acrolein															<b>0.0E+00</b>
Benzene	2.1E-03		2.14E-04	2.14E-04				1.4E-03		0.00E+00	0.00E+00				<b>1.4E-03</b>
Bis(2-ethylhexyl)phthalate							2.2E-03							2.70E-03	<b>2.7E-03</b>
Dichlorobenzene	1.2E-03						8.0E-07	7.9E-04						9.81E-07	<b>7.9E-04</b>
Ethylbenzene			6.36E-05	6.36E-05						0.00E+00	0.00E+00				<b>0.0E+00</b>
Formaldehyde	7.5E-02	6.10E-02	3.30E-02	3.30E-02				4.9E-02	2.86E-01	0.00E+00	0.00E+00				<b>0.286</b>
Hexane	1.8E+00							1.18							<b>1.183</b>
Phenol							2.4E-03							2.94E-03	<b>2.9E-03</b>
Toluene	3.4E-03		6.20E-03	6.20E-03				2.2E-03		0.00E+00	0.00E+00				<b>2.2E-03</b>
Total PAH Haps	negl		1.13E-03	1.13E-03			3.9E-02	negl		0.00E+00	0.00E+00			4.79E-02	<b>4.8E-02</b>
Polycyclic Organic Matter		3.30E-03							1.55E-02						<b>1.5E-02</b>
Xylene			1.09E-04	1.09E-04						0.00E+00	0.00E+00				<b>0.0E+00</b>
<b>Total HAPs</b>								<b>1.24</b>	<b>0.33</b>	<b>0.00</b>	<b>0.00</b>	<b>0</b>	<b>0</b>	<b>1.00</b>	<b>2.50</b>

**Methodology**

Natural Gas: Limited Potential to Emit (tons/yr) = (Natural Gas Limitation (MMCF/yr)) \* (Emission Factor (lb/MMCF)) \* (ton/2000 lbs)  
 All Other Fuels: Limited Potential to Emit (tons/yr) = (Fuel Limitation (gals/yr)) \* (Emission Factor (lb/kgal)) \* (kgal/1000 gal) \* (ton/2000 lbs)  
 Sources of AP-42 Emission Factors for fuel combustion:

- Natural Gas: AP-42 Chapter 1.4 (dated 7/98), Tables 1.4-1, 1.4-2, 1.4-3, and 1.4-4
- No. 2, No. 4, and No. 6 Fuel Oil: AP-42 Chapter 1.3 (dated 5/10), Tables 1.3-1, 1.3-2, 1.3-3, 1.3-8, 1.3-9, 1.3-10, and 1.3-11
- Propane and Butane: AP-42 Chapter 1.5 (dated 7/08), Tables 1.5-1 (assuming PM = PM10)
- Waste Oil: AP-42 Chapter 1.11 (dated 10/96), Tables 1.11-1, 1.11-2, 1.11-3, 1.11-4, and 1.11-5

\*Since there are no specific AP-42 HAP emission factors for combustion of No. 4 fuel oil, it was assumed that HAP emissions from combustion of No. 4 fuel oil were equal to combustion of residual or No. 6 fuel oil.

**Abbreviations**

- PM = Particulate Matter
- PM10 = Particulate Matter (<10 um)
- PM2.5 = Particulate Matter (< 2.5 um)
- SO2 = Sulfur Dioxide
- NOx = Nitrous Oxides
- VOC = Volatile Organic Compounds
- CO = Carbon Monoxide
- HAP = Hazardous Air Pollutant
- HCl = Hydrogen Chloride
- PAH = Polyaromatic Hydrocarbon

**Appendix A.2: Limited Emissions Summary  
Greenhouse Gas (CO<sub>2</sub>e) Emissions from the  
Dryer/Mixer Fuel Combustion with Maximum Capacity < 100 MMBtu/hr**

**Company Name:** Reith Riley Construction Co., Inc.  
**Source Address:** 15215 River Avenue, Noblesville, Indiana 46060  
**Permit Number:** F057-32764-03300  
**Reviewer:** Sarah Street

The following calculations determine the limited emissions created from the combustion of natural gas, fuel oil, propane, butane, or used/waste oil in the dryer/mixer at the source.

**Fuel Limitations**

Maximum Fuel Input Rate =	150	MMBtu/hr								
Natural Gas Limitation =	1,314	MMCF/yr								
No. 2 Fuel Oil Limitation =	9,385,714	gal/yr, and	0.50	% sulfur						
No. 4 Fuel Oil Limitation =	0	gal/yr, and	0.50	% sulfur						
Residual (No. 5 or No. 6) Fuel Oil Limitation =	0	gal/yr, and	0.50	% sulfur						
Propane Limitation =	0	gal/yr, and	0.20	gr/100 ft3 sulfur						
Butane Limitation =	0	gal/yr, and	0.22	gr/100 ft3 sulfur						
Used/Waste Oil Limitation =	2,452,105	gal/yr, and	0.50	% sulfur	1.08	% ash	0.000	% chlorine,	0.010	% lead

**Limited Emissions**

CO <sub>2</sub> e Fraction	Emission Factor (units)							Global Warming Potentials (GWP)		
	Natural Gas (lb/MMCF)	No. 2 Fuel Oil (lb/kgal)	No. 4 Fuel Oil (lb/kgal)	Residual (No. 5 or No. 6) Fuel Oil (lb/kgal)	Propane (lb/kgal)	Butane (lb/kgal)	Used/Waste Oil (lb/kgal)	Name	Chemical Formula	Global warming potential
CO <sub>2</sub>	120,161.84	22,501.41	24,153.46	24,835.04	12,500.00	14,506.73	22,024.15	Carbon dioxide	CO <sub>2</sub>	1
CH <sub>4</sub>	2.49	0.91	0.97	1.00	0.60	0.67	0.89	Methane	CH <sub>4</sub>	21
N <sub>2</sub> O	2.20	0.26	0.19	0.53	0.90	0.90	0.18	Nitrous oxide	N <sub>2</sub> O	310

CO <sub>2</sub> e Fraction	Limited Potential to Emit (tons/yr)						
	Natural Gas (tons/yr)	No. 2 Fuel Oil (tons/yr)	No. 4 Fuel Oil (tons/yr)	Residual (No. 5 or No. 6) Fuel Oil (tons/yr)	Propane (tons/yr)	Butane (tons/yr)	Used/Waste Oil (tons/yr)
CO <sub>2</sub>	78,946.33	105,595.90	0.00	0.00	0.00	0.00	27,002.77
CH <sub>4</sub>	1.64	4.28	0.00	0.00	0.00	0.00	1.09
N <sub>2</sub> O	1.45	1.22	0.00	0.00	0.00	0.00	0.22
<b>Total</b>	<b>78,949.41</b>	<b>105,601.41</b>	<b>0.00</b>	<b>0.00</b>	<b>0.00</b>	<b>0.00</b>	<b>27,004.08</b>
CO <sub>2</sub> e Equivalent Emissions (tons/yr)	79,428.81	106,064.11	0.00	0.00	0.00	0.00	27,094.17

**CO<sub>2</sub>e for Worst Case Fuel\* (tons/yr)**  
  
**106,064.11**

**Methodology**

Fuel Limitations from TSD Appendix A.2, page 1 of 15.

Global Warming Potentials (GWP) from Table A-1 of 40 CFR Part 98 Subpart A.

Sources of Emission Factors for fuel combustion: (Note: To form a conservative estimate, the "worst case" emission factors have been used.)

Natural Gas: Emission Factors for CO<sub>2</sub> and CH<sub>4</sub> from 40 CFR Part 98 Subpart C, Tables C-1 and 2, have been converted from kg/mmBtu to lb/MMCF. Emission Factor for N<sub>2</sub>O from AP-42 Chapter 1.4 (dated 7/98), Table 1.4-2

No. 2, No. 4, and Residual (No. 5 or No. 6) Fuel: Emission Factors for CO<sub>2</sub> and CH<sub>4</sub> from 40 CFR Part 98 Subpart C, Tables C-1 and 2, have been converted from kg/mmBtu to lb/kgal. Emission Factor for N<sub>2</sub>O from AP-42 Chapter 1.3

Oil: (dated 5/10), Table 1.3-8

Propane and Butane: Emission Factors for CO<sub>2</sub> and CH<sub>4</sub> from 40 CFR Part 98 Subpart C, Tables C-1 and 2, have been converted from kg/mmBtu to lb/kgal. Emission Factor for N<sub>2</sub>O from AP-42 Chapter 1.5 (dated 7/08), Table 1.5-1

Waste Oil: Emission Factors for CO<sub>2</sub>, CH<sub>4</sub>, and N<sub>2</sub>O from 40 CFR Part 98 Subpart C, Tables C-1 and 2, have been converted from kg/mmBtu to lb/kgal.

Emission Factor (EF) Conversions

Natural Gas: EF (lb/MMCF) = [EF (kg/MMBtu) \* Conversion Factor (2.20462 lbs/kg) \* Heating Value of Natural Gas (MMBtu/scf) \* Conversion Factor (1,000,000 scf/MMCF)]

Fuel Oils: EF (lb/kgal) = [EF (kg/MMBtu) \* Conversion Factor (2.20462 lbs/kg) \* Heating Value of the Fuel Oil (MMBtu/gal) \* Conversion Factor (1000 gal/kgal)]

Natural Gas: Limited Potential to Emit (tons/yr) = (Natural Gas Limitation (MMCF/yr)) \* (Emission Factor (lb/MMCF)) \* (ton/2000 lbs)

All Other Fuels: Limited Potential to Emit (tons/yr) = (Fuel Limitation (gals/yr)) \* (Emission Factor (lb/kgal)) \* (kgal/1000 gal) \* (ton/2000 lbs)

Limited CO<sub>2</sub>e Emissions (tons/yr) = CO<sub>2</sub> Potential Emission of "worst case" fuel (ton/yr) x CO<sub>2</sub> GWP (1) + CH<sub>4</sub> Potential Emission of "worst case" fuel (ton/yr) x CH<sub>4</sub> GWP (21) + N<sub>2</sub>O Potential Emission of "worst case" fuel (ton/yr) x N<sub>2</sub>O GWP (310).

**Abbreviations**

CH<sub>4</sub> = Methane

CO<sub>2</sub> = Carbon Dioxide

N<sub>2</sub>O = Nitrogen Dioxide

PTE = Potential to Emit

**Appendix A.2: Limited Emissions Summary  
Dryer/Mixer and Batch Tower - Process Emissions**

**Company Name:** Reith Riley Construction Co., Inc.  
**Source Address:** 15215 River Avenue, Noblesville, Indiana 46060  
**Permit Number:** F057-32764-03300  
**Reviewer:** Sarah Street

The following calculations determine the limited emissions from the aggregate drying/mixing and the batch tower.

Maximum Hourly Asphalt Production =	400	ton/hr
Annual Asphalt Production Limitation =	1,000,000	ton/yr
PM Dryer/Mixer Limitation =	0.383	lb/ton of asphalt production
PM10 Dryer/Mixer Limitation =	0.162	lb/ton of asphalt production
PM2.5 Dryer/Mixer Limitation =	0.181	lb/ton of asphalt production
CO Dryer/Mixer Limitation =	0.130	lb/ton of asphalt production
VOC Dryer/Mixer Limitation =	0.032	lb/ton of asphalt production

Criteria Pollutant	Emission Factor or Limitation (lb/ton)			Limited/Controlled Potential to Emit (tons/yr)			Worse Case PTE
	Batch-Mix Plant (dryer, hot screens, and mixer)			Batch-Mix Plant (dryer, hot screens, and mixer)			
	Natural Gas	No. 2 Fuel Oil	Waste Oil	Natural Gas	No. 2 Fuel Oil	Waste Oil	
PM	0.383	0.383	0.383	191.5	191.5	191.5	191.5
PM10	0.162	0.162	0.162	81.0	81.0	81.0	81.0
PM2.5	0.181	0.181	0.181	90.5	90.5	90.5	90.5
SO2*	0.0046	0.088	0.088	2.3	44.0	44.0	44.0
NOx*	0.025	0.12	0.12	12.5	60.0	60.0	60.0
VOC	0.032	0.032	0.032	16.0	16.0	16.0	16.0
CO**	0.130	0.130	0.130	65.0	65.0	65.0	65.0
<b>Hazardous Air Pollutant</b>							
Arsenic	4.60E-07	4.60E-07	4.60E-07	2.30E-04	2.30E-04	2.30E-04	2.30E-04
Beryllium	1.50E-07	1.50E-07	1.50E-07	7.50E-05	7.50E-05	7.50E-05	7.50E-05
Cadmium	6.10E-07	6.10E-07	6.10E-07	3.05E-04	3.05E-04	3.05E-04	3.05E-04
Chromium	5.70E-07	5.70E-07	5.70E-07	2.85E-04	2.85E-04	2.85E-04	2.85E-04
Lead	8.90E-07	8.90E-07	1.00E-05	4.45E-04	4.45E-04	5.00E-03	5.00E-03
Manganese	6.90E-06	6.90E-06	6.90E-06	3.45E-03	3.45E-03	3.45E-03	3.45E-03
Mercury	4.10E-07	4.10E-07	4.10E-07	2.05E-04	2.05E-04	2.05E-04	2.05E-04
Nickel	3.00E-06	3.00E-06	3.00E-06	1.50E-03	1.50E-03	1.50E-03	1.50E-03
Selenium	4.90E-07	4.90E-07	4.90E-07	2.45E-04	2.45E-04	2.45E-04	2.45E-04
Acetaldehyde	3.20E-04	3.20E-04	3.20E-04	0.16	0.16	0.16	0.16
Benzene	2.80E-04	2.80E-04	2.80E-04	0.14	0.14	0.14	0.14
Ethylbenzene	2.20E-03	2.20E-03	2.20E-03	1.10	1.10	1.10	1.10
Formaldehyde	7.40E-04	7.40E-04	7.40E-04	0.37	0.37	0.37	0.37
Quinone	2.70E-04	2.70E-04	2.70E-04	0.14	0.14	0.14	0.14
Toluene	1.00E-03	1.00E-03	1.00E-03	0.50	0.50	0.50	0.50
Total PAH Haps	1.10E-04	1.10E-04	2.30E-04	0.06	0.06	0.12	0.12
Xylene	2.70E-03	2.70E-03	2.70E-03	1.35	1.35	1.35	1.35
<b>Total HAPs</b>							<b>3.88</b>
<b>Worst Single HAP</b>							<b>1.35 (xylene)</b>

**Methodology**

Limited/Controlled Potential to Emit (tons/yr) = (Annual Asphalt Production Limitation (tons/yr)) \* (Emission Factor (lb/ton)) \* (ton/2000 lbs)

Emission Factors from AP-42 Chapter 11.1 (dated 3/04), Tables 11.1-1, 11.1-2, 11.1-5, 11.1-6, 11.1-19, and 11.1-11

Natural gas, No. 2 fuel oil, and waste oil represent the worst possible emissions scenario. AP-42 did not provide emission factors for any other fuels.

\* SO2 and NOx AP-42 emission factors are for natural gas, No. 2 fuel oil, and waste oil only.

\*\* CO AP-42 emission factor determined by combining data from batch mix dryer fired with natural gas, No. 6 fuel oil, and No. 2 fuel oil to develop single CO emission factor.

**Abbreviations**

PM = Particulate Matter	SO2 = Sulfur Dioxide	CO = Carbon Monoxide	PAH = Polyaromatic Hydrocarbon
PM10 = Particulate Matter (<10 um)	NOx = Nitrous Oxides	HAP = Hazardous Air Pollutant	
PM2.5 = Particulate Matter (< 2.5 um)	VOC = Volatile Organic Compounds	HCl = Hydrogen Chloride	

**Appendix A.2: Limited Emissions Summary  
Greenhouse Gas (CO2e) Emissions from the  
Batch-Mix Plant (Dryer/Mixer) Process Emissions**

**Company Name:** Reith Riley Construction Co., Inc.  
**Source Address:** 15215 River Avenue, Noblesville, Indiana 46060  
**Permit Number:** F057-32764-03300  
**Reviewer:** Sarah Street

The following calculations determine the limited emissions from the aggregate drying/mixing

Maximum Hourly Asphalt Production =  ton/hr  
 Annual Asphalt Production Limitation =  ton/yr

Criteria Pollutant	Emission Factor (lb/ton) Batch-Mix Plant (dryer/mixer)			Global Warming Potentials (GWP)	Limited Potential to Emit (tons/yr) Batch-Mix Plant (dryer/mixer)			CO2e for Worst Case Fuel (tons/yr)
	Natural Gas	No. 2 Fuel Oil	Waste Oil		Natural Gas	No. 2 Fuel Oil	Waste Oil	
	CO2	37	37		37	1	18,500.00	
CH4	0.0074	0.0074	0.0074	21	3.70	3.70	3.70	
N2O				310	0	0	0	
Total					18,503.70	18,503.70	18,503.70	
CO2e Equivalent Emissions (tons/yr)					18,577.70	18,577.70	18,577.70	

**Methodology**

Emission Factors from AP-42 Chapter 11.1 (dated 3/04), Tables 11.1-7 and 11.1-8

There are no emission factors for N2O available in either the 40 CFR 98, Subpart C or AP-42 Chapter 11.1. Therefore, it is assumed that there are no N2O emission anticipated from this process.

Limited/Controlled Potential to Emit (tons/yr) = (Annual Asphalt Production Limitation (tons/yr)) \* (Emission Factor (lb/ton)) \* (ton/2000 lbs)

Natural gas, No. 2 fuel oil, and waste oil represent the worst possible emissions scenario. AP-42 did not provide emission factors for any other fuels.

Limited CO2e Emissions (tons/yr) = CO2 Potential Emission of "worst case" fuel (ton/yr) x CO2 GWP (1) + CH4 Potential Emission of "worst case" fuel (ton/yr) x CH4 GWP (21) + N2O Potential Emission of "worst case" fuel (ton/yr) x N2O GWP (310).

**Abbreviations**

CO2 = Carbon Dioxide

CH4 = Methane

N2O = Nitrogen Dioxide

PTE = Potential to Emit

**Appendix A.2: Limited Emissions Summary  
Dryer/Mixer Slag Processing**

**Company Name:** Reith Riley Construction Co., Inc.  
**Source Address:** 15215 River Avenue, Noblesville, Indiana 46060  
**Permit Number:** F057-32764-03300  
**Reviewer:** Sarah Street

The following calculations determine the limited emissions from the processing of slag in the aggregate drying/mixing

Limited Blast Furnace Slag Usage = 

0
---

 ton/yr                      

1.50
------

 % sulfur  
 Limited Annual Steel Slag Usage = 

0
---

 ton/yr                      

0.66
------

 % sulfur

Type of Slag	SO2 Emission Factor (lb/ton)	Limited Potential to Emit SO2 (tons/yr)
Blast Furnace Slag*	0.0000	0.0
Steel Slag**	0.0000	0.00

**Methodology**

\* Testing results for blast furnace slag, obtained January 9, 2009 from similar operations at Rieth-Riley Construction Co., Inc. facility located in Valparaiso, IN (permit #127-27075-05241), produced an Emission Factor of 0.54 lb/ton from blast furnace slag containing 1.10% sulfur content. The source has requested a safety factor of 0.20 lb/ton be added to the tested value for use at this location to allow for a sulfur content up to 1.5%.

\*\* Testing results for steel slag, obtained June 2009 from E & B Paving, Inc. facility located in Huntington, IN. The testing results showed a steel slag emission factor of 0.0007 lb/ton from slag containing 0.33% sulfur content.

Limited Potential to Emit SO2 from Slag (tons/yr) = [(Limited Slag Usage (ton/yr)] \* [Emission Factor (lb/ton)] \* [ton/2000 lbs]

**Abbreviations**

SO2 = Sulfur Dioxide

**Appendix A.2: Limited Emissions Summary**  
**Hot Oil Heater**  
**Fuel Combustion with Maximum Capacity < 100 MMBtu/hr**

**Company Name:** Reith Riley Construction Co., Inc.  
**Source Location:** 15215 River Avenue, Noblesville, Indiana 46060  
**Permit Number:** F057-32764-03300  
**Reviewer:** Sarah Street

Maximum Hot Oil Heater Fuel Input Rate = 4.00 MMBtu/hr  
 Natural Gas Usage = 35 MMCF/yr  
 No. 2 Fuel Oil Usage = 250,286 gal/yr, and 0.50 % sulfur

**Unlimited/Uncontrolled Emissions**

Criteria Pollutant	Emission Factor (units)		Unlimited/Uncontrolled Potential to Emit (tons/yr)		Worse Case Fuel (tons/yr)
	Hot Oil Heater		Hot Oil Heater		
	Natural Gas (lb/MMCF)	No. 2 Fuel Oil (lb/kgal)	Natural Gas (tons/yr)	No. 2 Fuel Oil (tons/yr)	
PM	1.9	2.0	0.033	0.250	0.25
PM10/PM2.5	7.6	3.3	0.133	0.413	0.41
SO2	0.6	71.0	0.011	8.885	8.89
NOx	100	20.0	1.752	2.503	2.50
VOC	5.5	0.20	0.096	0.025	0.10
CO	84	5.0	1.472	0.626	1.47
<b>Hazardous Air Pollutant</b>					
Arsenic	2.0E-04	5.6E-04	3.5E-06	7.01E-05	7.0E-05
Beryllium	1.2E-05	4.2E-04	2.1E-07	5.26E-05	5.3E-05
Cadmium	1.1E-03	4.2E-04	1.9E-05	5.26E-05	5.3E-05
Chromium	1.4E-03	4.2E-04	2.5E-05	5.26E-05	5.3E-05
Cobalt	8.4E-05		1.5E-06		1.5E-06
Lead	5.0E-04	1.3E-03	8.8E-06	1.58E-04	1.6E-04
Manganese	3.8E-04	8.4E-04	6.7E-06	1.05E-04	1.1E-04
Mercury	2.6E-04	4.2E-04	4.6E-06	5.26E-05	5.3E-05
Nickel	2.1E-03	4.2E-04	3.7E-05	5.26E-05	5.3E-05
Selenium	2.4E-05	2.1E-03	4.2E-07	2.63E-04	2.6E-04
Benzene	2.1E-03		3.7E-05		3.7E-05
Dichlorobenzene	1.2E-03		2.1E-05		2.1E-05
Ethylbenzene					0
Formaldehyde	7.5E-02	6.10E-02	1.3E-03	7.63E-03	0.008
Hexane	1.8E+00		0.03		0.032
Phenol					0
Toluene	3.4E-03		6.0E-05		6.0E-05
Total PAH Haps	negl		negl		0
Polycyclic Organic Matter		3.30E-03		4.13E-04	4.1E-04

**Total HAPs = 3.3E-02 8.9E-03 0.041**  
**Worst Single HAP = 3.2E-02 7.6E-03 3.2E-02**

**Methodology**

Equivalent Natural Gas Usage (MMCF/yr) = [Maximum Fuel Input Rate (MMBtu/hr)] \* [8,760 hrs/yr] \* [1 MMCF/1,000 MMBtu]  
 Equivalent Oil Usage (gal/yr) = [Maximum Fuel Input Rate (MMBtu/hr)] \* [8,760 hrs/yr] \* [1 gal/0.140 MMBtu]  
 Natural Gas: Unlimited/Uncontrolled Potential to Emit (tons/yr) = [Maximum Natural Gas Usage (MMCF/yr)] \* [Emission Factor (lb/MMCF)] \* [ton/2000 lbs]  
 All Other Fuels: Unlimited/Uncontrolled Potential to Emit (tons/yr) = [Maximum Fuel Usage (gals/yr)] \* [Emission Factor (lb/kgal)] \* [kgal/1000 gal] \* [ton/2000 lbs]

Sources of AP-42 Emission Factors for fuel combustion:

Natural Gas : AP-42 Chapter 1.4 (dated 7/98), Tables 1.4-1, 1.4-2, 1.4-3, and 1.4-4  
 No. 2 Fuel Oil: AP-42 Chapter 1.3 (dated 5/10), Tables 1.3-1, 1.3-2, 1.3-3, 1.3-8, 1.3-9, 1.3-10, and 1.3-11

**Abbreviations**

PM = Particulate Matter  
 PM10 = Particulate Matter (<10 um)  
 PM2.5 = Particulate Matter (<2.5 um)  
 SO2 = Sulfur Dioxide  
 NOx = Nitrous Oxides  
 VOC = Volatile Organic Compounds  
 CO = Carbon Monoxide  
 HAP = Hazardous Air Pollutant  
 HCl = Hydrogen Chloride  
 PAH = Polyaromatic Hydrocarbon

**Appendix A.2: Limited Emissions Summary**

**Greenhouse Gas (CO<sub>2</sub>e) Emissions from  
Hot Oil Heater Fuel Combustion with Maximum Capacity < 100 MMBtu/hr**

**Company Name:** Reith Riley Construction Co., Inc.  
**Source Address:** 15215 River Avenue, Noblesville, Indiana 46060  
**Permit Number:** F057-32764-03300  
**Reviewer:** Sarah Street

Maximum Hot Oil Heater Fuel Input Rate = 4.00 MMBtu/hr  
 Natural Gas Usage = 35.04 MMCF/yr  
 No. 2 Fuel Oil Usage = 250,285.71 gal/yr, 0.50 % sulfur

**Unlimited/Uncontrolled Emissions**

Criteria Pollutant	Emission Factor (units)		Global Warming Potentials (GWP)	Unlimited/Uncontrolled Potential to Emit (tons/yr)	
	Natural Gas (lb/MMCF)	No. 2 Fuel Oil (lb/kgal)		Natural Gas (tons/yr)	No. 2 Fuel Oil (tons/yr)
CO <sub>2</sub>	120,161.84	22,501.41	1	2,105.24	2,815.89
CH <sub>4</sub>	2.49	0.91	21	0.044	1.14E-01
N <sub>2</sub> O	2.20	0.26	310	0.039	3.25E-02
			Total	2,105.32	2,816.04

<b>Worse Case CO<sub>2</sub>e Emissions (tons/yr)</b>
<b>2,828.38</b>

CO <sub>2</sub> e Equivalent Emissions (tons/yr)	2,118.10	2,828.38
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**Methodology**

Global Warming Potentials (GWP) from Table A-1 of 40 CFR Part 98 Subpart A.

Sources of Emission Factors for fuel combustion: (Note: To form a conservative estimate, the "worst case" emission factors have been used.)

Natural Gas : Emission Factors for CO<sub>2</sub> and CH<sub>4</sub> from 40 CFR Part 98 Subpart C, Tables C-1 and 2, have been converted from kg/mmBtu to lb/MMCF. Emission Factor for N<sub>2</sub>O from AP-42 Chapter 1.4 (dated 7/98), Table 1.4-2

No. 2 Fuel Oil: Emission Factors for CO<sub>2</sub> and CH<sub>4</sub> from 40 CFR Part 98 Subpart C, Tables C-1 and 2, have been converted from kg/mmBtu to lb/kgal. Emission Factor for N<sub>2</sub>O from AP-42 Chapter 1.3 (dated 5/10), Table 1.3-8

**Emission Factor (EF) Conversions**

Natural Gas: EF (lb/MMCF) = [EF (kg/MMBtu) \* Conversion Factor (2.20462 lbs/kg) \* Heating Value of Natural Gas (MMBtu/scf) \* Conversion Factor (1,000,000 scf/MMCF)]

Fuel Oils: EF (lb/kgal) = [EF (kg/MMBtu) \* Conversion Factor (2.20462 lbs/kg) \* Heating Value of the Fuel Oil (MMBtu/gal) \* Conversion Factor (1000 gal/kgal)]

Equivalent Natural Gas Usage (MMCF/yr) = [Maximum Fuel Input Rate (MMBtu/hr)] \* [8,760 hrs/yr] \* [1 MMCF/1,000 MMBtu]

Equivalent Oil Usage (gal/yr) = [Maximum Fuel Input Rate (MMBtu/hr)] \* [8,760 hrs/yr] \* [1 gal/0.140 MMBtu]

Natural Gas: Unlimited/Uncontrolled Potential to Emit (tons/yr) = [Maximum Natural Gas Usage (MMCF/yr)] \* [Emission Factor (lb/MMCF)] \* [ton/2000 lbs]

All Other Fuels: Unlimited/Uncontrolled Potential to Emit (tons/yr) = [Maximum Fuel Usage (gals/yr)] \* [Emission Factor (lb/kgal)] \* [kgal/1000 gal] \* [ton/2000 lbs]

Unlimited Potential to Emit CO<sub>2</sub>e (tons/yr) = Unlimited Potential to Emit CO<sub>2</sub> of "worst case" fuel (ton/yr) x CO<sub>2</sub> GWP (1) + Unlimited Potential to Emit CH<sub>4</sub> of "worst case" fuel (ton/yr) x CH<sub>4</sub> GWP (21) + Unlimited Potential to Emit N<sub>2</sub>O of "worst case" fuel (ton/yr) x N<sub>2</sub>O GWP (310).

**Abbreviations**

CH<sub>4</sub> = Methane  
 CO<sub>2</sub> = Carbon Dioxide  
 N<sub>2</sub>O = Nitrogen Dioxide  
 PTE = Potential to Emit

**Appendix A.2: Limited Emissions Summary**  
**Hot Oil Heating System - Process Emissions**

**Company Name:** Reith Riley Construction Co., Inc.  
**Source Address:** 15215 River Avenue, Noblesville, Indiana 46060  
**Permit Number:** F057-32764-03300  
**Reviewer:** Sarah Street

The following calculations determine the unlimited/uncontrolled emissions from the combustion of natural gas and No. 2 fuel oil in the hot oil heating system, which is used to heat a specially designed transfer oil. The hot transfer oil is then pumped through a piping system that passes through the asphalt cement storage tanks, in order to keep the asphalt cement at the correct temperature.

Maximum Fuel Input Rate To Hot Oil Heater = 4.00 MMBtu/hr  
 Natural Gas Usage = 35.04 MMCF/yr, and  
 No. 2 Fuel Oil Usage = 250,285.71 gal/yr

Criteria Pollutant	Emission Factors		Unlimited/Uncontrolled Potential to Emit (tons/yr)		Worse Case PTE
	Natural Gas (lb/ft3)	No. 2 Fuel Oil (lb/gal)	Natural Gas	No. 2 Fuel Oil	
VOC	2.60E-08	2.65E-05	4.56E-04	0.003	<b>0.003</b>
CO	8.90E-06	0.0012	0.156	0.150	<b>0.156</b>
Greenhouse Gas as CO2e*					
CO2	0.20	28.00	3504.00	3504.00	<b>3,504.00</b>
Hazardous Air Pollutant					
Formaldehyde	2.60E-08	3.50E-06	4.56E-04	4.38E-04	<b>4.56E-04</b>
Acenaphthene		5.30E-07		6.63E-05	<b>6.63E-05</b>
Acenaphthylene		2.00E-07		2.50E-05	<b>2.50E-05</b>
Anthracene		1.80E-07		2.25E-05	<b>2.25E-05</b>
Benzo(b)fluoranthene		1.00E-07		1.25E-05	<b>1.25E-05</b>
Fluoranthene		4.40E-08		5.51E-06	<b>5.51E-06</b>
Fluorene		3.20E-08		4.00E-06	<b>4.00E-06</b>
Naphthalene		1.70E-05		2.13E-03	<b>2.13E-03</b>
Phenanthrene		4.90E-06		6.13E-04	<b>6.13E-04</b>
Pyrene		3.20E-08		4.00E-06	<b>4.00E-06</b>

**Total HAPs** 3.34E-03  
**Worst Single HAP** 2.13E-03 (Naphthalene)

**Methodology**

Natural Gas Usage (MMCF/yr) = [Maximum Fuel Input Rate (MMBtu/hr)] \* [8,760 hrs/yr] \* [1 MMCF/1,000 MMBtu]  
 No. 2 Fuel Oil Usage (gal/yr) = [Maximum Fuel Input Rate (MMBtu/hr)] \* [8,760 hrs/yr] \* [1 gal/0.140 MMBtu]  
 Natural Gas: Potential to Emit (tons/yr) = (Natural Gas Usage (MMCF/yr))\*(Emission Factor (lb/CF))\*(1000000 CF/MMCF)\*(ton/2000 lbs)  
 No. 2 Fuel Oil: Potential to Emit (tons/yr) = (No. 2 Fuel Oil Usage (gals/yr))\*(Emission Factor (lb/gal))\*(ton/2000 lbs)  
 Unlimited Potential to Emit CO2e (tons/yr) = Unlimited Potential to Emit CO2 (ton/yr) x CO2 GWP (1)  
 1 gallon of No. 2 Fuel Oil has a heating value of 140,000 Btu  
 Emission Factors from AP-42 Chapter 11.1 (dated 3/04), Table 11.1-13

\*Note: There are no emission factors for CH4 and N2O available in either 40 CFR 98, Subpart C or AP-42 Chapter 11.1. Therefore, it is assumed that there are no CH4 and N2O emission anticipated from this process.

**Abbreviations**

CO = Carbon Monoxide                      VOC = Volatile Organic Compound                      CO2 = Carbon Dioxide

**Appendix A.2: Limited Emissions Summary**  
**Reciprocating Internal Combustion Engines - Diesel Fuel**  
**Output Rating (<=600 HP)**

**Company Name:** Reith Riley Construction Co., Inc.  
**Source Address:** 15215 River Avenue, Noblesville, Indiana 46060  
**Permit Number:** F057-32764-03300  
**Reviewer:** Sarah Street

Output Horsepower Rating (hp)	0.0
Limited Hours Operated per Year	2500
Limited Throughput (hp-hr/yr)	0
Limited Diesel Fuel Usage (gal/yr)	0

	Pollutant						
	PM <sup>2</sup>	PM10 <sup>2</sup>	direct PM2.5 <sup>2</sup>	SO <sub>2</sub>	NO <sub>x</sub>	VOC	CO
Emission Factor in lb/hp-hr	0.0022	0.0022	0.0022	0.0021	0.0310	0.0025	0.0067
Emission Factor in lb/kgal <sup>1</sup>	43.07	43.07	43.07	40.13	606.85	49.22	130.77
Limited Emission in tons/yr	0.00	0.00	0.00	0.00	0.00	0.00	0.00

<sup>1</sup>The AP-42 Chapter 3.3-1 emission factors in lb/hp-hr were converted to lb/kgal emission factors using an average brake specific fuel consumption of 7,000 Btu / hp-hr, diesel heating value of 19,300 Btu / lb, and diesel fuel density of 7.1 lb / gal (AP-42 Tables 3.3-1 and 3.4.1) since the source will limit the emissions from this unit by limiting the fuel usage.

<sup>1</sup>Emission factor (lb/kgal) = AP-42 EF (lb/hp-hr) \* 1/7,000 (hp-hr/Btu) \* 19,300 (Btu/lb) \* 7.1 (lb/gal) \* 1,000 (gal/kgal)

<sup>2</sup>PM and PM2.5 emission factors are assumed to be equivalent to PM10 emission factors. No information was given regarding which method was used to determine the factor or the fraction of PM10 which is condensable.

**Hazardous Air Pollutants (HAPs)**

	Pollutant							Total PAH HAPs <sup>3</sup>
	Benzene	Toluene	Xylene	1,3-Butadiene	Formaldehyde	Acetaldehyde	Acrolein	
Emission Factor in lb/MMBtu	9.33E-04	4.09E-04	2.85E-04	3.91E-05	1.18E-03	7.67E-04	9.25E-05	1.68E-04
Emission Factor in lb/kgal <sup>4</sup>	1.28E-01	5.60E-02	3.91E-02	5.36E-03	1.62E-01	1.05E-01	1.27E-02	2.30E-02
Limited Emission in tons/yr	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00

<sup>3</sup>PAH = Polyaromatic Hydrocarbon (PAHs are considered HAPs, since they are considered Polycyclic Organic Matter)

<sup>4</sup>The AP-42 Chapter 3.3-1 emission factors in lb/MMBtu were converted to lb/kgal emission factors using an average diesel heating value of 19,300 Btu / lb and diesel fuel density of 7.1 lb / gal (AP-42 Tables 3.3-1 and 3.4.1) since the source will limit the emissions from this unit by limiting the fuel usage.

<sup>4</sup>Emission factor (lb/kgal) = AP-42 EF (lb/MMBtu) \* 1/10<sup>6</sup> (MMBtu/Btu) \* 19,300 (Btu/lb) \* 7.1 (lb/gal) \* 1,000 (gal/kgal)

<b>Limited Emission of Total HAPs (tons/yr)</b>	<b>0.00E+00</b>
<b>Limited Emission of Worst Case HAPs (tons/yr)</b>	<b>0.00E+00</b>

**Green House Gas Emissions (GHG)**

	Pollutant		
	CO <sub>2</sub> <sup>5</sup>	CH <sub>4</sub> <sup>6</sup>	N <sub>2</sub> O <sup>6</sup>
Emission Factor in lb/hp-hr	1.15	NA	NA
Emission Factor in kg/MMBtu	NA	0.003	0.0006
Emission Factor in lb/kgal	22,512.07	0.91	0.18
Limited Emission in tons/yr	0.00	0.000	0.000

<sup>5</sup>The AP-42 Chapter 3.3-1 emission factor in lb/hp-hr was converted to lb/kgal emission factor using an average brake specific fuel consumption of 7,000 Btu / hp-hr, diesel heating value of 19,300 Btu / lb, and diesel fuel density of 7.1 lb / gal (AP-42 Tables 3.3-1 and 3.4.1) since the source will limit the emissions from this unit by limiting the fuel usage.

<sup>5</sup>Emission factor (lb/kgal) = AP-42 EF (lb/hp-hr) \* 1/7,000 (hp-hr/Btu) \* 19,300 (Btu/lb) \* 7.1 (lb/gal) \* 1,000 (gal/kgal)

<sup>6</sup>The 40 CFR 98 Subpart C emission factors in kg/MMBtu were converted to lb/kgal emission factors using an average diesel heating value of 19,300 Btu / lb and diesel fuel density of 7.1 lb / gal (AP-42 Tables 3.3-1 and 3.4.1) since the source will limit the emissions from this unit by limiting the fuel usage.

<sup>6</sup>Emission factor (lb/kgal) = 40 CFR 98 EF (kg/MMBtu) \* 2.20462 (lb/kg) \* 1/10<sup>6</sup> (MMBtu/Btu) \* 19,300 (Btu/lb) \* 7.1 (lb/gal) \* 1,000 (gal/kgal)

<b>Summed Limited Emissions in tons/yr</b>	<b>0.00</b>
<b>CO<sub>2</sub>e Total in tons/yr</b>	<b>0.00</b>

**Methodology**

Limited Throughput (hp-hr/yr) = [Output Horsepower Rating (hp)] \* [Limited Hours Operated per Year]

Limited Diesel Fuel Usage (gal/yr) = Limited Throughput (hp-hr/yr) \* 7000 (Btu/hp-hr) \* 1/19300 (lb/Btu) \* 1/7.1 (gal/lb)

Emission Factors are from AP42 (Supplement B 10/96), Tables 3.3-1 and 3.3-2 and have been converted to lb/kgal

CH<sub>4</sub> and N<sub>2</sub>O Emission Factor from 40 CFR 98 Subpart C Table C-2 and have been converted to lb/kgal

Global Warming Potentials (GWP) from Table A-1 of 40 CFR Part 98 Subpart A.

Limited Emissions (tons/yr) = [Limited Diesel Fuel Usage (gal/yr) \* Emission Factor (lb/kgal)] / (1,000 gal/kgal) / (2,000 lb/ton)

CO<sub>2</sub>e (tons/yr) = CO<sub>2</sub> Potential Emission ton/yr x CO<sub>2</sub> GWP (1) + CH<sub>4</sub> Potential Emission ton/yr x CH<sub>4</sub> GWP (21) + N<sub>2</sub>O Potential Emission ton/yr x N<sub>2</sub>O GWP (310).

**Appendix A.2: Limited Emissions Summary**  
**Large Reciprocating Internal Combustion Engines - Diesel Fuel**  
**Output Rating (>600 HP)**

**Company Name:** Reith Riley Construction Co., Inc.  
**Source Address:** 15215 River Avenue, Noblesville, Indiana 46060  
**Permit Number:** F057-32764-03300  
**Reviewer:** Sarah Street

Output Horsepower Rating (hp)	0.0	Sulfur Content (S) of Fuel (% by weight)	0.50
Limited Hours Operated per Year	2500		
Limited Throughput (hp-hr/yr)	0		
Limited Diesel Fuel Usage (gal/yr)	0		

	Pollutant						
	PM	PM10 <sup>2</sup>	direct PM2.5 <sup>2</sup>	SO2	NOx	VOC	CO
Emission Factor in lb/hp-hr	7.00E-04			4.05E-03 (.00809S)	2.40E-02	7.05E-04	5.50E-03
Emission Factor in lb/MMBtu		0.0573	0.0573				
Emission Factor in lb/kgal <sup>1</sup>	13.70	7.85	7.85	79.18	469.82	13.80	107.67
Limited Emission in tons/yr	0.00	0.00	0.00	0.00	0.00	0.00	0.00

<sup>1</sup> The AP-42 Chapter 3.4-1 emission factors in lb/hp-hr were converted to lb/kgal emission factors using an average brake specific fuel consumption of 7,000 Btu / hp-hr, diesel heating value of 19,300 Btu / lb, and diesel fuel density of 7.1 lb / gal (AP-42 Tables 3.3-1 and 3.4.1) since the source will limit the emissions from this unit by limiting the fuel usage.

<sup>1</sup>Emission factor (lb/kgal) = AP-42 EF (lb/hp-hr) \* 1/7,000 (hp-hr/Btu) \* 19,300 (Btu/lb) \* 7.1 (lb/gal) \* 1,000 (gal/kgal)

<sup>2</sup>Emission factors in lb/kgal were converted from the AP-42 Chapter 3.4-1 emission factors in lb/MMBtu using an average diesel heating value of 19,300 Btu / lb and diesel fuel density of 7.1 lb / gal (AP-42 Tables 3.3-1 and 3.4.1) since the source will limit the emissions from this unit by limiting the fuel usage.

<sup>2</sup>Emission factor (lb/kgal) = AP-42 EF (lb/MMBtu) \* 1/10<sup>6</sup> (MMBtu/Btu) \* 19,300 (Btu/lb) \* 7.1 (lb/gal) \* 1,000 (gal/kgal)

**Hazardous Air Pollutants (HAPs)**

	Pollutant						
	Benzene	Toluene	Xylene	Formaldehyde	Acetaldehyde	Acrolein	Total PAH HAPs <sup>3</sup>
Emission Factor in lb/MMBtu	7.76E-04	2.81E-04	1.93E-04	7.89E-05	2.52E-05	7.88E-06	2.12E-04
Emission Factor in lb/kgal <sup>4</sup>	1.06E-01	3.85E-02	2.64E-02	1.08E-02	3.45E-03	1.08E-03	2.91E-02
Limited Emission in tons/yr	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00

<sup>3</sup>PAH = Polyaromatic Hydrocarbon (PAHs are considered HAPs, since they are considered Polycyclic Organic Matter)

<sup>4</sup>Emission factors in lb/kgal were converted from the AP-42 Chapter 3.4-1 emission factors in lb/MMBtu using an average diesel heating value of 19,300 Btu / lb and diesel fuel density of 7.1 lb / gal (AP-42 Tables 3.3-1 and 3.4.1) since the source will limit the emissions from this unit by limiting the fuel usage.

<sup>4</sup>Emission factor (lb/kgal) = AP-42 EF (lb/MMBtu) \* 1/10<sup>6</sup> (MMBtu/Btu) \* 19,300 (Btu/lb) \* 7.1 (lb/gal) \* 1,000 (gal/kgal)

<b>Limited Emission of Total HAPs (tons/yr)</b>	<b>0.00E+00</b>
<b>Limited Emission of Worst Case HAPs (tons/yr)</b>	<b>0.00E+00</b>

**Green House Gas Emissions (GHG)**

	Pollutant		
	CO2 <sup>5</sup>	CH4 <sup>5,6</sup>	N2O <sup>7</sup>
Emission Factor in lb/hp-hr	1.16	6.35E-05	NA
Emission Factor in kg/MMBtu	NA	NA	0.0006
Emission Factor in lb/kgal	22,707.83	1.24	0.18
Limited Emission in tons/yr	0.00	0.00	0.00

<sup>5</sup> The AP-42 Chapter 3.4-1 emission factors in lb/hp-hr were converted to lb/kgal emission factors using an average brake specific fuel consumption of 7,000 Btu / hp-hr, diesel heating value of 19,300 Btu / lb, and diesel fuel density of 7.1 lb / gal (AP-42 Tables 3.3-1 and 3.4.1) since the source will limit the emissions from this unit by limiting the fuel usage.

<sup>5</sup>Emission factor (lb/kgal) = AP-42 EF (lb/hp-hr) \* 1/7,000 (hp-hr/Btu) \* 19,300 (Btu/lb) \* 7.1 (lb/gal) \* 1,000 (gal/kgal)

<sup>6</sup>According to AP-42, Table 3.4-1, TOC (as CH4) is 9% methane by weight. As a result, the lb/hp-hr emission factor for TOC (as CH4) in AP-42 has been multiplied by 9% to determine the portion that is emitted as methane.

<sup>7</sup>The 40 CFR 98 Subpart C emission factors in kg/MMBtu were converted to lb/kgal emission factors using an average diesel heating value of 19,300 Btu / lb and diesel fuel density of 7.1 lb / gal (AP-42 Tables 3.3-1 and 3.4.1) since the source will limit the emissions from this unit by limiting the fuel usage.

<sup>7</sup>Emission factor (lb/kgal) = 40 CFR 98 EF (kg/MMBtu) \* 2.20462 (lb/kg) \* 1/10<sup>6</sup> (MMBtu/Btu) \* 19,300 (Btu/lb) \* 7.1 (lb/gal) \* 1,000 (gal/kgal)

<b>Summed Potential Emissions in tons/yr</b>	<b>0.00</b>
<b>CO2e Total in tons/yr</b>	<b>0.00</b>

**Methodology**

Limited Throughput (hp-hr/yr) = [Output Horsepower Rating (hp)] \* [Limited Hours Operated per Year]

Limited Diesel Fuel Usage (gal/yr) = Limited Throughput (hp-hr/yr) \* 7000 (Btu/hp-hr) \* 1/19300 (lb/Btu) \* 1/7.1 (gal/lb)

Emission Factors are from AP 42 (Supplement B 10/96) Tables 3.4-1, 3.4-2, 3.4-3, and 3.4-4 and have been converted to lb/kgal.

N2O Emission Factor from 40 CFR 98 Subpart C Table C-2 and have been converted to lb/kgal.

Global Warming Potentials (GWP) from Table A-1 of 40 CFR Part 98 Subpart A.

Limited Emissions (tons/yr) = [Limited Diesel Fuel Usage (gal/yr) x Emission Factor (lb/kgal)] / (1,000 ga/kgal) / (2,000 lb/ton)

CO2e (tons/yr) = CO2 Potential Emission ton/yr x CO2 GWP (1) + CH4 Potential Emission ton/yr x CH4 GWP (21) + N2O Potential Emission ton/yr x N2O GWP (310).

**Appendix A.2: Limited Emissions Summary  
Asphalt Load-Out, Silo Filling, and Yard Emissions**

**Company Name:** Reith Riley Construction Co., Inc.  
**Source Address:** 15215 River Avenue, Noblesville, Indiana 46060  
**Permit Number:** F057-32764-03300  
**Reviewer:** Sarah Street

The following calculations determine the limited fugitive emissions from hot asphalt mix load-out, silo filling, and on-site yard for a drum mix hot mix asphalt plant

Asphalt Temperature, T =	325	F
Asphalt Volatility Factor, V =	-0.5	
Annual Asphalt Production Limitation =	1,000,000	tons/yr

Pollutant	Emission Factor (lb/ton asphalt)			Limited Potential to Emit (tons/yr)			
	Load-Out	Silo Filling	On-Site Yard	Load-Out	Silo Filling	On-Site Yard	Total
Total PM*	5.2E-04	5.9E-04	NA	0.26	0.29	NA	0.55
Organic PM	3.4E-04	2.5E-04	NA	0.17	0.127	NA	0.30
TOC	0.004	0.012	0.001	2.08	6.09	0.550	8.7
CO	0.001	0.001	3.5E-04	0.67	0.590	0.176	1.44

NA = Not Applicable (no AP-42 Emission Factor)

<b>PM/HAPs</b>	<b>0.012</b>	<b>0.014</b>	<b>0</b>	<b>0.027</b>
<b>VOC/HAPs</b>	<b>0.031</b>	<b>0.077</b>	<b>0.008</b>	<b>0.116</b>
<b>non-VOC/HAPs</b>	<b>1.6E-04</b>	<b>1.6E-05</b>	<b>4.2E-05</b>	<b>2.2E-04</b>
<b>non-VOC/non-HAPs</b>	<b>0.15</b>	<b>0.09</b>	<b>0.04</b>	<b>0.28</b>

<b>Total VOCs</b>	<b>1.95</b>	<b>6.09</b>	<b>0.5</b>	<b>8.6</b>
<b>Total HAPs</b>	<b>0.04</b>	<b>0.09</b>	<b>0.008</b>	<b>0.14</b>
		<b>Worst Single HAP</b>		<b>0.044</b>
				<b>(formaldehyde)</b>

**Methodology**

The asphalt temperature and volatility factor were provided by the source.

Limited Potential to Emit (tons/yr) = (Annual Asphalt Production Limitation (tons/yr)) \* (Emission Factor (lb/ton)) \* (ton/2000 lbs)

Emission Factors from AP-42 Chapter 11.1 (dated 3/04), Tables 11.1-14, 11.1-15, and 11.1-16

Plant Load-Out Emission Factor Equations (AP-42 Table 11.1-14)::

$$\text{Total PM/PM10 Ef} = 0.000181 + 0.00141(-V)e^{((0.0251)(T+460)-20.43)}$$

$$\text{Organic PM Ef} = 0.00141(-V)e^{((0.0251)(T+460)-20.43)}$$

$$\text{TOC Ef} = 0.0172(-V)e^{((0.0251)(T+460)-20.43)}$$

$$\text{CO Ef} = 0.00558(-V)e^{((0.0251)(T+460)-20.43)}$$

Silo Filling Emission Factor Equations (AP-42 Table 11.1-14):

$$\text{PM/PM10 Ef} = 0.000332 + 0.00105(-V)e^{((0.0251)(T+460)-20.43)}$$

$$\text{Organic PM Ef} = 0.00105(-V)e^{((0.0251)(T+460)-20.43)}$$

$$\text{TOC Ef} = 0.0504(-V)e^{((0.0251)(T+460)-20.43)}$$

$$\text{CO Ef} = 0.00488(-V)e^{((0.0251)(T+460)-20.43)}$$

On Site Yard CO emissions estimated by multiplying the TOC emissions by 0.32

\*No emission factors available for PM10 or PM2.5, therefore IDEM assumes PM10 and PM2.5 are equivalent to Total PM.

**Abbreviations**

TOC = Total Organic Compounds

CO = Carbon Monoxide

PM = Particulate

Matter

PM10 = Particulate Matter (<10 um)

PM2.5 = Particulate Matter (<2.5 um)

HAP = Hazardous Air Pollutant

VOC = Volatile Organic Compound

**Appendix A.2: Limited Emissions Summary**  
**Asphalt Load-Out, Silo Filling, and Yard Emissions (continued)**

Company Name: Reith Riley Construction Co., Inc.  
 Source Address: 15215 River Avenue, Noblesville, Indiana 46060  
 Permit Number: F057-32764-03300  
 Reviewer: Sarah Street

**Organic Particulate-Based Compounds (Table 11.1-15)**

Pollutant	CASRN	Category	HAP Type	Source	Speciation Profile		Limited Potential to Emit (tons/yr)			
					Load-out and Onsite Yard (% by weight of Total Organic PM)	Silo Filling and Asphalt Storage Tank (% by weight of Total Organic PM)	Load-out	Silo Filling	Onsite Yard	Total
<b>PAH HAPs</b>										
Acenaphthene	83-32-9	PM/HAP	POM	Organic PM	0.26%	0.47%	4.4E-04	6.0E-04	NA	1.0E-03
Acenaphthylene	208-96-8	PM/HAP	POM	Organic PM	0.028%	0.014%	4.8E-05	1.8E-05	NA	6.6E-05
Anthracene	120-12-7	PM/HAP	POM	Organic PM	0.07%	0.13%	1.2E-04	1.7E-04	NA	2.8E-04
Benzo(a)anthracene	56-55-3	PM/HAP	POM	Organic PM	0.019%	0.056%	3.2E-05	7.1E-05	NA	1.0E-04
Benzo(b)fluoranthene	205-99-2	PM/HAP	POM	Organic PM	0.0076%	0	1.3E-05	0	NA	1.3E-05
Benzo(k)fluoranthene	207-08-9	PM/HAP	POM	Organic PM	0.0022%	0	3.8E-06	0	NA	3.8E-06
Benzo(g,h,i)perylene	191-24-2	PM/HAP	POM	Organic PM	0.0019%	0	3.2E-06	0	NA	3.2E-06
Benzo(a)pyrene	50-32-8	PM/HAP	POM	Organic PM	0.0023%	0	3.9E-06	0	NA	3.9E-06
Benzo(e)pyrene	192-97-2	PM/HAP	POM	Organic PM	0.0078%	0.0095%	1.3E-05	1.2E-05	NA	2.5E-05
Chrysene	218-01-9	PM/HAP	POM	Organic PM	0.103%	0.21%	1.8E-04	2.7E-04	NA	4.4E-04
Dibenz(a,h)anthracene	53-70-3	PM/HAP	POM	Organic PM	0.00037%	0	6.3E-07	0	NA	6.3E-07
Fluoranthene	206-44-0	PM/HAP	POM	Organic PM	0.05%	0.15%	8.5E-05	1.9E-04	NA	2.8E-04
Fluorene	86-73-7	PM/HAP	POM	Organic PM	0.77%	1.01%	1.3E-03	1.3E-03	NA	2.6E-03
Indeno(1,2,3-cd)pyrene	193-39-5	PM/HAP	POM	Organic PM	0.00047%	0	8.0E-07	0	NA	8.0E-07
2-Methylnaphthalene	91-57-6	PM/HAP	POM	Organic PM	2.38%	5.27%	4.1E-03	6.7E-03	NA	0.011
Naphthalene	91-20-3	PM/HAP	POM	Organic PM	1.25%	1.82%	2.1E-03	2.3E-03	NA	4.4E-03
Perylene	198-55-0	PM/HAP	POM	Organic PM	0.022%	0.03%	3.8E-05	3.8E-05	NA	7.6E-05
Phenanthrene	85-01-8	PM/HAP	POM	Organic PM	0.81%	1.80%	1.4E-03	2.3E-03	NA	3.7E-03
Pyrene	129-00-0	PM/HAP	POM	Organic PM	0.15%	0.44%	2.6E-04	5.6E-04	NA	8.1E-04
<b>Total PAH HAPs</b>							<b>0.010</b>	<b>0.014</b>	<b>NA</b>	<b>0.025</b>
<b>Other semi-volatile HAPs</b>										
Phenol		PM/HAP	---	Organic PM	1.18%	0	2.0E-03	0	0	2.0E-03

NA = Not Applicable (no AP-42 Emission Factor)

**Methodology**

Limited Potential to Emit (tons/yr) = [Speciation Profile (%)] \* [Organic PM (tons/yr)]  
 Speciation Profiles from AP-42 Chapter 11.1 (dated 3/04), Tables 11.1-15 and 11.1-16

**Abbreviations**

PM = Particulate Matter  
 HAP = Hazardous Air Pollutant  
 POM = Polycyclic Organic Matter

**Appendix A.2: Limited Emissions Summary**  
**Asphalt Load-Out, Silo Filling, and Yard Emissions (continued)**  
**Limited Emissions**

**Organic Volatile-Based Compounds (Table 11.1-16)**

Pollutant	CASRN	Category	HAP Type	Source	Speciation Profile		Limited Potential to Emit (tons/yr)			
					Load-out and Onsite Yard (% by weight of TOC)	Silo Filling and Asphalt Storage Tank (% by weight of TOC)	Load-out	Silo Filling	Onsite Yard	Total
<b>VOC</b>		VOC	---	TOC	94%	100%	<b>1.95</b>	<b>6.09</b>	<b>0.52</b>	<b>8.57</b>
non-VOC/non-HAPS										
Methane	74-82-8	non-VOC/non-HAP	---	TOC	6.50%	0.26%	1.4E-01	1.6E-02	3.6E-02	0.187
Acetone	67-64-1	non-VOC/non-HAP	---	TOC	0.046%	0.055%	9.6E-04	3.4E-03	2.5E-04	0.005
Ethylene	74-85-1	non-VOC/non-HAP	---	TOC	0.71%	1.10%	1.5E-02	6.7E-02	3.9E-03	0.086
<b>Total non-VOC/non-HAPS</b>					<b>7.30%</b>	<b>1.40%</b>	<b>0.152</b>	<b>0.085</b>	<b>0.040</b>	<b>0.28</b>
Volatile organic HAPs										
Benzene	71-43-2	VOC/HAP	---	TOC	0.052%	0.032%	1.1E-03	1.9E-03	2.9E-04	3.3E-03
Bromomethane	74-83-9	VOC/HAP	---	TOC	0.0096%	0.0049%	2.0E-04	3.0E-04	5.3E-05	5.5E-04
2-Butanone	78-93-3	VOC/HAP	---	TOC	0.049%	0.039%	1.0E-03	2.4E-03	2.7E-04	3.7E-03
Carbon Disulfide	75-15-0	VOC/HAP	---	TOC	0.013%	0.016%	2.7E-04	9.7E-04	7.2E-05	1.3E-03
Chloroethane	75-00-3	VOC/HAP	---	TOC	0.00021%	0.004%	4.4E-06	2.4E-04	1.2E-06	2.5E-04
Chloromethane	74-87-3	VOC/HAP	---	TOC	0.015%	0.023%	3.1E-04	1.4E-03	8.3E-05	1.8E-03
Cumene	92-82-8	VOC/HAP	---	TOC	0.11%	0	2.3E-03	0	6.1E-04	2.9E-03
Ethylbenzene	100-41-4	VOC/HAP	---	TOC	0.28%	0.038%	5.8E-03	2.3E-03	1.5E-03	0.010
Formaldehyde	50-00-0	VOC/HAP	---	TOC	0.088%	0.69%	1.8E-03	4.2E-02	4.8E-04	0.044
n-Hexane	100-54-3	VOC/HAP	---	TOC	0.15%	0.10%	3.1E-03	6.1E-03	8.3E-04	0.010
Isooctane	540-84-1	VOC/HAP	---	TOC	0.0018%	0.00031%	3.7E-05	1.9E-05	9.9E-06	6.6E-05
Methylene Chloride	75-09-2	non-VOC/HAP	---	TOC	0	0.00027%	0	1.6E-05	0	1.6E-05
MTBE	1634-04-4	VOC/HAP	---	TOC	0	0	0	0	0	0
Styrene	100-42-5	VOC/HAP	---	TOC	0.0073%	0.0054%	1.5E-04	3.3E-04	4.0E-05	5.2E-04
Tetrachloroethene	127-18-4	non-VOC/HAP	---	TOC	0.0077%	0	1.6E-04	0	4.2E-05	2.0E-04
Toluene	100-88-3	VOC/HAP	---	TOC	0.21%	0.062%	4.4E-03	3.8E-03	1.2E-03	0.009
1,1,1-Trichloroethane	71-55-6	VOC/HAP	---	TOC	0	0	0	0	0	0
Trichloroethene	79-01-6	VOC/HAP	---	TOC	0	0	0	0	0	0
Trichlorofluoromethane	75-69-4	VOC/HAP	---	TOC	0.0013%	0	2.7E-05	0	7.2E-06	3.4E-05
m-/p-Xylene	1330-20-7	VOC/HAP	---	TOC	0.41%	0.20%	8.5E-03	1.2E-02	2.3E-03	0.023
o-Xylene	95-47-6	VOC/HAP	---	TOC	0.08%	0.057%	1.7E-03	3.5E-03	4.4E-04	5.6E-03
<b>Total volatile organic HAPs</b>					<b>1.50%</b>	<b>1.30%</b>	<b>0.031</b>	<b>0.079</b>	<b>0.008</b>	<b>0.119</b>

**Methodology**

Limited Potential to Emit (tons/yr) = [Speciation Profile (%)] \* [TOC (tons/yr)]

Speciation Profiles from AP-42 Chapter 11.1 (dated 3/04), Tables 11.1-15 and 11.1-16

**Abbreviations**

TOC = Total Organic Compounds  
HAP = Hazardous Air Pollutant  
VOC = Volatile Organic Compound  
MTBE = Methyl tert butyl ether

**Appendix A.2: Limited Emissions Summary  
Material Storage Piles**

**Company Name:** Reith Riley Construction Co., Inc.  
**Source Address:** 15215 River Avenue, Noblesville, Indiana 46060  
**Permit Number:** F057-32764-03300  
**Reviewer:** Sarah Street

Note: Since the emissions from the storage piles are minimal, the limited emissions are equal to the unlimited emissions.

The following calculations determine the amount of emissions created by wind erosion of storage stockpiles, based on 8,760 hours of use and USEPA's AP-42 (Pre 1983 Edition), Section 11.2.3.

$$E_f = 1.7 \cdot (s/1.5) \cdot (365-p) / 235 \cdot (f/15)$$

where  $E_f$  = emission factor (lb/acre/day)  
 $s$  = silt content (wt %)  
 $p$  = 125 days of rain greater than or equal to 0.01 inches  
 $f$  = 15 % of wind greater than or equal to 12 mph

Material	Silt Content (wt %)*	Emission Factor (lb/acre/day)	Maximum Anticipated Pile Size (acres)**	PTE of PM (tons/yr)	PTE of PM10/PM2.5 (tons/yr)
Sand	2.6	3.01	1.50	0.824	0.288
Limestone	1.6	1.85	1.50	0.507	0.177
RAP	0.5	0.58	1.50	0.158	0.055
Gravel	1.6	1.85	1.50	0.507	0.177
Shingles	0.5	0.58	0.00	0.000	0.000
Slag	3.8	4.40	0.00	0.000	0.000
<b>Totals</b>				<b>2.00</b>	<b>0.70</b>

**Methodology**

PTE of PM (tons/yr) = (Emission Factor (lb/acre/day)) \* (Maximum Pile Size (acres)) \* (ton/2000 lbs) \* (8760 hours/yr)

PTE of PM10/PM2.5 (tons/yr) = (Potential PM Emissions (tons/yr)) \* 35%

\*Silt content values obtained from AP-42 Table 13.2.4-1 (dated 1/95)

\*\*Maximum anticipated pile size (acres) provided by the source.

PM2.5 = PM10

**Abbreviations**

RAP = recycled asphalt pavement

PM = Particulate Matter

PM10 = Particulate Matter (<10 um)

PM2.5 = Particulate Matter (<2.5 um)

PTE = Potential to Emit

**Appendix A.2: Limited Emissions Summary**  
**Material Processing, Handling, Crushing, Screening, and Conveying**

**Company Name:** Reith Riley Construction Co., Inc.  
**Source Address:** 15215 River Avenue, Noblesville, Indiana 46060  
**Permit Number:** F057-32764-03300  
**Reviewer:** Sarah Street

**Batch or Continuous Drop Operations (AP-42 Section 13.2.4)**

To estimate potential fugitive dust emissions from processing and handling of raw materials (batch or continuous drop operations), AP-42 emission factors for Aggregate Handling, Section 13.2.4 (fifth edition, 1/95) are utilized.

$$E_f = k \cdot (0.0032)^U \cdot (U/5)^{1.3} / (M/2)^{1.4}$$

where:  $E_f$  = Emission factor (lb/ton)

$k$ (PM) = 0.74	= particle size multiplier (0.74 assumed for aerodynamic diameter <=100 um)
$k$ (PM10) = 0.35	= particle size multiplier (0.35 assumed for aerodynamic diameter <=10 um)
$k$ (PM2.5) = 0.053	= particle size multiplier (0.053 assumed for aerodynamic diameter <=2.5 um)
$U$ = 10.2	= worst case annual mean wind speed (Source: NOAA, 2006*)
$M$ = 4.0	= material % moisture content of aggregate (Source: AP-42 Section 11.1.1.1)
$E_f$ (PM) = 2.27E-03	lb PM/ton of material handled
$E_f$ (PM10) = 1.07E-03	lb PM10/ton of material handled
$E_f$ (PM2.5) = 1.62E-04	lb PM2.5/ton of material handled

Annual Asphalt Production Limitation = 1,000,000 tons/yr  
 Percent Asphalt Cement/Binder (weight %) = 5.0%  
 Maximum Material Handling Throughput = 950,000 tons/yr

Type of Activity	Limited PTE of PM (tons/yr)	Limited PTE of PM10 (tons/yr)	Limited PTE of PM2.5 (tons/yr)
Truck unloading of materials into storage piles	1.08	0.51	0.08
Front-end loader dumping of materials into feeder bins	1.08	0.51	0.08
Conveyor dropping material into dryer/mixer or batch tower	1.08	0.51	0.08
<b>Total (tons/yr)</b>	<b>3.23</b>	<b>1.53</b>	<b>0.23</b>

**Methodology**

The percent asphalt cement/binder provided by the source.  
 Maximum Material Handling Throughput (tons/yr) = [Annual Asphalt Production Limitation (tons/yr)] \* [1 - Percent Asphalt Cement/Binder (weight %)]  
 Limited Potential to Emit (tons/yr) = (Maximum Material Handling Throughput (tons/yr)) \* (Emission Factor (lb/ton)) \* (ton/2000 lbs)  
 Raw materials may include limestone, sand, recycled asphalt pavement (RAP), gravel, slag, and other additives  
 \*Worst case annual mean wind speed (Indianapolis, IN) from "Comparative Climatic Data", National Climatic Data Center, NOAA, 2006

**Material Screening and Conveying (AP-42 Section 19.2.2)**

To estimate potential fugitive dust emissions from raw material crushing, screening, and conveying, AP-42 emission factors for Crushed Stone Processing Operations, Section 19.2.2 (dated 8/04) are utilized.

Operation	Uncontrolled Emission Factor for PM (lbs/ton)*	Uncontrolled Emission Factor for PM10 (lbs/ton)*	Limited PTE of PM (tons/yr)	Limited PTE of PM10/PM2.5 (tons/yr)**
Crushing	0.0054	0.0024	2.57	1.14
Screening	0.025	0.0087	11.88	4.13
Conveying	0.003	0.0011	1.43	0.52
<b>Limited Potential to Emit (tons/yr) =</b>			<b>15.87</b>	<b>5.80</b>

**Methodology**

Maximum Material Handling Throughput (tons/yr) = [Annual Asphalt Production Limitation (tons/yr)] \* [1 - Percent Asphalt Cement/Binder (weight %)]  
 Limited Potential to Emit (tons/yr) = [Maximum Material Handling Throughput (tons/yr)] \* [Emission Factor (lb/ton)] \* [ton/2000 lbs]  
 Raw materials may include stone/gravel, slag, and recycled asphalt pavement (RAP)  
 Emission Factors from AP-42 Chapter 11.19.2 (dated 8/04), Table 11.19.2-2  
 \*Uncontrolled emissions factors for PM/PM10 represent tertiary crushing of stone with moisture content ranging from 0.21 to 1.3 percent by weight (Table 11.19.2-2). The bulk moisture content of aggregate in the storage piles at a hot mix asphalt production plant typically stabilizes between 3 to 5 percent by weight (Source: AP-42 Section 11.1.1.1).  
 \*\*Assumes PM10 = PM2.5

**Abbreviations**

PM = Particulate Matter  
 PM10 = Particulate Matter (<10 um)  
 PM2.5 = Particulate Matter (<2.5 um)  
 PTE = Potential to Emit

**Appendix A.2: Limited Emissions Summary  
Unpaved Roads**

**Company Name:** Reith Riley Construction Co., Inc.  
**Source Address:** 15215 River Avenue, Noblesville, Indiana 46060  
**Permit Number:** F057-32764-03300  
**Reviewer:** Sarah Street

**Unpaved Roads at Industrial Site**

The following calculations determine the amount of emissions created by unpaved roads, based on 8,760 hours of use and AP-42, Ch 13.2.2 (12/2003).

Annual Asphalt Production Limitation	= 1,000,000	tons/yr
Percent Asphalt Cement/Binder (weight %)	= 5.0%	
Maximum Material Handling Throughput	= 950,000	tons/yr
Maximum Asphalt Cement/Binder Throughput	= 50,000	tons/yr
No. 2 Fuel Oil Limitation	= 9,385,714	gallons/yr

Process	Vehicle Type	Maximum Weight of Vehicle (tons)	Maximum Weight of Load (tons)	Maximum Weight of Vehicle and Load (tons/trip)	Maximum trips per year (trip/yr)	Total Weight driven per year (ton/yr)	Maximum one-way distance (feet/trip)	Maximum one-way distance (mi/trip)	Maximum one-way miles (miles/yr)
Single Axle Dump	Dump truck (16 CY)	16.0	0	16	5.7E+04	9.1E+05	264	0.050	2847.0
Tandem Axle Dump	Dump truck (16 CY)	23.0	0	23.0	3.8E+04	8.7E+05	264	0.050	1896.5
Tri-Axle Dump	Dump truck (16 CY)	31.0	0	31.0	2.8E+04	8.8E+05	264	0.050	1423.5
Quad-Axle Dump	Dump truck (16 CY)	38.0	0	38.0	2.3E+04	8.7E+05	264	0.050	1138.8
Front-end Loader	Front-end loader (3 CY)	38.0	0	38.0	4.1E+05	1.6E+07	264	0.050	20542.2
<b>Total</b>					<b>5.6E+05</b>	<b>1.9E+07</b>			<b>2.8E+04</b>

Average Vehicle Weight Per Trip	= 34.4	tons/trip
Average Miles Per Trip	= 0.050	miles/trip

Unmitigated Emission Factor,  $E_f = k \cdot [(s/12)^a] \cdot [(W/3)^b]$  (Equation 1a from AP-42 13.2.2)

	PM	PM10	PM2.5	
where k =	4.9	1.5	0.15	lb/mi = particle size multiplier (AP-42 Table 13.2.2-2 for Industrial Roads)
s =	4.8	4.8	4.8	% = mean % silt content of unpaved roads (AP-42 Table 13.2.2-3 Sand/Gravel Processing Plant Road)
a =	0.7	0.9	0.9	= constant (AP-42 Table 13.2.2-2)
W =	34.4	34.4	34.4	tons = average vehicle weight (provided by source)
b =	0.45	0.45	0.45	= constant (AP-42 Table 13.2.2-2)

Taking natural mitigation due to precipitation into consideration, Mitigated Emission Factor,  $E_{ext} = E \cdot [(365 - P)/365]$   
 Mitigated Emission Factor,  $E_{ext} = E \cdot [(365 - P)/365]$   
 where P = 125 days of rain greater than or equal to 0.01 inches (see Fig. 13.2.2-1)

	PM	PM10	PM2.5	
Unmitigated Emission Factor, $E_f$	7.73	1.97	0.20	lb/mile
Mitigated Emission Factor, $E_{ext}$	5.08	1.30	0.13	lb/mile
Dust Control Efficiency =	50%	50%	50%	(pursuant to control measures outlined in fugitive dust control plan)

Process	Vehicle Type	Unmitigated PTE of PM (tons/yr)	Unmitigated PTE of PM10 (tons/yr)	Unmitigated PTE of PM2.5 (tons/yr)	Mitigated PTE of PM (tons/yr)	Mitigated PTE of PM10 (tons/yr)	Mitigated PTE of PM2.5 (tons/yr)	Controlled PTE of PM (tons/yr)	Controlled PTE of PM10 (tons/yr)	Controlled PTE of PM2.5 (tons/yr)
Single Axle Dump	Dump truck (16 CY)	11.00	2.80	0.28	7.24	1.84	0.18	3.62	0.92	0.09
Tandem Axle Dump	Dump truck (16 CY)	7.33	1.87	0.19	4.82	1.23	0.12	2.41	0.61	0.06
Tri-Axle Dump	Dump truck (16 CY)	5.502	1.402	0.14	3.618	0.922	0.092	1.809	0.461	0.046
Quad-Axle Dump	Dump truck (16 CY)	4.402	1.122	0.11	2.894	0.738	0.0738	1.447	0.369	0.037
Front-end Loader	Front-end loader (3 CY)	79.404	20.237	2.0E+00	52.211	13.307	1.3E+00	26.105	6.653	0.67E-01
<b>Totals</b>		<b>107.64</b>	<b>27.43</b>	<b>2.74</b>	<b>70.78</b>	<b>18.04</b>	<b>1.80</b>	<b>35.39</b>	<b>9.02</b>	<b>0.90</b>

**Methodology**

Maximum Material Handling Throughput = [Annual Asphalt Production Limitation (tons/yr)] \* [1 - Percent Asphalt Cement/Binder (weight %)]  
 Maximum Asphalt Cement/Binder Throughput = [Annual Asphalt Production Limitation (tons/yr)] \* [Percent Asphalt Cement/Binder (weight %)]  
 Maximum Weight of Vehicle and Load (tons/trip) = [Maximum Weight of Vehicle (tons/trip)] + [Maximum Weight of Load (tons/trip)]  
 Maximum trips per year (trip/yr) = [Throughput (tons/yr)] / [Maximum Weight of Load (tons/trip)]  
 Total Weight driven per year (ton/yr) = [Maximum Weight of Vehicle and Load (tons/trip)] \* [Maximum trips per year (trip/yr)]  
 Maximum one-way distance (mi/trip) = [Maximum one-way distance (feet/trip)] / [5280 ft/mile]  
 Maximum one-way miles (miles/yr) = [Maximum trips per year (trip/yr)] \* [Maximum one-way distance (mi/trip)]  
 Average Vehicle Weight Per Trip (ton/trip) = SUM[Total Weight driven per year (ton/yr)] / SUM[Maximum trips per year (trip/yr)]  
 Average Miles Per Trip (miles/trip) = SUM[Maximum one-way miles (miles/yr)] / SUM[Maximum trips per year (trip/yr)]  
 Unmitigated PTE (tons/yr) = (Maximum one-way miles (miles/yr)) \* (Unmitigated Emission Factor (lb/mile)) \* (ton/2000 lbs)  
 Mitigated PTE (tons/yr) = (Maximum one-way miles (miles/yr)) \* (Mitigated Emission Factor (lb/mile)) \* (ton/2000 lbs)  
 Controlled PTE (tons/yr) = (Mitigated PTE (tons/yr)) \* (1 - Dust Control Efficiency)

**Abbreviations**

PM = Particulate Matter                      PM10 = Particulate Matter (<10 um)                      PM2.5 = Particulate Matter (<2.5 um)                      PTE = Potential to Emit

**Appendix A.2: Limited Emissions Summary**  
Paved Roads

Company Name: **Reith Riley Construction Co., Inc.**  
Source Address: **15215 River Avenue, Noblesville, Indiana 46060**  
Permit Number: **F057-32764-03300**  
Reviewer: **Sarah Street**

**Paved Roads at Industrial Site**

The following calculations determine the amount of emissions created by paved roads, based on 8,760 hours of use and AP-42, Ch 13.2.1 (12/2003).

Annual Asphalt Production Limitation =	1,000,000	tons/yr
Percent Asphalt Cement/Binder (weight %) =	5.0%	
Maximum Material Handling Throughput =	950,000	tons/yr
Maximum Asphalt Cement/Binder Throughput =	50,000	tons/yr
No. 2 Fuel Oil Limitation =	9,385,714	gallons/yr

Process	Vehicle Type	Maximum Weight of Vehicle (tons)	Maximum Weight of Load (tons)	Maximum Weight of Vehicle and Load (tons/trip)	Maximum trips per year (trip/yr)	Total Weight driven per day (ton/yr)	Maximum one-way distance (feet/trip)	Maximum one-way distance (mi/trip)	Maximum one-way miles (miles/yr)
(NONE)									
<b>Total</b>						<b>0.0E+00</b>	<b>0.0E+00</b>		<b>0.0E+00</b>

Average Vehicle Weight Per Trip = #DIV/0! tons/trip  
Average Miles Per Trip = #DIV/0! miles/trip

Unmitigated Emission Factor, Ef = [k \* (sL)<sup>0.91</sup> \* (W)<sup>1.02</sup>] (Equation 1 from AP-42 13.2.1)

	PM	PM10	PM2.5	
where k =	0.011	0.0022	0.00054	lb/mi = particle size multiplier (AP-42 Table 13.2.1-1)
W =	#DIV/0!	#DIV/0!	#DIV/0!	tons = average vehicle weight (provided by source)
sL =	0.6	0.6	0.6	g/m <sup>2</sup> = Ubiquitous Baseline Silt Loading Values of paved roads (Table 13.2.1-3 for summer months)

Taking natural mitigation due to precipitation into consideration, Mitigated Emission Factor, Eext = E \* [1 - (p/4N)]

Mitigated Emission Factor, Eext = Ef \* [1 - (p/4N)]  
where p = 125 days of rain greater than or equal to 0.01 inches (see Fig. 13.2.1-2)  
N = 365 days per year

	PM	PM10	PM2.5	
Unmitigated Emission Factor, Ef =	#DIV/0!	#DIV/0!	#DIV/0!	lb/mile
Mitigated Emission Factor, Eext =	#DIV/0!	#DIV/0!	#DIV/0!	lb/mile
Dust Control Efficiency =	50%	50%	50%	(pursuant to control measures outlined in fugitive dust control plan)

Process	Vehicle Type	Unmitigated PTE of PM (tons/yr)	Unmitigated PTE of PM10 (tons/yr)	Unmitigated PTE of PM2.5 (tons/yr)	Mitigated PTE of PM (tons/yr)	Mitigated PTE of PM10 (tons/yr)	Mitigated PTE of PM2.5 (tons/yr)	Controlled PTE of PM (tons/yr)	Controlled PTE of PM10 (tons/yr)	Controlled PTE of PM2.5 (tons/yr)
(NONE)		0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00
<b>Totals</b>		<b>0.00</b>	<b>0.00</b>	<b>0.00</b>	<b>0.00</b>	<b>0.00</b>	<b>0.00</b>	<b>0.00</b>	<b>0.00</b>	<b>0.00</b>

**Methodology**

Maximum Material Handling Throughput = [Annual Asphalt Production Limitation (tons/yr)] \* [1 - Percent Asphalt Cement/Binder (weight %)]  
Maximum Asphalt Cement/Binder Throughput = [Annual Asphalt Production Limitation (tons/yr)] \* [Percent Asphalt Cement/Binder (weight %)]  
Maximum Weight of Vehicle and Load (tons/trip) = [Maximum Weight of Vehicle (tons/trip)] + [Maximum Weight of Load (tons/trip)]  
Maximum trips per year (trip/yr) = [Throughput (tons/yr)] / [Maximum Weight of Load (tons/trip)]  
Total Weight driven per year (ton/yr) = [Maximum Weight of Vehicle and Load (tons/trip)] \* [Maximum trips per year (trip/yr)]  
Maximum one-way distance (mi/trip) = [Maximum one-way distance (feet/trip)] / [5280 ft/mile]  
Maximum one-way miles (miles/yr) = [Maximum trips per year (trip/yr)] \* [Maximum one-way distance (mi/trip)]  
Average Vehicle Weight Per Trip (ton/trip) = SUM[Total Weight driven per year (ton/yr)] / SUM[Maximum trips per year (trip/yr)]  
Average Miles Per Trip (miles/trip) = SUM[Maximum one-way miles (miles/yr)] / SUM[Maximum trips per year (trip/yr)]  
Unmitigated PTE (tons/yr) = (Maximum one-way miles (miles/yr)) \* (Unmitigated Emission Factor (lb/mile)) \* (ton/2000 lbs)  
Mitigated PTE (tons/yr) = (Maximum one-way miles (miles/yr)) \* (Mitigated Emission Factor (lb/mile)) \* (ton/2000 lbs)  
Controlled PTE (tons/yr) = (Mitigated PTE (tons/yr)) \* (1 - Dust Control Efficiency)

**Abbreviations**

PM = Particulate Matter      PM10 = Particulate Matter (<10 um)      PM2.5 = Particulate Matter (<2.5 um)      PTE = Potential to Emit

**Appendix A.2: Limited Emissions Summary  
Cold Mix Asphalt Production and Stockpiles**

**Company Name:** Reith Riley Construction Co., Inc.  
**Source Address:** 15215 River Avenue, Noblesville, Indiana 46060  
**Permit Number:** F057-32764-03300  
**Reviewer:** Sarah Street

The following calculations determine the amount of VOC and HAP emissions created from volatilization of solvent used as diluent in the liquid binder for cold mix asphalt production

Limited VOC Emissions from the Sum of the Liquid Binders = 74.3 tons/yr

**Volatile Organic Compounds**

	Maximum weight % of VOC solvent in binder	Weight % VOC solvent in binder that evaporates	VOC Solvent Usage Limitation (tons/yr)	Limited PTE of VOC (tons/yr)	Liquid Binder Adjustment Ratio
Cut back asphalt rapid cure (assuming gasoline or naphtha solvent)	25.3%	95.0%	78.2	74.3	1.053
Cut back asphalt medium cure (assuming kerosene solvent)	28.6%	70.0%	106.1	74.3	1.429
Cut back asphalt slow cure (assuming fuel oil solvent)	20.0%	25.0%	297.2	74.3	4.000
Emulsified asphalt with solvent (assuming water, emulsifying agent, and 15% fuel oil solvent)	15.0%	46.4%	160.1	74.3	2.155
Other asphalt with solvent binder	25.9%	2.5%	2972.0	74.3	40.0
<b>Worst Case Limited PTE of VOC =</b>				<b>74.3</b>	

**Hazardous Air Pollutants**

Worst Case Total HAP Content of VOC solvent (weight %)* =	26.08%
Worst Case Single HAP Content of VOC solvent (weight %)* =	9.0% Xylenes
<b>Limited PTE of Total HAPs (tons/yr) =</b>	<b>19.38</b>
<b>Limited PTE of Single HAP (tons/yr) =</b>	<b>6.69 Xylenes</b>

**Hazardous Air Pollutant (HAP) Content (% by weight) For Various Petroleum Solvents\***

	CAS#	Hazardous Air Pollutant (HAP) Content (% by weight)* For Various Petroleum Solvents				
		Gasoline	Kerosene	Diesel (#2) Fuel Oil	No. 2 Fuel Oil	No. 6 Fuel Oil
Volatile Organic HAP						
1,3-Butadiene	106-99-0	3.70E-5%				
2,2,4-Trimethylpentane	540-84-1	2.40%				
Acenaphthene	83-32-9		4.70E-5%		1.80E-4%	
Acenaphthylene	208-96-8		4.50E-5%		6.00E-5%	
Anthracene	120-12-7		1.20E-6%	5.80E-5%	2.80E-5%	5.00E-5%
Benzene	71-43-2	1.90%		2.90E-4%		
Benzo(a)anthracene	56-55-3			9.60E-7%	4.50E-7%	5.50E-4%
Benzo(a)pyrene	50-32-8			2.20E-6%	2.10E-7%	4.40E-5%
Benzo(g,h,i)perylene	191-24-2			1.20E-7%	5.70E-8%	
Biphenyl	92-52-4			6.30E-4%	7.20E-5%	
Chrysene	218-01-9			4.50E-7%	1.40E-6%	6.90E-4%
Ethylbenzene	100-41-4	1.70%		0.07%	3.40E-4%	
Fluoranthene	206-44-0		7.10E-6%	5.90E-5%	1.40E-5%	2.40E-4%
Fluorene	86-73-7		4.20E-5%	8.60E-4%	1.90E-4%	
Indeno(1,2,3-cd)pyrene	193-39-5			1.60E-7%		1.00E-4%
Methyl-tert-butylether	1634-04-4	0.33%				
Naphthalene	91-20-3	0.25%	0.31%	0.26%	0.22%	4.20E-5%
n-Hexane	110-54-3	2.40%				
Phenanthrene	85-01-8		8.60E-6%	8.80E-4%	7.90E-4%	2.10E-4%
Pyrene	129-00-0		2.40E-6%	4.60E-5%	2.90E-5%	2.30E-5%
Toluene	108-88-3	8.10%		0.18%	6.20E-4%	
Total Xylenes	1330-20-7	9.00%		0.50%	0.23%	
<b>Total Organic HAPs</b>		<b>26.08%</b>	<b>0.33%</b>	<b>1.29%</b>	<b>0.68%</b>	<b>0.19%</b>
<b>Worst Single HAP</b>		<b>9.00%</b>	<b>0.31%</b>	<b>0.50%</b>	<b>0.23%</b>	<b>0.07%</b>
		<b>Xylenes</b>	<b>Naphthalene</b>	<b>Xylenes</b>	<b>Xylenes</b>	<b>Chrysene</b>

**Methodology**

Limited PTE of VOC (tons/yr) = [Weight % VOC solvent in binder that evaporates] \* [VOC Solvent Usage Limitation (tons/yr)]  
 Limited PTE of Total HAPs (tons/yr) = [Worst Case Total HAP Content of VOC solvent (weight %)] \* [Worst Case Limited PTE of VOC (tons/yr)]  
 Limited PTE of Single HAP (tons/yr) = [Worst Case Single HAP Content of VOC solvent (weight %)] \* [Worst Case Limited PTE of VOC (tons/yr)]

\*Source: Petroleum Liquids. Potter, T.L. and K.E. Simmons. 1998. Total Petroleum Hydrocarbon Criteria Working Group Series, Volume 2. Composition of Petroleum Mixtures. The Association for Environmental Health and Science.

**Abbreviations**

VOC = Volatile Organic Compounds  
 PTE = Potential to Emit

**Appendix A.2: Limited Emissions Summary  
Gasoline Fuel Transfer and Dispensing Operation**

**Company Name: Reith Riley Construction Co., Inc.  
Source Address: 15215 River Avenue, Noblesville, Indiana 46060  
Permit Number: F057-32764-03300  
Reviewer: Sarah Street**

Note: Since the emissions from the gasoline fuel transfer and dispensing operation are minimal, the limited emissions are equal to the unlimited emissions.

To calculate evaporative emissions from the gasoline dispensing fuel transfer and dispensing operation handling emission factors from AP-42 Table 5.2-7 were used. The total potential emission of VOC is as follows:

$$\begin{aligned} \text{Gasoline Throughput} &= 0 \text{ gallons/day} \\ &= 0.0 \text{ kgal/yr} \end{aligned}$$

**Volatile Organic Compounds**

Emission Source	Emission Factor (lb/kgal of throughput)	PTE of VOC (tons/yr)*
Filling storage tank (balanced submerged filling)	0.3	0.00
Tank breathing and emptying	1.0	0.00
Vehicle refueling (displaced losses - controlled)	1.1	0.00
Spillage	0.7	0.00
<b>Total</b>		<b>0.00</b>

**Hazardous Air Pollutants**

Worst Case Total HAP Content of VOC solvent (weight %)* =	26.08%	
Worst Case Single HAP Content of VOC solvent (weight %)* =	9.0%	Xylenes
<b>Limited PTE of Total HAPs (tons/yr) =</b>	<b>0.00</b>	
<b>Limited PTE of Single HAP (tons/yr) =</b>	<b>0.00</b>	<b>Xylenes</b>

**Methodology**

The gasoline throughput was provided by the source.

Gasoline Throughput (kgal/yr) = [Gasoline Throughput (lbs/day)] \* [365 days/yr] \* [kgal/1000 gal]

PTE of VOC (tons/yr) = [Gasoline Throughput (kgal/yr)] \* [Emission Factor (lb/kgal)] \* [ton/2000 lb]

PTE of Total HAPs (tons/yr) = [Worst Case Total HAP Content of VOC solvent (weight %)] \* [PTE of VOC (tons/yr)]

PTE of Single HAP (tons/yr) = [Worst Case Single HAP Content of VOC solvent (weight %)] \* [PTE of VOC (tons/yr)]

\*Source: Petroleum Liquids. Potter, T.L. and K.E. Simmons. 1998. Total Petroleum Hydrocarbon Criteria Working Group Series, Volume 2. Composition of Petroleum Mixtures. The Association for Environmental Health and Science.

**Abbreviations**

VOC = Volatile Organic Compounds

PTE = Potential to Emit

**Appendix B.1: Unlimited Emissions Calculations  
Entire Source - Drum Mix**

**Company Name:** Reith Riley Construction Co., Inc.  
**Source Address:** 15215 River Avenue, Noblesville, Indiana 46060  
**Permit Number:** F057-32764-03300  
**Reviewer:** Sarah Street

**Asphalt Plant Maximum Capacity - Drum Mix**

Maximum Hourly Asphalt Production =	400	ton/hr									
Maximum Annual Asphalt Production =	3,504,000	ton/yr									
Maximum Annual Blast Furnace Slag Usage =	0	ton/yr		1.5	% sulfur						
Maximum Annual Steel Slag Usage =	0	ton/yr		0.66	% sulfur						
Maximum Dryer Fuel Input Rate =	150.0	MMBtu/hr									
Natural Gas Usage =	1,314	MMCF/yr									
No. 2 Fuel Oil Usage =	9,385,714	gal/yr, and		0.50	% sulfur						
No. 4 Fuel Oil Usage =	0	gal/yr, and		0.50	% sulfur						
Residual (No. 5 or No. 6) Fuel Oil Usage =	0	gal/yr, and		0.50	% sulfur						
Propane Usage =	0	gal/yr, and		0.20	gr/100 ft3 sulfur						
Butane Usage =	0	gal/yr, and		0.22	gr/100 ft3 sulfur						
Used/Waste Oil Usage =	9,385,714	gal/yr, and		0.50	% sulfur	0.50	% ash	0.000	% chlorine,	0.010	% lead
Diesel Fuel Usage - Generator < 600 HP =	0	gal/yr, and									
Diesel Fuel Usage - Generator > 600 HP =	0	gal/yr		0.50	% sulfur						
Unlimited PM Dryer/Mixer Emission Factor =	28.0	lb/ton of asphalt production									
Unlimited PM10 Dryer/Mixer Emission Factor =	6.5	lb/ton of asphalt production									
Unlimited PM2.5 Dryer/Mixer Emission Factor =	1.5	lb/ton of asphalt production									
Unlimited VOC Dryer/Mixer Emission Factor =	0.032	lb/ton of asphalt production									
Unlimited CO Dryer/Mixer Emission Factor =	0.13	lb/ton of asphalt production									
Unlimited Blast Furnace Slag SO2 Dryer/Mixer Emission Factor =	0	lb/ton of slag processed									
Unlimited Steel Slag SO2 Dryer/Mixer Emission Factor =	0	lb/ton of slag processed									

**Unlimited/Uncontrolled Emissions**

Process Description	Unlimited/Uncontrolled Potential to Emit (tons/year)									
	Criteria Pollutants							Greenhouse Gas Pollutants	Hazardous Air Pollutants	
	PM	PM10	PM2.5	SO2	NOx	VOC	CO	CO <sub>2</sub> e	Total HAPs	Worst Case HAP
<b>Ducted Emissions</b>										
Dryer Fuel Combustion (worst case)	150.17	119.67	119.67	344.93	124.83	4.69	55.19	106,064.11	5.31	2.58 (hydrogen chloride)
Dryer/Mixer (Process)	49,056.00	11,388.00	2,628.00	101.62	96.36	56.06	227.76	58,257.50	18.68	5.43 (formaldehyde)
Dryer/Mixer Slag Processing (worst case)	0	0	0	0	0	0	0	0	0	0
Hot Oil Heater Fuel Combustion/Process (worst case)	0.25	0.41	0.41	8.89	2.50	0.10	1.47	3,504.00	0	0 (hexane)
Diesel-Fired Generator < 600 HP	0	0	0	0	0	0	0	0	0	0 (formaldehyde)
Diesel-Fired Generator > 600 HP	0	0	0	0	0	0	0	0	0	0 (benzene)
<b>Worst Case Emissions*</b>	<b>49,056.25</b>	<b>11,388.41</b>	<b>2,628.41</b>	<b>353.81</b>	<b>127.33</b>	<b>56.16</b>	<b>229.23</b>	<b>109,568.11</b>	<b>18.72</b>	<b>5.43 (hydrogen chloride)</b>
<b>Fugitive Emissions</b>										
Asphalt Load-Out, Silo Filling, On-Site Yard	1.94	1.94	1.94	0	0	30.01	5.05	0	0.50	0.16 (formaldehyde)
Material Storage Piles	2.00	0.70	0.70	0	0	0	0	0	0	0
Material Processing and Handling	11.32	5.35	0.81	0	0	0	0	0	0	0
Material Crushing, Screening, and Conveying	55.59	20.31	20.31	0	0	0	0	0	0	0
Unpaved and Paved Roads (worst case)	35.39	9.02	0.90	0	0	0	0	0	0	0
Cold Mix Asphalt Production	0	0	0	0	0	42,109.32	0	0	10,983.67	3,789.84 (xylenes)
Gasoline Fuel Transfer and Dispensing	0	0	0	0	0	0.00	0	0	0.00	0.00 (xylenes)
Volatile Organic Liquid Storage Vessels	0	0	0	0	0	negl	0	0	negl	0
<b>Total Fugitive Emissions</b>	<b>106.24</b>	<b>37.32</b>	<b>24.66</b>	<b>0.00</b>	<b>0.00</b>	<b>42,139.33</b>	<b>5.05</b>	<b>0.00</b>	<b>10,984.17</b>	<b>3,789.84 (xylenes)</b>
<b>Totals Unlimited/Uncontrolled PTE</b>	<b>49,162.49</b>	<b>11,425.73</b>	<b>2,653.07</b>	<b>353.81</b>	<b>127.33</b>	<b>42,195.49</b>	<b>234.28</b>	<b>109,568.11</b>	<b>11,002.89</b>	<b>3,789.84 (xylenes)</b>

negl = negligible

Worst Case Fuel Combustion is based on the fuel with the highest emissions for each specific pollutant.

\*Worst Case Emissions (tons/yr) = Worst Case Emissions from Dryer Fuel Combustion and Dryer/Mixer + Worst Case Emissions From Dryer/Mixer Slag Processing + Worst Case Emissions from Hot Oil Heater Fuel Combustion and Hot Oil Heating System + Diesel-Fired Generator < 600 HP + Diesel-Fired Generator > 600 HP

Fuel component percentages provided by the source.

**Appendix B.1: Unlimited Emissions Calculations**  
**Dryer/Mixer Fuel Combustion with Maximum Capacity > 100 MMBtu/hr**

**Company Name:** Reith Riley Construction Co., Inc.  
**Source Address:** 15215 River Avenue, Noblesville, Indiana 46060  
**Permit Number:** F057-32764-03300  
**Reviewer:** Sarah Street

The following calculations determine the unlimited/uncontrolled emissions created from the combustion of natural gas, fuel oil, propane, butane, or used/waste oil in the dryer/mixer at the source.

**Maximum Capacity**

Maximum Fuel Input Rate =	150	MMBtu/hr
Natural Gas Usage =	1,314	MMCF/yr
No. 2 Fuel Oil Usage =	9,385,714	gal/yr, and
No. 4 Fuel Oil Usage =	0	gal/yr, and
Residual (No. 5 or No. 6) Fuel Oil Usage =	0	gal/yr, and
Propane Usage =	0	gal/yr, and
Butane Usage =	0	gal/yr, and
Used/Waste Oil Usage =	9,385,714	gal/yr, and
	0.50	% sulfur
	0.50	% sulfur
	0.50	% sulfur
	0.20	gr/100 ft3 sulfur
	0.22	gr/100 ft3 sulfur
	0.50	% sulfur
	0.50	% ash
	0.000	% chlorine
	0.010	% lead

**Unlimited/Uncontrolled Emissions**

Criteria Pollutant	Emission Factor (units)							Unlimited/Uncontrolled Potential to Emit (tons/yr)							
	Natural Gas (lb/MMCF)	No. 2 Fuel Oil (lb/kgal)	No. 4 Fuel Oil* (lb/kgal)	Residual (No. 5 or No. 6) Fuel Oil (lb/kgal)	Propane (lb/kgal)	Butane (lb/kgal)	Used/Waste Oil (lb/kgal)	Natural Gas (tons/yr)	No. 2 Fuel Oil (tons/yr)	No. 4 Fuel Oil (tons/yr)	Residual (No. 5 or No. 6) Fuel Oil (tons/yr)	Propane (tons/yr)	Butane (tons/yr)	Used/Waste Oil (tons/yr)	Worse Case Fuel (tons/yr)
PM	1.9	2.0	7.0	7.815	0.5	0.6	32.0	1.25	9.39	0.00	0.00	0.000	0.000	150.17	150.17
PM10/PM2.5	7.6	3.3	8.3	9.315	0.5	0.6	25.5	4.99	15.49	0.00	0.00	0.000	0.000	119.67	119.67
SO2	0.6	71.0	75.0	78.5	0.020	0.020	73.5	0.39	333.19	0.00	0.00	0.000	0.000	344.93	344.93
NOx	190	24.0	47.0	47.0	13.0	15.0	19.0	124.83	112.63	0.00	0.00	0.00	0.00	89.16	124.83
VOC	5.5	0.20	0.20	0.28	1.00	1.10	1.0	3.61	0.94	0.00	0.00	0.00	0.00	4.69	4.69
CO	84	5.0	5.0	5.0	7.5	8.4	5.0	55.188	23.46	0.00	0.00	0.00	0.00	23.46	55.19
<b>Hazardous Air Pollutant</b>															
HCl							0.0							0.00	0.00
Antimony			5.25E-03	5.25E-03			negl			0.00E+00	0.00E+00			negl	0.0E+00
Arsenic	2.0E-04	5.6E-04	1.32E-03	1.32E-03			1.1E-01	1.3E-04	2.63E-03	0.00E+00	0.00E+00			5.16E-01	5.2E-01
Beryllium	1.2E-05	4.2E-04	2.78E-05	2.78E-05			negl	7.9E-06	1.97E-03	0.00E+00	0.00E+00			negl	2.0E-03
Cadmium	1.1E-03	4.2E-04	3.89E-04	3.89E-04			9.3E-03	7.2E-04	1.97E-03	0.00E+00	0.00E+00			4.36E-02	4.4E-02
Chromium	1.4E-03	4.2E-04	8.45E-04	8.45E-04			2.0E-02	9.2E-04	1.97E-03	0.00E+00	0.00E+00			9.39E-02	9.4E-02
Cobalt	8.4E-05		6.02E-03	6.02E-03			2.1E-04	5.5E-05		0.00E+00	0.00E+00			9.86E-04	9.9E-04
Lead	5.0E-04	1.3E-03	1.51E-03	1.51E-03			0.55	3.3E-04	5.91E-03	0.00E+00	0.00E+00			2.6E+00	2.58
Manganese	3.8E-04	8.4E-04	3.00E-03	3.00E-03			6.8E-02	2.5E-04	3.94E-03	0.00E+00	0.00E+00			3.19E-01	0.32
Mercury	2.6E-04	4.2E-04	1.13E-04	1.13E-04				1.7E-04	1.97E-03	0.00E+00	0.00E+00				2.0E-03
Nickel	2.1E-03	4.2E-04	8.45E-02	8.45E-02			1.1E-02	1.4E-03	1.97E-03	0.00E+00	0.00E+00			5.16E-02	0.052
Selenium	2.4E-05	2.1E-03	6.83E-04	6.83E-04			negl	1.6E-05	9.86E-03	0.00E+00	0.00E+00			negl	9.9E-03
1,1,1-Trichloroethane			2.36E-04	2.36E-04						0.00E+00	0.00E+00				0.0E+00
1,3-Butadiene															0.0E+00
Acetaldehyde															0.0E+00
Acrolein															0.0E+00
Benzene	2.1E-03		2.14E-04	2.14E-04				1.4E-03		0.00E+00	0.00E+00				1.4E-03
Bis(2-ethylhexyl)phthalate							2.2E-03							1.03E-02	1.0E-02
Dichlorobenzene	1.2E-03						8.0E-07	7.9E-04						3.75E-06	7.9E-04
Ethylbenzene			6.36E-05	6.36E-05						0.00E+00	0.00E+00				0.0E+00
Formaldehyde	7.5E-02	6.10E-02	3.30E-02	3.30E-02				4.9E-02	2.86E-01	0.00E+00	0.00E+00				0.286
Hexane	1.8E+00							1.18							1.183
Phenol							2.4E-03							1.13E-02	1.1E-02
Toluene	3.4E-03		6.20E-03	6.20E-03				2.2E-03		0.00E+00	0.00E+00				2.2E-03
Total PAH Haps	negl		1.13E-03	1.13E-03			3.9E-02	negl		0.00E+00	0.00E+00			1.83E-01	1.8E-01
Polycyclic Organic Matter		3.30E-03							1.55E-02						1.5E-02
Xylene			1.09E-04	1.09E-04						0.00E+00	0.00E+00				0.0E+00
<b>Total HAPs</b>								<b>1.24</b>	<b>0.33</b>	<b>0.00</b>	<b>0.00</b>	<b>0</b>	<b>0</b>	<b>3.81</b>	<b>5.31</b>

**Methodology**

Natural Gas Usage (MMCF/yr) = [Maximum Fuel Input Rate (MMBtu/hr)] \* [8,760 hrs/yr] \* [1 MMCF/1,000 MMBtu]  
 Oil Usage (gal/yr) = [Maximum Fuel Input Rate (MMBtu/hr)] \* [8,760 hrs/yr] \* [1 gal/0.140 MMBtu]  
 Propane Usage (gal/yr) = [Maximum Fuel Input Rate (MMBtu/hr)] \* [8,760 hrs/yr] \* [1 gal/0.0905 MMBtu]  
 Butane Usage (gal/yr) = [Maximum Fuel Input Rate (MMBtu/hr)] \* [8,760 hrs/yr] \* [1 gal/0.0974 MMBtu]  
 Natural Gas: Unlimited/Uncontrolled Potential to Emit (tons/yr) = [Maximum Natural Gas Usage (MMCF/yr)] \* [Emission Factor (lb/MMCF)] \* [ton/2000 lbs]  
 All Other Fuels: Unlimited/Uncontrolled Potential to Emit (tons/yr) = [Maximum Fuel Usage (gals/yr)] \* [Emission Factor (lb/kgal)] \* [kgal/1000 gal] \* [ton/2000 lbs]  
 Sources of AP-42 Emission Factors for fuel combustion:  
 Natural Gas : AP-42 Chapter 1.4 (dated 7/98), Tables 1.4-1, 1.4-2, 1.4-3, and 1.4-4  
 No. 2, No. 4, and No. 6 Fuel Oil: AP-42 Chapter 1.3 (dated 5/10), Tables 1.3-1, 1.3-2, 1.3-3, 1.3-8, 1.3-9, 1.3-10, and 1.3-11  
 Propane and Butane: AP-42 Chapter 1.5 (dated 7/08), Tables 1.5-1 (assuming PM = PM10)  
 Waste Oil: AP-42 Chapter 1.11 (dated 10/96), Tables 1.11-1, 1.11-2, 1.11-3, 1.11-4, and 1.11-5

**Abbreviations**

PM = Particulate Matter  
 PM10 = Particulate Matter (<10 um)  
 PM2.5 = Particulate Matter (< 2.5 um)  
 SO2 = Sulfur Dioxide  
 NOx = Nitrous Oxides  
 VOC = Volatile Organic Compounds  
 CO = Carbon Monoxide  
 HAP = Hazardous Air Pollutant  
 HCl = Hydrogen Chloride  
 PAH = Polyaromatic Hydrocarbon

\* Since there are no specific AP-42 HAP emission factors for combustion of No. 4 fuel oil, it was assumed that HAP emissions from combustion of No. 4 fuel oil were equal to combustion of residual or No. 6 fuel oil.

**Appendix B.1: Unlimited Emissions Calculation:  
Greenhouse Gas (CO<sub>2</sub>e) Emissions from the  
Dryer/Mixer Fuel Combustion with Maximum Capacity ≥ 100 MMBtu/hr**

**Company Name:** Reith Riley Construction Co., Inc.  
**Source Address:** 15215 River Avenue, Noblesville, Indiana 46060  
**Permit Number:** F057-32764-03300  
**Reviewer:** Sarah Street

The following calculations determine the unlimited/uncontrolled emissions created from the combustion of natural gas, fuel oil, propane, butane, or used/waste oil in the dryer/mixer at the source.

**Maximum Capacity**

Maximum Fuel Input Rate =	150	MMBtu/hr									
Natural Gas Usage =	1,314	MMCF/yr									
No. 2 Fuel Oil Usage =	9,385,714	gal/yr, and		0.50	% sulfur						
No. 4 Fuel Oil Usage =	0	gal/yr, and		0.50	% sulfur						
Residual (No. 5 or No. 6) Fuel Oil Usage =	0	gal/yr, and		0.50	% sulfur						
Propane Usage =	0	gal/yr, and		0.20	gr/100 ft3 sulfur						
Butane Usage =	0	gal/yr, and		0.22	gr/100 ft3 sulfur						
Used/Waste Oil Usage =	9,385,714	gal/yr, and		0.50	% sulfur	0.50	% ash	0.000	% chlorine,	0.010	% lead

**Unlimited/Uncontrolled Emissions**

CO <sub>2</sub> e Fraction	Emission Factor (units)							Global Warming Potentials (GWP)		
	Natural Gas (lb/MMCF)	No. 2 Fuel Oil (lb/kgal)	No. 4 Fuel Oil (lb/kgal)	Residual (No. 5 or No. 6) Fuel Oil (lb/kgal)	Propane (lb/kgal)	Butane (lb/kgal)	Used/Waste Oil (lb/kgal)	Name	Chemical Formula	Global warming potential
CO <sub>2</sub>	120,161.84	22,501.41	24,153.46	24,835.04	12,500.00	14,506.73	22,024.15	Carbon dioxide	CO <sub>2</sub>	1
CH <sub>4</sub>	2.49	0.91	0.97	1.00	0.60	0.67	0.89	Methane	CH <sub>4</sub>	21
N <sub>2</sub> O	2.2	0.26	0.19	0.53	0.9	0.9	0.18	Nitrous oxide	N <sub>2</sub> O	310

CO <sub>2</sub> e Fraction	Unlimited/Uncontrolled Potential to Emit (tons/yr)						
	Natural Gas (tons/yr)	No. 2 Fuel Oil (tons/yr)	No. 4 Fuel Oil (tons/yr)	Residual (No. 5 or No. 6) Fuel Oil (tons/yr)	Propane (tons/yr)	Butane (tons/yr)	Used/ Waste Oil (tons/yr)
CO <sub>2</sub>	78,946.33	105,595.90	0.00	0.00	0.00	0.00	103,356.21
CH <sub>4</sub>	1.64	4.28	0.00	0.00	0.00	0.00	4.19
N <sub>2</sub> O	1.45	1.22	0.00	0.00	0.00	0.00	0.84
<b>Total</b>	<b>78,949.41</b>	<b>105,601.41</b>	<b>0.00</b>	<b>0.00</b>	<b>0.00</b>	<b>0.00</b>	<b>103,361.24</b>

<b>CO<sub>2</sub>e for Worst Case Fuel* (tons/yr)</b>
<b>106,064.11</b>

CO <sub>2</sub> e Equivalent Emissions (tons/yr)	79,428.81	106,064.11	0.00	0.00	0.00	0.00	103,706.06
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**Methodology**

Fuel Usage from TSD Appendix B.1, page 1 of 14.  
 Natural Gas Usage (MMCF/yr) = [Maximum Fuel Input Rate (MMBtu/hr)] \* [8,760 hrs/yr] \* [1 MMCF/1,000 MMBtu]  
 Fuel Oil Usage (gal/yr) = [Maximum Fuel Input Rate (MMBtu/hr)] \* [8,760 hrs/yr] \* [1 gal/0.140 MMBtu]  
 Propane Usage (gal/yr) = [Maximum Fuel Input Rate (MMBtu/hr)] \* [8,760 hrs/yr] \* [1 gal/0.0915 MMBtu]  
 Butane Usage (gal/yr) = [Maximum Fuel Input Rate (MMBtu/hr)] \* [8,760 hrs/yr] \* [1 gal/0.102 MMBtu]  
 Global Warming Potentials (GWP) from Table A-1 of 40 CFR Part 98 Subpart A.  
 Sources of Emission Factors for fuel combustion: (Note: To form a conservative estimate, the "worst case" emission factors have been used.)  
 Natural Gas: Emission Factors for CO<sub>2</sub> and CH<sub>4</sub> from 40 CFR Part 98 Subpart C, Tables C-1 and 2, have been converted from kg/mmBtu to lb/MMCF. Emission Factor for N<sub>2</sub>O from AP-42 Chapter 1.4 (dated 7/98), Table 1.4-2  
 No. 2, No. 4, and Residual (No. 5 or No. 6) Emission Factors for CO<sub>2</sub> and CH<sub>4</sub> from 40 CFR Part 98 Subpart C, Tables C-1 and 2, have been converted from kg/mmBtu to lb/kgal. Emission Factor for N<sub>2</sub>O from AP-42 Chapter 1.3 (dated 7/08), Table 1.3-8  
 Propane: Emission Factor for CH<sub>4</sub> from 40 CFR Part 98 Subpart C, Tables C-1 and 2, has been converted from kg/mmBtu to lb/kgal. Emission Factors for CO<sub>2</sub> and N<sub>2</sub>O from AP-42 Chapter 1.5 (dated 7/08), Table 1.5-1  
 Butane: Emission Factors for CO<sub>2</sub> and CH<sub>4</sub> from 40 CFR Part 98 Subpart C, Tables C-1 and 2, have been converted from kg/mmBtu to lb/kgal. Emission Factor for N<sub>2</sub>O from AP-42 Chapter 1.5 (dated 7/08), Table 1.5-1  
 Waste Oil: Emission Factors for CO<sub>2</sub>, CH<sub>4</sub>, and N<sub>2</sub>O from 40 CFR Part 98 Subpart C, Tables C-1 and 2, have been converted from kg/mmBtu to lb/kgal.

**Abbreviations**

PTE = Potential to Emit  
 CO<sub>2</sub> = Carbon Dioxide  
 CH<sub>4</sub> = Methane  
 N<sub>2</sub>O = Nitrogen Dioxide

Emission Factor (EF) Conversions:  
 Natural Gas: EF (lb/MMCF) = [EF (kg/MMBtu) \* Conversion Factor (2.20462 lbs/kg) \* Heating Value of Natural Gas (MMBtu/scf) \* Conversion Factor (1,000,000 scf/MMCF)]  
 Fuel Oils: EF (lb/kgal) = [EF (kg/MMBtu) \* Conversion Factor (2.20462 lbs/kg) \* Heating Value of the Fuel Oil (MMBtu/gal) \* Conversion Factor (1000 gal/kgal)]  
 Natural Gas: Unlimited/Uncontrolled Potential to Emit (tons/yr) = [Maximum Natural Gas Usage (MMCF/yr)] \* [Emission Factor (lb/MMCF)] \* [ton/2000 lbs]  
 All Other Fuels: Unlimited/Uncontrolled Potential to Emit (tons/yr) = [Maximum Fuel Usage (gals/yr)] \* [Emission Factor (lb/kgal)] \* [kgal/1000 gal] \* [ton/2000 lbs]  
 Unlimited Potential to Emit CO<sub>2</sub>e (tons/yr) = Unlimited Potential to Emit CO<sub>2</sub> of "worst case" fuel (ton/yr) x CO<sub>2</sub> GWP (1) + Unlimited Potential to Emit CH<sub>4</sub> of "worst case" fuel (ton/yr) x CH<sub>4</sub> GWP (21) + Unlimited Potential to Emit N<sub>2</sub>O of "worst case" fuel (ton/yr) x N<sub>2</sub>O GWP (310).

**Appendix B.1: Unlimited Emissions Calculations  
Dryer/Mixer - Process Emissions**

**Company Name:** Reith Riley Construction Co., Inc.  
**Source Address:** 15215 River Avenue, Noblesville, Indiana 46060  
**Permit Number:** F057-32764-03300  
**Reviewer:** Sarah Street

The following calculations determine the unlimited/uncontrolled emissions from the aggregate drying/mixing

Maximum Hourly Asphalt Production =  ton/hr  
 Maximum Annual Asphalt Production =  ton/yr

Criteria Pollutant	Uncontrolled Emission Factors (lb/ton)			Unlimited/Uncontrolled Potential to Emit (tons/yr)			Worse Case PTE
	Drum-Mix Plant (dryer/mixer)			Drum-Mix Plant (dryer/mixer)			
	Natural Gas	No. 2 Fuel Oil	Waste Oil	Natural Gas	No. 2 Fuel Oil	Waste Oil	
PM*	28	28	28	49056	49056	49056	<b>49056</b>
PM10*	6.5	6.5	6.5	11388	11388	11388	<b>11388</b>
PM2.5*	1.5	1.5	1.5	2628	2628	2628	<b>2628</b>
SO2**	0.0034	0.011	0.058	6.0	19.3	101.6	<b>101.6</b>
NOx**	0.026	0.055	0.055	45.6	96.4	96.4	<b>96.4</b>
VOC**	0.032	0.032	0.032	56.1	56.1	56.1	<b>56.1</b>
CO***	0.13	0.13	0.13	227.8	227.8	227.8	<b>227.8</b>
<b>Hazardous Air Pollutant</b>							
HCl			2.10E-04			3.68E-01	<b>0.37</b>
Antimony	1.80E-07	1.80E-07	1.80E-07	3.15E-04	3.15E-04	3.15E-04	<b>3.15E-04</b>
Arsenic	5.60E-07	5.60E-07	5.60E-07	9.81E-04	9.81E-04	9.81E-04	<b>9.81E-04</b>
Beryllium	negl	negl	negl	negl	negl	negl	<b>0.00E+00</b>
Cadmium	4.10E-07	4.10E-07	4.10E-07	7.18E-04	7.18E-04	7.18E-04	<b>7.18E-04</b>
Chromium	5.50E-06	5.50E-06	5.50E-06	9.64E-03	9.64E-03	9.64E-03	<b>9.64E-03</b>
Cobalt	2.60E-08	2.60E-08	2.60E-08	4.56E-05	4.56E-05	4.56E-05	<b>4.56E-05</b>
Lead	6.20E-07	1.50E-05	1.50E-05	1.09E-03	2.63E-02	2.63E-02	<b>2.63E-02</b>
Manganese	7.70E-06	7.70E-06	7.70E-06	1.35E-02	1.35E-02	1.35E-02	<b>1.35E-02</b>
Mercury	2.40E-07	2.60E-06	2.60E-06	4.20E-04	4.56E-03	4.56E-03	<b>4.56E-03</b>
Nickel	6.30E-05	6.30E-05	6.30E-05	0.11	0.11	0.11	<b>0.11</b>
Selenium	3.50E-07	3.50E-07	3.50E-07	6.13E-04	6.13E-04	6.13E-04	<b>6.13E-04</b>
2,2,4 Trimethylpentane	4.00E-05	4.00E-05	4.00E-05	0.07	0.07	0.07	<b>0.07</b>
Acetaldehyde			1.30E-03			2.28	<b>2.28</b>
Acrolein			2.60E-05			4.56E-02	<b>4.56E-02</b>
Benzene	3.90E-04	3.90E-04	3.90E-04	0.68	0.68	0.68	<b>0.68</b>
Ethylbenzene	2.40E-04	2.40E-04	2.40E-04	0.42	0.42	0.42	<b>0.42</b>
Formaldehyde	3.10E-03	3.10E-03	3.10E-03	5.43	5.43	5.43	<b>5.43</b>
Hexane	9.20E-04	9.20E-04	9.20E-04	1.61	1.61	1.61	<b>1.61</b>
Methyl chloroform	4.80E-05	4.80E-05	4.80E-05	0.08	0.08	0.08	<b>0.08</b>
MEK			2.00E-05			0.04	<b>0.04</b>
Propionaldehyde			1.30E-04			0.23	<b>0.23</b>
Quinone			1.60E-04			0.28	<b>0.28</b>
Toluene	1.50E-04	2.90E-03	2.90E-03	0.26	5.08	5.08	<b>5.08</b>
Total PAH Haps	1.90E-04	8.80E-04	8.80E-04	0.33	1.54	1.54	<b>1.54</b>
Xylene	2.00E-04	2.00E-04	2.00E-04	0.35	0.35	0.35	<b>0.35</b>

**Total HAPs 18.68**  
**Worst Single HAP 5.43 (formaldehyde)**

**Methodology**  
 Unlimited/Uncontrolled Potential to Emit (tons/yr) = (Maximum Annual Asphalt Production (tons/yr)) \* (Emission Factor (lb/ton)) \* (ton/2000 lbs)  
 Emission Factors from AP-42 Chapter 11.1 (dated 3/04), Tables 11.1-3, 11.1-7, 11.1-8, 11.1-10, and 11.1-12  
 Natural gas, No. 2 fuel oil, and waste oil represent the worst possible emissions scenario. AP-42 did not provide emission factors for any other fuels.

\* PM, PM10, and PM2.5 AP-42 emission factors based on drum mix dryer fired with natural gas, propane, fuel oil, and waste oil. According to AP-42 fuel type does not significantly effect PM, PM10, and PM2.5 emissions.

\*\* SO2, NOx, and VOC AP-42 emission factors are for natural gas, No. 2 fuel oil, and waste oil only.

\*\*\* CO AP-42 emission factor determined by combining data from drum mix dryer fired with natural gas, No. 6 fuel oil, and No. 2 fuel oil to develop single CO emission factor.

**Abbreviations**

PM = Particulate Matter      SO2 = Sulfur Dioxide      CO = Carbon Monoxide      PAH = Polyaromatic Hydrocarbon  
 PM10 = Particulate Matter (<10 um)      NOx = Nitrous Oxides      HAP = Hazardous Air Pollutant  
 PM2.5 = Particulate Matter (< 2.5 um)      VOC = Volatile Organic Compounds      HCl = Hydrogen Chloride

**Appendix B.1: Unlimited Emissions Calculations  
Greenhouse Gas (CO2e) Emissions from the  
Drum-Mix Plant (Dryer/Mixer) Process Emissions**

**Company Name:** Reith Riley Construction Co., Inc.  
**Source Address:** 15215 River Avenue, Noblesville, Indiana 46060  
**Permit Number:** F057-32764-03300  
**Reviewer:** Sarah Street

The following calculations determine the unlimited/uncontrolled emissions from the aggregate drying/mixing

Maximum Hourly Asphalt Production =  ton/hr  
 Maximum Annual Asphalt Production =  ton/yr

Criteria Pollutant	Emission Factor (lb/ton) Drum-Mix Plant (dryer/mixer)			Global Warming Potentials (GWP)	Unlimited/Uncontrolled Potential to Emit (tons/yr) Drum-Mix Plant (dryer/mixer)			CO2e for Worst Case Fuel (tons/yr)
	Natural Gas	No. 2 Fuel Oil	Waste Oil		Natural Gas	No. 2 Fuel Oil	Waste Oil	
CO2	33	33	33	1	57,816.00	57,816.00	57,816.00	58,257.50
CH4	0.0120	0.0120	0.0120	21	21.02	21.02	21.02	
N2O				310	0	0	0	
Total					57,837.02	57,837.02	57,837.02	
CO2e Equivalent Emissions (tons/yr)					58,257.50	58,257.50	58,257.50	

**Methodology**

Natural gas, No. 2 fuel oil, and waste oil represent the worst possible emissions scenario. AP-42 did not provide emission factors for any other fuels.

Emission Factors from AP-42 Chapter 11.1 (dated 3/04), Tables 11.1-7 and 11.1-8

There are no emission factors for N2O available in either the 40 CFR 98, Subpart C or AP-42 Chapter 11.1. Therefore, it is assumed that there are no N2O emission anticipated from this process.

Unlimited/Uncontrolled Potential to Emit (tons/yr) = (Maximum Annual Asphalt Production (tons/yr)) \* (Emission Factor (lb/ton)) \* (ton/2000 lbs)

Unlimited Potential to Emit CO2e (tons/yr) = Unlimited Potential to Emit CO2 of "worst case" fuel (ton/yr) x CO2 GWP (1) + Unlimited Potential to Emit CH4 of "worst case" fuel (ton/yr) x CH4 GWP (21) + Unlimited Potential to Emit N2O of "worst case" fuel (ton/yr) x N2O GWP (310).

**Abbreviations**

CO2 = Carbon Dioxide      CH4 = Methane      N2O = Nitrogen Dioxide      PTE = Potential to Emit

**Appendix B.1: Unlimited Emissions Calculations  
Dryer/Mixer Slag Processing**

**Company Name:** Reith Riley Construction Co., Inc.  
**Source Address:** 15215 River Avenue, Noblesville, Indiana 46060  
**Permit Number:** F057-32764-03300  
**Reviewer:** Sarah Street

The following calculations determine the unlimited emissions from the processing of slag in the aggregate drying/mixing

Maximum Annual Blast Furnace Slag Usage =  ton/yr       % sulfur  
 Maximum Annual Steel Slag Usage =  ton/yr       % sulfur

Type of Slag	SO2 Emission Factor (lb/ton)	Unlimited Potential to Emit SO2 (tons/yr)
Blast Furnace Slag*	0.00	0.0
Steel Slag**	0.0000	0.00

**Methodology**

The maximum annual slag usage was provided by the source.

\* Testing results for blast furnace slag, obtained January 9, 2009 from similar operations at Reith-Riley Construction Co., Inc. facility located in Valparaiso, IN (permit #127-27075-05241), produced an Emission Factor of 0.54 lb/ton from blast furnace slag containing 1.10% sulfur content. The source has requested a safety factor of 0.20 lb/ton be added to the tested value for use at this location to allow for a sulfur content up to 1.5%.

\*\* Testing results for steel slag, obtained June 2009 from E & B Paving, Inc. facility located in Huntington, IN. The testing results showed a steel slag emission factor of 0.0007 lb/ton from slag containing 0.33% sulfur content.

Unlimited Potential to Emit SO2 from Slag (tons/yr) = [(Maximum Annual Slag Usage (ton/yr)) \* [Emission Factor (lb/ton)] \* [ton/2000 lbs]

**Abbreviations**

SO2 = Sulfur Dioxide

**Appendix B.1: Unlimited Emissions Calculations**  
**Hot Oil Heater**  
**Fuel Combustion with Maximum Capacity < 100 MMBtu/hr**

**Company Name:** Reith Riley Construction Co., Inc.  
**Source Location:** 15215 River Avenue, Noblesville, Indiana 46060  
**Permit Number:** F057-32764-03300  
**Reviewer:** Sarah Street

Maximum Hot Oil Heater Fuel Input Rate = 4.00 MMBtu/hr  
 Natural Gas Usage = 35.04 MMCF/yr  
 No. 2 Fuel Oil Usage = 250,286 gal/yr, and 0.50 % sulfur

**Unlimited/Uncontrolled Emissions**

Criteria Pollutant	Emission Factor (units)		Unlimited/Uncontrolled Potential to Emit (tons/yr)		
	Hot Oil Heater		Hot Oil Heater		
	Natural Gas (lb/MMCF)	No. 2 Fuel Oil (lb/kgal)	Natural Gas (tons/yr)	No. 2 Fuel Oil (tons/yr)	Worse Case Fuel (tons/yr)
PM	1.9	2.0	0.033	0.250	0.25
PM10/PM2.5	7.6	3.3	0.133	0.413	0.41
SO2	0.6	71.0	0.011	8.885	8.89
NOx	100	20.0	1.752	2.503	2.50
VOC	5.5	0.20	0.096	0.025	0.10
CO	84	5.0	1.472	0.626	1.47
<b>Hazardous Air Pollutant</b>					
Arsenic	2.0E-04	5.6E-04	3.5E-06	7.01E-05	7.0E-05
Beryllium	1.2E-05	4.2E-04	2.1E-07	5.26E-05	5.3E-05
Cadmium	1.1E-03	4.2E-04	1.9E-05	5.26E-05	5.3E-05
Chromium	1.4E-03	4.2E-04	2.5E-05	5.26E-05	5.3E-05
Cobalt	8.4E-05		1.5E-06		1.5E-06
Lead	5.0E-04	1.3E-03	8.8E-06	1.58E-04	1.6E-04
Manganese	3.8E-04	8.4E-04	6.7E-06	1.05E-04	1.1E-04
Mercury	2.6E-04	4.2E-04	4.6E-06	5.26E-05	5.3E-05
Nickel	2.1E-03	4.2E-04	3.7E-05	5.26E-05	5.3E-05
Selenium	2.4E-05	2.1E-03	4.2E-07	2.63E-04	2.6E-04
Benzene	2.1E-03		3.7E-05		3.7E-05
Dichlorobenzene	1.2E-03		2.1E-05		2.1E-05
Ethylbenzene					0.0E+00
Formaldehyde	7.5E-02	6.10E-02	1.3E-03	7.63E-03	7.6E-03
Hexane	1.8E+00		3.2E-02		3.2E-02
Phenol					0.0E+00
Toluene	3.4E-03		6.0E-05		6.0E-05
Total PAH Haps	negl		negl		0.0E+00
Polycyclic Organic Matter		3.30E-03		4.13E-04	4.1E-04
<b>Total HAPs =</b>			<b>3.3E-02</b>	<b>8.9E-03</b>	<b>0.041</b>
<b>Worst Single HAP =</b>			<b>3.2E-02</b>	<b>7.6E-03</b>	<b>3.2E-02</b>
			<b>(Hexane)</b>	<b>(Formaldehyde)</b>	<b>(Hexane)</b>

**Methodology**

Equivalent Natural Gas Usage (MMCF/yr) = [Maximum Fuel Input Rate (MMBtu/hr)] \* [8,760 hrs/yr] \* [1 MMCF/1,000 MMBtu]  
 Equivalent Oil Usage (gal/yr) = [Maximum Fuel Input Rate (MMBtu/hr)] \* [8,760 hrs/yr] \* [1 gal/0.140 MMBtu]  
 Natural Gas: Unlimited/Uncontrolled Potential to Emit (tons/yr) = [Maximum Natural Gas Usage (MMCF/yr)] \* [Emission Factor (lb/MMCF)] \* [ton/2000 lbs]  
 All Other Fuels: Unlimited/Uncontrolled Potential to Emit (tons/yr) = [Maximum Fuel Usage (gals/yr)] \* [Emission Factor (lb/kgal)] \* [kgal/1000 gal] \* [ton/2000 lbs]  
 Sources of AP-42 Emission Factors for fuel combustion:  
 Natural Gas : AP-42 Chapter 1.4 (dated 7/98), Tables 1.4-1, 1.4-2, 1.4-3, and 1.4-4  
 No. 2 Fuel Oil: AP-42 Chapter 1.3 (dated 5/10), Tables 1.3-1, 1.3-2, 1.3-3, 1.3-8, 1.3-9, 1.3-10, and 1.3-11

**Abbreviations**

PM = Particulate Matter  
 PM10 = Particulate Matter (<10 um)  
 PM2.5 = Particulate Matter (<2.5 um)  
 SO2 = Sulfur Dioxide  
 NOx = Nitrous Oxides  
 VOC - Volatile Organic Compounds  
 CO = Carbon Monoxide  
 HAP = Hazardous Air Pollutant  
 HCl = Hydrogen Chloride  
 PAH = Polyaromatic Hydrocarbon

**Appendix B.1: Unlimited Emissions Calculations  
Greenhouse Gas (CO2e) Emissions from  
Hot Oil Heater Fuel Combustion with Maximum Capacity < 100 MMBtu/hr**

**Company Name:** Reith Riley Construction Co., Inc.  
**Source Address:** 15215 River Avenue, Noblesville, Indiana 46060  
**Permit Number:** F057-32764-03300  
**Reviewer:** Sarah Street

Maximum Hot Oil Heater Fuel Input Rate = 

4.00	MMBtu/hr
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 Natural Gas Usage = 

35.04	MMCF/yr
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 No. 2 Fuel Oil Usage = 

250,285.71	gal/yr,
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0.50	% sulfur
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**Unlimited/Uncontrolled Emissions**

Criteria Pollutant	Emission Factor (units)		Global Warming Potentials (GWP)	Unlimited/Uncontrolled Potential to Emit (tons/yr)	
	Natural Gas (lb/MMCF)	No. 2 Fuel Oil (lb/kgal)		Natural Gas (tons/yr)	No. 2 Fuel Oil (tons/yr)
CO2	120,161.84	22,501.41	1	2,105.24	2,815.89
CH4	2.49	0.91	21	0.04	0.11
N2O	2.2	0.26	310	0.04	0.03
				2,105.32	2,816.04

<b>Worse Case CO2e Emissions (tons/yr)</b>
<b>2,828.38</b>

<b>CO2e Equivalent Emissions (tons/yr)</b>	2,118.10	2,828.38
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**Methodology**

Global Warming Potentials (GWP) from Table A-1 of 40 CFR Part 98 Subpart A.

Equivalent Natural Gas Usage (MMCF/yr) = [Maximum Fuel Input Rate (MMBtu/hr)] \* [8,760 hrs/yr] \* [1 MMCF/1,000 MMBtu]

Equivalent Oil Usage (gal/yr) = [Maximum Fuel Input Rate (MMBtu/hr)] \* [8,760 hrs/yr] \* [1 gal/0.140 MMBtu]

Sources of Emission Factors for fuel combustion: (Note: To form a conservative estimate, the "worst case" emission factors have been used.)

Natural Gas: Emission Factors for CO2 and CH4 from 40 CFR Part 98 Subpart C, Tables C-1 and 2, have been converted from kg/mmBtu to lb/MMCF. Emission Factor for N2O from AP-42 Chapter 1.4 (dated 7/98), Table 1.4-2

No. 2 Fuel Oil: Emission Factors for CO2 and CH4 from 40 CFR Part 98 Subpart C, Tables C-1 and 2, have been converted from kg/mmBtu to lb/kgal. Emission Factor for N2O from AP-42 Chapter 1.3 (dated 5/10), Table 1.3-8

Emission Factor (EF) Conversions

Natural Gas: EF (lb/MMCF) = [EF (kg/MMBtu) \* Conversion Factor (2.20462 lbs/kg) \* Heating Value of Natural Gas (MMBtu/scf) \* Conversion Factor (1,000,000 scf/MMCF)]

Fuel Oils: EF (lb/kgal) = [EF (kg/MMBtu) \* Conversion Factor (2.20462 lbs/kg) \* Heating Value of the Fuel Oil (MMBtu/gal) \* Conversion Factor (1000 gal/kgal)]

Natural Gas: Unlimited/Uncontrolled Potential to Emit (tons/yr) = [Maximum Natural Gas Usage (MMCF/yr)] \* [Emission Factor (lb/MMCF)] \* [ton/2000 lbs]

All Other Fuels: Unlimited/Uncontrolled Potential to Emit (tons/yr) = [Maximum Fuel Usage (gals/yr)] \* [Emission Factor (lb/kgal)] \* [kgal/1000 gal] \* [ton/2000 lbs]

Unlimited Potential to Emit CO2e (tons/yr) = Unlimited Potential to Emit CO2 of "worst case" fuel (ton/yr) x CO2 GWP (1) + Unlimited Potential to Emit CH4 of "worst case" fuel (ton/yr) x CH4 GWP (21) + Unlimited Potential to Emit N2O of "worst case" fuel (ton/yr) x N2O GWP (310).

**Abbreviations**

CO2 = Carbon Dioxide  
 CH4 = Methane

N2O = Nitrogen Dioxide  
 PTE = Potential to Emit

**Appendix B.1: Unlimited Emissions Calculations  
Hot Oil Heating System - Process Emissions**

**Company Name:** Reith Riley Construction Co., Inc.  
**Source Address:** 15215 River Avenue, Noblesville, Indiana 46060  
**Permit Number:** F057-32764-03300  
**Reviewer:** Sarah Street

The following calculations determine the unlimited/uncontrolled emissions from the combustion of natural gas and No. 2 fuel oil in the hot oil heating system, which is used to heat a specially designed transfer oil. The hot transfer oil is then pumped through a piping system that passes through the asphalt cement storage tanks, in order to keep the asphalt cement at the correct temperature.

Maximum Fuel Input Rate To Hot Oil Heater = 4.00 MMBtu/hr  
 Natural Gas Usage = 35.04 MMCF/yr, and  
 No. 2 Fuel Oil Usage = 250,285.71 gal/yr

Criteria Pollutant	Emission Factors		Unlimited/Uncontrolled Potential to Emit (tons/yr)		Worse Case PTE
	Natural Gas (lb/ft3)	No. 2 Fuel Oil (lb/gal)	Natural Gas	No. 2 Fuel Oil	
VOC	2.60E-08	2.65E-05	4.56E-04	0.003	<b>0.003</b>
CO	8.90E-06	0.0012	0.156	0.150	<b>0.156</b>
Greenhouse Gas as CO2e*					
CO2	0.20	28.00	3504.00	3504.00	<b>3504.00</b>
Hazardous Air Pollutant					
Formaldehyde	2.60E-08	3.50E-06	4.56E-04	4.38E-04	<b>4.56E-04</b>
Acenaphthene		5.30E-07		6.63E-05	<b>6.63E-05</b>
Acenaphthylene		2.00E-07		2.50E-05	<b>2.50E-05</b>
Anthracene		1.80E-07		2.25E-05	<b>2.25E-05</b>
Benzo(b)fluoranthene		1.00E-07		1.25E-05	<b>1.25E-05</b>
Fluoranthene		4.40E-08		5.51E-06	<b>5.51E-06</b>
Fluorene		3.20E-08		4.00E-06	<b>4.00E-06</b>
Naphthalene		1.70E-05		2.13E-03	<b>2.13E-03</b>
Phenanthrene		4.90E-06		6.13E-04	<b>6.13E-04</b>
Pyrene		3.20E-08		4.00E-06	<b>4.00E-06</b>

**Total HAPs** 3.34E-03  
**Worst Single HAP** 2.13E-03 (Naphthalene)

**Methodology**

Natural Gas Usage (MMCF/yr) = [Maximum Fuel Input Rate (MMBtu/hr)] \* [8,760 hrs/yr] \* [1 MMCF/1,000 MMBtu]  
 No. 2 Fuel Oil Usage (gal/yr) = [Maximum Fuel Input Rate (MMBtu/hr)] \* [8,760 hrs/yr] \* [1 gal/0.140 MMBtu]  
 Natural Gas: Potential to Emit (tons/yr) = (Natural Gas Usage (MMCF/yr))\*(Emission Factor (lb/CF))\*(1000000 CF/MMCF)\*(ton/2000 lbs)  
 No. 2 Fuel Oil: Potential to Emit (tons/yr) = (No. 2 Fuel Oil Usage (gals/yr))\*(Emission Factor (lb/gal))\*(ton/2000 lbs)  
 Unlimited Potential to Emit CO2e (tons/yr) = Unlimited Potential to Emit CO2 (ton/yr) x CO2 GWP (1)  
 1 gallon of No. 2 Fuel Oil has a heating value of 140,000 Btu  
 Emission Factors from AP-42 Chapter 11.1 (dated 3/04), Table 11.1-13

\*Note: There are no emission factors for CH4 and N2O available in either 40 CFR 98, Subpart C or AP-42 Chapter 11.1. Therefore, it is assumed that there are no CH4 and N2O emission anticipated from this process.

**Abbreviations**

CO = Carbon Monoxide                      VOC = Volatile Organic Compound                      CO2 = Carbon Dioxide

**Appendix A.1: Unlimited Emissions Calculations  
Reciprocating Internal Combustion Engines - Diesel Fuel  
Output Rating (<=600 HP)**

**Company Name:** Reith Riley Construction Co., Inc.  
**Source Address:** 15215 River Avenue, Noblesville, Indiana 46060  
**Permit Number:** F057-32764-03300  
**Reviewer:** Sarah Street

Output Horsepower Rating (hp)	0.0
Maximum Hours Operated per Year	8760
Potential Throughput (hp-hr/yr)	0
Maximum Diesel Fuel Usage (gal/yr)	0

	Pollutant						
	PM <sup>2</sup>	PM10 <sup>2</sup>	direct PM2.5 <sup>2</sup>	SO2	NOx	VOC	CO
Emission Factor in lb/hp-hr	0.0022	0.0022	0.0022	0.0021	0.0310	0.0025	0.0067
Emission Factor in lb/kgal <sup>1</sup>	43.07	43.07	43.07	40.13	606.85	49.22	130.77
Potential Emission in tons/yr	0.00	0.00	0.00	0.00	0.00	0.00	0.00

<sup>1</sup>The AP-42 Chapter 3.3-1 emission factors in lb/hp-hr were converted to lb/kgal emission factors using an average brake specific fuel consumption of 7,000 Btu / hp-hr, diesel heating value of 19,300 Btu / lb, and diesel fuel density of 7.1 lb / gal (AP-42 Tables 3.3-1 and 3.4.1) since the source will limit the emissions from this unit by limiting the fuel usage.

<sup>1</sup>Emission factor (lb/kgal) = AP-42 EF (lb/hp-hr) \* 1/7,000 (hp-hr/Btu) \* 19,300 (Btu/lb) \* 7.1 (lb/gal) \* 1,000 (gal/kgal)

<sup>2</sup>PM and PM2.5 emission factors are assumed to be equivalent to PM10 emission factors. No information was given regarding which method was used to determine the factor or the fraction of PM10 which is condensable.

**Hazardous Air Pollutants (HAPs)**

	Pollutant							Total PAH HAPs <sup>3</sup>
	Benzene	Toluene	Xylene	1,3-Butadiene	Formaldehyde	Acetaldehyde	Acrolein	
Emission Factor in lb/MMBtu	9.33E-04	4.09E-04	2.85E-04	3.91E-05	1.18E-03	7.67E-04	9.25E-05	1.68E-04
Emission Factor in lb/kgal <sup>4</sup>	1.28E-01	5.60E-02	3.91E-02	5.36E-03	1.62E-01	1.05E-01	1.27E-02	2.30E-02
Potential Emission in tons/yr	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00

<sup>3</sup>PAH = Polyaromatic Hydrocarbon (PAHs are considered HAPs, since they are considered Polycyclic Organic Matter)

<sup>4</sup>The AP-42 Chapter 3.3-1 emission factors in lb/MMBtu were converted to lb/kgal emission factors using an average diesel heating value of 19,300 Btu / lb and diesel fuel density of 7.1 lb / gal (AP-42 Tables 3.3-1 and 3.4.1) since the source will limit the emissions from this unit by limiting the fuel usage.

<sup>4</sup>Emission factor (lb/kgal) = AP-42 EF (lb/MMBtu) \* 1/10<sup>6</sup> (MMBtu/Btu) \* 19,300 (Btu/lb) \* 7.1 (lb/gal) \* 1,000 (gal/kgal)

<b>Potential Emission of Total HAPs (tons/yr)</b>	<b>0.00E+00</b>
<b>Potential Emission of Worst Case HAPs (tons/yr)</b>	<b>0.00E+00</b>

**Green House Gas Emissions (GHG)**

	Pollutant		
	CO2 <sup>5</sup>	CH4 <sup>6</sup>	N2O <sup>6</sup>
Emission Factor in lb/hp-hr	1.15	NA	NA
Emission Factor in kg/MMBtu	NA	0.003	0.0006
Emission Factor in lb/kgal	22,512.07	0.91	0.18
Potential Emission in tons/yr	0.00	0.000	0.000

<sup>5</sup>The AP-42 Chapter 3.3-1 emission factor in lb/hp-hr was converted to lb/kgal emission factor using an average brake specific fuel consumption of 7,000 Btu / hp-hr, diesel heating value of 19,300 Btu / lb, and diesel fuel density of 7.1 lb / gal (AP-42 Tables 3.3-1 and 3.4.1) since the source will limit the emissions from this unit by limiting the fuel usage.

<sup>5</sup>Emission factor (lb/kgal) = AP-42 EF (lb/hp-hr) \* 1/7,000 (hp-hr/Btu) \* 19,300 (Btu/lb) \* 7.1 (lb/gal) \* 1,000 (gal/kgal)

<sup>6</sup>The 40 CFR 98 Subpart C emission factors in kg/MMBtu were converted to lb/kgal emission factors using an average diesel heating value of 19,300 Btu / lb and diesel fuel density of 7.1 lb / gal (AP-42 Tables 3.3-1 and 3.4.1) since the source will limit the emissions from this unit by limiting the fuel usage.

<sup>6</sup>Emission factor (lb/kgal) = 40 CFR 98 EF (kg/MMBtu) \* 2.20462 (lb/kg) \* 1/10<sup>6</sup> (MMBtu/Btu) \* 19,300 (Btu/lb) \* 7.1 (lb/gal) \* 1,000 (gal/kgal)

<b>Summed Potential Emissions in tons/yr</b>	<b>0.00</b>
<b>CO2e Total in tons/yr</b>	<b>0.00</b>

**Methodology**

Potential Throughput (hp-hr/yr) = [Output Horsepower Rating (hp)] \* [Maximum Hours Operated per Year]

Maximum Diesel Fuel Usage (gal/yr) = Potential Throughput (hp-hr/yr) \* 7000 (Btu/hp-hr) \* 1/19300 (lb/Btu) \* 1/7.1 (gal/lb)

Emission Factors are from AP42 (Supplement B 10/96), Tables 3.3-1 and 3.3-2 and have been converted to lb/kgal

CH4 and N2O Emission Factor from 40 CFR 98 Subpart C Table C-2 and have been converted to lb/kgal

Global Warming Potentials (GWP) from Table A-1 of 40 CFR Part 98 Subpart A.

Potential Emissions (tons/yr) = [Maximum Diesel Fuel Usage (gal/yr) x Emission Factor (lb/kgal)] / (1,000 gal/kgal) / (2,000 lb/ton)

CO2e (tons/yr) = CO2 Potential Emission ton/yr x CO2 GWP (1) + CH4 Potential Emission ton/yr x CH4 GWP (21) + N2O Potential Emission ton/yr x N2O GWP (310).

**Appendix A.1: Unlimited Emissions Calculations**  
**Large Reciprocating Internal Combustion Engines - Diesel Fuel**  
**Output Rating (>600 HP)**

**Company Name:** Reith Riley Construction Co., Inc.  
**Source Address:** 15215 River Avenue, Noblesville, Indiana 46060  
**Permit Number:** F057-32764-03300  
**Reviewer:** Sarah Street

Output Horsepower Rating (hp)	0.0	Sulfur Content (S) of Fuel (% by weight)	0.50
Maximum Hours Operated per Year	8760		
Potential Throughput (hp-hr/yr)	0		
Maximum Diesel Fuel Usage (gal/yr)	0		

	Pollutant						
	PM	PM10 <sup>2</sup>	direct PM2.5 <sup>2</sup>	SO2	NOx	VOC	CO
Emission Factor in lb/hp-hr	7.00E-04			4.05E-03 (.00809S)	2.40E-02	7.05E-04	5.50E-03
Emission Factor in lb/MMBtu		0.0573	0.0573				
Emission Factor in lb/kgal <sup>1</sup>	13.70	7.85	7.85	79.18	469.82	13.80	107.67
Potential Emission in tons/yr	0.00	0.00	0.00	0.00	0.00	0.00	0.00

<sup>1</sup> The AP-42 Chapter 3.4-1 emission factors in lb/hp-hr were converted to lb/kgal emission factors using an average brake specific fuel consumption of 7,000 Btu / hp-hr, diesel heating value of 19,300 Btu / lb, and diesel fuel density of 7.1 lb / gal (AP-42 Tables 3.3-1 and 3.4.1) since the source will limit the emissions from this unit by limiting the fuel usage.

<sup>1</sup>Emission factor (lb/kgal) = AP-42 EF (lb/hp-hr) \* 1/7,000 (hp-hr/Btu) \* 19,300 (Btu/lb) \* 7.1 (lb/gal) \* 1,000 (gal/kgal)

<sup>2</sup>Emission factors in lb/kgal were converted from the AP-42 Chapter 3.4-1 emission factors in lb/MMBtu using an average diesel heating value of 19,300 Btu / lb and diesel fuel density of 7.1 lb / gal (AP-42 Tables 3.3-1 and 3.4.1) since the source will limit the emissions from this unit by limiting the fuel usage.

<sup>2</sup>Emission factor (lb/kgal) = AP-42 EF (lb/MMBtu) \* 1/10<sup>6</sup> (MMBtu/Btu) \* 19,300 (Btu/lb) \* 7.1 (lb/gal) \* 1,000 (gal/kgal)

**Hazardous Air Pollutants (HAPs)**

	Pollutant						Total PAH HAPs <sup>3</sup>
	Benzene	Toluene	Xylene	Formaldehyde	Acetaldehyde	Acrolein	
Emission Factor in lb/MMBtu	7.76E-04	2.81E-04	1.93E-04	7.89E-05	2.52E-05	7.88E-06	2.12E-04
Emission Factor in lb/kgal <sup>4</sup>	1.06E-01	3.85E-02	2.64E-02	1.08E-02	3.45E-03	1.08E-03	2.91E-02
Potential Emission in tons/yr	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00

<sup>3</sup>PAH = Polyaromatic Hydrocarbon (PAHs are considered HAPs, since they are considered Polycyclic Organic Matter)

<sup>4</sup>Emission factors in lb/kgal were converted from the AP-42 Chapter 3.4-1 emission factors in lb/MMBtu using an average diesel heating value of 19,300 Btu / lb and diesel fuel density of 7.1 lb / gal (AP-42 Tables 3.3-1 and 3.4.1) since the source will limit the emissions from this unit by limiting the fuel usage.

<sup>4</sup>Emission factor (lb/kgal) = AP-42 EF (lb/MMBtu) \* 1/10<sup>6</sup> (MMBtu/Btu) \* 19,300 (Btu/lb) \* 7.1 (lb/gal) \* 1,000 (gal/kgal)

<b>Potential Emission of Total HAPs (tons/yr)</b>	<b>0.00E+00</b>
<b>Potential Emission of Worst Case HAPs (tons/yr)</b>	<b>0.00E+00</b>

**Green House Gas Emissions (GHG)**

	Pollutant		
	CO2 <sup>5</sup>	CH4 <sup>5,6</sup>	N2O <sup>7</sup>
Emission Factor in lb/hp-hr	1.16	6.35E-05	NA
Emission Factor in kg/MMBtu	NA	NA	0.0006
Emission Factor in lb/kgal	22,707.83	1.24	0.18
Potential Emission in tons/yr	0.00	0.00	0.00

<sup>5</sup> The AP-42 Chapter 3.4-1 emission factors in lb/hp-hr were converted to lb/kgal emission factors using an average brake specific fuel consumption of 7,000 Btu / hp-hr, diesel heating value of 19,300 Btu / lb, and diesel fuel density of 7.1 lb / gal (AP-42 Tables 3.3-1 and 3.4.1) since the source will limit the emissions from this unit by limiting the fuel usage.

<sup>5</sup>Emission factor (lb/kgal) = AP-42 EF (lb/hp-hr) \* 1/7,000 (hp-hr/Btu) \* 19,300 (Btu/lb) \* 7.1 (lb/gal) \* 1,000 (gal/kgal)

<sup>6</sup>According to AP-42, Table 3.4-1, TOC (as CH4) is 9% methane by weight. As a result, the lb/hp-hr emission factor for TOC (as CH4) in AP-42 has been multiplied by 9% to determine the portion that is emitted as methane.

<sup>7</sup>The 40 CFR 98 Subpart C emission factors in kg/MMBtu were converted to lb/kgal emission factors using an average diesel heating value of 19,300 Btu / lb and diesel fuel density of 7.1 lb / gal (AP-42 Tables 3.3-1 and 3.4.1) since the source will limit the emissions from this unit by limiting the fuel usage.

<sup>7</sup>Emission factor (lb/kgal) = 40 CFR 98 EF (kg/MMBtu) \* 2.20462 (lb/kg) \* 1/10<sup>6</sup> (MMBtu/Btu) \* 19,300 (Btu/lb) \* 7.1 (lb/gal) \* 1,000 (gal/kgal)

<b>Summed Potential Emissions in tons/yr</b>	<b>0.00</b>
<b>CO2e Total in tons/yr</b>	<b>0.00</b>

**Methodology**

Potential Throughput (hp-hr/yr) = [Output Horsepower Rating (hp)] \* [Maximum Hours Operated per Year]

Maximum Diesel Fuel Usage (gal/yr) = Potential Throughput (hp-hr/yr) \* 7000 (Btu/hp-hr) \* 1/19300 (lb/Btu) \* 1/7.1 (gal/lb)

Emission Factors are from AP 42 (Supplement B 10/96) Tables 3.4-1, 3.4-2, 3.4-3, and 3.4-4 and have been converted to lb/kgal.

N2O Emission Factor from 40 CFR 98 Subpart C Table C-2 and have been converted to lb/kgal.

Global Warming Potentials (GWP) from Table A-1 of 40 CFR Part 98 Subpart A.

Potential Emissions (tons/yr) = [Maximum Diesel Fuel Usage (gal/yr) x Emission Factor (lb/kgal)] / (1,000 gal/kgal) / (2,000 lb/ton)

CO2e (tons/yr) = CO2 Potential Emission ton/yr x CO2 GWP (1) + CH4 Potential Emission ton/yr x CH4 GWP (21) + N2O

Potential Emission ton/yr x N2O GWP (310).

**Appendix B.1: Unlimited Emissions Calculations  
Asphalt Load-Out, Silo Filling, and Yard Emissions**

**Company Name: Reith Riley Construction Co., Inc.  
Source Address: 15215 River Avenue, Noblesville, Indiana 46060  
Permit Number: F057-32764-03300  
Reviewer: Sarah Street**

The following calculations determine the unlimited/uncontrolled fugitive emissions from hot asphalt mix load-out, silo filling, and on-site yard for a drum mix hot mix asphalt plant

Asphalt Temperature, T =	325	F
Asphalt Volatility Factor, V =	-0.5	
Maximum Annual Asphalt Production =	3,504,000	tons/yr

Pollutant	Emission Factor (lb/ton asphalt)			Unlimited/Uncontrolled Potential to Emit (tons/yr)			
	Load-Out	Silo Filling	On-Site Yard	Load-Out	Silo Filling	On-Site Yard	Total
Total PM*	5.2E-04	5.9E-04	NA	0.91	1.03	NA	1.94
Organic PM	3.4E-04	2.5E-04	NA	0.60	0.445	NA	1.04
TOC	0.004	0.012	0.001	7.29	21.35	1.927	30.6
CO	0.001	0.001	3.5E-04	2.36	2.067	0.617	5.05

NA = Not Applicable (no AP-42 Emission Factor)

<b>PM/HAPs</b>	<b>0.042</b>	<b>0.050</b>	<b>0</b>	<b>0.093</b>
<b>VOC/HAPs</b>	<b>0.108</b>	<b>0.272</b>	<b>0.028</b>	<b>0.408</b>
<b>non-VOC/HAPs</b>	<b>5.6E-04</b>	<b>5.8E-05</b>	<b>1.5E-04</b>	<b>7.7E-04</b>
<b>non-VOC/non-HAPs</b>	<b>0.53</b>	<b>0.30</b>	<b>0.14</b>	<b>0.97</b>

<b>Total VOCs</b>	<b>6.85</b>	<b>21.35</b>	<b>1.8</b>	<b>30.0</b>
<b>Total HAPs</b>	<b>0.15</b>	<b>0.32</b>	<b>0.029</b>	<b>0.50</b>
		<b>Worst Single HAP</b>		<b>0.155</b>
				<b>(formaldehyde)</b>

**Methodology**

The asphalt temperature and volatility factor were provided by the source.

Unlimited/Uncontrolled Potential to Emit (tons/yr) = (Maximum Annual Asphalt Production (tons/yr)) \* (Emission Factor (lb/ton)) \* (ton/2000 lbs)

Emission Factors from AP-42 Chapter 11.1 (dated 3/04), Tables 11.1-14, 11.1-15, and 11.1-16

Plant Load-Out Emission Factor Equations (AP-42 Table 11.1-14)::

Total PM/PM10/PM2.5 Ef = 0.000181 + 0.00141(-V)e<sup>-(0.0251)(T+460)-20.43)</sup>

Organic PM Ef = 0.00141(-V)e<sup>-(0.0251)(T+460)-20.43)</sup>

TOC Ef = 0.0172(-V)e<sup>-(0.0251)(T+460)-20.43)</sup>

CO Ef = 0.00558(-V)e<sup>-(0.0251)(T+460)-20.43)</sup>

Silo Filling Emission Factor Equations (AP-42 Table 11.1-14):

PM/PM10 Ef = 0.000332 + 0.00105(-V)e<sup>-(0.0251)(T+460)-20.43)</sup>

Organic PM Ef = 0.00105(-V)e<sup>-(0.0251)(T+460)-20.43)</sup>

TOC Ef = 0.0504(-V)e<sup>-(0.0251)(T+460)-20.43)</sup>

CO Ef = 0.00488(-V)e<sup>-(0.0251)(T+460)-20.43)</sup>

On Site Yard CO emissions estimated by multiplying the TOC emissions by 0.32

\*No emission factors available for PM10 or PM2.5, therefore IDEM assumes PM10 and PM2.5 are equivalent to Total PM.

**Abbreviations**

TOC = Total Organic Compounds

CO = Carbon Monoxide

PM = Particulate Matter

PM10 = Particulate Matter (<10 um)

PM2.5 = Particulate Matter (<2.5 um)

HAP = Hazardous Air Pollutant

VOC = Volatile Organic Compound

**Appendix B.1: Unlimited Emissions Calculations  
Asphalt Load-Out, Silo Filling, and Yard Emissions (continued)**

Company Name: Reith Riley Construction Co., Inc.  
Source Address: 15215 River Avenue, Noblesville, Indiana 46060  
Permit Number: F057-32764-03300  
Reviewer: Sarah Street

**Organic Particulate-Based Compounds (Table 11.1-15)**

Pollutant	CASRN	Category	HAP Type	Source	Speciation Profile		Unlimited/Uncontrolled Potential to Emit (tons/yr)			
					Load-out and Onsite Yard (% by weight of Total Organic PM)	Silo Filling and Asphalt Storage Tank (% by weight of Total Organic PM)	Load-out	Silo Filling	Onsite Yard	Total
<b>PAH HAPs</b>										
Acenaphthene	83-32-9	PM/HAP	POM	Organic PM	0.26%	0.47%	1.6E-03	2.1E-03	NA	3.6E-03
Acenaphthylene	208-96-8	PM/HAP	POM	Organic PM	0.028%	0.014%	1.7E-04	6.2E-05	NA	2.3E-04
Anthracene	120-12-7	PM/HAP	POM	Organic PM	0.07%	0.13%	4.2E-04	5.8E-04	NA	1.0E-03
Benzo(a)anthracene	56-55-3	PM/HAP	POM	Organic PM	0.019%	0.056%	1.1E-04	2.5E-04	NA	3.6E-04
Benzo(b)fluoranthene	205-99-2	PM/HAP	POM	Organic PM	0.0076%	0	4.5E-05	0	NA	4.5E-05
Benzo(k)fluoranthene	207-08-9	PM/HAP	POM	Organic PM	0.0022%	0	1.3E-05	0	NA	1.3E-05
Benzo(g,h,i)perylene	191-24-2	PM/HAP	POM	Organic PM	0.0019%	0	1.1E-05	0	NA	1.1E-05
Benzo(a)pyrene	50-32-8	PM/HAP	POM	Organic PM	0.0023%	0	1.4E-05	0	NA	1.4E-05
Benzo(e)pyrene	192-97-2	PM/HAP	POM	Organic PM	0.0078%	0.0095%	4.7E-05	4.2E-05	NA	8.9E-05
Chrysene	218-01-9	PM/HAP	POM	Organic PM	0.103%	0.21%	6.2E-04	9.3E-04	NA	1.5E-03
Dibenz(a,h)anthracene	53-70-3	PM/HAP	POM	Organic PM	0.00037%	0	2.2E-06	0	NA	2.2E-06
Fluoranthene	206-44-0	PM/HAP	POM	Organic PM	0.05%	0.15%	3.0E-04		NA	3.0E-04
Fluorene	86-73-7	PM/HAP	POM	Organic PM	0.77%	1.01%	4.6E-03	4.5E-03	NA	9.1E-03
Indeno(1,2,3-cd)pyrene	193-39-5	PM/HAP	POM	Organic PM	0.00047%	0	2.8E-06	0	NA	2.8E-06
2-Methylnaphthalene	91-57-6	PM/HAP	POM	Organic PM	2.38%	5.27%	1.4E-02	2.3E-02	NA	0.038
Naphthalene	91-20-3	PM/HAP	POM	Organic PM	1.25%	1.82%	7.5E-03	8.1E-03	NA	1.6E-02
Perylene	198-55-0	PM/HAP	POM	Organic PM	0.022%	0.03%	1.3E-04	1.3E-04	NA	2.6E-04
Phenanthrene	85-01-8	PM/HAP	POM	Organic PM	0.81%	1.80%	4.8E-03	8.0E-03	NA	1.3E-02
Pyrene	129-00-0	PM/HAP	POM	Organic PM	0.15%	0.44%	9.0E-04	2.0E-03	NA	2.9E-03
<b>Total PAH HAPs</b>							<b>0.035</b>	<b>0.050</b>	<b>NA</b>	<b>0.086</b>
<b>Other semi-volatile HAPs</b>										
Phenol		PM/HAP	---	Organic PM	1.18%	0	7.0E-03	0	0	7.0E-03

NA = Not Applicable (no AP-42 Emission Factor)

**Methodology**

Unlimited/Uncontrolled Potential to Emit (tons/yr) = [Speciation Profile (%)] \* [Organic PM (tons/yr)]  
Speciation Profiles from AP-42 Chapter 11.1 (dated 3/04), Tables 11.1-15 and 11.1-16

**Abbreviations**

PM = Particulate Matter  
HAP = Hazardous Air Pollutant  
POM = Polycyclic Organic Matter

**Appendix B.1: Unlimited Emissions Calculations  
Asphalt Load-Out, Silo Filling, and Yard Emissions (continued)**

**Organic Volatile-Based Compounds (Table 11.1-16)**

Pollutant	CASRN	Category	HAP Type	Source	Speciation Profile		Unlimited/Uncontrolled Potential to Emit (tons/yr)			
					Load-out and Onsite Yard (% by weight of TOC)	Silo Filling and Asphalt Storage Tank (% by weight of TOC)	Load-out	Silo Filling	Onsite Yard	Total
<b>VOC</b>		VOC	---	TOC	94%	100%	<b>6.85</b>	<b>21.35</b>	<b>1.81</b>	<b>30.01</b>
non-VOC/non-HAPS										
Methane	74-82-8	non-VOC/non-HAP	---	TOC	6.50%	0.26%	4.7E-01	5.6E-02	1.3E-01	0.654
Acetone	67-64-1	non-VOC/non-HAP	---	TOC	0.046%	0.055%	3.4E-03	1.2E-02	8.9E-04	0.016
Ethylene	74-85-1	non-VOC/non-HAP	---	TOC	0.71%	1.10%	5.2E-02	2.3E-01	1.4E-02	0.300
<b>Total non-VOC/non-HAPS</b>					<b>7.30%</b>	<b>1.40%</b>	<b>0.532</b>	<b>0.299</b>	<b>0.141</b>	<b>0.97</b>
Volatile organic HAPs										
Benzene	71-43-2	VOC/HAP	---	TOC	0.052%	0.032%	3.8E-03	6.8E-03	1.0E-03	1.2E-02
Bromomethane	74-83-9	VOC/HAP	---	TOC	0.0096%	0.0049%	7.0E-04	1.0E-03	1.9E-04	1.9E-03
2-Butanone	78-93-3	VOC/HAP	---	TOC	0.049%	0.039%	3.6E-03	8.3E-03	9.4E-04	1.3E-02
Carbon Disulfide	75-15-0	VOC/HAP	---	TOC	0.013%	0.016%	9.5E-04	3.4E-03	2.5E-04	4.6E-03
Chloroethane	75-00-3	VOC/HAP	---	TOC	0.00021%	0.004%	1.5E-05	8.5E-04	4.0E-06	8.7E-04
Chloromethane	74-87-3	VOC/HAP	---	TOC	0.015%	0.023%	1.1E-03	4.9E-03	2.9E-04	6.3E-03
Cumene	92-82-8	VOC/HAP	---	TOC	0.11%	0	8.0E-03	0	2.1E-03	1.0E-02
Ethylbenzene	100-41-4	VOC/HAP	---	TOC	0.28%	0.038%	2.0E-02	8.1E-03	5.4E-03	0.034
Formaldehyde	50-00-0	VOC/HAP	---	TOC	0.088%	0.69%	6.4E-03	1.5E-01	1.7E-03	0.155
n-Hexane	100-54-3	VOC/HAP	---	TOC	0.15%	0.10%	1.1E-02	2.1E-02	2.9E-03	0.035
Isooctane	540-84-1	VOC/HAP	---	TOC	0.0018%	0.00031%	1.3E-04	6.6E-05	3.5E-05	2.3E-04
Methylene Chloride	75-09-2	non-VOC/HAP	---	TOC	0	0.00027%	0	5.8E-05	0	5.8E-05
MTBE	1634-04-4	VOC/HAP	---	TOC	0	0	0	0	0	0
Styrene	100-42-5	VOC/HAP	---	TOC	0.0073%	0.0054%	5.3E-04	1.2E-03	1.4E-04	1.8E-03
Tetrachloroethene	127-18-4	non-VOC/HAP	---	TOC	0.0077%	0	5.6E-04	0	1.5E-04	7.1E-04
Toluene	100-88-3	VOC/HAP	---	TOC	0.21%	0.062%	1.5E-02	1.3E-02	4.0E-03	0.033
1,1,1-Trichloroethane	71-55-6	VOC/HAP	---	TOC	0	0	0	0	0	0
Trichloroethene	79-01-6	VOC/HAP	---	TOC	0	0	0	0	0	0
Trichlorofluoromethane	75-69-4	VOC/HAP	---	TOC	0.0013%	0	9.5E-05	0	2.5E-05	1.2E-04
m-/p-Xylene	1330-20-7	VOC/HAP	---	TOC	0.41%	0.20%	3.0E-02	4.3E-02	7.9E-03	0.080
o-Xylene	95-47-6	VOC/HAP	---	TOC	0.08%	0.057%	5.8E-03	1.2E-02	1.5E-03	2.0E-02
<b>Total volatile organic HAPs</b>					<b>1.50%</b>	<b>1.30%</b>	<b>0.109</b>	<b>0.278</b>	<b>0.029</b>	<b>0.416</b>

**Methodology**

Unlimited/Uncontrolled Potential to Emit (tons/yr) = [Speciation Profile (%)] \* [TOC (tons/yr)]

Speciation Profiles from AP-42 Chapter 11.1 (dated 3/04), Tables 11.1-15 and 11.1-16

**Abbreviations**

TOC = Total Organic Compounds

HAP = Hazardous Air Pollutant

VOC = Volatile Organic Compound

MTBE = Methyl tert butyl ether

**Appendix B.1: Unlimited Emissions Calculations  
Material Storage Piles**

**Company Name:** Reith Riley Construction Co., Inc.  
**Source Address:** 15215 River Avenue, Noblesville, Indiana 46060  
**Permit Number:** F057-32764-03300  
**Reviewer:** Sarah Street

The following calculations determine the amount of emissions created by wind erosion of storage stockpiles, based on 8,760 hours of use and USEPA's AP-42 (Pre 1983 Edition), Section 11.2.3.

$$E_f = 1.7 \cdot (s/1.5) \cdot (365-p)/235 \cdot (f/15)$$

where  $E_f$  = emission factor (lb/acre/day)  
 $s$  = silt content (wt %)  
 $p$  =  days of rain greater than or equal to 0.01 inches  
 $f$  =  % of wind greater than or equal to 12 mph

Material	Silt Content (wt %)*	Emission Factor (lb/acre/day)	Maximum Anticipated Pile Size (acres)**	PTE of PM (tons/yr)	PTE of PM10/PM2.5 (tons/yr)
Sand	2.6	3.01	1.50	0.824	0.288
Limestone	1.6	1.85	1.50	0.507	0.177
RAP	0.5	0.58	1.50	0.158	0.055
Gravel	1.6	1.85	1.50	0.507	0.177
Shingles	0.5	0.58	0.00	0.000	0.000
Slag	3.8	4.40	0.00	0.000	0.000
<b>Totals</b>				<b>2.00</b>	<b>0.70</b>

**Methodology**

PTE of PM (tons/yr) = (Emission Factor (lb/acre/day)) \* (Maximum Pile Size (acres)) \* (ton/2000 lbs) \* (8760 hours/yr)

PTE of PM10/PM2.5 (tons/yr) = (Potential PM Emissions (tons/yr)) \* 35%

\*Silt content values obtained from AP-42 Table 13.2.4-1 (dated 1/95)

\*\*Maximum anticipated pile size (acres) provided by the source.

PM2.5 = PM10

**Abbreviations**

PM = Particulate Matter

PM10 = Particulate Matter (<10 um)

PM2.5 = Particulate Matter (<2.5 um)

PTE = Potential to Emit

RAP = Recycled Asphalt Pavement

**Appendix B.1: Unlimited Emissions Calculations**  
**Material Processing, Handling, Crushing, Screening, and Conveying**

**Company Name:** Reith Riley Construction Co., Inc.  
**Source Address:** 15215 River Avenue, Noblesville, Indiana 46060  
**Permit Number:** F057-32764-03300  
**Reviewer:** Sarah Street

**Batch or Continuous Drop Operations (AP-42 Section 13.2.4)**

To estimate potential fugitive dust emissions from processing and handling of raw materials (batch or continuous drop operations), AP-42 emission factors for Aggregate Handling, Section 13.2.4 (fifth edition, 1/95) are utilized.

$$E_f = k \cdot (0.0032)^U \cdot [(U/5)^{1.3} / (M/2)^{1.4}]$$

where:  $E_f$  = Emission factor (lb/ton)

k (PM) =	0.74	= particle size multiplier (0.74 assumed for aerodynamic diameter <=100 um)
k (PM10) =	0.35	= particle size multiplier (0.35 assumed for aerodynamic diameter <=10 um)
k (PM2.5) =	0.053	= particle size multiplier (0.053 assumed for aerodynamic diameter <=2.5 um)
U =	10.2	= worst case annual mean wind speed (Source: NOAA, 2006*)
M =	4.0	= material % moisture content of aggregate (Source: AP-42 Section 11.1.1.1)
Ef (PM) =	2.27E-03	lb PM/ton of material handled
Ef (PM10) =	1.07E-03	lb PM10/ton of material handled
Ef (PM2.5) =	1.62E-04	lb PM2.5/ton of material handled

Maximum Annual Asphalt Production = 3,504,000 tons/yr  
 Percent Asphalt Cement/Binder (weight %) = 5.0%  
 Maximum Material Handling Throughput = 3,328,800 tons/yr

Type of Activity	Unlimited/Uncontrolled PTE of PM (tons/yr)	Unlimited/Uncontrolled PTE of PM10 (tons/yr)	Unlimited/Uncontrolled PTE of PM2.5 (tons/yr)
Truck unloading of materials into storage piles	3.77	1.78	0.27
Front-end loader dumping of materials into feeder bins	3.77	1.78	0.27
Conveyor dropping material into dryer/mixer or batch tower	3.77	1.78	0.27
<b>Total (tons/yr)</b>	<b>11.32</b>	<b>5.35</b>	<b>0.81</b>

**Methodology**

The percent asphalt cement/binder provided by the source.  
 Maximum Material Handling Throughput (tons/yr) = [Annual Asphalt Production Limitation (tons/yr)] \* [1 - Percent Asphalt Cement/Binder (weight %)]  
 Unlimited Potential to Emit (tons/yr) = (Maximum Material Handling Throughput (tons/yr)) \* (Emission Factor (lb/ton)) \* (ton/2000 lbs)  
 Raw materials may include limestone, sand, recycled asphalt pavement (RAP), gravel, slag, and other additives  
 \*Worst case annual mean wind speed (Indianapolis, IN) from "Comparative Climatic Data", National Climatic Data Center, NOAA, 2006

**Material Screening and Conveying (AP-42 Section 11.19.2)**

To estimate potential fugitive dust emissions from raw material crushing, screening, and conveying, AP-42 emission factors for Crushed Stone Processing Operations, Section 11.19.2 (dated 8/04) are utilized.

Operation	Uncontrolled Emission Factor for PM (lbs/ton)*	Uncontrolled Emission Factor for PM10 (lbs/ton)*	Unlimited/Uncontrolled PTE of PM (tons/yr)	Unlimited/Uncontrolled PTE of PM10/PM2.5 (tons/yr)**
Crushing	0.0054	0.0024	8.99	3.99
Screening	0.025	0.0087	41.61	14.48
Conveying	0.003	0.0011	4.99	1.83
<b>Unlimited Potential to Emit (tons/yr) =</b>			<b>55.59</b>	<b>20.31</b>

**Methodology**

Maximum Material Handling Throughput (tons/yr) = [Annual Asphalt Production Limitation (tons/yr)] \* [1 - Percent Asphalt Cement/Binder (weight %)]  
 Unlimited Potential to Emit (tons/yr) = [Maximum Material Handling Throughput (tons/yr)] \* [Emission Factor (lb/ton)] \* [ton/2000 lbs]  
 Raw materials may include stone/gravel, slag, and recycled asphalt pavement (RAP)  
 Emission Factors from AP-42 Chapter 11.19.2 (dated 8/04), Table 11.19.2-2  
 \*Uncontrolled emissions factors for PM/PM10 represent tertiary crushing of stone with moisture content ranging from 0.21 to 1.3 percent by weight (Table 11.19.2-2). The bulk moisture content of aggregate in the storage piles at a hot mix asphalt production plant typically stabilizes between 3 to 5 percent by weight (Source: AP-42 Section 11.1.1.1).  
 \*\*Assumes PM10 = PM2.5

**Abbreviations**

PM = Particulate Matter  
 PM10 = Particulate Matter (<10 um)  
 PM2.5 = Particulate matter (< 2.5 um)  
 PTE = Potential to Emit

**Appendix B.1: Unlimited Emissions Calculations  
Unpaved Roads**

**Company Name:** Reith Riley Construction Co., Inc.  
**Source Address:** 15215 River Avenue, Noblesville, Indiana 46060  
**Permit Number:** F057-32764-03300  
**Reviewer:** Sarah Street

**Unpaved Roads at Industrial Site**

The following calculations determine the amount of emissions created by unpaved roads, based on 8,760 hours of use and AP-42, Ch 13.2.2 (12/2003).

Maximum Annual Asphalt Production	3,504,000	tons/yr
Percent Asphalt Cement/Binder (weight %)	5.0%	
Maximum Material Handling Throughput	3,328,800	tons/yr
Maximum Asphalt Cement/Binder Throughput	175,200	tons/yr
Maximum No. 2 Fuel Oil Usage	9,385,714	gallons/yr

Process	Vehicle Type	Maximum Weight of Vehicle (tons)	Maximum Weight of Load (tons)	Maximum Weight of Vehicle and Load (tons/trip)	Maximum trips per year (trip/yr)	Total Weight driven per year (ton/yr)	Maximum one-way distance (feet/trip)	Maximum one-way distance (mi/trip)	Maximum one-way miles (miles/yr)
Single Axle Dump	Dump truck (16 CY)	16.0	0	16	5.7E+04	9.1E+05	264	0.050	2847.0
Tandem Axle Dump	Dump truck (16 CY)	23.0	0	23.0	3.8E+04	8.7E+05	264	0.050	1896.5
Tri-Axle Dump	Dump truck (16 CY)	31.0	0	31.0	2.8E+04	8.8E+05	264	0.050	1423.5
Quad-Axle Dump	Dump truck (16 CY)	38.0	0	38.0	2.3E+04	8.7E+05	264	0.050	1138.8
Front-end Loader	Front-end loader (3 CY)	38.0	0	38.0	4.1E+05	1.6E+07	264	0.050	20542.2
<b>Total</b>					<b>5.6E+05</b>	<b>1.9E+07</b>			<b>2.8E+04</b>

Average Vehicle Weight Per Trip = 34.4 tons/trip  
 Average Miles Per Trip = 0.050 miles/trip

Unmitigated Emission Factor,  $E_f = k \cdot [(s/12)^a] \cdot [(W/3)^b]$  (Equation 1a from AP-42 13.2.2)

	PM	PM10	PM2.5	
where k =	4.9	1.5	0.15	lb/mi = particle size multiplier (AP-42 Table 13.2.2-2 for Industrial Roads)
s =	4.8	4.8	4.8	% = mean % silt content of unpaved roads (AP-42 Table 13.2.2-3 Sand/Gravel Processing Plant Road)
a =	0.7	0.9	0.9	= constant (AP-42 Table 13.2.2-2)
W =	34.4	34.4	34.4	tons = average vehicle weight (provided by source)
b =	0.45	0.45	0.45	= constant (AP-42 Table 13.2.2-2)

Taking natural mitigation due to precipitation into consideration, Mitigated Emission Factor,  $E_{ext} = E \cdot [(365 - P)/365]$   
 Mitigated Emission Factor,  $E_{ext} = E \cdot [(365 - P)/365]$   
 where P = 125 days of rain greater than or equal to 0.01 inches (see Fig. 13.2.2-1)

	PM	PM10	PM2.5	
Unmitigated Emission Factor, $E_f$	7.73	1.97	0.20	lb/mile
Mitigated Emission Factor, $E_{ext}$	5.08	1.30	0.13	lb/mile
Dust Control Efficiency =	50%	50%	50%	(pursuant to control measures outlined in fugitive dust control plan)

Process	Vehicle Type	Unmitigated PTE of PM (tons/yr)	Unmitigated PTE of PM10 (tons/yr)	Unmitigated PTE of PM2.5 (tons/yr)	Mitigated PTE of PM (tons/yr)	Mitigated PTE of PM10 (tons/yr)	Mitigated PTE of PM2.5 (tons/yr)	Controlled PTE of PM (tons/yr)	Controlled PTE of PM10 (tons/yr)	Controlled PTE of PM2.5 (tons/yr)
Single Axle Dump	Dump truck (16 CY)	11.00	2.80	0.28	7.24	1.84	0.18	3.62	0.92	0.09
Tandem Axle Dump	Dump truck (16 CY)	7.33	1.87	0.19	4.82	1.23	0.12	2.41	0.61	0.06
Tri-Axle Dump	Dump truck (16 CY)	5.502	1.402	0.14	3.618	0.922	0.09	1.809	0.461	0.05
Quad-Axle Dump	Dump truck (16 CY)	4.402	1.122	0.11	2.894	0.738	0.07	1.447	0.369	0.04
Front-end Loader	Front-end loader (3 CY)	79.404	20.237	2.02	52.211	13.307	1.33	26.105	6.653	0.67
<b>Totals</b>		<b>107.64</b>	<b>27.43</b>	<b>2.74</b>	<b>70.78</b>	<b>18.04</b>	<b>1.80</b>	<b>35.39</b>	<b>9.02</b>	<b>0.90</b>

**Methodology**

Maximum Material Handling Throughput = [Annual Asphalt Production Limitation (tons/yr)] \* [1 - Percent Asphalt Cement/Binder (weight %)]  
 Maximum Asphalt Cement/Binder Throughput = [Annual Asphalt Production Limitation (tons/yr)] \* [Percent Asphalt Cement/Binder (weight %)]  
 Maximum Weight of Vehicle and Load (tons/trip) = [Maximum Weight of Vehicle (tons/trip)] + [Maximum Weight of Load (tons/trip)]  
 Maximum trips per year (trip/yr) = [Throughput (tons/yr)] / [Maximum Weight of Load (tons/trip)]  
 Total Weight driven per year (ton/yr) = [Maximum Weight of Vehicle and Load (tons/trip)] \* [Maximum trips per year (trip/yr)]  
 Maximum one-way distance (mi/trip) = [Maximum one-way distance (feet/trip)] / [5280 ft/mile]  
 Maximum one-way miles (miles/yr) = [Maximum trips per year (trip/yr)] \* [Maximum one-way distance (mi/trip)]  
 Average Vehicle Weight Per Trip (ton/trip) = SUM[Total Weight driven per year (ton/yr)] / SUM[Maximum trips per year (trip/yr)]  
 Average Miles Per Trip (miles/trip) = SUM[Maximum one-way miles (miles/yr)] / SUM[Maximum trips per year (trip/yr)]  
 Unmitigated PTE (tons/yr) = (Maximum one-way miles (miles/yr)) \* (Unmitigated Emission Factor (lb/mile)) \* (ton/2000 lbs)  
 Mitigated PTE (tons/yr) = (Maximum one-way miles (miles/yr)) \* (Mitigated Emission Factor (lb/mile)) \* (ton/2000 lbs)  
 Controlled PTE (tons/yr) = (Mitigated PTE (tons/yr)) \* (1 - Dust Control Efficiency)

**Abbreviations**

PM = Particulate Matter      PM10 = Particulate Matter (<10 um)      PM2.5 = Particulate Matter (<2.5 um)      PTE = Potential to Emit

**Appendix A: Unlimited Emissions Calculations**  
**Paved Roads**

**Company Name: Reith Riley Construction Co., Inc.**  
**Source Address: 15215 River Avenue, Noblesville, Indiana 46060**  
**Permit Number: F057-32764-03300**  
**Reviewer: Sarah Street**

**Paved Roads at Industrial Site**

The following calculations determine the amount of emissions created by paved roads, based on 8,760 hours of use and AP-42, Ch 13.2.1 (12/2003).

Maximum Annual Asphalt Production	3,504,000	tons/yr
Percent Asphalt Cement/Binder (weight %)	5.0%	
Maximum Material Handling Throughput	3,328,800	tons/yr
Maximum Asphalt Cement/Binder Throughput	175,200	tons/yr
Maximum No. 2 Fuel Oil Usage	9,385,714	gallons/yr

Process	Vehicle Type	Maximum Weight of Vehicle (tons)	Maximum Weight of Load (tons)	Maximum Weight of Vehicle and Load (tons/trip)	Maximum trips per year (trip/yr)	Total Weight driven per day (ton/yr)	Maximum one-way distance (feet/trip)	Maximum one-way distance (mi/trip)	Maximum one-way miles (miles/yr)
(NONE)									
<b>Total</b>					<b>0.0E+00</b>	<b>0.0E+00</b>			<b>0.0E+00</b>

Average Vehicle Weight Per Trip =  $\frac{\#DIV/0!}{\#DIV/0!}$  tons/trip  
Average Miles Per Trip =  $\frac{\#DIV/0!}{\#DIV/0!}$  miles/trip

Unmitigated Emission Factor, Ef =  $[k * (sL)^{0.91} * (W)^{1.02}]$  (Equation 1 from AP-42 13.2.1)

	PM	PM10	PM2.5	
where k =	0.011	0.0022	0.00054	lb/mi = particle size multiplier (AP-42 Table 13.2.1-1)
W =	#DIV/0!	#DIV/0!	#DIV/0!	tons = average vehicle weight (provided by source)
sL =	0.6	0.6	0.6	g/m <sup>3</sup> = Ubitiguous Baseline Silt Loading Values of paved roads (Table 13.2.1-3 for summer months)

Taking natural mitigation due to precipitation into consideration, Mitigated Emission Factor, Eext =  $E * [1 - (p/4N)]$

Mitigated Emission Factor, Eext =  $Ef * [1 - (p/4N)]$   
where p =  $\frac{125}{365}$  days of rain greater than or equal to 0.01 inches (see Fig. 13.2.1-2)  
N =  $\frac{125}{365}$  days per year

	PM	PM10	PM2.5	
Unmitigated Emission Factor, Ef =	#DIV/0!	#DIV/0!	#DIV/0!	lb/mile
Mitigated Emission Factor, Eext =	#DIV/0!	#DIV/0!	#DIV/0!	lb/mile
Dust Control Efficiency =	50%	50%	50%	(pursuant to control measures outlined in fugitive dust control plan)

Process	Vehicle Type	Unmitigated PTE of PM (tons/yr)	Unmitigated PTE of PM10 (tons/yr)	Unmitigated PTE of PM2.5 (tons/yr)	Mitigated PTE of PM (tons/yr)	Mitigated PTE of PM10 (tons/yr)	Mitigated PTE of PM2.5 (tons/yr)	Controlled PTE of PM (tons/yr)	Controlled PTE of PM10 (tons/yr)	Controlled PTE of PM2.5 (tons/yr)
(NONE)		0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00
<b>Totals</b>		<b>0.00</b>	<b>0.00</b>	<b>0.00</b>	<b>0.00</b>	<b>0.00</b>	<b>0.00</b>	<b>0.00</b>	<b>0.00</b>	<b>0.00</b>

**Methodology**

Maximum Material Handling Throughput = [Annual Asphalt Production Limitation (tons/yr)] \* [1 - Percent Asphalt Cement/Binder (weight %)]  
Maximum Asphalt Cement/Binder Throughput = [Annual Asphalt Production Limitation (tons/yr)] \* [Percent Asphalt Cement/Binder (weight %)]  
Maximum Weight of Vehicle and Load (tons/trip) = [Maximum Weight of Vehicle (tons/trip)] + [Maximum Weight of Load (tons/trip)]  
Maximum trips per year (trip/yr) = [Throughput (tons/yr)] / [Maximum Weight of Load (tons/trip)]  
Total Weight driven per year (ton/yr) = [Maximum Weight of Vehicle and Load (tons/trip)] \* [Maximum trips per year (trip/yr)]  
Maximum one-way distance (mi/trip) = [Maximum one-way distance (feet/trip)] / [5280 ft/mile]  
Maximum one-way miles (miles/yr) = [Maximum trips per year (trip/yr)] \* [Maximum one-way distance (mi/trip)]  
Average Vehicle Weight Per Trip (ton/trip) = SUM[Total Weight driven per year (ton/yr)] / SUM[Maximum trips per year (trip/yr)]  
Average Miles Per Trip (miles/trip) = SUM[Maximum one-way miles (miles/yr)] / SUM[Maximum trips per year (trip/yr)]  
Unmitigated PTE (tons/yr) = (Maximum one-way miles (miles/yr)) \* (Unmitigated Emission Factor (lb/mile)) \* (ton/2000 lbs)  
Mitigated PTE (tons/yr) = (Maximum one-way miles (miles/yr)) \* (Mitigated Emission Factor (lb/mile)) \* (ton/2000 lbs)  
Controlled PTE (tons/yr) = (Mitigated PTE (tons/yr)) \* (1 - Dust Control Efficiency)

**Abbreviations**

PM = Particulate Matter                      PM10 = Particulate Matter (<10 um)                      PM2.5 = Particulate Matter (<2.5 um)                      PTE = Potential to Emit

**Appendix B.1: Unlimited Emissions Calculations  
Cold Mix Asphalt Production and Stockpiles**

**Company Name:** Reith Riley Construction Co., Inc.  
**Source Address:** 15215 River Avenue, Noblesville, Indiana 46060  
**Permit Number:** F057-32764-03300  
**Reviewer:** Sarah Street

The following calculations determine the amount of VOC and HAP emissions created from volatilization of solvent used as diluent in the liquid binder for cold mix asphalt production

Maximum Annual Asphalt Production =	3,504,000	tons/yr
Percent Asphalt Cement/Binder (weight %) =	5.0%	
Maximum Asphalt Cement/Binder Throughput =	175,200	tons/yr

**Volatile Organic Compounds**

	Maximum weight % of VOC solvent in binder*	Weight % VOC solvent in binder that evaporates	Maximum VOC Solvent Usage (tons/yr)	PTE of VOC (tons/yr)
Cut back asphalt rapid cure (assuming gasoline or naphtha solvent)	25.3%	95.0%	44,325.6	42,109.3
Cut back asphalt medium cure (assuming kerosene solvent)	28.6%	70.0%	50,107.2	35,075.0
Cut back asphalt slow cure (assuming fuel oil solvent)	20.0%	25.0%	35,040.0	8,760.0
Emulsified asphalt with solvent (assuming water, emulsifying agent, and 15% fuel oil solvent)	15.0%	46.4%	26,280.0	12,193.9
Other asphalt with solvent binder	25.9%	2.5%	45,376.8	1,134.4
<b>Worst Case PTE of VOC =</b>				<b>42,109.3</b>

**Hazardous Air Pollutants**

Worst Case Total HAP Content of VOC solvent (weight %)* =	26.08%
Worst Case Single HAP Content of VOC solvent (weight %)* =	9.0% Xylenes
<b>PTE of Total HAPs (tons/yr) =</b>	<b>10,983.67</b>
<b>PTE of Single HAP (tons/yr) =</b>	<b>3,789.84 Xylenes</b>

**Hazardous Air Pollutant (HAP) Content (% by weight) For Various Petroleum Solvents\***

Volatile Organic HAP	CAS#	Hazardous Air Pollutant (HAP) Content (% by weight)* For Various Petroleum Solvents				
		Gasoline	Kerosene	Diesel (#2) Fuel Oil	No. 2 Fuel Oil	No. 6 Fuel Oil
1,3-Butadiene	106-99-0	3.70E-5%				
2,2,4-Trimethylpentane	540-84-1	2.40%				
Acenaphthene	83-32-9		4.70E-5%		1.80E-4%	
Acenaphthylene	208-96-8		4.50E-5%		6.00E-5%	
Anthracene	120-12-7		1.20E-6%	5.80E-5%	2.80E-5%	5.00E-5%
Benzene	71-43-2	1.90%		2.90E-4%		
Benzo(a)anthracene	56-55-3			9.60E-7%	4.50E-7%	5.50E-4%
Benzo(a)pyrene	50-32-8			2.20E-6%	2.10E-7%	4.40E-5%
Benzo(g,h,i)perylene	191-24-2			1.20E-7%	5.70E-8%	
Biphenyl	92-52-4			6.30E-4%	7.20E-5%	
Chrysene	218-01-9			4.50E-7%	1.40E-6%	6.90E-4%
Ethylbenzene	100-41-4	1.70%		0.07%	3.40E-4%	
Fluoranthene	206-44-0		7.10E-6%	5.90E-5%	1.40E-5%	2.40E-4%
Fluorene	86-73-7		4.20E-5%	8.60E-4%	1.90E-4%	
Indeno(1,2,3-cd)pyrene	193-39-5			1.60E-7%		1.00E-4%
Methyl-tert-butylether	1634-04-4	0.33%				
Naphthalene	91-20-3	0.25%	0.31%	0.26%	0.22%	4.20E-5%
n-Hexane	110-54-3	2.40%				
Phenanthrene	85-01-8		8.60E-6%	8.80E-4%	7.90E-4%	2.10E-4%
Pyrene	129-00-0		2.40E-6%	4.60E-5%	2.90E-5%	2.30E-5%
Toluene	108-88-3	8.10%		0.18%	6.20E-4%	
Total Xylenes	1330-20-7	9.00%		0.50%	0.23%	
<b>Total Organic HAPs</b>		<b>26.08%</b>	<b>0.33%</b>	<b>1.29%</b>	<b>0.68%</b>	<b>0.19%</b>
<b>Worst Single HAP</b>		<b>9.00%</b>	<b>0.31%</b>	<b>0.50%</b>	<b>0.23%</b>	<b>0.07%</b>
		<b>Xylenes</b>	<b>Naphthalene</b>	<b>Xylenes</b>	<b>Xylenes</b>	<b>Chrysene</b>

**Methodology**

Maximum Asphalt Cement/Binder Throughput = [Annual Asphalt Production Limitation (tons/yr)] \* [Percent Asphalt Cement/Binder (weight %)]  
 Maximum VOC Solvent Usage (tons/yr) = [Maximum Asphalt Cement/Binder Throughput (tons/yr)] \* [Maximum Weight % of VOC Solvent in Binder]  
 PTE of VOC (tons/yr) = [Weight % VOC solvent in binder that evaporates] \* [Maximum VOC Solvent Usage (tons/yr)]  
 PTE of Total HAPs (tons/yr) = [Worst Case Total HAP Content of VOC solvent (weight %)] \* [Worst Case Limited PTE of VOC (tons/yr)]  
 PTE of Single HAP (tons/yr) = [Worst Case Single HAP Content of VOC solvent (weight %)] \* [Worst Case Limited PTE of VOC (tons/yr)]

\*Source: Petroleum Liquids. Potter, T.L. and K.E. Simmons. 1998. Total Petroleum Hydrocarbon Criteria Working Group Series, Volume 2. Composition of Petroleum Mixtures. The Association for Environmental Health and Science.

**Abbreviations**

VOC = Volatile Organic Compounds  
 PTE = Potential to Emit

**Appendix B.1: Unlimited Emissions Calculations  
Gasoline Fuel Transfer and Dispensing Operation**

**Company Name: Reith Riley Construction Co., Inc.**  
**Source Address: 15215 River Avenue, Noblesville, Indiana 46060**  
**Permit Number: F057-32764-03300**  
**Reviewer: Sarah Street**

To calculate evaporative emissions from the gasoline dispensing fuel transfer and dispensing operation handling emission factors from AP-42 Table 5.2-7 were used. The total potential emission of VOC is as follows:

$$\begin{aligned} \text{Gasoline Throughput} &= 0 \text{ gallons/day} \\ &= 0.0 \text{ kgal/yr} \end{aligned}$$

**Volatile Organic Compounds**

Emission Source	Emission Factor (lb/kgal of throughput)	PTE of VOC (tons/yr)*
Filling storage tank (balanced submerged filling)	0.3	0.00
Tank breathing and emptying	1.0	0.00
Vehicle refueling (displaced losses - controlled)	1.1	0.00
Spillage	0.7	0.00
<b>Total</b>		<b>0.00</b>

**Hazardous Air Pollutants**

Worst Case Total HAP Content of VOC solvent (weight %)* =	26.08%
Worst Case Single HAP Content of VOC solvent (weight %)* =	9.0% Xylenes
<b>Limited PTE of Total HAPs (tons/yr) =</b>	<b>0.00</b>
<b>Limited PTE of Single HAP (tons/yr) =</b>	<b>0.00 Xylenes</b>

**Methodology**

The gasoline throughput was provided by the source.

Gasoline Throughput (kgal/yr) = [Gasoline Throughput (lbs/day)] \* [365 days/yr] \* [kgal/1000 gal]

PTE of VOC (tons/yr) = [Gasoline Throughput (kgal/yr)] \* [Emission Factor (lb/kgal)] \* [ton/2000 lb]

PTE of Total HAPs (tons/yr) = [Worst Case Total HAP Content of VOC solvent (weight %)] \* [PTE of VOC (tons/yr)]

PTE of Single HAP (tons/yr) = [Worst Case Single HAP Content of VOC solvent (weight %)] \* [PTE of VOC (tons/yr)]

\*Source: Petroleum Liquids. Potter, T.L. and K.E. Simmons. 1998. Total Petroleum Hydrocarbon Criteria Working Group Series, Volume 2. Composition of Petroleum Mixtures. The Association for Environmental Health and Science.

**Abbreviations**

VOC = Volatile Organic Compounds

PTE = Potential to Emit

**Appendix B.2: Limited Emissions Summary**  
**Entire Source - Drum Mix**

Company Name: Reith Riley Construction Co., Inc.  
 Source Address: 15215 River Avenue, Noblesville, Indiana 46060  
 Permit Number: F057-32764-03300  
 Reviewer: Sarah Street

**Asphalt Plant Limitations - Drum Mix**

Maximum Hourly Asphalt Production =	400	ton/hr									
Annual Asphalt Production Limitation =	1,000,000	ton/yr									
Blast Furnace Slag Usage Limitation =	0	ton/yr	1.50	% sulfur							
Steel Slag Usage Limitation =	0		0.66	% sulfur							
Maximum Dryer Fuel Input Rate =	150	MMBtu/hr									
Natural Gas Usage (Unlimited) =	1,314.00	MMCF/yr									
No. 2 Fuel Oil Usage (Unlimited) =	9,385,714	gal/yr, and	0.50	% sulfur							
No. 4 Fuel Oil Limitation =	0	gal/yr, and	0.50	% sulfur							
Residual (No. 5 or No. 6) Fuel Oil Limitation =	0	gal/yr, and	0.50	% sulfur							
Propane Limitation =	0	gal/yr, and	0.20	gr/100 ft3 sulfur							
Butane Limitation =	0	gal/yr, and	0.22	gr/100 ft3 sulfur							
Used/Waste Oil Limitation =	2,452,105	gal/yr, and	0.50	% sulfur	1.08	% ash	0.000	% chlorine,	0.010	% lead	
Diesel Fuel Limitation - Generator < 600 HP =	0	gal/yr, and									
Diesel Fuel Limitation - Generator > 600 HP =	0	gal/yr	0.50	% sulfur							
PM Dryer/Mixer Limitation =	0.383	lb/ton of asphalt production									
PM10 Dryer/Mixer Limitation =	0.162	lb/ton of asphalt production									
PM2.5 Dryer/Mixer Limitation =	0.181	lb/ton of asphalt production									
CO Dryer/Mixer (Unlimited) =	0.130	lb/ton of asphalt production									
VOC Dryer/Mixer (Unlimited) =	0.032	lb/ton of asphalt production									
Blast Furnace Slag SO2 Dryer/Mixer Limitation =	0	lb/ton of slag processed									
Steel Slag SO2 Dryer/Mixer Limitation =	0	lb/ton of slag processed									
Cold Mix Asphalt VOC Limitation =	74.3	tons/yr									
HCl Limitation =	6.6E-13	lb/kgal									

**Limited/Controlled Emissions**

Process Description	Limited/Controlled Potential Emissions (tons/year)									
	Criteria Pollutants							Greenhouse Gas Pollutants	Hazardous Air Pollutants	
	PM	PM10	PM2.5	SO2	NOx	VOC	CO	CO2e	Total HAPs	Worst Case HAP
<b>Ducted Emissions</b>										
Dryer Fuel Combustion (worst case)	84.74	67.53	67.53	90.11	96.50	3.61	55.19	96,171.62	2.50	1.18 (hexane)
Dryer/Mixer (Process)	191.71	80.99	90.41			16.00	65.00		5.33	1.55 (formaldehyde)
Dryer/Mixer Slag Processing	0	0	0			0	0		0	
Hot Oil Heater Fuel Combustion/Process (worst case)	0.25	0.41	0.41	8.89	2.50	0.10	1.47	2,828.38	0.04	0.032 (hexane)
Diesel-Fired Generator < 600 HP	0	0	0	0	0	0	0	0	0	0
Diesel-Fired Generator > 600 HP	0	0	0	0	0	0	0	0	0	0
<b>Worst Case Emissions*</b>	<b>191.96</b>	<b>81.40</b>	<b>90.82</b>	<b>99.00</b>	<b>99.00</b>	<b>16.10</b>	<b>66.47</b>	<b>99,000.00</b>	<b>5.37</b>	<b>1.55 (formaldehyde)</b>
<b>Fugitive Emissions</b>										
Asphalt Load-Out, Silo Filling, On-Site Yard	0.55	0.55	0.55	0	0	8.57	1.44	0	0.14	0.04 (formaldehyde)
Material Storage Piles	2.00	0.70	0.70	0	0	0	0	0	0	0
Material Processing and Handling	3.23	1.53	0.23	0	0	0	0	0	0	0
Material Crushing, Screening, and Conveying	15.87	5.80	5.80	0	0	0	0	0	0	0
Unpaved and Paved Roads (worst case)	35.39	9.02	0.90	0	0	0	0	0	0	0
Cold Mix Asphalt Production	0	0	0	0	0	74.32	0	0	19.39	6.69 (xylenes)
Gasoline Fuel Transfer and Dispensing	0	0	0	0	0	0	0	0	0	0
Volatile Organic Liquid Storage Vessels	0	0	0	0	0	negl	0	0	negl	negl
<b>Total Fugitive Emissions</b>	<b>57.04</b>	<b>17.60</b>	<b>8.18</b>	<b>0</b>	<b>0</b>	<b>82.89</b>	<b>1.44</b>	<b>0.00</b>	<b>19.53</b>	<b>6.69 (xylenes)</b>
<b>Totals Limited/Controlled Emissions</b>	<b>249.00</b>	<b>99.00</b>	<b>99.00</b>	<b>99.00</b>	<b>99.00</b>	<b>98.99</b>	<b>67.91</b>	<b>99,000.00</b>	<b>24.90</b>	<b>6.69 (xylenes)</b>

negl = negligible

Worst Case Fuel Combustion is based on the fuel with the highest emissions for each specific pollutant.

\*Worst Case Emissions (tons/yr) = Worst Case Emissions from Dryer Fuel Combustion and Dryer/Mixer + Dryer/Mixer Slag Processing + Worst Case Emissions from Hot Oil Heater Fuel Combustion and Hot Oil Heating System + Diesel-Fired Generator < 600 HP + Diesel-Fired Generator > 600 HP

Fuel component percentages provided by the source.

**Appendix B.2: Limited Emissions Summary**  
**Dryer/Mixer Fuel Combustion with Maximum Capacity > 100 MMBtu/hr**

Company Name: **Reith Riley Construction Co., Inc.**  
 Source Address: **15215 River Avenue, Noblesville, Indiana 46060**  
 Permit Number: **F057-32764-03300**  
 Reviewer: **Sarah Street**

The following calculations determine the limited emissions created from the combustion of natural gas, fuel oil, propane, butane, or used/waste oil in the dryer/mixer and all other fuel combustion sources at the source.

**Fuel Limitations**

Maximum Fuel Input Rate =	150	MMBtu/hr
Natural Gas Limitation =	1,314	MMCF/yr
No. 2 Fuel Oil Limitation =	9,385,714	gal/yr, and
No. 4 Fuel Oil Limitation =	0	gal/yr, and
Residual (No. 5 or No. 6) Fuel Oil Limitation =	0	gal/yr, and
Propane Limitation =	0	gal/yr, and
Butane Limitation =	0	gal/yr, and
Used/Waste Oil Limitation =	2,452,105	gal/yr, and

	0.50	% sulfur
	0.50	% sulfur
	0.50	% sulfur
	0.20	gr/100 ft3 sulfur
	0.22	gr/100 ft3 sulfur
	0.50	% sulfur
	1.08	% ash
	0.000	% chlorine
	0.010	% lead

**Limited Emissions**

Criteria Pollutant	Emission Factor (units)							Limited Potential to Emit (tons/yr)							
	Natural Gas (lb/MMCF)	No. 2 Fuel Oil (lb/kgal)	No. 4 Fuel Oil* (lb/kgal)	Residual Fuel Oil (lb/kgal)	Propane (lb/kgal)	Butane (lb/kgal)	Used/Waste Oil (lb/kgal)	Natural Gas (tons/yr)	No. 2 Fuel Oil (tons/yr)	No. 4 Fuel Oil (tons/yr)	Residual Fuel Oil (tons/yr)	Propane (tons/yr)	Butane (tons/yr)	Used/Waste Oil (tons/yr)	Worse Case Fuel (tons/yr)
PM	1.9	2	7	7.815	0.5	0.6	69.12	1.25	9.39	0.00	0.00	0.000	0.000	84.74	<b>84.74</b>
PM10/PM2.5	7.6	3.3	8.3	9.315	0.5	0.6	55.08	4.99	15.49	0.00	0.00	0.000	0.000	67.53	<b>67.53</b>
SO2	0.6	71.0	75.0	78.5	0.020	0.020	73.5	0.39	333.19	0.00	0.00	0.000	0.000	90.11	<b>333.19</b>
NOx	190	24.0	47.0	47.0	13.0	15.0	19.0	124.83	112.63	0.00	0.00	0.00	0.00	23.29	<b>124.83</b>
VOC	5.5	0.20	0.20	0.28	1.00	1.10	1.0	3.61	0.94	0.00	0.00	0.00	0.00	1.23	<b>3.61</b>
CO	84	5.0	5.0	5.0	7.5	8.4	5.0	55.19	23.46	0.00	0.00	0.00	0.00	6.13	<b>55.19</b>
<b>Hazardous Air Pollutant</b>															
HCl							0.0							0.00	<b>0.00</b>
Antimony			5.25E-03	5.25E-03			negl			0.00E+00	0.00E+00			negl	<b>0.0E+00</b>
Arsenic	2.0E-04	5.6E-04	1.32E-03	1.32E-03			1.1E-01	1.3E-04	2.63E-03	0.00E+00	0.00E+00			1.35E-01	<b>1.3E-01</b>
Beryllium	1.2E-05	4.2E-04	2.78E-05	2.78E-05			negl	7.9E-06	1.97E-03	0.00E+00	0.00E+00			negl	<b>2.0E-03</b>
Cadmium	1.1E-03	4.2E-04	3.98E-04	3.98E-04			9.3E-03	7.2E-04	1.97E-03	0.00E+00	0.00E+00			1.14E-02	<b>1.1E-02</b>
Chromium	1.4E-03	4.2E-04	8.45E-04	8.45E-04			2.0E-02	9.2E-04	1.97E-03	0.00E+00	0.00E+00			2.45E-02	<b>2.5E-02</b>
Cobalt	8.4E-05		6.02E-03	6.02E-03			2.1E-04	5.5E-05		0.00E+00	0.00E+00			2.57E-04	<b>2.6E-04</b>
Lead	5.0E-04	1.3E-03	1.51E-03	1.51E-03			0.55	3.3E-04	5.91E-03	0.00E+00	0.00E+00			6.7E-01	<b>0.67</b>
Manganese	3.8E-04	8.4E-04	3.00E-03	3.00E-03			6.8E-02	2.5E-04	3.94E-03	0.00E+00	0.00E+00			8.34E-02	<b>0.08</b>
Mercury	2.6E-04	4.2E-04	1.13E-04	1.13E-04				1.7E-04	1.97E-03	0.00E+00	0.00E+00				<b>2.0E-03</b>
Nickel	2.1E-03	4.2E-04	8.45E-02	8.45E-02			1.1E-02	1.4E-03	1.97E-03	0.00E+00	0.00E+00			1.35E-02	<b>0.013</b>
Selenium	2.4E-05	2.1E-03	6.83E-04	6.83E-04				1.6E-05	9.86E-03	0.00E+00	0.00E+00			negl	<b>9.9E-03</b>
1,1,1-Trichloroethane			2.36E-04	2.36E-04						0.00E+00	0.00E+00				<b>0.0E+00</b>
1,3-Butadiene															<b>0.0E+00</b>
Acetaldehyde															<b>0.0E+00</b>
Acrolein															<b>0.0E+00</b>
Benzene	2.1E-03		2.14E-04	2.14E-04				1.4E-03		0.00E+00	0.00E+00				<b>1.4E-03</b>
Bis(2-ethylhexyl)phthalate							2.2E-03							2.70E-03	<b>2.7E-03</b>
Dichlorobenzene	1.2E-03						8.0E-07	7.9E-04						9.81E-07	<b>7.9E-04</b>
Ethylbenzene			6.36E-05	6.36E-05						0.00E+00	0.00E+00				<b>0.0E+00</b>
Formaldehyde	7.5E-02	6.10E-02	3.30E-02	3.30E-02				4.9E-02	2.86E-01	0.00E+00	0.00E+00				<b>0.286</b>
Hexane	1.8E+00							1.18							<b>1.183</b>
Phenol							2.4E-03							2.94E-03	<b>2.9E-03</b>
Toluene	3.4E-03		6.20E-03	6.20E-03				2.2E-03		0.00E+00	0.00E+00				<b>2.2E-03</b>
Total PAH Haps	negl		1.13E-03	1.13E-03			3.9E-02	negl		0.00E+00	0.00E+00			4.79E-02	<b>4.8E-02</b>
Polycyclic Organic Matter		3.30E-03							1.55E-02						<b>1.5E-02</b>
Xylene			1.09E-04	1.09E-04						0.00E+00	0.00E+00				<b>0.0E+00</b>
<b>Total HAPs</b>								<b>1.24</b>	<b>0.33</b>	<b>0.00</b>	<b>0.00</b>	<b>0</b>	<b>0</b>	<b>1.00</b>	<b>2.50</b>

**Methodology**

Natural Gas: Limited Potential to Emit (tons/yr) = (Natural Gas Limitation (MMCF/yr)) \* (Emission Factor (lb/MMCF)) \* (ton/2000 lbs)  
 All Other Fuels: Limited Potential to Emit (tons/yr) = (Fuel Limitation (gals/yr)) \* (Emission Factor (lb/kgal)) \* (kgal/1000 gal) \* (ton/2000 lbs)  
 Sources of AP-42 Emission Factors for fuel combustion:

- Natural Gas: AP-42 Chapter 1.4 (dated 7/98), Tables 1.4-1, 1.4-2, 1.4-3, and 1.4-4
- No. 2, No. 4, and No. 6 Fuel Oil: AP-42 Chapter 1.3 (dated 5/10), Tables 1.3-1, 1.3-2, 1.3-3, 1.3-8, 1.3-9, 1.3-10, and 1.3-11
- Propane and Butane: AP-42 Chapter 1.5 (dated 7/08), Tables 1.5-1 (assuming PM = PM10)
- Waste Oil: AP-42 Chapter 1.11 (dated 10/96), Tables 1.11-1, 1.11-2, 1.11-3, 1.11-4, and 1.11-5

\*Since there are no specific AP-42 HAP emission factors for combustion of No. 4 fuel oil, it was assumed that HAP emissions from combustion of No. 4 fuel oil were equal to combustion of residual or No. 6 fuel oil.

**Abbreviations**

- PM = Particulate Matter
- PM10 = Particulate Matter (<10 um)
- PM2.5 = Particulate Matter (< 2.5 um)
- SO2 = Sulfur Dioxide
- NOx = Nitrous Oxides
- VOC = Volatile Organic Compounds
- CO = Carbon Monoxide
- HAP = Hazardous Air Pollutant
- HCl = Hydrogen Chloride
- PAH = Polyaromatic Hydrocarbon



**Appendix B.2: Limited Emissions Summary  
Dryer/Mixer - Process Emissions**

**Company Name:** Reith Riley Construction Co., Inc.  
**Source Address:** 15215 River Avenue, Noblesville, Indiana 46060  
**Permit Number:** F057-32764-03300  
**Reviewer:** Sarah Street

The following calculations determine the limited emissions from the aggregate drying/mixing

Maximum Hourly Asphalt Production =	400	ton/hr
Annual Asphalt Production Limitation =	1,000,000	ton/yr
PM Dryer/Mixer Limitation =	0.383	lb/ton of asphalt production
PM10 Dryer/Mixer Limitation =	0.162	lb/ton of asphalt production
PM2.5 Dryer/Mixer Limitation =	0.181	lb/ton of asphalt production
CO Dryer/Mixer Limitation =	0.130	lb/ton of asphalt production
VOC Dryer/Mixer Limitation =	0.032	lb/ton of asphalt production

Criteria Pollutant	Emission Factor or Limitation (lb/ton)			Limited/Controlled Potential to Emit (tons/yr)			Worse Case PTE
	Drum-Mix Plant (dryer/mixer, controlled by fabric filter)			Drum-Mix Plant (dryer/mixer, controlled by fabric filter)			
	Natural Gas	No. 2 Fuel Oil	Waste Oil	Natural Gas	No. 2 Fuel Oil	Waste Oil	
PM*	0.383	0.383	0.383	191.7	191.7	191.7	191.7
PM10*	0.162	0.162	0.162	81.0	81.0	81.0	81.0
PM2.5*	0.181	0.181	0.181	90.4	90.4	90.4	90.4
SO2**	0.003	0.011	0.058	1.7	5.5	29.0	29.0
NOx**	0.026	0.055	0.055	13.0	27.5	27.5	27.5
VOC**	0.032	0.032	0.032	16.0	16.0	16.0	16.0
CO***	0.130	0.130	0.130	65.0	65.0	65.0	65.0
<b>Hazardous Air Pollutant</b>							
HCl			2.10E-04			0.11	0.11
Antimony	1.80E-07	1.80E-07	1.80E-07	9.00E-05	9.00E-05	9.00E-05	9.00E-05
Arsenic	5.60E-07	5.60E-07	5.60E-07	2.80E-04	2.80E-04	2.80E-04	2.80E-04
Beryllium	negl	negl	negl	negl	negl	negl	0.00E+00
Cadmium	4.10E-07	4.10E-07	4.10E-07	2.05E-04	2.05E-04	2.05E-04	2.05E-04
Chromium	5.50E-06	5.50E-06	5.50E-06	2.75E-03	2.75E-03	2.75E-03	2.75E-03
Cobalt	2.60E-08	2.60E-08	2.60E-08	1.30E-05	1.30E-05	1.30E-05	1.30E-05
Lead	6.20E-07	1.50E-05	1.50E-05	3.10E-04	7.50E-03	7.50E-03	7.50E-03
Manganese	7.70E-06	7.70E-06	7.70E-06	3.85E-03	3.85E-03	3.85E-03	3.85E-03
Mercury	2.40E-07	2.60E-06	2.60E-06	1.20E-04	1.30E-03	1.30E-03	1.30E-03
Nickel	6.30E-05	6.30E-05	6.30E-05	3.15E-02	3.15E-02	3.15E-02	3.15E-02
Selenium	3.50E-07	3.50E-07	3.50E-07	1.75E-04	1.75E-04	1.75E-04	1.75E-04
2,2,4 Trimethylpentane	4.00E-05	4.00E-05	4.00E-05	2.00E-02	2.00E-02	2.00E-02	2.00E-02
Acetaldehyde			1.30E-03			0.65	0.65
Acrolein			2.60E-05			1.30E-02	1.30E-02
Benzene	3.90E-04	3.90E-04	3.90E-04	0.20	0.20	0.20	0.20
Ethylbenzene	2.40E-04	2.40E-04	2.40E-04	0.12	0.12	0.12	0.12
Formaldehyde	3.10E-03	3.10E-03	3.10E-03	1.55	1.55	1.55	1.55
Hexane	9.20E-04	9.20E-04	9.20E-04	0.46	0.46	0.46	0.46
Methyl chloroform	4.80E-05	4.80E-05	4.80E-05	0.02	0.02	0.02	0.02
MEK			2.00E-05			0.01	0.01
Propionaldehyde			1.30E-04			0.07	0.07
Quinone			1.60E-04			0.08	0.08
Toluene	1.50E-04	2.90E-03	2.90E-03	0.08	1.45	1.45	1.45
Total PAH Haps	1.90E-04	8.80E-04	8.80E-04	0.10	0.44	0.44	0.44
Xylene	2.00E-04	2.00E-04	2.00E-04	0.10	0.10	0.10	0.10
<b>Total HAPs</b>							<b>5.33</b>
<b>Worst Single HAP</b>							<b>1.55 (formaldehyde)</b>

**Methodology**

Limited/Controlled Potential to Emit (tons/yr) = (Annual Asphalt Production Limitation (tons/yr)) \* (Emission Factor (lb/ton)) \* (ton/2000 lbs)

Emission Factors from AP-42 Chapter 11.1 (dated 3/04), Tables 11.1-3, 11.1-4, 11.1-7, 11.1-8, 11.1-10, and 11.1-12

Natural gas, No. 2 fuel oil, and waste oil represent the worst possible emissions scenario. AP-42 did not provide emission factors for any other fuels.

\* PM, PM10, and PM2.5 AP-42 emission factors based on drum mix dryer fired with natural gas, propane, fuel oil, and waste oil. According to AP-42 fuel type does not significantly effect PM, PM10, and PM2.5 emissions.

\*\* SO2, NOx, and VOC AP-42 emission factors are for natural gas, No. 2 fuel oil, and waste oil only.

\*\*\* CO AP-42 emission factor determined by combining data from drum mix dryer fired with natural gas, No. 6 fuel oil, and No. 2 fuel oil to develop single CO emission factor.

**Abbreviations**

PM = Particulate Matter	SO2 = Sulfur Dioxide	CO = Carbon Monoxide	PAH = Polyaromatic Hydrocarbon
PM10 = Particulate Matter (<10 um)	NOx = Nitrous Oxides	HAP = Hazardous Air Pollutant	
PM2.5 = Particulate Matter (< 2.5 um)	VOC = Volatile Organic Compounds	HCl = Hydrogen Chloride	

**Appendix B.2: Limited Emissions Summary  
Greenhouse Gas (CO2e) Emissions from the  
Drum-Mix Plant (Dryer/Mixer) Process Emissions**

**Company Name:** Reith Riley Construction Co., Inc.  
**Source Address:** 15215 River Avenue, Noblesville, Indiana 46060  
**Permit Number:** F057-32764-03300  
**Reviewer:** Sarah Street

The following calculations determine the limited emissions from the aggregate drying/mixing

Maximum Hourly Asphalt Production = 400 ton/hr  
 Annual Asphalt Production Limitation = 1,000,000 ton/yr

Criteria Pollutant	Emission Factor (lb/ton) Drum-Mix Plant (dryer/mixer)			Global Warming Potentials (GWP)	Limited Potential to Emit (tons/yr) Drum-Mix Plant (dryer/mixer)			CO2e for Worst Case Fuel (tons/yr)
	Natural Gas	No. 2 Fuel Oil	Waste Oil		Natural Gas	No. 2 Fuel Oil	Waste Oil	
CO2	33	33	33	1	16,500.00	16,500.00	16,500.00	16,626.00
CH4	0.0120	0.0120	0.0120	21	6.00	6.00	6.00	
N2O				310	0	0	0	
Total					16,506.00	16,506.00	16,506.00	
CO2e Equivalent Emissions (tons/yr)					16,626.00	16,626.00	16,626.00	

**Methodology**

Emission Factors from AP-42 Chapter 11.1 (dated 3/04), Tables 11.1-7 and 11.1-8

There are no emission factors for N2O available in either the 40 CFR 98, Subpart C or AP-42 Chapter 11.1. Therefore, it is assumed that there are no N2O emission anticipated for this process.

Limited/Controlled Potential to Emit (tons/yr) = (Annual Asphalt Production Limitation (tons/yr)) \* (Emission Factor (lb/ton)) \* (ton/2000 lbs)

Natural gas, No. 2 fuel oil, and waste oil represent the worst possible emissions scenario. AP-42 did not provide emission factors for any other fuels.

Limited CO2e Emissions (tons/yr) = CO2 Potential Emission of "worst case" fuel (ton/yr) x CO2 GWP (1) + CH4 Potential Emission of "worst case" fuel (ton/yr) x CH4 GWP (21) + N2O Potential Emission of "worst case" fuel (ton/yr) x N2O GWP (310).

**Abbreviations**

CO2 = Carbon Dioxide

CH4 = Methane

N2O = Nitrogen Dioxide

PTE = Potential to Emit

**Appendix B.2: Limited Emissions Summary  
Dryer/Mixer Slag Processing**

**Company Name:** Reith Riley Construction Co., Inc.  
**Source Address:** 15215 River Avenue, Noblesville, Indiana 46060  
**Permit Number:** F057-32764-03300  
**Reviewer:** Sarah Street

The following calculations determine the limited emissions from the processing of slag in the aggregate drying/mixing

Limited Blast Furnace Slag Usage =  ton/yr       % sulfur  
 Limited Annual Steel Slag Usage =  ton/yr       % sulfur

Type of Slag	SO2 Emission Factor (lb/ton)	Limited Potential to Emit SO2 (tons/yr)
Blast Furnace Slag*	0.0000	0.0
Steel Slag**	0.0000	0.00

**Methodology**

\* Testing results for blast furnace slag, obtained January 9, 2009 from similar operations at Rieth-Riley Construction Co., Inc. facility located in Valparaiso, IN (permit #127-27075-05241), produced an Emission Factor of 0.54 lb/ton from blast furnace slag containing 1.10% sulfur content. The source has requested a safety factor of 0.20 lb/ton be added to the tested value for use at this location to allow for a sulfur content up to 1.5%.

\*\* Testing results for steel slag, obtained June 2009 from E & B Paving, Inc. facility located in Huntington, IN. The testing results showed a steel slag emission factor of 0.0007 lb/ton from slag containing 0.33% sulfur content.

Limited Potential to Emit SO2 from Slag (tons/yr) = [(Limited Slag Usage (ton/yr)) \* [Emission Factor (lb/ton)] \* [ton/2000 lbs]

**Abbreviations**

SO2 = Sulfur Dioxide

**Appendix B.2: Limited Emissions Summary**  
**Hot Oil Heater**  
**Fuel Combustion with Maximum Capacity < 100 MMBtu/hr**

**Company Name:** Reith Riley Construction Co., Inc.  
**Source Location:** 15215 River Avenue, Noblesville, Indiana 46060  
**Permit Number:** F057-32764-03300  
**Reviewer:** Sarah Street

Maximum Hot Oil Heater Fuel Input Rate = 4.00 MMBtu/hr  
 Natural Gas Usage = 35 MMCF/yr  
 No. 2 Fuel Oil Usage = 250,286 gal/yr, and 0.50 % sulfur

**Unlimited/Uncontrolled Emissions**

Criteria Pollutant	Emission Factor (units)		Unlimited/Uncontrolled Potential to Emit (tons/yr)		Worse Case Fuel (tons/yr)
	Hot Oil Heater		Hot Oil Heater		
	Natural Gas (lb/MMCF)	No. 2 Fuel Oil (lb/kgal)	Natural Gas (tons/yr)	No. 2 Fuel Oil (tons/yr)	
PM	1.9	2.0	0.033	0.250	0.25
PM10/PM2.5	7.6	3.3	0.133	0.413	0.41
SO2	0.6	71.0	0.011	8.885	8.89
NOx	100	20.0	1.752	2.503	2.50
VOC	5.5	0.20	0.096	0.025	0.10
CO	84	5.0	1.472	0.626	1.47
<b>Hazardous Air Pollutant</b>					
Arsenic	2.0E-04	5.6E-04	3.5E-06	7.01E-05	7.0E-05
Beryllium	1.2E-05	4.2E-04	2.1E-07	5.26E-05	5.3E-05
Cadmium	1.1E-03	4.2E-04	1.9E-05	5.26E-05	5.3E-05
Chromium	1.4E-03	4.2E-04	2.5E-05	5.26E-05	5.3E-05
Cobalt	8.4E-05		1.5E-06		1.5E-06
Lead	5.0E-04	1.3E-03	8.8E-06	1.58E-04	1.6E-04
Manganese	3.8E-04	8.4E-04	6.7E-06	1.05E-04	1.1E-04
Mercury	2.6E-04	4.2E-04	4.6E-06	5.26E-05	5.3E-05
Nickel	2.1E-03	4.2E-04	3.7E-05	5.26E-05	5.3E-05
Selenium	2.4E-05	2.1E-03	4.2E-07	2.63E-04	2.6E-04
Benzene	2.1E-03		3.7E-05		3.7E-05
Dichlorobenzene	1.2E-03		2.1E-05		2.1E-05
Ethylbenzene					0
Formaldehyde	7.5E-02	6.10E-02	1.3E-03	7.63E-03	0.008
Hexane	1.8E+00		0.03		0.032
Phenol					0
Toluene	3.4E-03		6.0E-05		6.0E-05
Total PAH Haps	negl		negl		0
Polycyclic Organic Matter		3.30E-03		4.13E-04	4.1E-04

**Total HAPs = 3.3E-02 8.9E-03 0.041**  
**Worst Single HAP = 3.2E-02 7.6E-03 3.2E-02**  
**(Hexane) (Formaldehyde) (Hexane)**

**Methodology**

Equivalent Natural Gas Usage (MMCF/yr) = [Maximum Fuel Input Rate (MMBtu/hr)] \* [8,760 hrs/yr] \* [1 MMCF/1,000 MMBtu]  
 Equivalent Oil Usage (gal/yr) = [Maximum Fuel Input Rate (MMBtu/hr)] \* [8,760 hrs/yr] \* [1 gal/0.140 MMBtu]  
 Natural Gas: Unlimited/Uncontrolled Potential to Emit (tons/yr) = [Maximum Natural Gas Usage (MMCF/yr)] \* [Emission Factor (lb/MMCF)] \* [ton/2000 lbs]  
 All Other Fuels: Unlimited/Uncontrolled Potential to Emit (tons/yr) = [Maximum Fuel Usage (gals/yr)] \* [Emission Factor (lb/kgal)] \* [kgal/1000 gal] \* [ton/2000 lbs]  
 Sources of AP-42 Emission Factors for fuel combustion:

Natural Gas : AP-42 Chapter 1.4 (dated 7/98), Tables 1.4-1, 1.4-2, 1.4-3, and 1.4-4  
 No. 2 Fuel Oil: AP-42 Chapter 1.3 (dated 5/10), Tables 1.3-1, 1.3-2, 1.3-3, 1.3-8, 1.3-9, 1.3-10, and 1.3-11

**Abbreviations**

PM = Particulate Matter  
 PM10 = Particulate Matter (<10 um)  
 PM2.5 = Particulate Matter (<2.5 um)  
 SO2 = Sulfur Dioxide  
 NOx = Nitrous Oxides  
 VOC = Volatile Organic Compounds  
 CO = Carbon Monoxide  
 HAP = Hazardous Air Pollutant  
 HCl = Hydrogen Chloride  
 PAH = Polyaromatic Hydrocarbon

**Appendix B.2: Limited Emissions Summary  
Greenhouse Gas (CO<sub>2</sub>e) Emissions from  
Hot Oil Heater Fuel Combustion with Maximum Capacity < 100 MMBtu/hr**

**Company Name:** Reith Riley Construction Co., Inc.  
**Source Address:** 15215 River Avenue, Noblesville, Indiana 46060  
**Permit Number:** F057-32764-03300  
**Reviewer:** Sarah Street

Maximum Hot Oil Heater Fuel Input Rate = 4.00 MMBtu/hr  
 Natural Gas Usage = 35.04 MMCF/yr  
 No. 2 Fuel Oil Usage = 250,285.71 gal/yr, 0.50 % sulfur

**Unlimited/Uncontrolled Emissions**

Criteria Pollutant	Emission Factor (units)		Global Warming Potentials (GWP)	Unlimited/Uncontrolled Potential to Emit (tons/yr)	
	Natural Gas (lb/MMCF)	No. 2 Fuel Oil (lb/kgal)		Natural Gas (tons/yr)	No. 2 Fuel Oil (tons/yr)
CO <sub>2</sub>	120,161.84	22,501.41	1	2,105.24	2,815.89
CH <sub>4</sub>	2.49	0.91	21	0.044	1.14E-01
N <sub>2</sub> O	2.20	0.26	310	0.039	3.25E-02
			Total	2,105.32	2,816.04

<b>Worse Case CO<sub>2</sub>e Emissions (tons/yr)</b>
<b>2,828.38</b>

CO <sub>2</sub> e Equivalent Emissions (tons/yr)	2,118.10	2,828.38
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**Methodology**

Global Warming Potentials (GWP) from Table A-1 of 40 CFR Part 98 Subpart A.

Sources of Emission Factors for fuel combustion: (Note: To form a conservative estimate, the "worst case" emission factors have been used.)

Natural Gas : Emission Factors for CO<sub>2</sub> and CH<sub>4</sub> from 40 CFR Part 98 Subpart C, Tables C-1 and 2, have been converted from No. 2 Fuel Oil: Emission Factors for CO<sub>2</sub> and CH<sub>4</sub> from 40 CFR Part 98 Subpart C, Tables C-1 and 2, have been converted from

Emission Factor (EF) Conversions

Natural Gas: EF (lb/MMCF) = [EF (kg/MMBtu) \* Conversion Factor (2.20462 lbs/kg) \* Heating Value of Natural Gas (MMBtu/scf) \* Conversion Factor (1,000,000 scf/MMCF)]

Fuel Oils: EF (lb/kgal) = [EF (kg/MMBtu) \* Conversion Factor (2.20462 lbs/kg) \* Heating Value of the Fuel Oil (MMBtu/gal) \* Conversion Factor (1000 gal/kgal)]

Equivalent Natural Gas Usage (MMCF/yr) = [Maximum Fuel Input Rate (MMBtu/hr)] \* [8,760 hrs/yr] \* [1 MMCF/1,000 MMBtu]

Equivalent Oil Usage (gal/yr) = [Maximum Fuel Input Rate (MMBtu/hr)] \* [8,760 hrs/yr] \* [1 gal/0.140 MMBtu]

Natural Gas: Unlimited/Uncontrolled Potential to Emit (tons/yr) = [Maximum Natural Gas Usage (MMCF/yr)] \* [Emission Factor (lb/MMCF)] \* [ton/2000 lbs]

All Other Fuels: Unlimited/Uncontrolled Potential to Emit (tons/yr) = [Maximum Fuel Usage (gals/yr)] \* [Emission Factor (lb/kgal)] \* [kgal/1000 gal] \* [ton/2000 lbs]

Unlimited Potential to Emit CO<sub>2</sub>e (tons/yr) = Unlimited Potential to Emit CO<sub>2</sub> of "worst case" fuel (ton/yr) x CO<sub>2</sub> GWP (1) + Unlimited Potential to Emit CH<sub>4</sub> of "worst case" fuel (ton/yr) x CH<sub>4</sub> GWP (21) + Unlimited Potential to Emit N<sub>2</sub>O of "worst case" fuel (ton/yr) x N<sub>2</sub>O GWP (310).

**Abbreviations**

CH<sub>4</sub> = Methane

N<sub>2</sub>O = Nitrogen Dioxide

CO<sub>2</sub> = Carbon Dioxide

PTE = Potential to Emit

**Appendix B.2: Limited Emissions Summary**  
**Hot Oil Heating System - Process Emissions**

**Company Name:** Reith Riley Construction Co., Inc.  
**Source Address:** 15215 River Avenue, Noblesville, Indiana 46060  
**Permit Number:** F057-32764-03300  
**Reviewer:** Sarah Street

The following calculations determine the unlimited/uncontrolled emissions from the combustion of natural gas and No. 2 fuel oil in the hot oil heating system, which is used to heat a specially designed transfer oil. The hot transfer oil is then pumped through a piping system that passes through the asphalt cement storage tanks, in order to keep the asphalt cement at the correct temperature.

Maximum Fuel Input Rate To Hot Oil Heater = 4.00 MMBtu/hr  
 Natural Gas Usage = 35.04 MMCF/yr, and  
 No. 2 Fuel Oil Usage = 250,285.71 gal/yr

Criteria Pollutant	Emission Factors		Unlimited/Uncontrolled Potential to Emit (tons/yr)		Worse Case PTE
	Natural Gas (lb/ft3)	No. 2 Fuel Oil (lb/gal)	Natural Gas	No. 2 Fuel Oil	
VOC	2.60E-08	2.65E-05	4.56E-04	0.003	<b>0.003</b>
CO	8.90E-06	0.0012	0.156	0.150	<b>0.156</b>
Greenhouse Gas as CO2e*					
CO2	0.20	28.00	3504.00	3504.00	<b>3,504.00</b>
Hazardous Air Pollutant					
Formaldehyde	2.60E-08	3.50E-06	4.56E-04	4.38E-04	<b>4.56E-04</b>
Acenaphthene		5.30E-07		6.63E-05	<b>6.63E-05</b>
Acenaphthylene		2.00E-07		2.50E-05	<b>2.50E-05</b>
Anthracene		1.80E-07		2.25E-05	<b>2.25E-05</b>
Benzo(b)fluoranthene		1.00E-07		1.25E-05	<b>1.25E-05</b>
Fluoranthene		4.40E-08		5.51E-06	<b>5.51E-06</b>
Fluorene		3.20E-08		4.00E-06	<b>4.00E-06</b>
Naphthalene		1.70E-05		2.13E-03	<b>2.13E-03</b>
Phenanthrene		4.90E-06		6.13E-04	<b>6.13E-04</b>
Pyrene		3.20E-08		4.00E-06	<b>4.00E-06</b>

**Total HAPs** 3.34E-03  
**Worst Single HAP** 2.13E-03 (Naphthalene)

**Methodology**

Natural Gas Usage (MMCF/yr) = [Maximum Fuel Input Rate (MMBtu/hr)] \* [8,760 hrs/yr] \* [1 MMCF/1,000 MMBtu]  
 No. 2 Fuel Oil Usage (gal/yr) = [Maximum Fuel Input Rate (MMBtu/hr)] \* [8,760 hrs/yr] \* [1 gal/0.140 MMBtu]  
 Natural Gas: Potential to Emit (tons/yr) = (Natural Gas Usage (MMCF/yr))\*(Emission Factor (lb/CF))\*(1000000 CF/MMCF)\*(ton/2000 lbs)  
 No. 2 Fuel Oil: Potential to Emit (tons/yr) = (No. 2 Fuel Oil Usage (gals/yr))\*(Emission Factor (lb/gal))\*(ton/2000 lbs)  
 Unlimited Potential to Emit CO2e (tons/yr) = Unlimited Potential to Emit CO2 (ton/yr) x CO2 GWP (1)  
 1 gallon of No. 2 Fuel Oil has a heating value of 140,000 Btu  
 Emission Factors from AP-42 Chapter 11.1 (dated 3/04), Table 11.1-13

\*Note: There are no emission factors for CH4 and N2O available in either 40 CFR 98, Subpart C or AP-42 Chapter 11.1. Therefore, it is assumed that there are no CH4 and N2O emission anticipated from this process.

**Abbreviations**

CO = Carbon Monoxide                      VOC = Volatile Organic Compound                      CO2 = Carbon Dioxide

**Appendix A.2: Limited Emissions Summary**  
**Reciprocating Internal Combustion Engines - Diesel Fuel**  
**Output Rating (<=600 HP)**

**Company Name:** Reith Riley Construction Co., Inc.  
**Source Address:** 15215 River Avenue, Noblesville, Indiana 46060  
**Permit Number:** F057-32764-03300  
**Reviewer:** Sarah Street

Output Horsepower Rating (hp)	0.0
Limited Hours Operated per Year	2500
Limited Throughput (hp-hr/yr)	0
Limited Diesel Fuel Usage (gal/yr)	0

	Pollutant						
	PM <sup>2</sup>	PM10 <sup>2</sup>	direct PM2.5 <sup>2</sup>	SO <sub>2</sub>	NO <sub>x</sub>	VOC	CO
Emission Factor in lb/hp-hr	0.0022	0.0022	0.0022	0.0021	0.0310	0.0025	0.0067
Emission Factor in lb/kgal <sup>1</sup>	43.07	43.07	43.07	40.13	606.85	49.22	130.77
Limited Emission in tons/yr	0.00	0.00	0.00	0.00	0.00	0.00	0.00

<sup>1</sup>The AP-42 Chapter 3.3-1 emission factors in lb/hp-hr were converted to lb/kgal emission factors using an average brake specific fuel consumption of 7,000 Btu / hp-hr, diesel heating value of 19,300 Btu / lb, and diesel fuel density of 7.1 lb / gal (AP-42 Tables 3.3-1 and 3.4.1) since the source will limit the emissions from this unit by limiting the fuel usage.

<sup>1</sup>Emission factor (lb/kgal) = AP-42 EF (lb/hp-hr) \* 1/7,000 (hp-hr/Btu) \* 19,300 (Btu/lb) \* 7.1 (lb/gal) \* 1,000 (gal/kgal)

<sup>2</sup>PM and PM2.5 emission factors are assumed to be equivalent to PM10 emission factors. No information was given regarding which method was used to determine the factor or the fraction of PM10 which is condensable.

**Hazardous Air Pollutants (HAPs)**

	Pollutant							Total PAH HAPs <sup>3</sup>
	Benzene	Toluene	Xylene	1,3-Butadiene	Formaldehyde	Acetaldehyde	Acrolein	
Emission Factor in lb/MMBtu	9.33E-04	4.09E-04	2.85E-04	3.91E-05	1.18E-03	7.67E-04	9.25E-05	1.68E-04
Emission Factor in lb/kgal <sup>4</sup>	1.28E-01	5.60E-02	3.91E-02	5.36E-03	1.62E-01	1.05E-01	1.27E-02	2.30E-02
Limited Emission in tons/yr	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00

<sup>3</sup>PAH = Polyaromatic Hydrocarbon (PAHs are considered HAPs, since they are considered Polycyclic Organic Matter)

<sup>4</sup>The AP-42 Chapter 3.3-1 emission factors in lb/MMBtu were converted to lb/kgal emission factors using an average diesel heating value of 19,300 Btu / lb and diesel fuel density of 7.1 lb / gal (AP-42 Tables 3.3-1 and 3.4.1) since the source will limit the emissions from this unit by limiting the fuel usage.

<sup>4</sup>Emission factor (lb/kgal) = AP-42 EF (lb/MMBtu) \* 1/10<sup>6</sup> (MMBtu/Btu) \* 19,300 (Btu/lb) \* 7.1 (lb/gal) \* 1,000 (gal/kgal)

<b>Limited Emission of Total HAPs (tons/yr)</b>	<b>0.00E+00</b>
<b>Limited Emission of Worst Case HAPs (tons/yr)</b>	<b>0.00E+00</b>

**Green House Gas Emissions (GHG)**

	Pollutant		
	CO <sub>2</sub> <sup>5</sup>	CH <sub>4</sub> <sup>6</sup>	N <sub>2</sub> O <sup>6</sup>
Emission Factor in lb/hp-hr	1.15	NA	NA
Emission Factor in kg/MMBtu	NA	0.003	0.0006
Emission Factor in lb/kgal	22,512.07	0.91	0.18
Limited Emission in tons/yr	0.00	0.000	0.000

<sup>5</sup>The AP-42 Chapter 3.3-1 emission factor in lb/hp-hr was converted to lb/kgal emission factor using an average brake specific fuel consumption of 7,000 Btu / hp-hr, diesel heating value of 19,300 Btu / lb, and diesel fuel density of 7.1 lb / gal (AP-42 Tables 3.3-1 and 3.4.1) since the source will limit the emissions from this unit by limiting the fuel usage.

<sup>5</sup>Emission factor (lb/kgal) = AP-42 EF (lb/hp-hr) \* 1/7,000 (hp-hr/Btu) \* 19,300 (Btu/lb) \* 7.1 (lb/gal) \* 1,000 (gal/kgal)

<sup>6</sup>The 40 CFR 98 Subpart C emission factors in kg/MMBtu were converted to lb/kgal emission factors using an average diesel heating value of 19,300 Btu / lb and diesel fuel density of 7.1 lb / gal (AP-42 Tables 3.3-1 and 3.4.1) since the source will limit the emissions from this unit by limiting the fuel usage.

<sup>6</sup>Emission factor (lb/kgal) = 40 CFR 98 EF (kg/MMBtu) \* 2.20462 (lb/kg) \* 1/10<sup>6</sup> (MMBtu/Btu) \* 19,300 (Btu/lb) \* 7.1 (lb/gal) \* 1,000 (gal/kgal)

<b>Summed Limited Emissions in tons/yr</b>	<b>0.00</b>
<b>CO<sub>2</sub>e Total in tons/yr</b>	<b>0.00</b>

**Methodology**

Limited Throughput (hp-hr/yr) = [Output Horsepower Rating (hp)] \* [Limited Hours Operated per Year]

Limited Diesel Fuel Usage (gal/yr) = Limited Throughput (hp-hr/yr) \* 7000 (Btu/hp-hr) \* 1/19300 (lb/Btu) \* 1/7.1 (gal/lb)

Emission Factors are from AP42 (Supplement B 10/96), Tables 3.3-1 and 3.3-2 and have been converted to lb/kgal

CH<sub>4</sub> and N<sub>2</sub>O Emission Factor from 40 CFR 98 Subpart C Table C-2 and have been converted to lb/kgal

Global Warming Potentials (GWP) from Table A-1 of 40 CFR Part 98 Subpart A.

Limited Emissions (tons/yr) = [Limited Diesel Fuel Usage (gal/yr) \* Emission Factor (lb/kgal)] / (1,000 gal/kgal) / (2,000 lb/ton)

CO<sub>2</sub>e (tons/yr) = CO<sub>2</sub> Potential Emission ton/yr x CO<sub>2</sub> GWP (1) + CH<sub>4</sub> Potential Emission ton/yr x CH<sub>4</sub> GWP (21) + N<sub>2</sub>O Potential Emission ton/yr x N<sub>2</sub>O GWP (310).

**Appendix A.2: Limited Emissions Summary**  
**Large Reciprocating Internal Combustion Engines - Diesel Fuel**  
**Output Rating (>600 HP)**

**Company Name:** Reith Riley Construction Co., Inc.  
**Source Address:** 15215 River Avenue, Noblesville, Indiana 46060  
**Permit Number:** F057-32764-03300  
**Reviewer:** Sarah Street

Output Horsepower Rating (hp)	0.0	Sulfur Content (S) of Fuel (% by weight)	0.50
Limited Hours Operated per Year	2500		
Limited Throughput (hp-hr/yr)	0		
Limited Diesel Fuel Usage (gal/yr)	0		

	Pollutant						
	PM	PM10 <sup>2</sup>	direct PM2.5 <sup>2</sup>	SO2	NOx	VOC	CO
Emission Factor in lb/hp-hr	7.00E-04			4.05E-03 (.00809S)	2.40E-02	7.05E-04	5.50E-03
Emission Factor in lb/MMBtu		0.0573	0.0573				
Emission Factor in lb/kgal <sup>1</sup>	13.70	7.85	7.85	79.18	469.82	13.80	107.67
Limited Emission in tons/yr	0.00	0.00	0.00	0.00	0.00	0.00	0.00

<sup>1</sup> The AP-42 Chapter 3.4-1 emission factors in lb/hp-hr were converted to lb/kgal emission factors using an average brake specific fuel consumption of 7,000 Btu / hp-hr, diesel heating value of 19,300 Btu / lb, and diesel fuel density of 7.1 lb / gal (AP-42 Tables 3.3-1 and 3.4.1) since the source will limit the emissions from this unit by limiting the fuel usage.

<sup>1</sup>Emission factor (lb/kgal) = AP-42 EF (lb/hp-hr) \* 1/7,000 (hp-hr/Btu) \* 19,300 (Btu/lb) \* 7.1 (lb/gal) \* 1,000 (gal/kgal)

<sup>2</sup>Emission factors in lb/kgal were converted from the AP-42 Chapter 3.4-1 emission factors in lb/MMBtu using an average diesel heating value of 19,300 Btu / lb and diesel fuel density of 7.1 lb / gal (AP-42 Tables 3.3-1 and 3.4.1) since the source will limit the emissions from this unit by limiting the fuel usage.

<sup>2</sup>Emission factor (lb/kgal) = AP-42 EF (lb/MMBtu) \* 1/10<sup>6</sup> (MMBtu/Btu) \* 19,300 (Btu/lb) \* 7.1 (lb/gal) \* 1,000 (gal/kgal)

**Hazardous Air Pollutants (HAPs)**

	Pollutant						
	Benzene	Toluene	Xylene	Formaldehyde	Acetaldehyde	Acrolein	Total PAH HAPs <sup>3</sup>
Emission Factor in lb/MMBtu	7.76E-04	2.81E-04	1.93E-04	7.89E-05	2.52E-05	7.88E-06	2.12E-04
Emission Factor in lb/kgal <sup>4</sup>	1.06E-01	3.85E-02	2.64E-02	1.08E-02	3.45E-03	1.08E-03	2.91E-02
Limited Emission in tons/yr	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00

<sup>3</sup>PAH = Polyaromatic Hydrocarbon (PAHs are considered HAPs, since they are considered Polycyclic Organic Matter)

<sup>4</sup>Emission factors in lb/kgal were converted from the AP-42 Chapter 3.4-1 emission factors in lb/MMBtu using an average diesel heating value of 19,300 Btu / lb and diesel fuel density of 7.1 lb / gal (AP-42 Tables 3.3-1 and 3.4.1) since the source will limit the emissions from this unit by limiting the fuel usage.

<sup>4</sup>Emission factor (lb/kgal) = AP-42 EF (lb/MMBtu) \* 1/10<sup>6</sup> (MMBtu/Btu) \* 19,300 (Btu/lb) \* 7.1 (lb/gal) \* 1,000 (gal/kgal)

<b>Limited Emission of Total HAPs (tons/yr)</b>	<b>0.00E+00</b>
<b>Limited Emission of Worst Case HAPs (tons/yr)</b>	<b>0.00E+00</b>

**Green House Gas Emissions (GHG)**

	Pollutant		
	CO2 <sup>5</sup>	CH4 <sup>5,6</sup>	N2O <sup>7</sup>
Emission Factor in lb/hp-hr	1.16	6.35E-05	NA
Emission Factor in kg/MMBtu	NA	NA	0.0006
Emission Factor in lb/kgal	22,707.83	1.24	0.18
Limited Emission in tons/yr	0.00	0.00	0.00

<sup>5</sup> The AP-42 Chapter 3.4-1 emission factors in lb/hp-hr were converted to lb/kgal emission factors using an average brake specific fuel consumption of 7,000 Btu / hp-hr, diesel heating value of 19,300 Btu / lb, and diesel fuel density of 7.1 lb / gal (AP-42 Tables 3.3-1 and 3.4.1) since the source will limit the emissions from this unit by limiting the fuel usage.

<sup>5</sup>Emission factor (lb/kgal) = AP-42 EF (lb/hp-hr) \* 1/7,000 (hp-hr/Btu) \* 19,300 (Btu/lb) \* 7.1 (lb/gal) \* 1,000 (gal/kgal)

<sup>6</sup>According to AP-42, Table 3.4-1, TOC (as CH4) is 9% methane by weight. As a result, the lb/hp-hr emission factor for TOC (as CH4) in AP-42 has been multiplied by 9% to determine the portion that is emitted as methane.

<sup>7</sup>The 40 CFR 98 Subpart C emission factors in kg/MMBtu were converted to lb/kgal emission factors using an average diesel heating value of 19,300 Btu / lb and diesel fuel density of 7.1 lb / gal (AP-42 Tables 3.3-1 and 3.4.1) since the source will limit the emissions from this unit by limiting the fuel usage.

<sup>7</sup>Emission factor (lb/kgal) = 40 CFR 98 EF (kg/MMBtu) \* 2.20462 (lb/kg) \* 1/10<sup>6</sup> (MMBtu/Btu) \* 19,300 (Btu/lb) \* 7.1 (lb/gal) \* 1,000 (gal/kgal)

<b>Summed Potential Emissions in tons/yr</b>	<b>0.00</b>
<b>CO2e Total in tons/yr</b>	<b>0.00</b>

**Methodology**

Limited Throughput (hp-hr/yr) = [Output Horsepower Rating (hp)] \* [Limited Hours Operated per Year]

Limited Diesel Fuel Usage (gal/yr) = Limited Throughput (hp-hr/yr) \* 7000 (Btu/hp-hr) \* 1/19300 (lb/Btu) \* 1/7.1 (gal/lb)

Emission Factors are from AP 42 (Supplement B 10/96) Tables 3.4-1, 3.4-2, 3.4-3, and 3.4-4 and have been converted to lb/kgal.

N2O Emission Factor from 40 CFR 98 Subpart C Table C-2 and have been converted to lb/kgal.

Global Warming Potentials (GWP) from Table A-1 of 40 CFR Part 98 Subpart A.

Limited Emissions (tons/yr) = [Limited Diesel Fuel Usage (gal/yr) x Emission Factor (lb/kgal)] / (1,000 ga/kgal) / (2,000 lb/ton)

CO2e (tons/yr) = CO2 Potential Emission ton/yr x CO2 GWP (1) + CH4 Potential Emission ton/yr x CH4 GWP (21) + N2O

Potential Emission ton/yr x N2O GWP (310).

**Appendix B.2: Limited Emissions Summary  
Asphalt Load-Out, Silo Filling, and Yard Emissions**

**Company Name:** Reith Riley Construction Co., Inc.  
**Source Address:** 15215 River Avenue, Noblesville, Indiana 46060  
**Permit Number:** F057-32764-03300  
**Reviewer:** Sarah Street

The following calculations determine the limited fugitive emissions from hot asphalt mix load-out, silo filling, and on-site yard for a drum mix hot mix asphalt plant

Asphalt Temperature, T =	325	F
Asphalt Volatility Factor, V =	-0.5	
Annual Asphalt Production Limitation =	1,000,000	tons/yr

Pollutant	Emission Factor (lb/ton asphalt)			Limited Potential to Emit (tons/yr)			
	Load-Out	Silo Filling	On-Site Yard	Load-Out	Silo Filling	On-Site Yard	Total
Total PM*	5.2E-04	5.9E-04	NA	0.26	0.29	NA	0.55
Organic PM	3.4E-04	2.5E-04	NA	0.17	0.127	NA	0.30
TOC	0.004	0.012	0.001	2.08	6.09	0.550	8.7
CO	0.001	0.001	3.5E-04	0.67	0.590	0.176	1.44

NA = Not Applicable (no AP-42 Emission Factor)

<b>PM/HAPs</b>	<b>0.012</b>	<b>0.014</b>	<b>0</b>	<b>0.027</b>
<b>VOC/HAPs</b>	<b>0.031</b>	<b>0.077</b>	<b>0.008</b>	<b>0.116</b>
<b>non-VOC/HAPs</b>	<b>1.6E-04</b>	<b>1.6E-05</b>	<b>4.2E-05</b>	<b>2.2E-04</b>
<b>non-VOC/non-HAPs</b>	<b>0.15</b>	<b>0.09</b>	<b>0.04</b>	<b>0.28</b>

<b>Total VOCs</b>	<b>1.95</b>	<b>6.09</b>	<b>0.5</b>	<b>8.6</b>
<b>Total HAPs</b>	<b>0.04</b>	<b>0.09</b>	<b>0.008</b>	<b>0.14</b>
		<b>Worst Single HAP</b>		<b>0.044</b>
				<b>(formaldehyde)</b>

**Methodology**

The asphalt temperature and volatility factor were provided by the source.

Limited Potential to Emit (tons/yr) = (Annual Asphalt Production Limitation (tons/yr)) \* (Emission Factor (lb/ton)) \* (ton/2000 lbs)

Emission Factors from AP-42 Chapter 11.1 (dated 3/04), Tables 11.1-14, 11.1-15, and 11.1-16

Plant Load-Out Emission Factor Equations (AP-42 Table 11.1-14)::

Total PM/PM10 Ef =  $0.000181 + 0.00141(-V)e^{((0.0251)(T+460)-20.43)}$   
 Organic PM Ef =  $0.00141(-V)e^{((0.0251)(T+460)-20.43)}$   
 TOC Ef =  $0.0172(-V)e^{((0.0251)(T+460)-20.43)}$   
 CO Ef =  $0.00558(-V)e^{((0.0251)(T+460)-20.43)}$

Silo Filling Emission Factor Equations (AP-42 Table 11.1-14):

PM/PM10 Ef =  $0.000332 + 0.00105(-V)e^{((0.0251)(T+460)-20.43)}$   
 Organic PM Ef =  $0.00105(-V)e^{((0.0251)(T+460)-20.43)}$   
 TOC Ef =  $0.0504(-V)e^{((0.0251)(T+460)-20.43)}$   
 CO Ef =  $0.00488(-V)e^{((0.0251)(T+460)-20.43)}$

On Site Yard CO emissions estimated by multiplying the TOC emissions by 0.32

\*No emission factors available for PM10 or PM2.5, therefore IDEM assumes PM10 and PM2.5 are equivalent to Total PM.

**Abbreviations**

- TOC = Total Organic Compounds
- CO = Carbon Monoxide
- PM = Particulate Matter
- PM10 = Particulate Matter (<10 um)
- PM2.5 = Particulate Matter (<2.5 um)
- HAP = Hazardous Air Pollutant
- VOC = Volatile Organic Compound

**Appendix B.2: Limited Emissions Summary**  
**Asphalt Load-Out, Silo Filling, and Yard Emissions (continued)**

**Company Name:** Reith Riley Construction Co., Inc.  
**Source Address:** 15215 River Avenue, Noblesville, Indiana 46060  
**Permit Number:** F057-32764-03300  
**Reviewer:** Sarah Street

**Organic Particulate-Based Compounds (Table 11.1-15)**

Pollutant	CASRN	Category	HAP Type	Source	Speciation Profile		Limited Potential to Emit (tons/yr)			
					Load-out and Onsite Yard (% by weight of Total Organic PM)	Silo Filling and Asphalt Storage Tank (% by weight of Total Organic PM)	Load-out	Silo Filling	Onsite Yard	Total
<b>PAH HAPs</b>										
Acenaphthene	83-32-9	PM/HAP	POM	Organic PM	0.26%	0.47%	4.4E-04	6.0E-04	NA	1.0E-03
Acenaphthylene	208-96-8	PM/HAP	POM	Organic PM	0.028%	0.014%	4.8E-05	1.8E-05	NA	6.6E-05
Anthracene	120-12-7	PM/HAP	POM	Organic PM	0.07%	0.13%	1.2E-04	1.7E-04	NA	2.8E-04
Benzo(a)anthracene	56-55-3	PM/HAP	POM	Organic PM	0.019%	0.056%	3.2E-05	7.1E-05	NA	1.0E-04
Benzo(b)fluoranthene	205-99-2	PM/HAP	POM	Organic PM	0.0076%	0	1.3E-05	0	NA	1.3E-05
Benzo(k)fluoranthene	207-08-9	PM/HAP	POM	Organic PM	0.0022%	0	3.8E-06	0	NA	3.8E-06
Benzo(g,h,i)perylene	191-24-2	PM/HAP	POM	Organic PM	0.0019%	0	3.2E-06	0	NA	3.2E-06
Benzo(a)pyrene	50-32-8	PM/HAP	POM	Organic PM	0.0023%	0	3.9E-06	0	NA	3.9E-06
Benzo(e)pyrene	192-97-2	PM/HAP	POM	Organic PM	0.0078%	0.0095%	1.3E-05	1.2E-05	NA	2.5E-05
Chrysene	218-01-9	PM/HAP	POM	Organic PM	0.103%	0.21%	1.8E-04	2.7E-04	NA	4.4E-04
Dibenz(a,h)anthracene	53-70-3	PM/HAP	POM	Organic PM	0.00037%	0	6.3E-07	0	NA	6.3E-07
Fluoranthene	206-44-0	PM/HAP	POM	Organic PM	0.05%	0.15%	8.5E-05	1.9E-04	NA	2.8E-04
Fluorene	86-73-7	PM/HAP	POM	Organic PM	0.77%	1.01%	1.3E-03	1.3E-03	NA	2.6E-03
Indeno(1,2,3-cd)pyrene	193-39-5	PM/HAP	POM	Organic PM	0.00047%	0	8.0E-07	0	NA	8.0E-07
2-Methylnaphthalene	91-57-6	PM/HAP	POM	Organic PM	2.38%	5.27%	4.1E-03	6.7E-03	NA	0.011
Naphthalene	91-20-3	PM/HAP	POM	Organic PM	1.25%	1.82%	2.1E-03	2.3E-03	NA	4.4E-03
Perylene	198-55-0	PM/HAP	POM	Organic PM	0.022%	0.03%	3.8E-05	3.8E-05	NA	7.6E-05
Phenanthrene	85-01-8	PM/HAP	POM	Organic PM	0.81%	1.80%	1.4E-03	2.3E-03	NA	3.7E-03
Pyrene	129-00-0	PM/HAP	POM	Organic PM	0.15%	0.44%	2.6E-04	5.6E-04	NA	8.1E-04
<b>Total PAH HAPs</b>							<b>0.010</b>	<b>0.014</b>	<b>NA</b>	<b>0.025</b>
<b>Other semi-volatile HAPs</b>										
Phenol		PM/HAP	---	Organic PM	1.18%	0	2.0E-03	0	0	2.0E-03

NA = Not Applicable (no AP-42 Emission Factor)

**Methodology**

Limited Potential to Emit (tons/yr) = [Speciation Profile (%)] \* [Organic PM (tons/yr)]  
 Speciation Profiles from AP-42 Chapter 11.1 (dated 3/04), Tables 11.1-15 and 11.1-16

**Abbreviations**

PM = Particulate Matter  
 HAP = Hazardous Air Pollutant  
 POM = Polycyclic Organic Matter

**Appendix B.2: Limited Emissions Summary**  
**Asphalt Load-Out, Silo Filling, and Yard Emissions (continued)**  
**Limited Emissions**

**Organic Volatile-Based Compounds (Table 11.1-16)**

Pollutant	CASRN	Category	HAP Type	Source	Speciation Profile		Limited Potential to Emit (tons/yr)			
					Load-out and Onsite Yard (% by weight of TOC)	Silo Filling and Asphalt Storage Tank (% by weight of TOC)	Load-out	Silo Filling	Onsite Yard	Total
<b>VOC</b>		VOC	---	TOC	94%	100%	<b>1.95</b>	<b>6.09</b>	<b>0.52</b>	<b>8.57</b>
non-VOC/non-HAPS										
Methane	74-82-8	non-VOC/non-HAP	---	TOC	6.50%	0.26%	1.4E-01	1.6E-02	3.6E-02	0.187
Acetone	67-64-1	non-VOC/non-HAP	---	TOC	0.046%	0.055%	9.6E-04	3.4E-03	2.5E-04	0.005
Ethylene	74-85-1	non-VOC/non-HAP	---	TOC	0.71%	1.10%	1.5E-02	6.7E-02	3.9E-03	0.086
<b>Total non-VOC/non-HAPS</b>					<b>7.30%</b>	<b>1.40%</b>	<b>0.152</b>	<b>0.085</b>	<b>0.040</b>	<b>0.28</b>
Volatile organic HAPs										
Benzene	71-43-2	VOC/HAP	---	TOC	0.052%	0.032%	1.1E-03	1.9E-03	2.9E-04	3.3E-03
Bromomethane	74-83-9	VOC/HAP	---	TOC	0.0096%	0.0049%	2.0E-04	3.0E-04	5.3E-05	5.5E-04
2-Butanone	78-93-3	VOC/HAP	---	TOC	0.049%	0.039%	1.0E-03	2.4E-03	2.7E-04	3.7E-03
Carbon Disulfide	75-15-0	VOC/HAP	---	TOC	0.013%	0.016%	2.7E-04	9.7E-04	7.2E-05	1.3E-03
Chloroethane	75-00-3	VOC/HAP	---	TOC	0.00021%	0.004%	4.4E-06	2.4E-04	1.2E-06	2.5E-04
Chloromethane	74-87-3	VOC/HAP	---	TOC	0.015%	0.023%	3.1E-04	1.4E-03	8.3E-05	1.8E-03
Cumene	92-82-8	VOC/HAP	---	TOC	0.11%	0	2.3E-03	0	6.1E-04	2.9E-03
Ethylbenzene	100-41-4	VOC/HAP	---	TOC	0.28%	0.038%	5.8E-03	2.3E-03	1.5E-03	0.010
Formaldehyde	50-00-0	VOC/HAP	---	TOC	0.088%	0.69%	1.8E-03	4.2E-02	4.8E-04	0.044
n-Hexane	100-54-3	VOC/HAP	---	TOC	0.15%	0.10%	3.1E-03	6.1E-03	8.3E-04	0.010
Isooctane	540-84-1	VOC/HAP	---	TOC	0.0018%	0.00031%	3.7E-05	1.9E-05	9.9E-06	6.6E-05
Methylene Chloride	75-09-2	non-VOC/HAP	---	TOC	0	0.00027%	0	1.6E-05	0	1.6E-05
MTBE	1634-04-4	VOC/HAP	---	TOC	0	0	0	0	0	0
Styrene	100-42-5	VOC/HAP	---	TOC	0.0073%	0.0054%	1.5E-04	3.3E-04	4.0E-05	5.2E-04
Tetrachloroethene	127-18-4	non-VOC/HAP	---	TOC	0.0077%	0	1.6E-04	0	4.2E-05	2.0E-04
Toluene	100-88-3	VOC/HAP	---	TOC	0.21%	0.062%	4.4E-03	3.8E-03	1.2E-03	0.009
1,1,1-Trichloroethane	71-55-6	VOC/HAP	---	TOC	0	0	0	0	0	0
Trichloroethene	79-01-6	VOC/HAP	---	TOC	0	0	0	0	0	0
Trichlorofluoromethane	75-69-4	VOC/HAP	---	TOC	0.0013%	0	2.7E-05	0	7.2E-06	3.4E-05
m-/p-Xylene	1330-20-7	VOC/HAP	---	TOC	0.41%	0.20%	8.5E-03	1.2E-02	2.3E-03	0.023
o-Xylene	95-47-6	VOC/HAP	---	TOC	0.08%	0.057%	1.7E-03	3.5E-03	4.4E-04	5.6E-03
<b>Total volatile organic HAPs</b>					<b>1.50%</b>	<b>1.30%</b>	<b>0.031</b>	<b>0.079</b>	<b>0.008</b>	<b>0.119</b>

**Methodology**

Limited Potential to Emit (tons/yr) = [Speciation Profile (%)] \* [TOC (tons/yr)]

Speciation Profiles from AP-42 Chapter 11.1 (dated 3/04), Tables 11.1-15 and 11.1-16

**Abbreviations**

TOC = Total Organic Compounds  
HAP = Hazardous Air Pollutant  
VOC = Volatile Organic Compound  
MTBE = Methyl tert butyl ether

**Appendix B.2: Limited Emissions Summary  
Material Storage Piles**

**Company Name:** Reith Riley Construction Co., Inc.  
**Source Address:** 15215 River Avenue, Noblesville, Indiana 46060  
**Permit Number:** F057-32764-03300  
**Reviewer:** Sarah Street

Note: Since the emissions from the storage piles are minimal, the limited emissions are equal to the unlimited emissions.

The following calculations determine the amount of emissions created by wind erosion of storage stockpiles, based on 8,760 hours of use and USEPA's AP-42 (Pre 1983 Edition), Section 11.2.3.

$$E_f = 1.7 \cdot (s/1.5) \cdot (365-p) / 235 \cdot (f/15)$$

where  $E_f$  = emission factor (lb/acre/day)  
 $s$  = silt content (wt %)  
 $p$  = 125 days of rain greater than or equal to 0.01 inches  
 $f$  = 15 % of wind greater than or equal to 12 mph

Material	Silt Content (wt %)*	Emission Factor (lb/acre/day)	Maximum Anticipated Pile Size (acres)**	PTE of PM (tons/yr)	PTE of PM10/PM2.5 (tons/yr)
Sand	2.6	3.01	1.50	0.824	0.288
Limestone	1.6	1.85	1.50	0.507	0.177
RAP	0.5	0.58	1.50	0.158	0.055
Gravel	1.6	1.85	1.50	0.507	0.177
Shingles	0.5	0.58	0.00	0.000	0.000
Slag	3.8	4.40	0.00	0.000	0.000
<b>Totals</b>				<b>2.00</b>	<b>0.70</b>

**Methodology**

PTE of PM (tons/yr) = (Emission Factor (lb/acre/day)) \* (Maximum Pile Size (acres)) \* (ton/2000 lbs) \* (8760 hours/yr)

PTE of PM10/PM2.5 (tons/yr) = (Potential PM Emissions (tons/yr)) \* 35%

\*Silt content values obtained from AP-42 Table 13.2.4-1 (dated 1/95)

\*\*Maximum anticipated pile size (acres) provided by the source.

PM2.5 = PM10

**Abbreviations**

RAP = recycled asphalt pavement

PM = Particulate Matter

PM10 = Particulate Matter (<10 um)

PM2.5 = Particulate Matter (<2.5 um)

PTE = Potential to Emit

**Appendix B.2: Limited Emissions Summary**  
**Material Processing, Handling, Crushing, Screening, and Conveying**

**Company Name:** Reith Riley Construction Co., Inc.  
**Source Address:** 15215 River Avenue, Noblesville, Indiana 46060  
**Permit Number:** F057-32764-03300  
**Reviewer:** Sarah Street

**Batch or Continuous Drop Operations (AP-42 Section 13.2.4)**

To estimate potential fugitive dust emissions from processing and handling of raw materials (batch or continuous drop operations), AP-42 emission factors for Aggregate Handling, Section 13.2.4 (fifth edition, 1/95) are utilized.

$$E_f = k \cdot (0.0032)^k \cdot (U/5)^{1.3} / (M/2)^{1.4}$$

where:  $E_f$  = Emission factor (lb/ton)

$k$ (PM) = 0.74	= particle size multiplier (0.74 assumed for aerodynamic diameter <=100 um)
$k$ (PM10) = 0.35	= particle size multiplier (0.35 assumed for aerodynamic diameter <=10 um)
$k$ (PM2.5) = 0.053	= particle size multiplier (0.053 assumed for aerodynamic diameter <=2.5 um)
$U$ = 10.2	= worst case annual mean wind speed (Source: NOAA, 2006*)
$M$ = 4.0	= material % moisture content of aggregate (Source: AP-42 Section 11.1.1.1)
$E_f$ (PM) = 2.27E-03	lb PM/ton of material handled
$E_f$ (PM10) = 1.07E-03	lb PM10/ton of material handled
$E_f$ (PM2.5) = 1.62E-04	lb PM2.5/ton of material handled

Annual Asphalt Production Limitation = 1,000,000 tons/yr  
 Percent Asphalt Cement/Binder (weight %) = 5.0%  
 Maximum Material Handling Throughput = 950,000 tons/yr

Type of Activity	Limited PTE of PM (tons/yr)	Limited PTE of PM10 (tons/yr)	Limited PTE of PM2.5 (tons/yr)
Truck unloading of materials into storage piles	1.08	0.51	0.08
Front-end loader dumping of materials into feeder bins	1.08	0.51	0.08
Conveyor dropping material into dryer/mixer or batch tower	1.08	0.51	0.08
<b>Total (tons/yr)</b>	<b>3.23</b>	<b>1.53</b>	<b>0.23</b>

**Methodology**

The percent asphalt cement/binder provided by the source.  
 Maximum Material Handling Throughput (tons/yr) = [Annual Asphalt Production Limitation (tons/yr)] \* [1 - Percent Asphalt Cement/Binder (weight %)]  
 Limited Potential to Emit (tons/yr) = (Maximum Material Handling Throughput (tons/yr)) \* (Emission Factor (lb/ton)) \* (ton/2000 lbs)  
 Raw materials may include limestone, sand, recycled asphalt pavement (RAP), gravel, slag, and other additives  
 \*Worst case annual mean wind speed (Indianapolis, IN) from "Comparative Climatic Data", National Climatic Data Center, NOAA, 2006

**Material Screening and Conveying (AP-42 Section 19.2.2)**

To estimate potential fugitive dust emissions from raw material crushing, screening, and conveying, AP-42 emission factors for Crushed Stone Processing Operations, Section 19.2.2 (dated 8/04) are utilized.

Operation	Uncontrolled Emission Factor for PM (lbs/ton)*	Uncontrolled Emission Factor for PM10 (lbs/ton)*	Limited PTE of PM (tons/yr)	Limited PTE of PM10/PM2.5 (tons/yr)**
Crushing	0.0054	0.0024	2.57	1.14
Screening	0.025	0.0087	11.88	4.13
Conveying	0.003	0.0011	1.43	0.52
<b>Limited Potential to Emit (tons/yr) =</b>			<b>15.87</b>	<b>5.80</b>

**Methodology**

Maximum Material Handling Throughput (tons/yr) = [Annual Asphalt Production Limitation (tons/yr)] \* [1 - Percent Asphalt Cement/Binder (weight %)]  
 Limited Potential to Emit (tons/yr) = [Maximum Material Handling Throughput (tons/yr)] \* [Emission Factor (lb/ton)] \* [ton/2000 lbs]  
 Raw materials may include stone/gravel, slag, and recycled asphalt pavement (RAP)  
 Emission Factors from AP-42 Chapter 11.19.2 (dated 8/04), Table 11.19.2-2  
 \*Uncontrolled emissions factors for PM/PM10 represent tertiary crushing of stone with moisture content ranging from 0.21 to 1.3 percent by weight (Table 11.19.2-2). The bulk moisture content of aggregate in the storage piles at a hot mix asphalt production plant typically stabilizes between 3 to 5 percent by weight (Source: AP-42 Section 11.1.1.1).  
 \*\*Assumes PM10 = PM2.5

**Abbreviations**

PM = Particulate Matter  
 PM10 = Particulate Matter (<10 um)  
 PM2.5 = Particulate Matter (<2.5 um)  
 PTE = Potential to Emit

**Appendix B.2: Limited Emissions Summary  
Unpaved Roads**

**Company Name:** Reith Riley Construction Co., Inc.  
**Source Address:** 15215 River Avenue, Noblesville, Indiana 46060  
**Permit Number:** F057-32764-03300  
**Reviewer:** Sarah Street

**Unpaved Roads at Industrial Site**

The following calculations determine the amount of emissions created by unpaved roads, based on 8,760 hours of use and AP-42, Ch 13.2.2 (12/2003).

Annual Asphalt Production Limitation	= 1,000,000	tons/yr
Percent Asphalt Cement/Binder (weight %)	= 5.0%	
Maximum Material Handling Throughput	= 950,000	tons/yr
Maximum Asphalt Cement/Binder Throughput	= 50,000	tons/yr
No. 2 Fuel Oil Limitation	= 9,385,714	gallons/yr

Process	Vehicle Type	Maximum Weight of Vehicle (tons)	Maximum Weight of Load (tons)	Maximum Weight of Vehicle and Load (tons/trip)	Maximum trips per year (trip/yr)	Total Weight driven per year (ton/yr)	Maximum one-way distance (feet/trip)	Maximum one-way distance (mi/trip)	Maximum one-way miles (miles/yr)
Single Axle Dump	Dump truck (16 CY)	16.0	0	16	5.7E+04	9.1E+05	264	0.050	2847.0
Tandem Axle Dump	Dump truck (16 CY)	23.0	0	23.0	3.8E+04	8.7E+05	264	0.050	1896.5
Tri-Axle Dump	Dump truck (16 CY)	31.0	0	31.0	2.8E+04	8.8E+05	264	0.050	1423.5
Quad-Axle Dump	Dump truck (16 CY)	38.0	0	38.0	2.3E+04	8.7E+05	264	0.050	1138.8
Front-end Loader	Front-end loader (3 CY)	38.0	0	38.0	4.1E+05	1.6E+07	264	0.050	20542.2
<b>Total</b>					<b>5.6E+05</b>	<b>1.9E+07</b>			<b>2.8E+04</b>

Average Vehicle Weight Per Trip	= 34.4	tons/trip
Average Miles Per Trip	= 0.050	miles/trip

Unmitigated Emission Factor,  $E_f = k \cdot [(s/12)^a] \cdot [(W/3)^b]$  (Equation 1a from AP-42 13.2.2)

	PM	PM10	PM2.5	
where k =	4.9	1.5	0.15	lb/mi = particle size multiplier (AP-42 Table 13.2.2-2 for Industrial Roads)
s =	4.8	4.8	4.8	% = mean % silt content of unpaved roads (AP-42 Table 13.2.2-3 Sand/Gravel Processing Plant Road)
a =	0.7	0.9	0.9	= constant (AP-42 Table 13.2.2-2)
W =	34.4	34.4	34.4	tons = average vehicle weight (provided by source)
b =	0.45	0.45	0.45	= constant (AP-42 Table 13.2.2-2)

Taking natural mitigation due to precipitation into consideration, Mitigated Emission Factor,  $E_{ext} = E_f \cdot [(365 - P)/365]$   
 Mitigated Emission Factor,  $E_{ext} = E_f \cdot [(365 - P)/365]$   
 where P = 125 days of rain greater than or equal to 0.01 inches (see Fig. 13.2.2-1)

	PM	PM10	PM2.5	
Unmitigated Emission Factor, $E_f$	7.73	1.97	0.20	lb/mile
Mitigated Emission Factor, $E_{ext}$	5.08	1.30	0.13	lb/mile
Dust Control Efficiency	50%	50%	50%	(pursuant to control measures outlined in fugitive dust control plan)

Process	Vehicle Type	Unmitigated PTE of PM (tons/yr)	Unmitigated PTE of PM10 (tons/yr)	Unmitigated PTE of PM2.5 (tons/yr)	Mitigated PTE of PM (tons/yr)	Mitigated PTE of PM10 (tons/yr)	Mitigated PTE of PM2.5 (tons/yr)	Controlled PTE of PM (tons/yr)	Controlled PTE of PM10 (tons/yr)	Controlled PTE of PM2.5 (tons/yr)
Single Axle Dump	Dump truck (16 CY)	11.00	2.80	0.28	7.24	1.84	0.18	3.62	0.92	0.09
Tandem Axle Dump	Dump truck (16 CY)	7.33	1.87	0.19	4.82	1.23	0.12	2.41	0.61	0.06
Tri-Axle Dump	Dump truck (16 CY)	5.502	1.402	0.14	3.618	0.922	0.092	1.809	0.461	0.046
Quad-Axle Dump	Dump truck (16 CY)	4.402	1.122	0.11	2.894	0.738	0.0738	1.447	0.369	0.037
Front-end Loader	Front-end loader (3 CY)	79.404	20.237	2.0E+00	52.211	13.307	1.3E+00	26.105	6.653	0.67E-01
<b>Totals</b>		<b>107.64</b>	<b>27.43</b>	<b>2.74</b>	<b>70.78</b>	<b>18.04</b>	<b>1.80</b>	<b>35.39</b>	<b>9.02</b>	<b>0.90</b>

**Methodology**

Maximum Material Handling Throughput = [Annual Asphalt Production Limitation (tons/yr)] \* [1 - Percent Asphalt Cement/Binder (weight %)]  
 Maximum Asphalt Cement/Binder Throughput = [Annual Asphalt Production Limitation (tons/yr)] \* [Percent Asphalt Cement/Binder (weight %)]  
 Maximum Weight of Vehicle and Load (tons/trip) = [Maximum Weight of Vehicle (tons/trip)] + [Maximum Weight of Load (tons/trip)]  
 Maximum trips per year (trip/yr) = [Throughput (tons/yr)] / [Maximum Weight of Load (tons/trip)]  
 Total Weight driven per year (ton/yr) = [Maximum Weight of Vehicle and Load (tons/trip)] \* [Maximum trips per year (trip/yr)]  
 Maximum one-way distance (mi/trip) = [Maximum one-way distance (feet/trip)] / [5280 ft/mile]  
 Maximum one-way miles (miles/yr) = [Maximum trips per year (trip/yr)] \* [Maximum one-way distance (mi/trip)]  
 Average Vehicle Weight Per Trip (ton/trip) = SUM[Total Weight driven per year (ton/yr)] / SUM[Maximum trips per year (trip/yr)]  
 Average Miles Per Trip (miles/trip) = SUM[Maximum one-way miles (miles/yr)] / SUM[Maximum trips per year (trip/yr)]  
 Unmitigated PTE (tons/yr) = (Maximum one-way miles (miles/yr)) \* (Unmitigated Emission Factor (lb/mile)) \* (ton/2000 lbs)  
 Mitigated PTE (tons/yr) = (Maximum one-way miles (miles/yr)) \* (Mitigated Emission Factor (lb/mile)) \* (ton/2000 lbs)  
 Controlled PTE (tons/yr) = (Mitigated PTE (tons/yr)) \* (1 - Dust Control Efficiency)

**Abbreviations**

PM = Particulate Matter                      PM10 = Particulate Matter (<10 um)                      PM2.5 = Particulate Matter (<2.5 um)                      PTE = Potential to Emit

**Appendix B.2: Limited Emissions Summary**  
**Paved Roads**  
**Limited Emissions**

Company Name: **Reith Riley Construction Co., Inc.**  
 Source Address: **15215 River Avenue, Noblesville, Indiana 46060**  
 Permit Number: **F057-32764-03300**  
 Reviewer: **Sarah Street**

**Paved Roads at Industrial Site**

The following calculations determine the amount of emissions created by paved roads, based on 8,760 hours of use and AP-42, Ch 13.2.1 (12/2003).

Annual Asphalt Production Limitation =	1,000,000	tons/yr
Percent Asphalt Cement/Binder (weight %) =	5.0%	
Maximum Material Handling Throughput =	950,000	tons/yr
Maximum Asphalt Cement/Binder Throughput =	50,000	tons/yr
No. 2 Fuel Oil Limitation =	9,385,714	gallons/yr

Process	Vehicle Type	Maximum Weight of Vehicle (tons)	Maximum Weight of Load (tons)	Maximum Weight of Vehicle and Load (tons/trip)	Maximum trips per year (trip/yr)	Total Weight driven per day (ton/yr)	Maximum one-way distance (feet/trip)	Maximum one-way distance (mi/trip)	Maximum one-way miles (miles/yr)
(NONE)									
<b>Total</b>					<b>0.0E+00</b>	<b>0.0E+00</b>			<b>0.0E+00</b>

Average Vehicle Weight Per Trip =	#DIV/0!	tons/trip
Average Miles Per Trip =	#DIV/0!	miles/trip

Unmitigated Emission Factor, Ef =  $k * (sL)^{0.91} * (W)^{1.02}$  (Equation 1 from AP-42 13.2.1)

	PM	PM10	PM2.5	
where k =	0.011	0.0022	0.00054	lb/mi = particle size multiplier (AP-42 Table 13.2.1-1)
W =	#DIV/0!	#DIV/0!	#DIV/0!	tons = average vehicle weight (provided by source)
sL =	0.6	0.6	0.6	g/m <sup>2</sup> = Ubiquitous Baseline Silt Loading Values of paved roads (Table 13.2.1-3 for summer months)

Taking natural mitigation due to precipitation into consideration, Mitigated Emission Factor, Eext =  $E * [1 - (p/4N)]$

Mitigated Emission Factor, Eext =	Ef * [1 - (p/4N)]	
where p =	125	days of rain greater than or equal to 0.01 inches (see Fig. 13.2.1-2)
N =	365	days per year

	PM	PM10	PM2.5	
Unmitigated Emission Factor, Ef =	#DIV/0!	#DIV/0!	#DIV/0!	lb/mile
Mitigated Emission Factor, Eext =	#DIV/0!	#DIV/0!	#DIV/0!	lb/mile
Dust Control Efficiency =	50%	50%	50%	(pursuant to control measures outlined in fugitive dust control plan)

Process	Vehicle Type	Unmitigated PTE of PM (tons/yr)	Unmitigated PTE of PM10 (tons/yr)	Unmitigated PTE of PM2.5 (tons/yr)	Mitigated PTE of PM (tons/yr)	Mitigated PTE of PM10 (tons/yr)	Mitigated PTE of PM2.5 (tons/yr)	Controlled PTE of PM (tons/yr)	Controlled PTE of PM10 (tons/yr)	Controlled PTE of PM2.5 (tons/yr)
(NONE)		0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00
<b>Totals</b>		<b>0.00</b>	<b>0.00</b>	<b>0.00</b>	<b>0.00</b>	<b>0.00</b>	<b>0.00</b>	<b>0.00</b>	<b>0.00</b>	<b>0.00</b>

**Methodology**

Maximum Material Handling Throughput = [Annual Asphalt Production Limitation (tons/yr)] \* [1 - Percent Asphalt Cement/Binder (weight %)]  
 Maximum Asphalt Cement/Binder Throughput = [Annual Asphalt Production Limitation (tons/yr)] \* [Percent Asphalt Cement/Binder (weight %)]  
 Maximum Weight of Vehicle and Load (tons/trip) = [Maximum Weight of Vehicle (tons/trip)] + [Maximum Weight of Load (tons/trip)]  
 Maximum trips per year (trip/yr) = [Throughput (tons/yr)] / [Maximum Weight of Load (tons/trip)]  
 Total Weight driven per year (ton/yr) = [Maximum Weight of Vehicle and Load (tons/trip)] \* [Maximum trips per year (trip/yr)]  
 Maximum one-way distance (mi/trip) = [Maximum one-way distance (feet/trip)] / [5280 ft/mile]  
 Maximum one-way miles (miles/yr) = [Maximum trips per year (trip/yr)] \* [Maximum one-way distance (mi/trip)]  
 Average Vehicle Weight Per Trip (ton/trip) = SUM[Total Weight driven per year (ton/yr)] / SUM[Maximum trips per year (trip/yr)]  
 Average Miles Per Trip (miles/trip) = SUM[Maximum one-way miles (miles/yr)] / SUM[Maximum trips per year (trip/yr)]  
 Unmitigated PTE (tons/yr) = (Maximum one-way miles (miles/yr)) \* (Unmitigated Emission Factor (lb/mile)) \* (ton/2000 lbs)  
 Mitigated PTE (tons/yr) = (Maximum one-way miles (miles/yr)) \* (Mitigated Emission Factor (lb/mile)) \* (ton/2000 lbs)  
 Controlled PTE (tons/yr) = (Mitigated PTE (tons/yr)) \* (1 - Dust Control Efficiency)

**Abbreviations**

PM = Particulate Matter      PM10 = Particulate Matter (<10 um)      PM2.5 = Particulate Matter (<2.5 um)      PTE = Potential to Emit

**Appendix B.2: Limited Emissions Summary  
Cold Mix Asphalt Production and Stockpiles**

**Company Name:** Reith Riley Construction Co., Inc.  
**Source Address:** 15215 River Avenue, Noblesville, Indiana 46060  
**Permit Number:** F057-32764-03300  
**Reviewer:** Sarah Street

The following calculations determine the amount of VOC and HAP emissions created from volatilization of solvent used as diluent in the liquid binder for cold mix asphalt production

Limited VOC Emissions from the Sum of the Liquid Binders =  tons/yr

**Volatile Organic Compounds**

	Maximum weight % of VOC solvent in binder	Weight % VOC solvent in binder that evaporates	VOC Solvent Usage Limitation (tons/yr)	Limited PTE of VOC (tons/yr)	Liquid Binder Adjustment Ratio
Cut back asphalt rapid cure (assuming gasoline or naphtha solvent)	25.3%	95.0%	78.2	74.3	1.053
Cut back asphalt medium cure (assuming kerosene solvent)	28.6%	70.0%	106.2	74.3	1.429
Cut back asphalt slow cure (assuming fuel oil solvent)	20.0%	25.0%	297.3	74.3	4.000
Emulsified asphalt with solvent (assuming water, emulsifying agent, and 15% fuel oil solvent)	15.0%	46.4%	160.2	74.3	2.155
Other asphalt with solvent binder	25.9%	2.5%	2973.0	74.3	40.0
<b>Worst Case Limited PTE of VOC =</b>				<b>74.3</b>	

**Hazardous Air Pollutants**

Worst Case Total HAP Content of VOC solvent (weight %)* =	26.08%
Worst Case Single HAP Content of VOC solvent (weight %)* =	9.0% Xylenes
<b>Limited PTE of Total HAPs (tons/yr) =</b>	<b>19.39</b>
<b>Limited PTE of Single HAP (tons/yr) =</b>	<b>6.69 Xylenes</b>

**Hazardous Air Pollutant (HAP) Content (% by weight) For Various Petroleum Solvents\***

	CAS#	Hazardous Air Pollutant (HAP) Content (% by weight)* For Various Petroleum Solvents				
		Gasoline	Kerosene	Diesel (#2) Fuel Oil	No. 2 Fuel Oil	No. 6 Fuel Oil
Volatile Organic HAP						
1,3-Butadiene	106-99-0	3.70E-5%				
2,2,4-Trimethylpentane	540-84-1	2.40%				
Acenaphthene	83-32-9		4.70E-5%		1.80E-4%	
Acenaphthylene	208-96-8		4.50E-5%		6.00E-5%	
Anthracene	120-12-7		1.20E-6%	5.80E-5%	2.80E-5%	5.00E-5%
Benzene	71-43-2	1.90%		2.90E-4%		
Benzo(a)anthracene	56-55-3			9.60E-7%	4.50E-7%	5.50E-4%
Benzo(a)pyrene	50-32-8			2.20E-6%	2.10E-7%	4.40E-5%
Benzo(g,h,i)perylene	191-24-2			1.20E-7%	5.70E-8%	
Biphenyl	92-52-4			6.30E-4%	7.20E-5%	
Chrysene	218-01-9			4.50E-7%	1.40E-6%	6.90E-4%
Ethylbenzene	100-41-4	1.70%		0.07%	3.40E-4%	
Fluoranthene	206-44-0		7.10E-6%	5.90E-5%	1.40E-5%	2.40E-4%
Fluorene	86-73-7		4.20E-5%	8.60E-4%	1.90E-4%	
Indeno(1,2,3-cd)pyrene	193-39-5			1.60E-7%		1.00E-4%
Methyl-tert-butylether	1634-04-4	0.33%				
Naphthalene	91-20-3	0.25%	0.31%	0.26%	0.22%	4.20E-5%
n-Hexane	110-54-3	2.40%				
Phenanthrene	85-01-8		8.60E-6%	8.80E-4%	7.90E-4%	2.10E-4%
Pyrene	129-00-0		2.40E-6%	4.60E-5%	2.90E-5%	2.30E-5%
Toluene	108-88-3	8.10%		0.18%	6.20E-4%	
Total Xylenes	1330-20-7	9.00%		0.50%	0.23%	
<b>Total Organic HAPs</b>		<b>26.08%</b>	<b>0.33%</b>	<b>1.29%</b>	<b>0.68%</b>	<b>0.19%</b>
<b>Worst Single HAP</b>		<b>9.00%</b>	<b>0.31%</b>	<b>0.50%</b>	<b>0.23%</b>	<b>0.07%</b>
		<b>Xylenes</b>	<b>Naphthalene</b>	<b>Xylenes</b>	<b>Xylenes</b>	<b>Chrysene</b>

**Methodology**

Limited PTE of VOC (tons/yr) = [Weight % VOC solvent in binder that evaporates] \* [VOC Solvent Usage Limitation (tons/yr)]  
 Limited PTE of Total HAPs (tons/yr) = [Worst Case Total HAP Content of VOC solvent (weight %)] \* [Worst Case Limited PTE of VOC (tons/yr)]  
 Limited PTE of Single HAP (tons/yr) = [Worst Case Single HAP Content of VOC solvent (weight %)] \* [Worst Case Limited PTE of VOC (tons/yr)]

\*Source: Petroleum Liquids. Potter, T.L. and K.E. Simmons. 1998. Total Petroleum Hydrocarbon Criteria Working Group Series, Volume 2. Composition of Petroleum Mixtures. The Association for Environmental Health and Science.

**Abbreviations**

VOC = Volatile Organic Compounds  
 PTE = Potential to Emit

**Appendix B.2: Limited Emissions Summary  
Gasoline Fuel Transfer and Dispensing Operation**

**Company Name:** Reith Riley Construction Co., Inc.  
**Source Address:** 15215 River Avenue, Noblesville, Indiana 46060  
**Permit Number:** F057-32764-03300  
**Reviewer:** Sarah Street

Note: Since the emissions from the gasoline fuel transfer and dispensing operation are minimal, the limited emissions are equal to the unlimited emissions.

To calculate evaporative emissions from the gasoline dispensing fuel transfer and dispensing operation handling emission factors from AP-42 Table 5.2-7 were used. The total potential emission of VOC is as follows:

$$\begin{aligned} \text{Gasoline Throughput} &= 0 \text{ gallons/day} \\ &= 0.0 \text{ kgal/yr} \end{aligned}$$

**Volatile Organic Compounds**

Emission Source	Emission Factor (lb/kgal of throughput)	PTE of VOC (tons/yr)*
Filling storage tank (balanced submerged filling)	0.3	0.00
Tank breathing and emptying	1.0	0.00
Vehicle refueling (displaced losses - controlled)	1.1	0.00
Spillage	0.7	0.00
<b>Total</b>		<b>0.00</b>

**Hazardous Air Pollutants**

Worst Case Total HAP Content of VOC solvent (weight %)* =	26.08%	
Worst Case Single HAP Content of VOC solvent (weight %)* =	9.0%	Xylenes
<b>Limited PTE of Total HAPs (tons/yr) =</b>	<b>0.00</b>	
<b>Limited PTE of Single HAP (tons/yr) =</b>	<b>0.00</b>	<b>Xylenes</b>

**Methodology**

The gasoline throughput was provided by the source.

Gasoline Throughput (kgal/yr) = [Gasoline Throughput (lbs/day)] \* [365 days/yr] \* [kgal/1000 gal]

PTE of VOC (tons/yr) = [Gasoline Throughput (kgal/yr)] \* [Emission Factor (lb/kgal)] \* [ton/2000 lb]

PTE of Total HAPs (tons/yr) = [Worst Case Total HAP Content of VOC solvent (weight %)] \* [PTE of VOC (tons/yr)]

PTE of Single HAP (tons/yr) = [Worst Case Single HAP Content of VOC solvent (weight %)] \* [PTE of VOC (tons/yr)]

\*Source: Petroleum Liquids. Potter, T.L. and K.E. Simmons. 1998. Total Petroleum Hydrocarbon Criteria Working Group Series, Volume 2. Composition of Petroleum Mixtures. The Association for Environmental Health and Science.

**Abbreviations**

VOC = Volatile Organic Compounds  
PTE = Potential to Emit



# INDIANA DEPARTMENT OF ENVIRONMENTAL MANAGEMENT

*We Protect Hoosiers and Our Environment.*

*Michael R. Pence*  
**Governor**

*Thomas W. Easterly*  
**Commissioner**

100 North Senate Avenue  
Indianapolis, Indiana 46204  
(317) 232-8603  
Toll Free (800) 451-6027  
[www.idem.IN.gov](http://www.idem.IN.gov)

April 4, 2013

John Berscheit  
Rieth Riley Construction Company, Inc.  
PO Box 477  
Goshen, IN 46527-0477

Re: Public Notice  
Rieth Riley Construction Company, Inc.  
Permit Level: Significant Permit Revision  
Permit Number: 057-32764-03300

Dear John Berschieit:

Enclosed is a copy of your draft Significant Permit Revision, Technical Support Document, emission calculations, and the Public Notice which will be printed in your local newspaper.

The Office of Air Quality (OAQ) has submitted the draft permit package to the Hamilton East Public Library, 1 Library Plaza in Noblesville, IN. As a reminder, you are obligated by 326 IAC 2-1.1-6(c) to place a copy of the complete permit application at this library no later than ten (10) days after submittal of the application or additional information to our department. We highly recommend that even if you have already placed these materials at the library, that you confirm with the library that these materials are available for review and request that the library keep the materials available for review during the entire permitting process.

You will not be responsible for collecting any comments, nor are you responsible for having the notice published in the newspaper. The OAQ has requested that The Times in Noblesville, Indiana publish this notice no later than Monday, April 8, 2013.

Please review the enclosed documents carefully. This is your opportunity to comment on the draft permit and notify the OAQ of any corrections that are needed before the final decision. Questions or comments about the enclosed documents should be directed Sarah Street, Indiana Department of Environmental Management, Office of Air Quality, 100 N. Senate Avenue, Indianapolis, Indiana, 46204 or call (800) 451-6027, and ask for extension 2-8427 or dial (317) 232-8427

Sincerely,

Pam K. Way  
Permits Branch  
Office of Air Quality

Enclosures  
PN Applicant Cover letter. dot 3/27/08



# INDIANA DEPARTMENT OF ENVIRONMENTAL MANAGEMENT

*We Protect Hoosiers and Our Environment.*

*Michael R. Pence*  
Governor

*Thomas W. Easterly*  
Commissioner

100 North Senate Avenue  
Indianapolis, Indiana 46204  
(317) 232-8603  
Toll Free (800) 451-6027  
[www.idem.IN.gov](http://www.idem.IN.gov)

## ATTENTION: PUBLIC NOTICES, LEGAL ADVERTISING

April 4, 2013

The Times  
Stu Clampitt  
Rieth Riley Construction Company, Inc.  
641 Westfield Road  
Noblesville, IN 46060

Enclosed, please find one Indiana Department of Environmental Management Notice of Public Comment for Rieth Riley Construction Co, Inc., Hamilton County, Indiana.

Since our agency must comply with requirements which call for a Notice of Public Comment, we request that you print this notice one time, no later than Monday, April 8, 2013.

Please send a notarized form, clippings showing the date of publication, and the billing to the Indiana Department of Environmental Management, Accounting, Room N1345, 100 North Senate Avenue, Indianapolis, Indiana, 46204.

We are required by the Auditor's Office to request that you place the Federal ID Number on all claims. If you have any conflicts, questions, or problems with the publishing of this notice or if you do not receive complete public notice information for this notice, please call Pam K. Way at 800-451-6027 and ask for extension 3-6878 or dial 317-233-6878.

Sincerely,

Pam K. Way  
Permit Branch  
Office of Air Quality

cc: Pat Cuzzort: OAQ Billing, Licensing and Training Section  
Permit Level: Significant Permit Revision  
Permit Number: 057-32764-03300

Enclosure  
PN Newspaper.dot 3/27/08



# INDIANA DEPARTMENT OF ENVIRONMENTAL MANAGEMENT

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April 4, 2013

To: Hamilton East Public Library

From: Matthew Stuckey, Branch Chief  
Permits Branch  
Office of Air Quality

Subject: **Important Information to Display Regarding a Public Notice for an Air Permit**

**Applicant Name: Rieth Riley Construction Co., Inc.**  
**Permit Number: 057-32764-03300**

Enclosed is a copy of important information to make available to the public. This proposed project is regarding a source that may have the potential to significantly impact air quality. Librarians are encouraged to educate the public to make them aware of the availability of this information. The following information is enclosed for public reference at your library:

- Notice of a 30-day Period for Public Comment
- Request to publish the Notice of 30-day Period for Public Comment
- Draft Permit and Technical Support Document

You will not be responsible for collecting any comments from the citizens. Please refer all questions and request for the copies of any pertinent information to the person named below.

Members of your community could be very concerned in how these projects might affect them and their families. **Please make this information readily available until you receive a copy of the final package.**

If you have any questions concerning this public review process, please contact Joanne Smiddie-Brush, OAQ Permits Administration Section at 1-800-451-6027, extension 3-0185. Questions pertaining to the permit itself should be directed to the contact listed on the notice.

Enclosures  
PN Library.dot 03/27/08



# INDIANA DEPARTMENT OF ENVIRONMENTAL MANAGEMENT

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## Notice of Public Comment

**April 4, 2013**

**Rieth Riley Construction Company, Inc.**

**Permit Number: 057-32764-03300**

Dear Concerned Citizen(s):

You have been identified as someone who could potentially be affected by this proposed air permit. The Indiana Department of Environmental Management, in our ongoing efforts to better communicate with concerned citizens, invites your comment on the draft permit.

Enclosed is a Notice of Public Comment, which has been placed in the Legal Advertising section of your local newspaper. The application and supporting documentation for this proposed permit have been placed at the library indicated in the Notice. These documents more fully describe the project, the applicable air pollution control requirements and how the applicant will comply with these requirements.

If you would like to comment on this draft permit, please contact the person named in the enclosed Public Notice. Thank you for your interest in the Indiana's Air Permitting Program.

**Please Note:** *If you feel you have received this Notice in error, or would like to be removed from the Air Permits mailing list, please contact Patricia Pear with the Air Permits Administration Section at 1-800-451-6027, ext. 3-6875 or via e-mail at PPEAR@IDEM.IN.GOV. If you have recently moved and this Notice has been forwarded to you, please notify us of your new address and if you wish to remain on the mailing list. Mail that is returned to IDEM by the Post Office with a forwarding address in a different county will be removed from our list unless otherwise requested.*

Enclosure  
PN AAA Cover.dot 3/27/08

# Mail Code 61-53

IDEM Staff	PWAY 4/4/2013 Rieth-Riley Construction Co., Inc. 057-32764-03300 (draft)		Type of Mail:  <b>CERTIFICATE OF MAILING ONLY</b>	AFFIX STAMP HERE IF USED AS CERTIFICATE OF MAILING
Name and address of Sender		Indiana Department of Environmental Management Office of Air Quality – Permits Branch 100 N. Senate Indianapolis, IN 46204		

Line	Article Number	Name, Address, Street and Post Office Address	Postage	Handing Charges	Act. Value (If Registered)	Insured Value	Due Send if COD	R.R. Fee	S.D. Fee	S.H. Fee	Rest. Del. Fee	Remarks
1		John Berscheid Rieth-Riley Construction Co., Inc. PO Box 477 Goshen IN 46527-0477 (Source CAATS)										
2		Noblesville City Council and Mayors Office 16 S. 10th St. Noblesville IN 46060 (Local Official)										
3		Hamilton County Health Department 18030 Foundation Dr. #A Noblesville IN 46060-5405 (Health Department)										
4		Hamilton County Board of Commissioners One Hamilton County Square Noblesville IN 46064 (Local Official)										
5		Noblesville Public Library 1 Library Plaza Noblesville IN 46060 (Library)										
6		Glidden Fence Co. 17804 Spring Mill Rd Westfield IN 46074 (Affected Party)										
7		Environmental Field Services, Inc. 40 SR 32 W Westfield IN 46074 (Affected Party)										
8		Jill Butterfield 17903 Spring Mill Rd Westfield IN 46074 (Affected Party)										
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